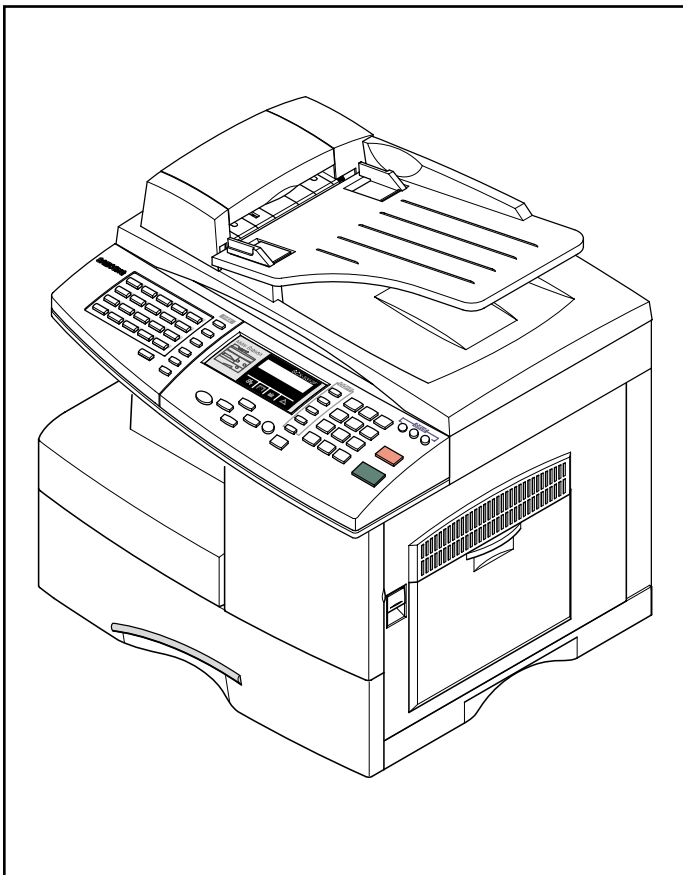


SAMSUNG

DIGITAL LASER MFP
SCX-5315F Series
SCX-5315F
SCX-5115

***SERVICE* MANUAL**

DIGITAL LASER MFP



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1. Precautions

Follow these safety, ESD, and servicing precautions to prevent personal injury and equipment damage.

1-1 Safety Precautions

1. Be sure that all built-in protective devices are in place. Replace any missing protective shields.
2. Make sure there are no cabinet openings through which people-particularly children- might insert fingers or objects and contact dangerous voltages.
3. When re-installing chassis and assemblies be sure to replace all protective devices including control knobs and compartment covers.
4. Design Alteration Warning:Never alter or add to the mechanical or electrical design of this equipment, such as auxiliary connectors, etc. Such alterations and modifications will void the manufacturer's warranty.
5. Components, parts, and wiring that appear to have overheated or are otherwise damaged should be replaced with parts which meet the original specifications. Always determine the cause of damage or overheating, and correct any potential hazards.
6. Observe the original lead routing, especially near sharp edges, AC, and high voltage power supplies. Always inspect for pinched, out-of-place, or frayed wiring. Do not change the spacing between components and the printed circuit board.
7. Product Safety Notice:Some electrical and mechanical parts have special safety-related characteristics which might not be obvious from visual inspection. These safety features and the protection they provide could be lost if a replacement component differs from the original. This holds true, even though the replacement may be rated for higher voltage, wattage, etc.
8. Components critical for safety are indicated in the parts list with symbols .  Use only replacement components that have the same ratings, especially for flame resistance and dielectric specifications. A replacement part that does not have the same safety characteristics as the original may create shock, fire, or other safety hazards.

1-2 Precautions on Disassembly and Reassembly

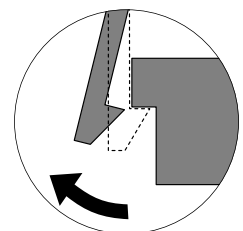
Take great care when replacing parts. Before removing a part take careful note of its orientation and any wiring routing. Ensure that all parts removed are correctly replaced in their original positions and all wiring is routed as it was originally manufactured. Changing wiring routes can cause electrical interference or degradation in set performance. Please do the following before disassembling for a repair or replacement of parts.

1. Remove the paper cassette and toner cartridge. Take great care to ensure that the developer drum surface is not scratched or damaged by exposure to light.
2. Turn the power switch off.
3. Take out the power plug and disconnect the printer cable from the printer.
4. Use only the same type of part as originally fitted when replacing parts.
5. Take care when dismantling plastic components and covers. Ensure covers are not damaged. Do not force plastic components apart they may break.

6. Be careful that small parts such as screws do not get lost inside the printer.
7. When disassembling take note of the placement of small parts. Ensure all small parts are properly reassembled.
8. If is is necessary to turn the printer upside down protect the LSU window with clean paper so that no loose toner particles contaminate the glass.

Releasing Plastic Latches

Many of parts are held in place with plastic latches. The latches break easily : release them carefully. To remove such parts, press the hook end of the latch away from the part to which it is latched.



1-3 ESD Precautions

1. Certain semiconductor devices can be easily damaged by static electricity. Such components are commonly called “Electrostatically Sensitive (ES) Devices”, or ESDs. Examples of typical ESDs are: integrated circuits, some field effect transistors, and semiconductor “chip” components.

The techniques outlined below should be followed to help reduce the incidence of component damage caused by static electricity.

CAUTION : Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

2. Immediately before handling a semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, employ a commercially available wrist strap device, which should be removed for your personal safety reasons prior to applying power to the unit under test.
3. After removing an electrical assembly equipped with ESDs, place the assembly on a conductive surface, such as aluminum or copper foil, or conductive foam, to prevent electrostatic charge buildup in the vicinity of the assembly.
4. Use only a grounded tip soldering iron to solder or desolder ESDs. Use only an “anti-static” solder removal device. Some solder removal devices not classified as “anti-static” can generate electrical charges sufficient to damage ESDs.
5. Do not use Freon-propelled chemicals. When sprayed, these can generate electrical charges sufficient to damage ESDs.
6. Do not remove a replacement ESD from its protective packaging until immediately before installing it. Most replacement ESDs are packaged with all leads shorted together by conductive foam, aluminum foil, or a comparable conductive material.
7. Immediately before removing the protective shorting material from the leads of a replacement ESD, touch the protective material to the chassis or circuit assembly into which the device will be installed.
8. Maintain continuous electrical contact between the ESD and the assembly into which it will be installed, until completely plugged or soldered into the circuit.
9. Minimize bodily motions when handling unpackaged replacement ESDs. Normal motions, such as the brushing together of clothing fabric and lifting one’s foot from a carpeted floor, can generate static electricity sufficient to damage an ESD.

1-4 Super Capacitor or Lithium Battery Precautions

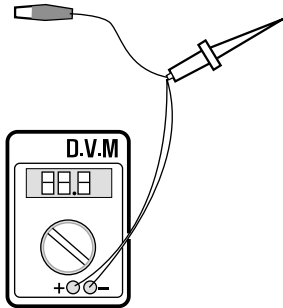
1. Exercise caution when replacing a super capacitor or Lithium battery. There could be a danger of explosion and subsequent operator injury and/or equipment damage if incorrectly installed.
2. Be sure to replace the battery with the same or equivalent type recommended by the manufacturer.
3. Super capacitor or Lithium batteries contain toxic substances and should not be opened, crushed, or burned for disposal.
4. Dispose of used batteries according to the manufacturer’s instructions.

1-5 Tools for Troubleshooting

The following tools are recommended for safe and smooth troubleshooting described in this service manual.

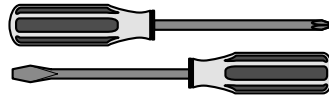
1 DVM(Digital Volt Meter)

Standard : Indicates more than 3 digits.



3 Driver

Standard : "-" type, "+" type (M3 long, M3 short, M2 long, M2 short).



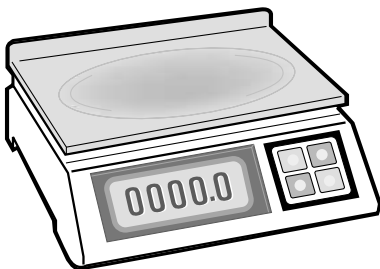
4 Tweezers

Standard : For general home use, small type.



2 Electronic Scales

Standard : Equipment to check the weight of consumables (toner cartridge) supplied by Samsung Electronics. (The scales should measure in grams.)



5 Cotton Swab

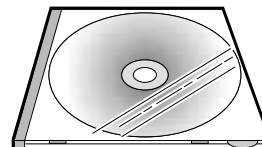
Standard : For general home use, for medical service.



6 Cleaning Equipments

Standard : An IPA (Isopropyl Alcohol) dry wipe tissue or a gentle neutral detergent and lint-free cloth.

7 Software (Driver) installation CD ROM



2. Specification

Specifications are correct at the time of printing. Product specifications are subject to change without notice. See below for product specifications.

2-1 General Specifications

| Item | Description |
|---------------------------------|---|
| Type of Unit | Desktop |
| Operation System | Win95/98/ME/ NT /2000/XP |
| Duplex Printing | Yes(Default) |
| Interface | IEEE1284(ECP) |
| | USB(without HUB mode) |
| CPU | 120 MHz(ARM946ES) |
| Emulation | PCL6 |
| Warming up Time | 41 Sec (Stand-By), 25°C |
| Absolute Storage Condition | Temperature : -20°C ~ 40°C, Humidity : 10% RH ~ 95% RH |
| Operating Condition | Temperature : 10°C ~ 32°C, Humidity : 20% RH ~ 80 % RH |
| Recommended Operating Condition | Temperature : 16°C ~ 30°C, Humidity : 30% RH ~ 70% RH |
| Dimension(W X D X H) | 560 X 433 X 459 mm |
| Weight | About 22.5 Kg(with CRU) |
| Acoustic Noise | Less than 56/50 dB(Copy/Printing mode) |
| Power Rating | AC 100VAC ~ 127VAC, 50/60Hz ± 3Hz AC 220VAC ~ 240VAC , 50/60Hz ± 3Hz |
| Power Consumption | Avg. 350Wh (110V), 320Wh (220V) |
| Power Save Consumption | Avg. 30Wh |
| Recommended System Requirement | Pentium IV 1.2 Ghz, 128 MB RAM, 220MB(Hard Disk) |
| Minimum System Requirement | Pentium II 400Mhz, 64 MB RAM, 120MB(Hard Disk) |
| LCD | 16 characters X 2 lines |
| Memory | 4 Mbyte for flash Memory , 16 Mbyte for SDRAM |

2-2 Printer Specifications

| Item | Description |
|-----------------------------------|---|
| Printing Method | Laser Scanning Unit + Electro Photography |
| Speed | Single Side : 15 PPM (A4 Size, 5% Character Pattern), Letter : 16 PPM |
| | Duplex : 9 IPM/Images/Min) (A4 Size, 5% Character Pattern) |
| Source of Light | LSU(Laser Scanning Unit) |
| Duplex Printing | Yes(Default) |
| Resolution(Horizontal X Vertical) | True 600 X600 DPI , 1200 DPI Class |
| Feed Method | Cassette Type , By Pass Tray, ADF(Automatic Document Feeder) |
| Feed Direction | FISO(Front-In Side-Out) |
| Paper Capacity(Input) | Cassette : 550 Sheets By Pass Tray : 100 Sheets(based on 75g/m ² ≥, 20lb) |
| Paper Capacity(Output) | Face Down : 250 Sheets |
| Effective Print Width | 208mm for Letter/Legal 202mm for All |

2-3 Facsimile Specification(SCX-5315F Only)

| Item | Description |
|--------------------------|--|
| Standard Recommendation | ITU-T Group3(ITU : International Telecommunications Union) |
| Application Circuit | PSTN or behind PABX (PSTN : Public Switched Telephone Network. PABX : Private Automatic Branch Exchange) |
| Data coding(Compression) | MH/MR/MMR/JPEG(Transmission) |
| Modem speed | 33600/28800/21600/19200/14400/12000/9600/7200/4800/2400 bps |
| Transmission Speed | Approximately 3 sec(33,600 bps) |
| Effective Scanning Width | 8.2 inches(208 mm) |
| Halftone | 256 Levels |
| Paper Capacity(Input) | ADF(Automatic Document Feeder) : 30Sheets(75g/m ² ≥) |
| FAX Mode | Standard /Fine/Super Fine/Halftone |
| Memory | 4MB |

2-4 Scanner Specification

| Item | Description |
|---------------------------|--|
| Type | Flatbed(with ADF) |
| Speed | Mono : 1.25 msec/line, Color : 2.5 msec/line |
| Device | Color CCD(Charge Coupled Device) Module |
| Interface | IEEE1284(ECP Support) USB(without HUB Mode) |
| Compatibility | TWAIN Standard , WIA |
| Optical Resolution(H X V) | 600 X 600 dpi |
| Interpolation Resolution | Max. 4800 dpi |
| Halftone | 256 Levels |
| Effective Scan width | 8.2 inches(208 mm) |

2-5 Copy Specification

| Item | Description |
|--------------------------------|--|
| Mode | B/W |
| Quality | Text/Photo/Mixed |
| Mono Copy Speed ⁽¹⁾ | Platen(SDMP) : 15 cpm ADF (SDMP) : 15 cpm ADF (MDSP) : Text/mixed : Approx. 8 cpm : Photo : Approx. 3 cpm |
| Optical Resolution (H x V) | 600 X 600 dpi |
| Multi Copy | 999 pages |
| Maximum Original Size | Legal |
| Maximum Page Size | Legal |
| Paper Type Selection | Plain , Legal , Cardstock , Transparency |
| Zoom Range | Platen : 25 ~ 400%(1% Step) ADF : 25~100 %(1% Step) |

NOTE :

(1) Speed claims based on the test chart : A4 size.

SDMP : Single Document Multiple Printout

MDSP : Multiple Document Single Printout

2-6 Telephone Specification(SCX-5315F Only)

| Item | Description |
|------------|--|
| Speed Dial | 80EA |
| Tone/Pulse | Tone only user modeTone/Pulse selectable in tech mode. |

2-7 Consumables

| Item | | Description |
|------|-----------------|--|
| Type | | Separate type (Toner Cartridge / Drum Cartridge) |
| Life | Toner Cartridge | 6,000 sheets (5% coverage pattern, simplex normal mode) |
| | Drum Cartridge | 15,000 sheets (simplex normal mode) |

3. Disassembly and Reassembly

3-1 General Precautions on Disassembly

When you disassemble and reassemble components, you must use extreme caution.

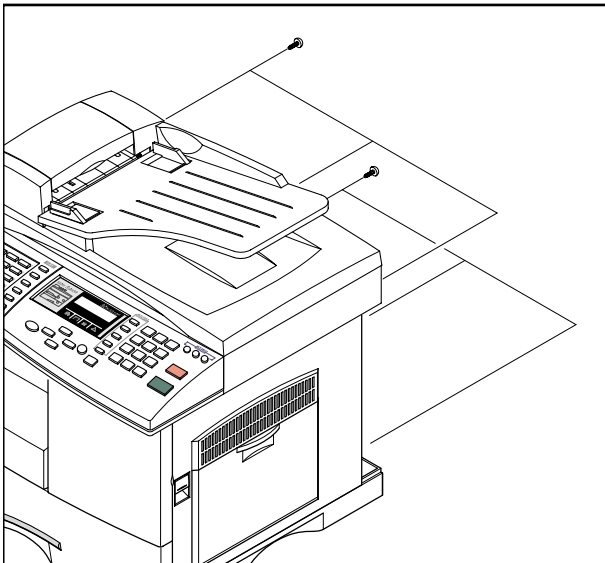
The close proximity of cables to moving parts makes proper routing a must. If components are removed, any cables disturbed by the procedure must be restored as close as possible to their original positions. Before removing any component from the machine, note the cable routing that will be affected.

Whenever servicing the machine, you must carry out the following :

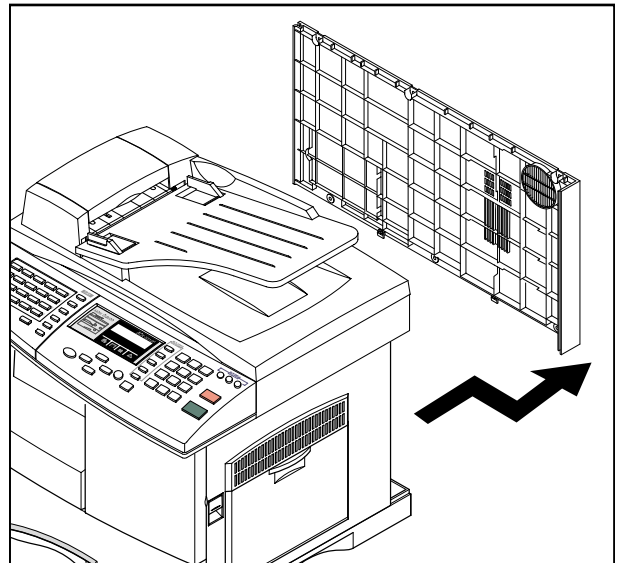
1. Check to verify that documents are not stored in memory.
2. Unplug the power cord.
3. Use a flat and clean surface.
4. Replace only with authorized components.
5. Take care when removing plastic component-do not force.
6. Make sure all components are in their proper position.

3-2 Rear Cover

1. Remove the six screws securing the Rear Cover.



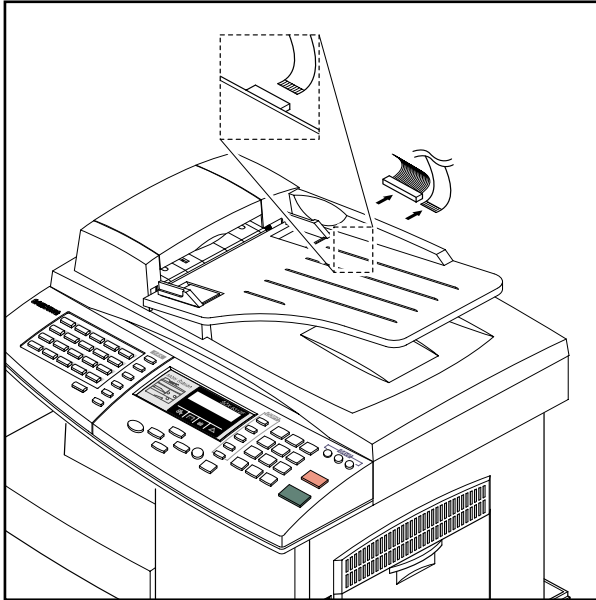
2. Separate the rear cover from the base frame and Scanner Ass'y.



3-3 Scanner Ass'y

1. Before you remove the Scanner Ass'y, you should remove:
 - Rear Cover (see page 3-1)

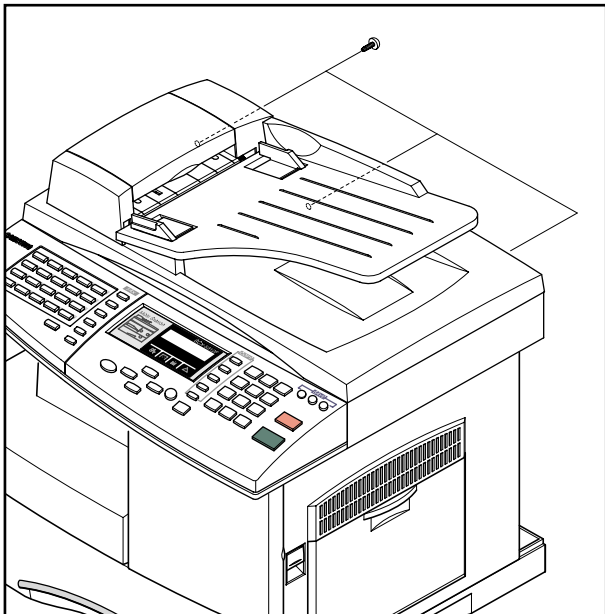
2. Take out the Shield Main Upper. Unplug the one connector and CCD cable.



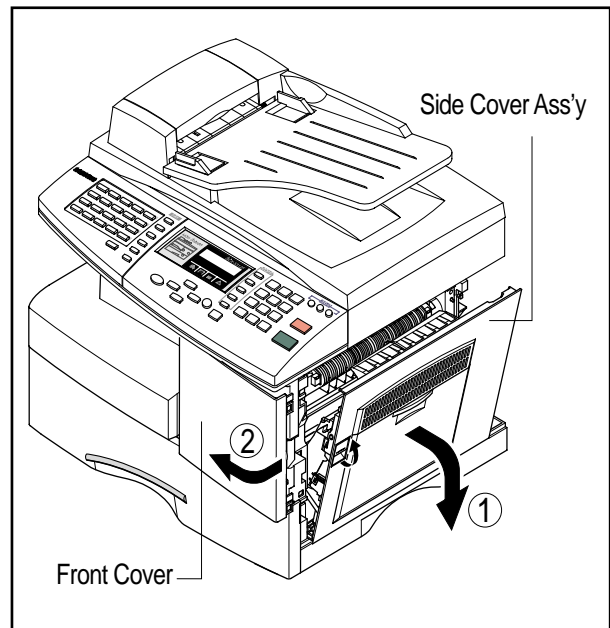
Notice :

To avoid damage to the CCD cable connector ensure that you pull the cable out carefully. Pull in line with the connector not at an angle.

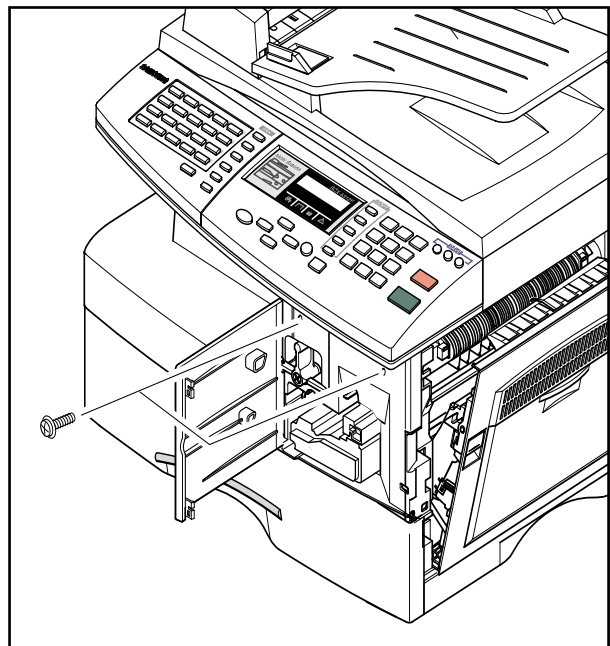
3. Remove the three screws, as shown below.



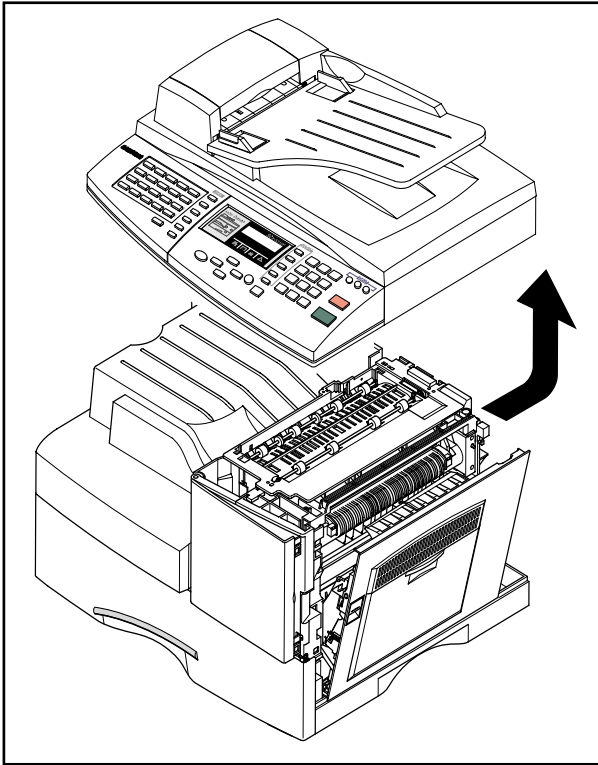
4. Open the Side Cover assembly first to open the Front cover. In the other words, close the front cover first to assembly it.



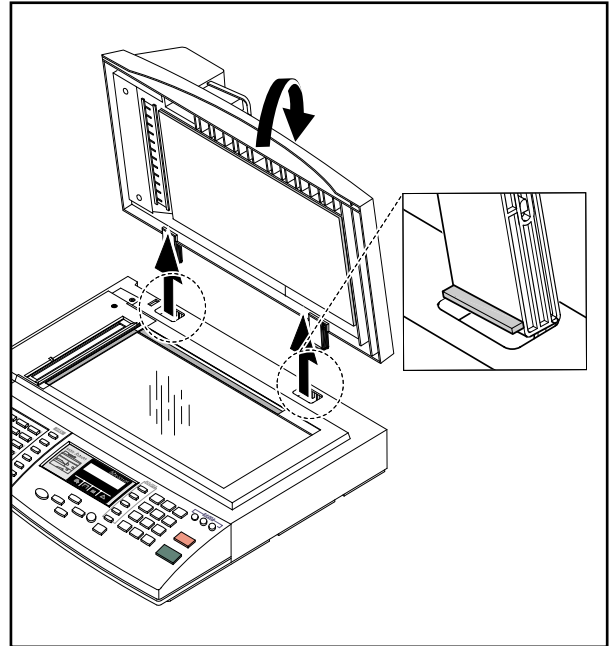
5. Remove two screws.



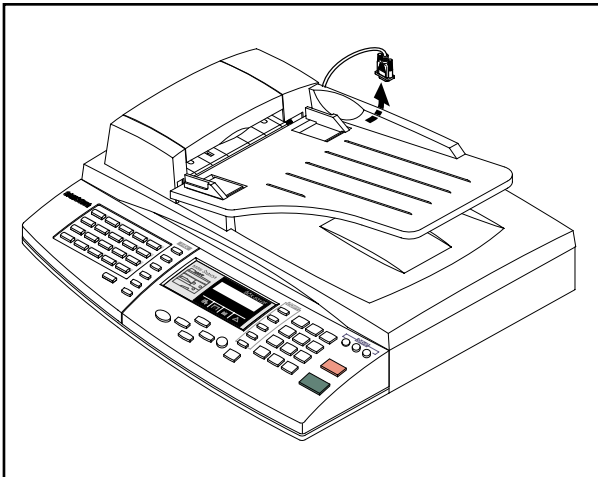
6. Pull up the Scanner Ass'y in the direction of arrow.



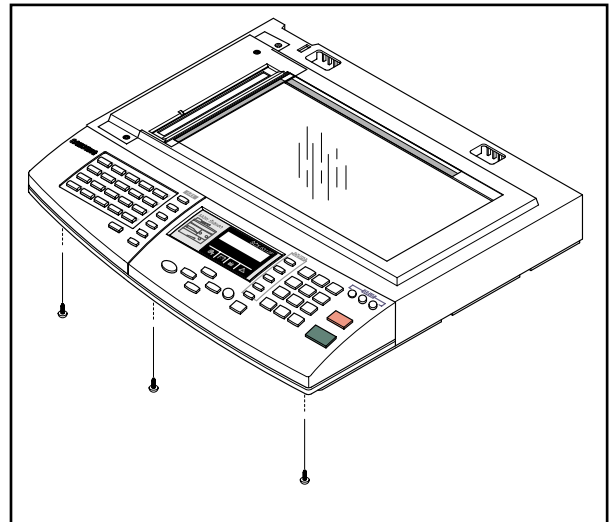
8. Open the ADF Ass'y in the direction of arrow. Pull the ADF Ass'y upward and remove it.



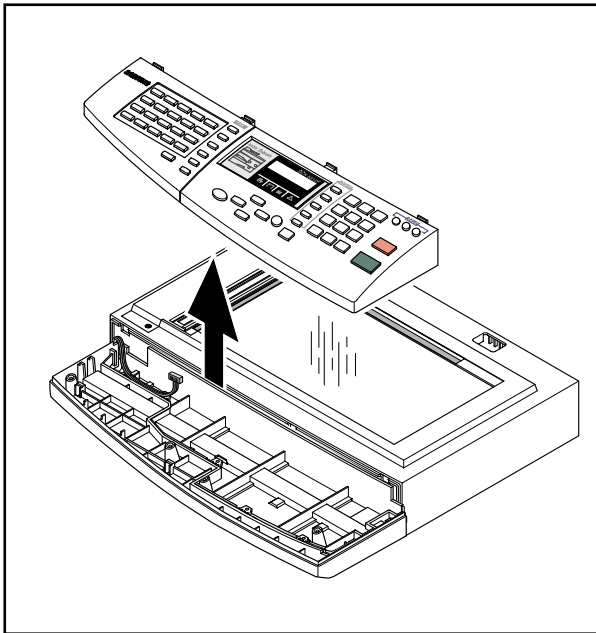
7. Remove the connector from the Platen Ass'y.



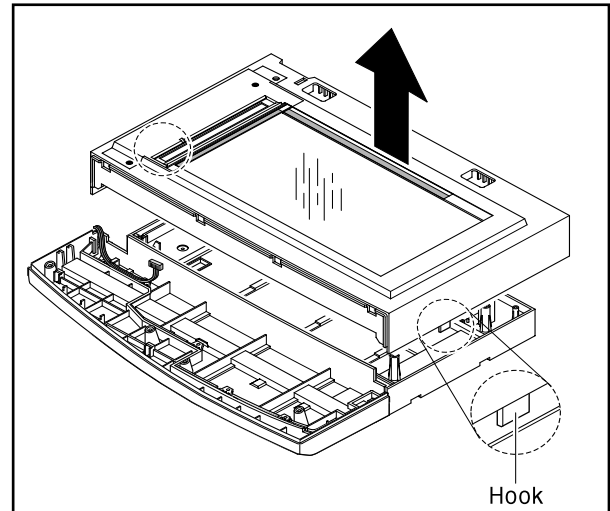
9. Remove the three screws securing the Platen Ass'y.



10. Pull the OPE Ass'y and unplug the one connector.



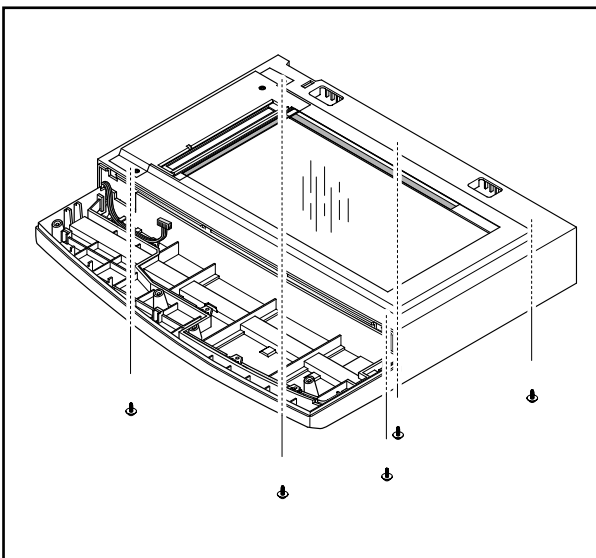
12. Unlatch the Scan Upper Ass'y securing the glass and remove it.



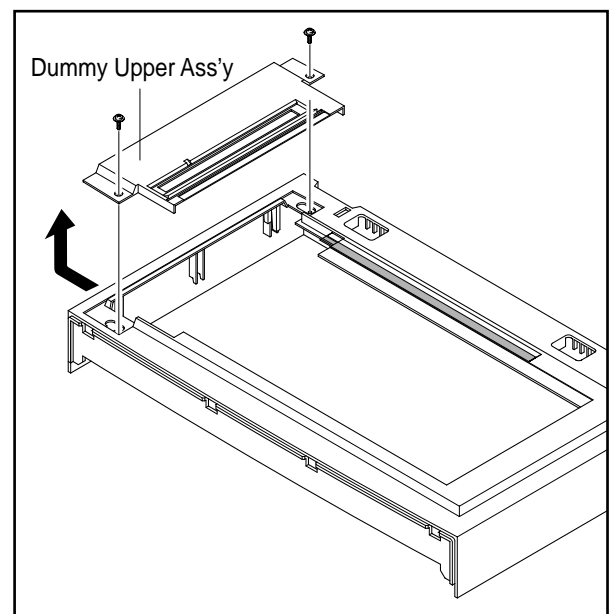
Notice :

When dismantling the Scan Assy ensure your work area is clean. Dirt or dust on the scan head can lead to a degradation in scanned image quality.

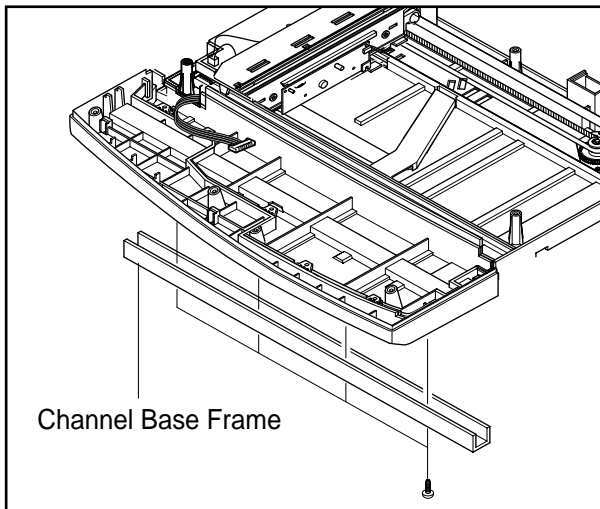
11. Remove the five screws securing the Platen Ass'y.



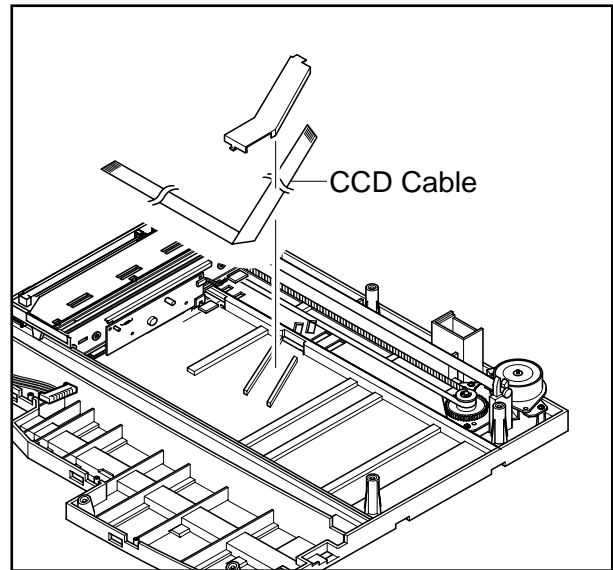
13. Remove the two screws and pull the Dummy Upper Ass'y.



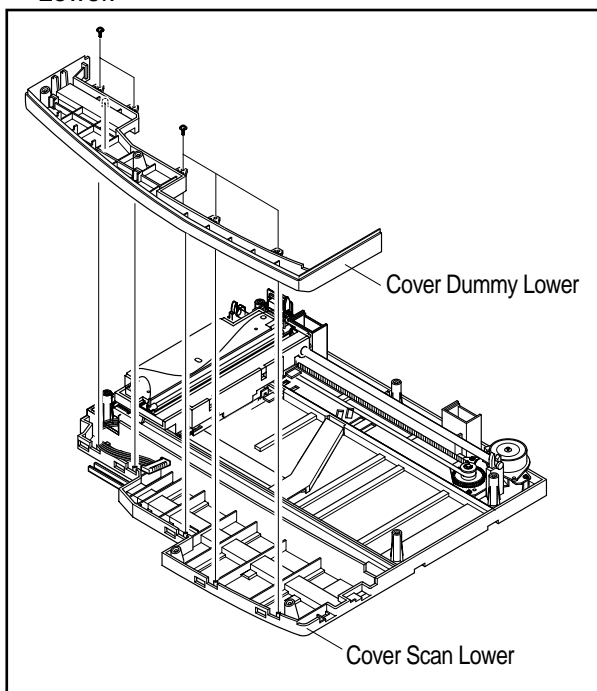
14. Remove the four screws and Channel Base Frame.



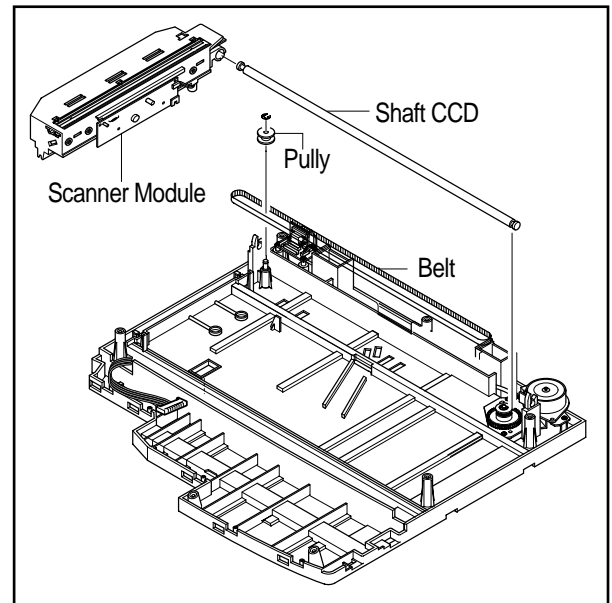
16. Remove the CCD cable.



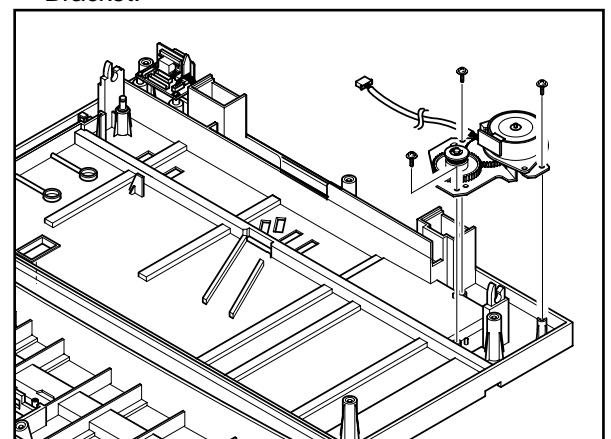
15. Remove the five screws and Dummy Scan-Lower.



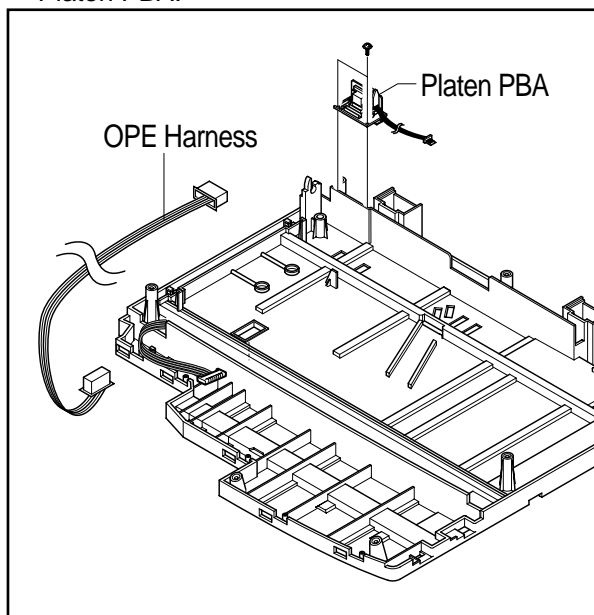
17. Pull up the Shaft CCD and take out the Scanner Module.



18. Remove three screws and take out the Motor Bracket.

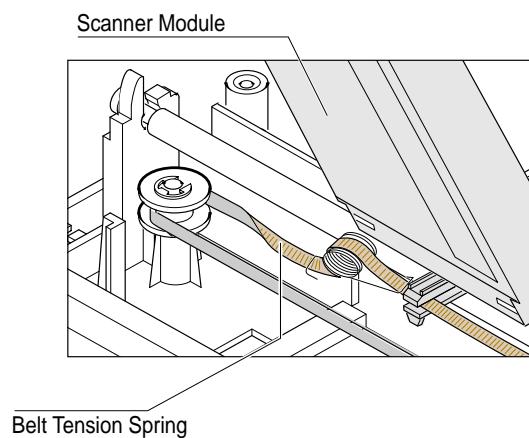


19. Remove the OPE Harness from the Platen PBA. Remove two screws and take out the Platen PBA.



Notice :

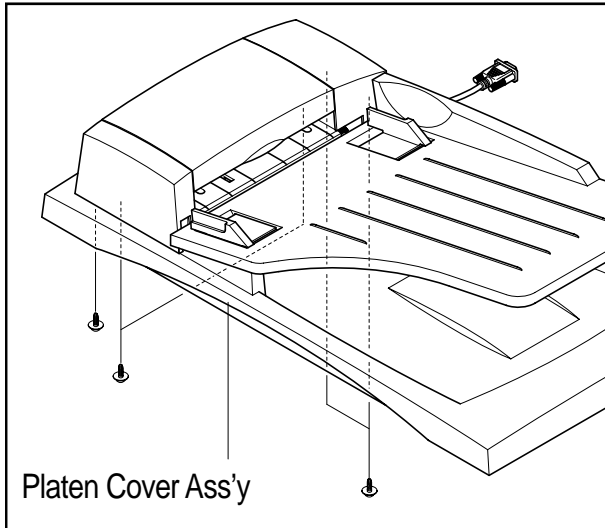
Take special care when reassembling the CCD Module onto the Platen Ass'y. The CCD Module is located just to the right side the Belt Tension Spring as shown below.



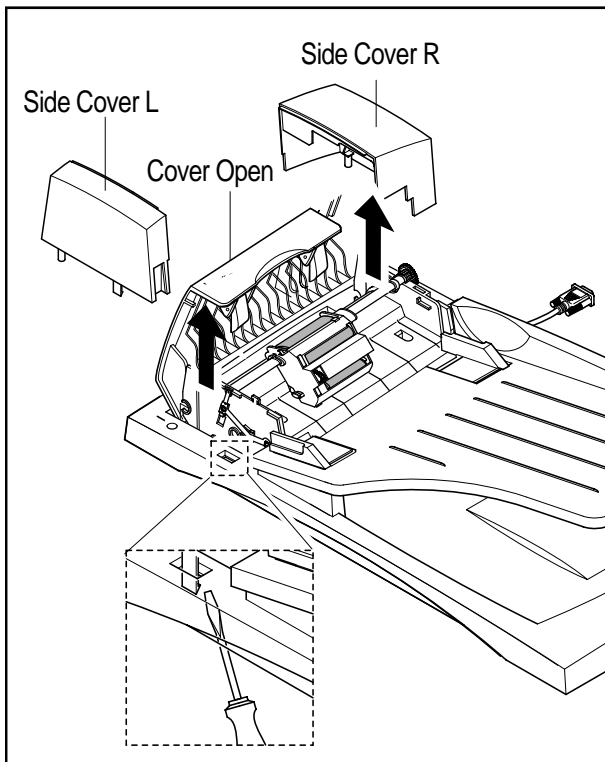
3-4 ADF Ass'y

1. Before you remove the ADF Ass'y, you should remove:
 - Rear Cover (see page 3-1)
 - Scanner Ass'y (see page 3-2)

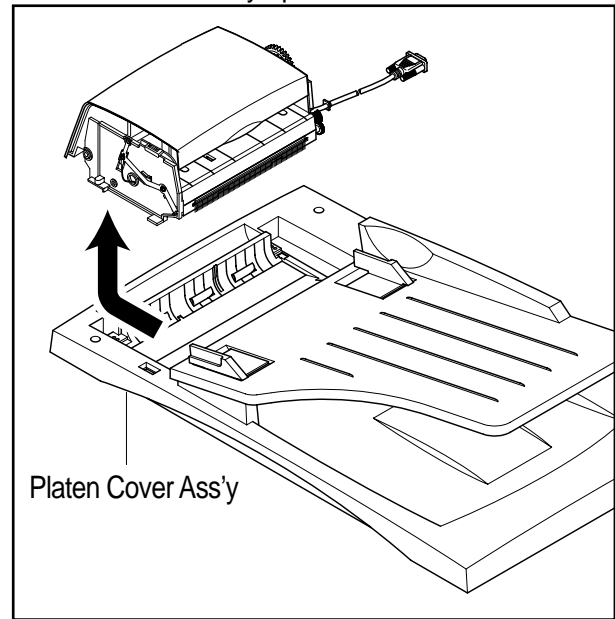
2. Remove the five screws from the Platen Cover.



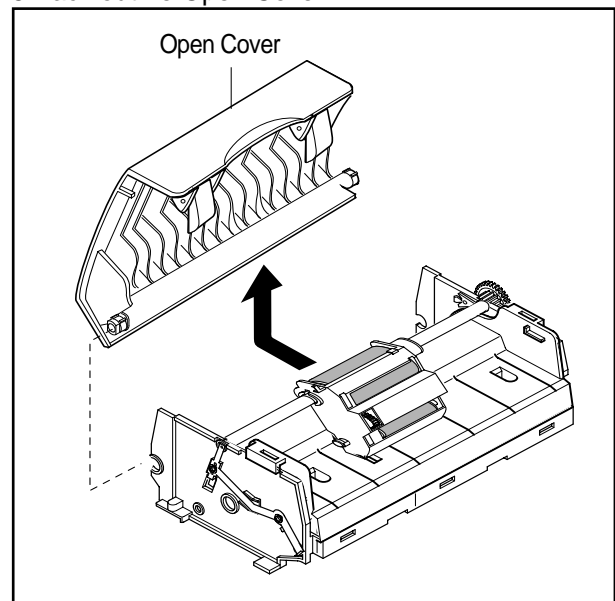
3. Open the Cover. Remove Cover Side R. Unlatch the Side Cover L by pushing the catch hooked to the Platen Cover using a sharp tool and remove Side Cover L.



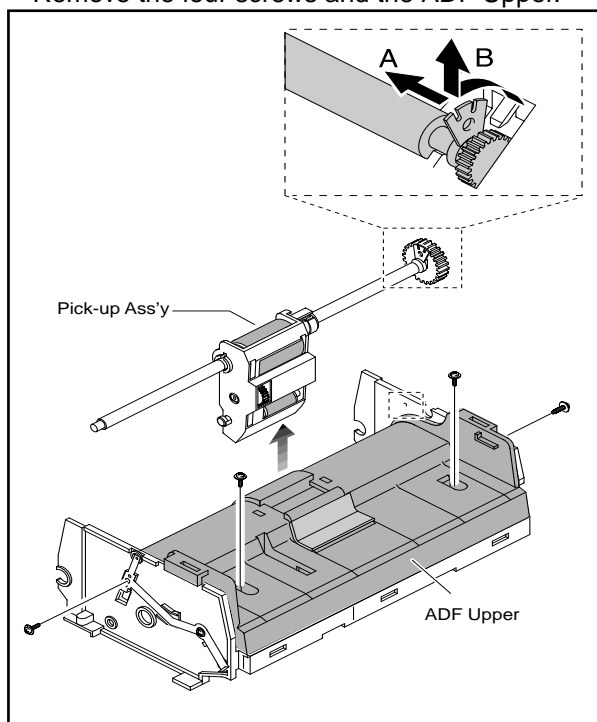
4. Pull the ADF Ass'y upward and remove it.



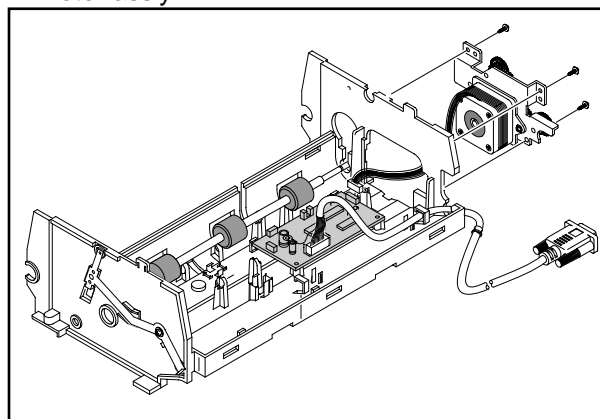
5. Tack out the Open Cover.



6. Take out the Pick-up Ass'y.
Remove the four screws and the ADF Upper.



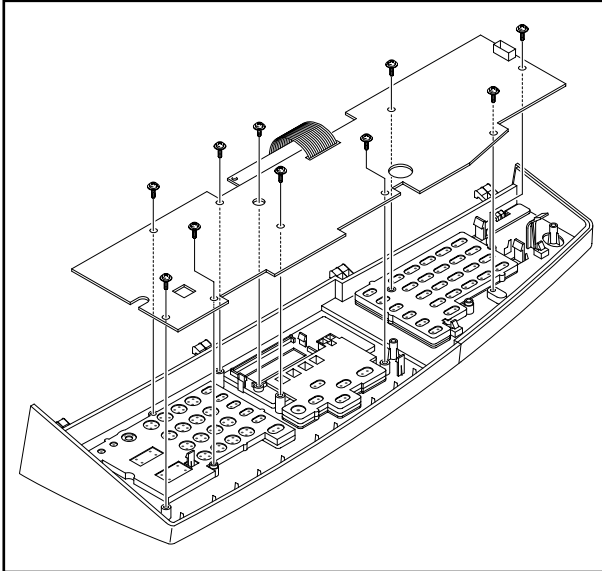
7. Remove three screws and take out the ADF Motor ass'y.



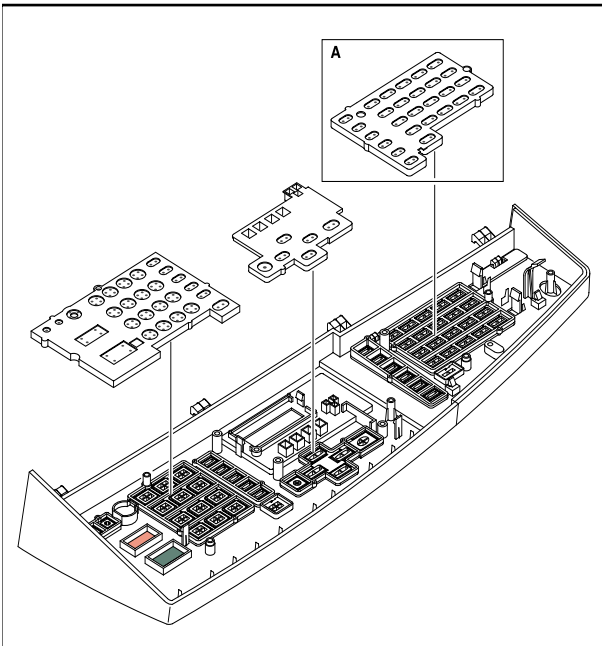
3-5 OPE Ass'y

- Before you remove the OPE Ass'y, you should remove:
 - Rear Cover (see page 3-1)
 - Scanner Ass'y (see page 3-2)

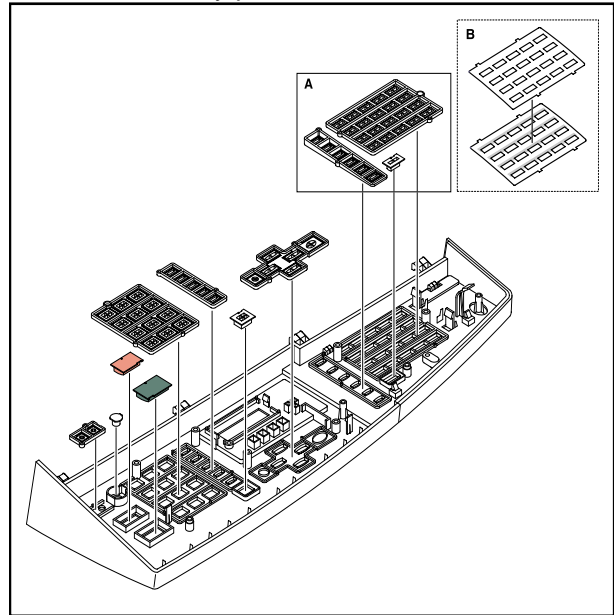
- Remove ten screws securing the OPE PBA and the LCD Module from the OPE Cover.



- Remove the contact rubbers from the unit.



- Remove the key pad from the unit.

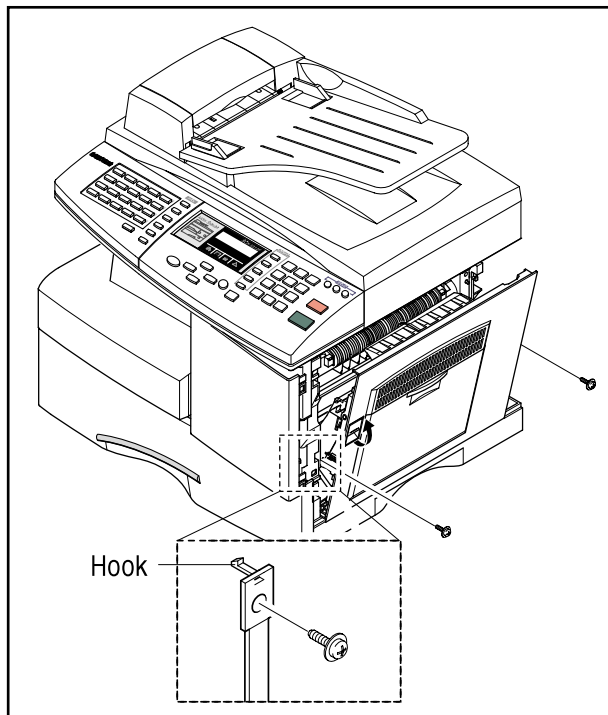


Caution

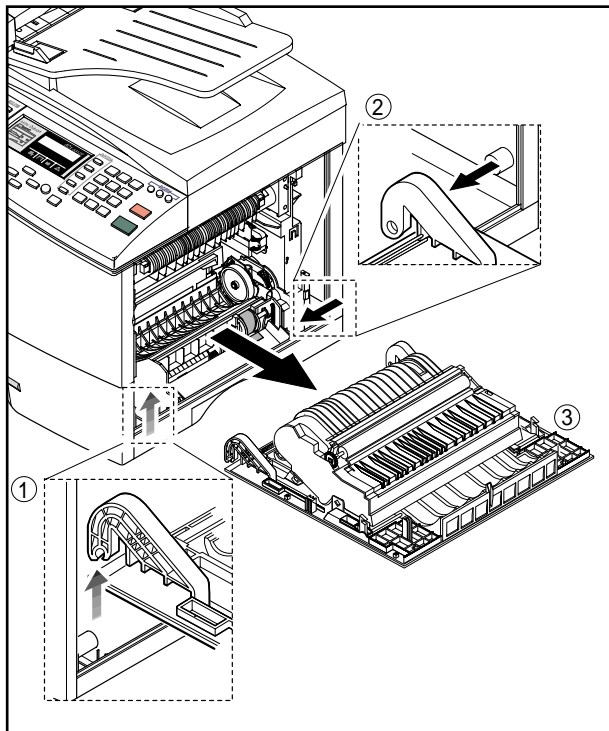
The above information is for the SCX-5315F model.
For the SCX-5115 model, the OPE Ass'y is slightly different, parts marked "a" are not fitted.

3-6 Side Cover Ass'y

1. Remove the two screws to release the Stopper(Main Frame side) securing the Side Cover to the Main Frame.

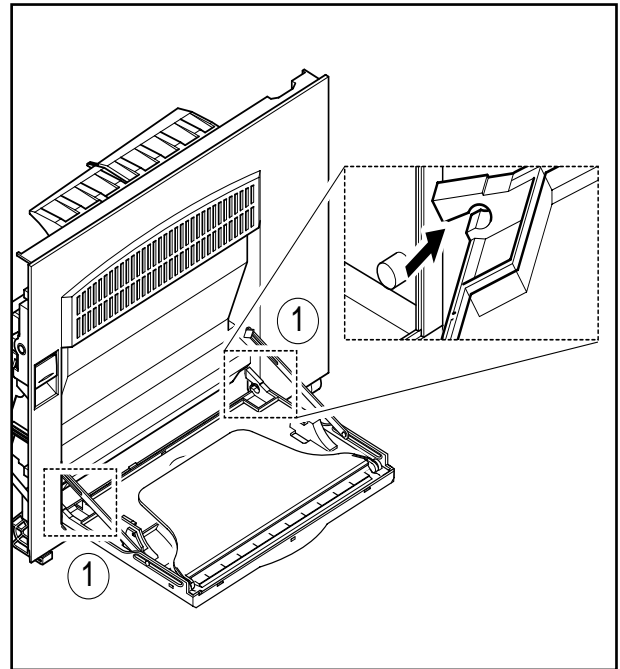


2. Completely open the Side Cover door. The left hand hinge (1) should be lifted to free it. Then push the whole door assembly to the left to free the right hand hinge (2).

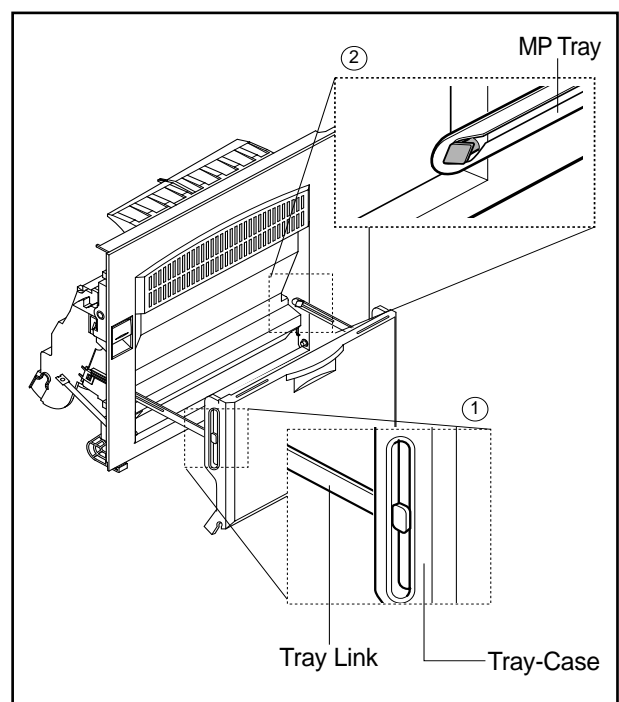


* MP-Tray

1. To dismantle the MP tray release the lower hinges (1).

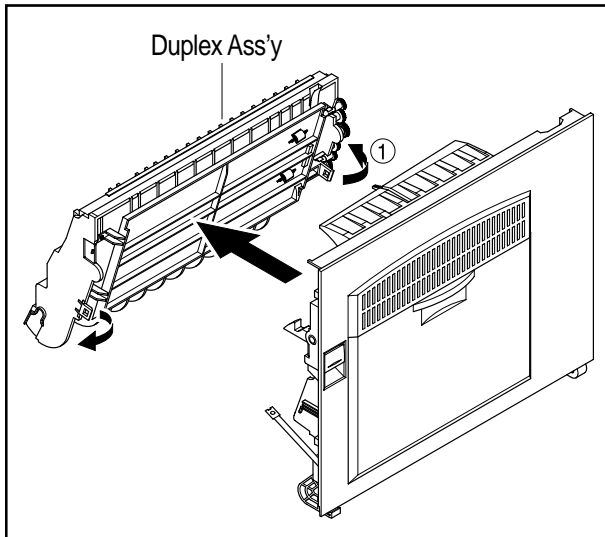


2. As shown in (1) below align the door supports in a horizontal position. This will allow the Tray-Case to be removed from the Tray Links. To remove the Tray-Links adjust the position of the Tray Link to a 45° angle to align the slot in the



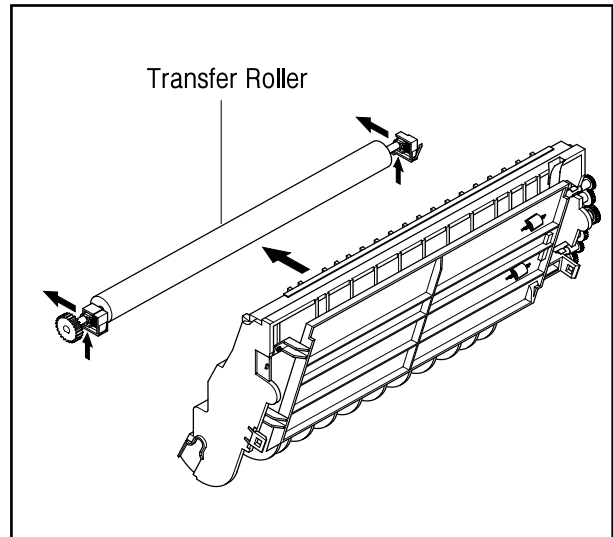
* Duplex Ass'y

1. To remove the Duplex Ass'y from the Side Door Ass'y locate the plastic clips, 2 on each side, and release them.



* Transfer Roller Ass'y

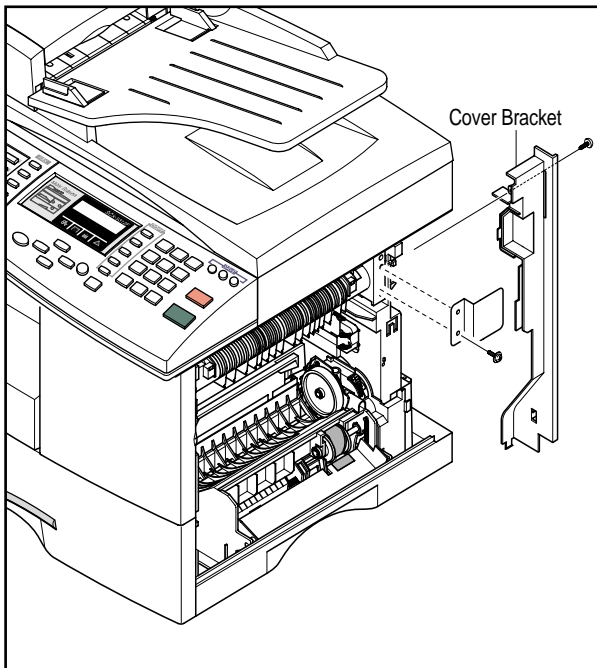
1. Take out the Transfer Roller, as shown below.



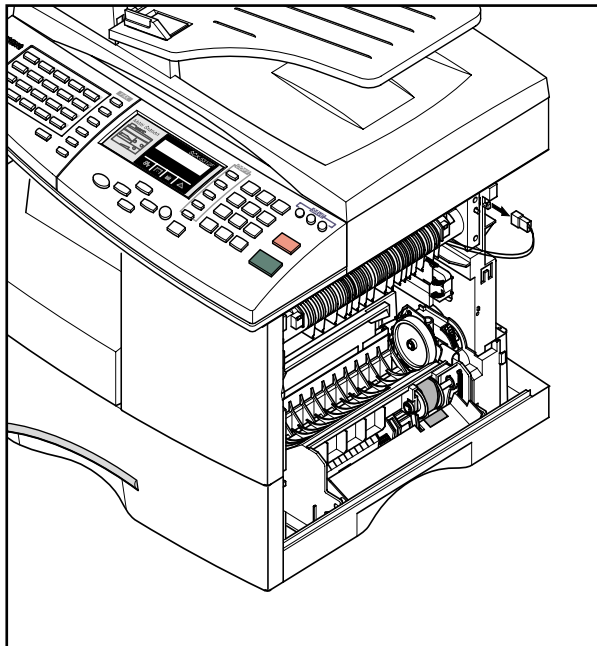
3-7 Fuser Ass'y

1. Before you remove the Fuser Ass'y, you should ensure power is off and remove :
 - Rear Cover Ass'y (see page 3-1)
 - Side Cover Ass'y (see page 3-9)

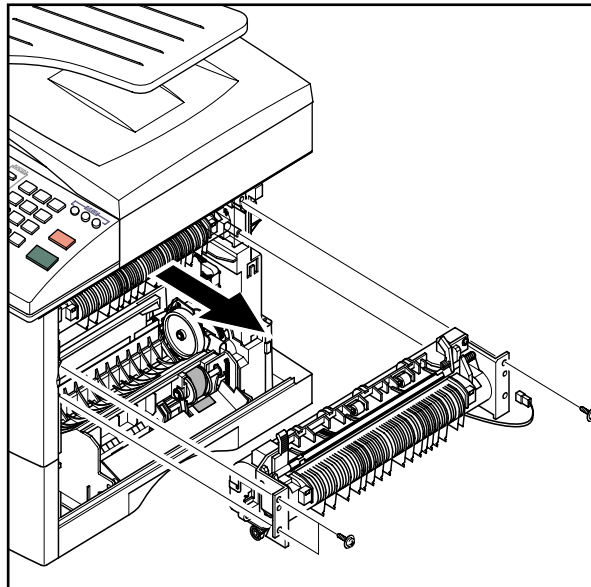
2. Remove the two screws and take out the Connector Cover and the Cover Bracket.



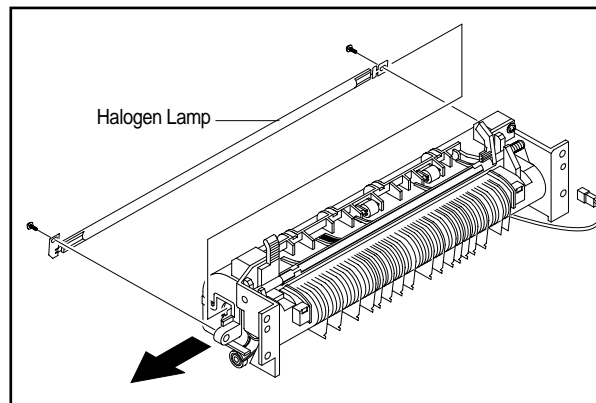
3. Unplug the one connector.



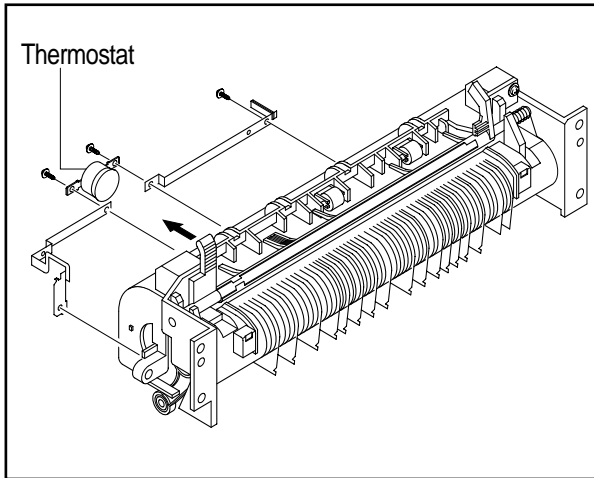
4. Remove the three screws and take out the Fuser Ass'y.



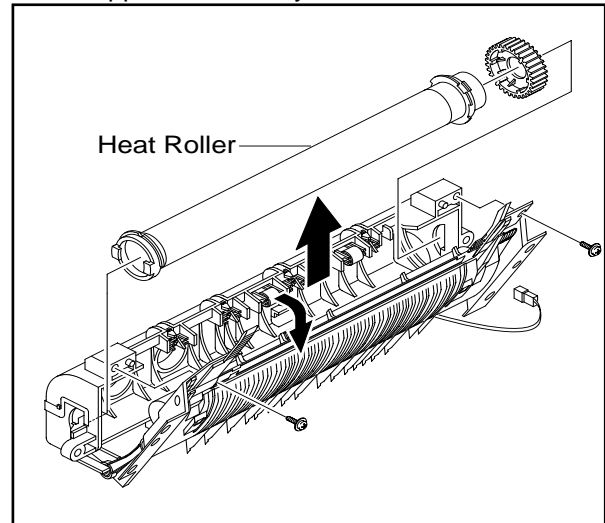
5. Remove the four screws and take out the Thermostat.



6. Remove the two screws and take out the Halogen Lamp.

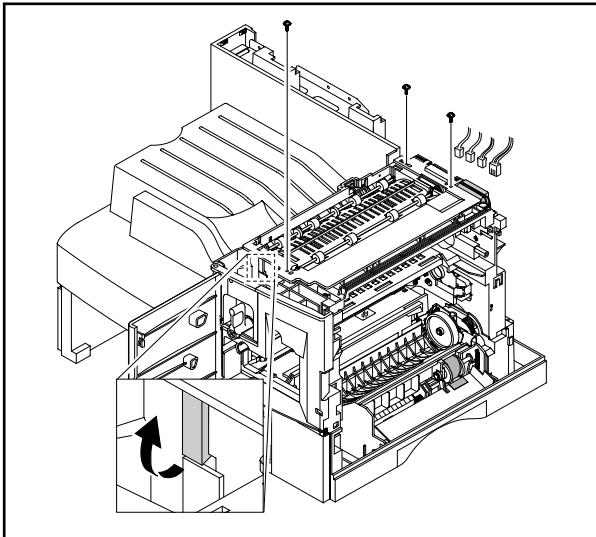


7. Remove 2 screws and hinge open the Lower Fuser Ass'y, remove the Heat Roller Ass'y from the Upper Fuser Ass'y.

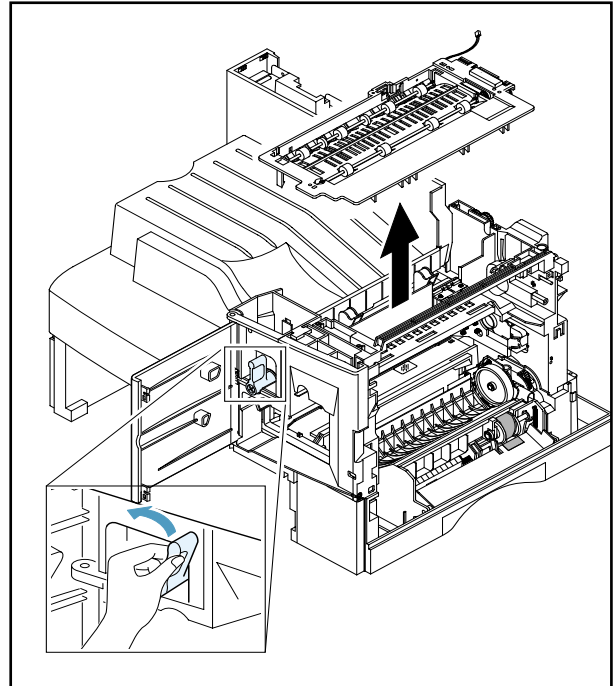


3-8 Exit Ass'y

1. Before you remove Exit Ass'y, you should remove:
 - Rear Cover (see page 3-1)
 - Scanner Ass'y (see page 3-2)
2. Remove four screws, and then untie the harness from the Exit Upper. Unplug four connectors and unlatch the Dummy Base Frame, as shown below.



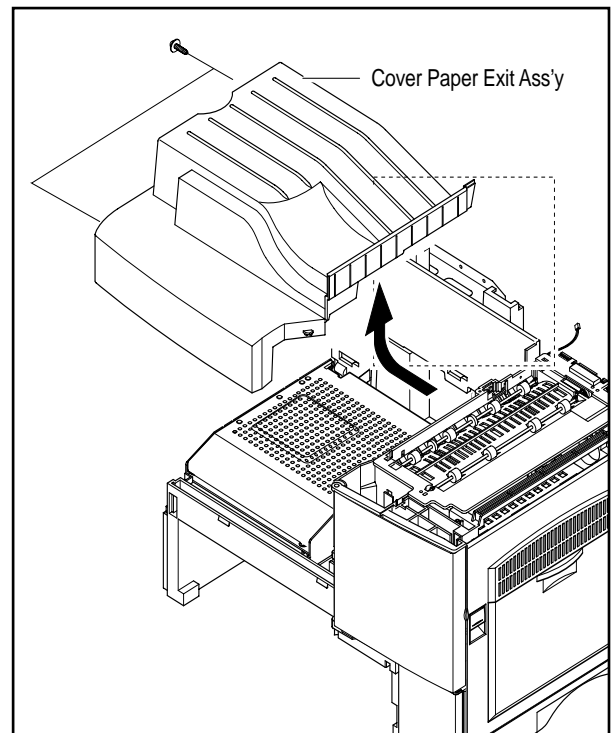
3. Move the Exit Roller Release Lever to the upright position as shown in the diagram below and lift the exit ass'y to remove it.



3-9 Cover Paper Exit Ass'y

1. Before you remove the Cover Paper Exit Ass'y, you should remove:
 - Rear Cover (see page 3-1)
 - Scanner Ass'y (see page 3-2)

2. Remove two screws and Cover Paper Exit Ass'y, as shown below.



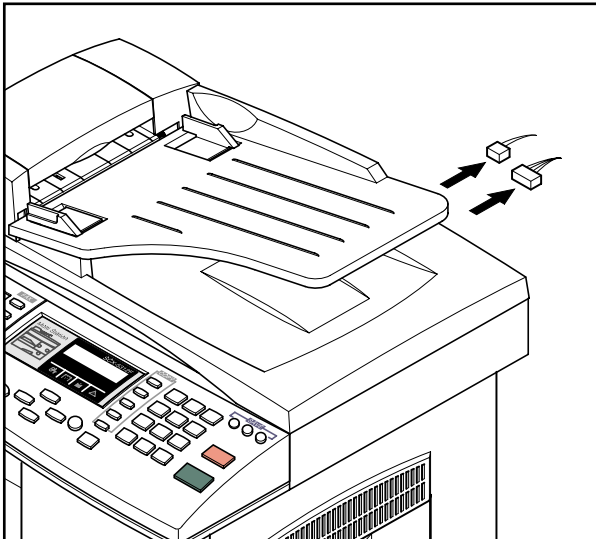
3-10 Drive Ass'y

1. Before you remove the Drive Ass'y, you should remove:

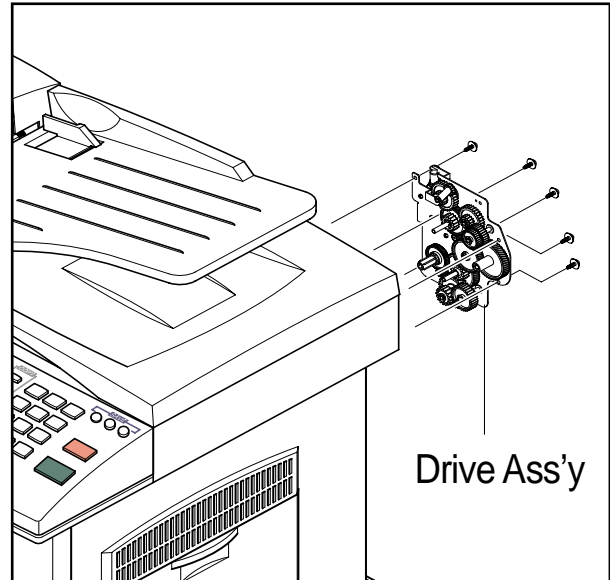
- Rear Cover (see page 3-1)
- Shield Main Upper (see page 3-2)

2. Unplug the two connectors.

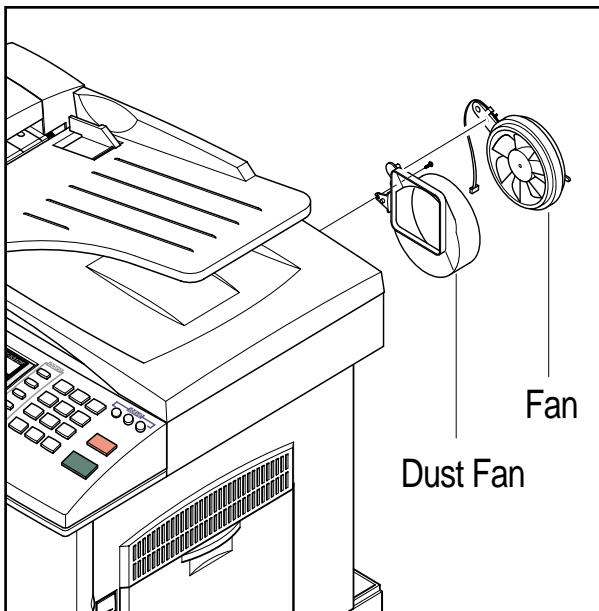
(Main Motor:9pin, Duplex Solenoid : 2pin)



4. Remove the five screws and take out the Drive Ass'y.



3. Remove the one screw and take out the Fan and Dust Fan.

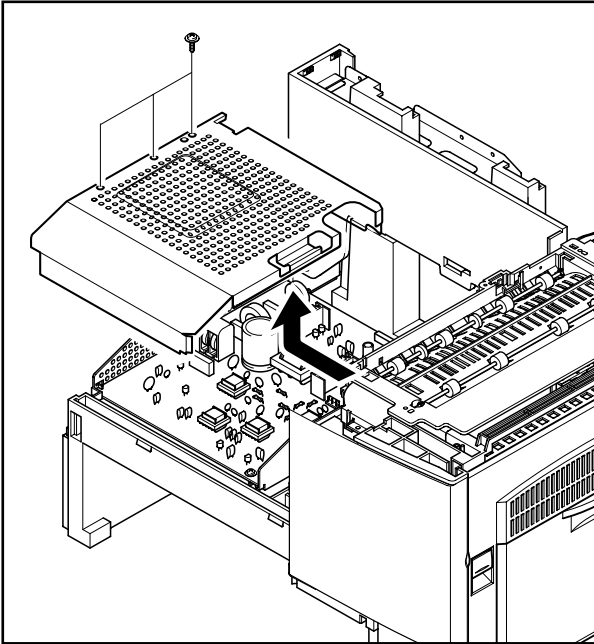


3-11 SMPS

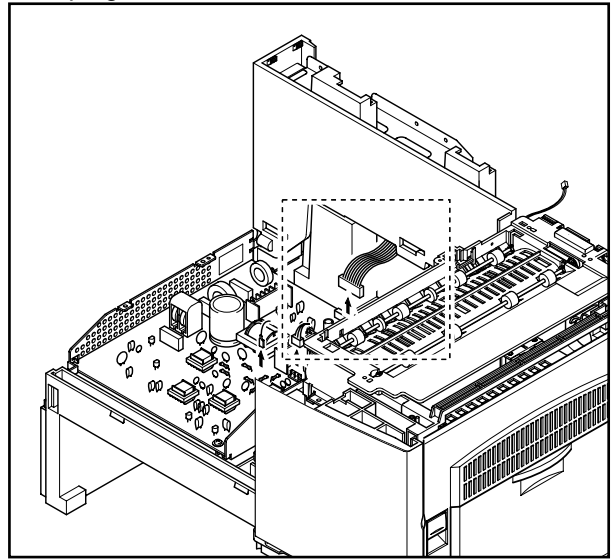
1. Before you remove the LSU, you should remove:

- Rear Cover (see page 3-1)
- Scanner Ass'y (see page 3-2)
- Cover Paper Exit Ass'y (see page 3-12)

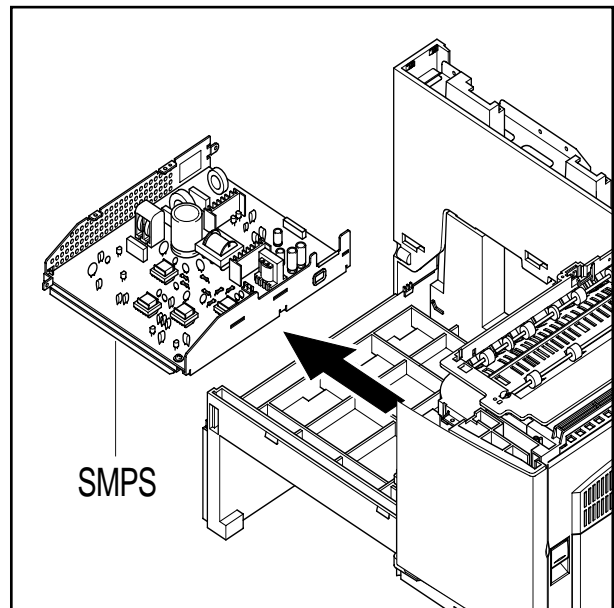
2. Remove three screws and take out the Shield SMPS Upper.



3. Unplug the all connectors.



4. Remove the SMPS, as shown below.

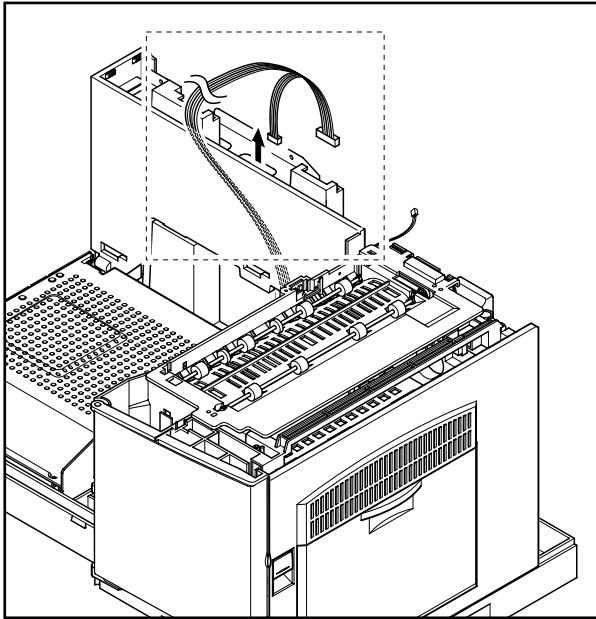


3-12 LSU (Laser Scanning Unit)

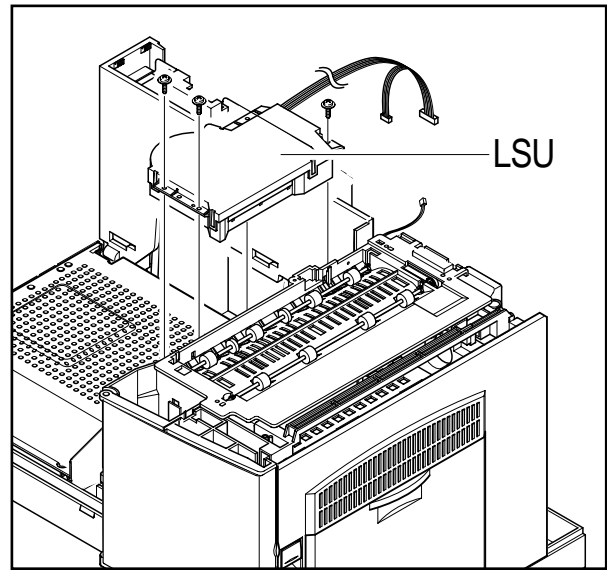
1. Before you remove the LSU, you should remove:

- Rear Cover (see page 3-1)
- Scanner Ass'y (see page 3-2)
- Cover Paper Exit Ass'y (see page 3-12)

2. Unplug the two connectors.



3. Remove the three screws and take out the LSU.

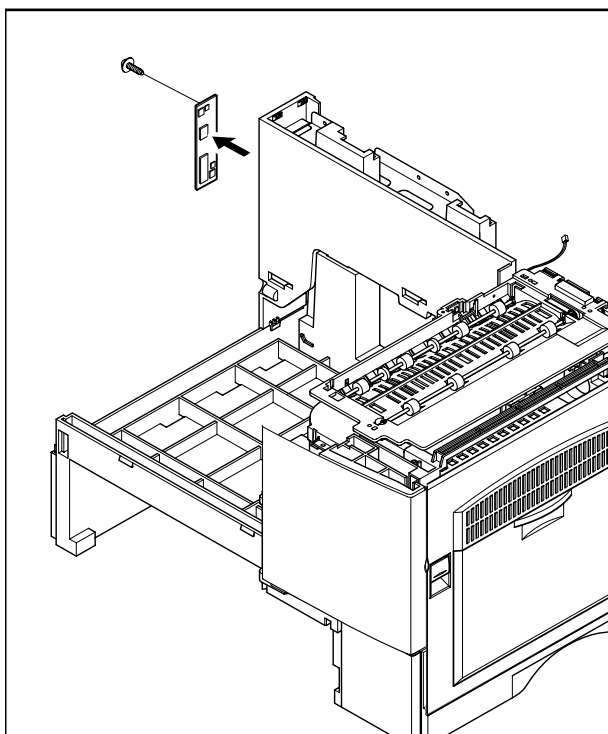


3-13 Cover Exit Rear

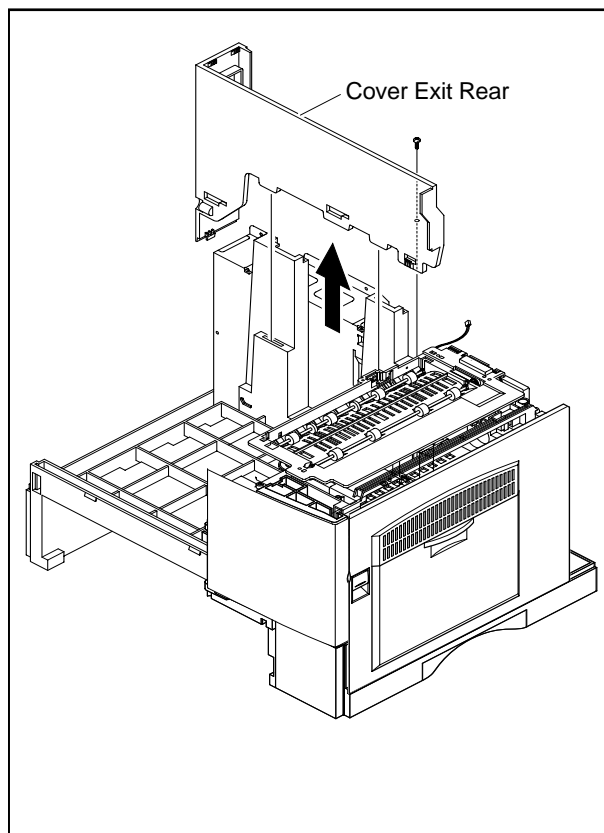
1. Before you remove the Cover Exit Rear, you should remove:

- Rear Cover (see page 3-1)
- Scanner Ass'y (see page 3-2)
- Exit Ass'y (see page 3-12)
- Cover Paper Exit Ass'y(see page 3-12)
- SMPS (see page 3-14)

2. Remove the one screw and take out the Panel Connect MPF.



3. Remove the one screw and Cover Exit Rear, as shown below.

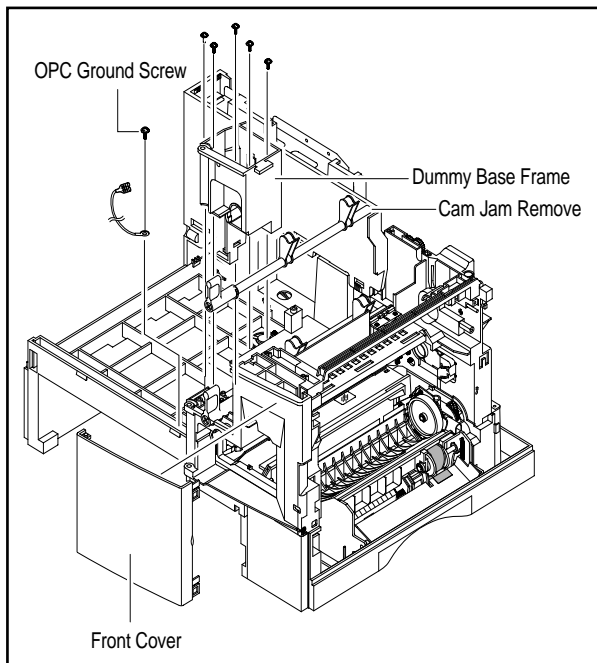


3-14 Main Frame Ass'y

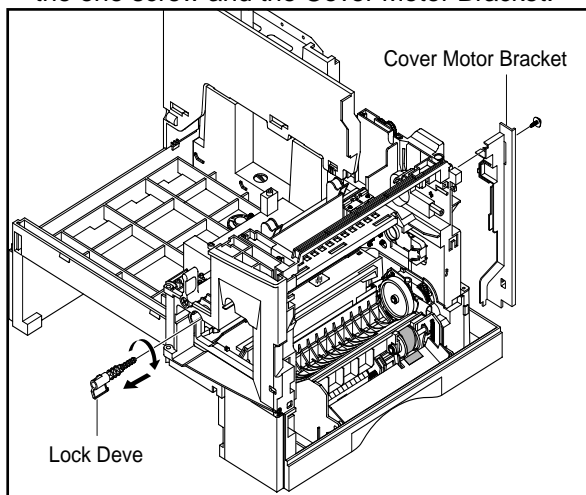
1. Before you remove the LSU, you should remove:

- Rear Cover (see page 3-1)
- Scanner Ass'y (see page 3-2)
- Side Cover Ass'y (see page 3-9)
- Fuser (see page 3-11)
- Exit Ass'y (see page 3-12)
- Cover Paper Exit Ass'y (see page 3-12)
- SMPS (see page 3-14)
- LSU (see page 3-15)

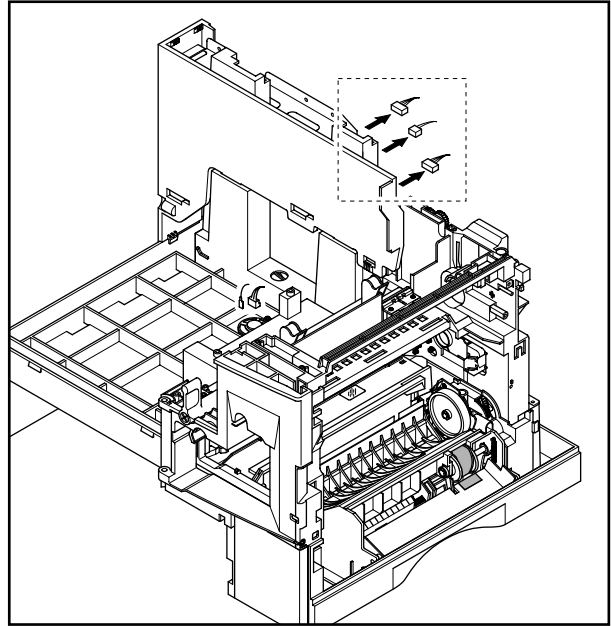
2. Remove the OPC Ground Screw (see diagram). Take care when re-assembling as if the thread is stripped the OPC ground may become intermittent causing print faults. Then remove the rest of the five screws to disassemble the Dummy Base Frame, the Cover Front and the Exit Roller release cam.



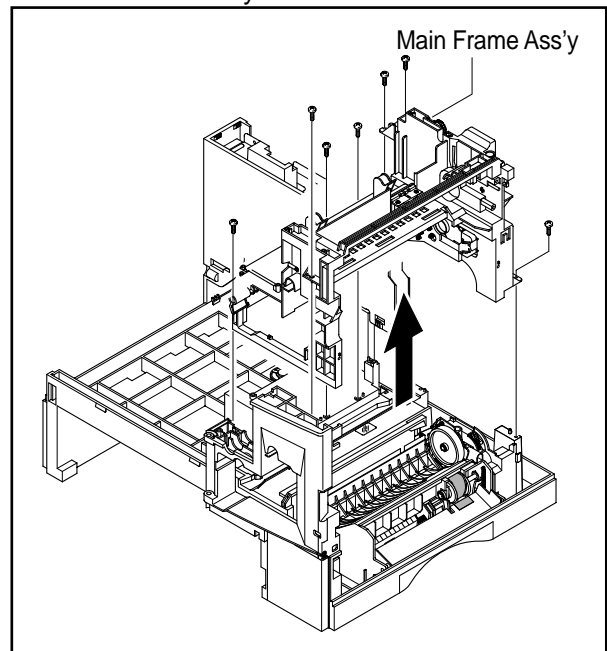
3. Remove the Deve Lock Lever, and then remove the one screw and the Cover Motor Bracket.



4. Unplug the all connectors.



5. Remove the seven screws and take out the Main Frame Ass'y.

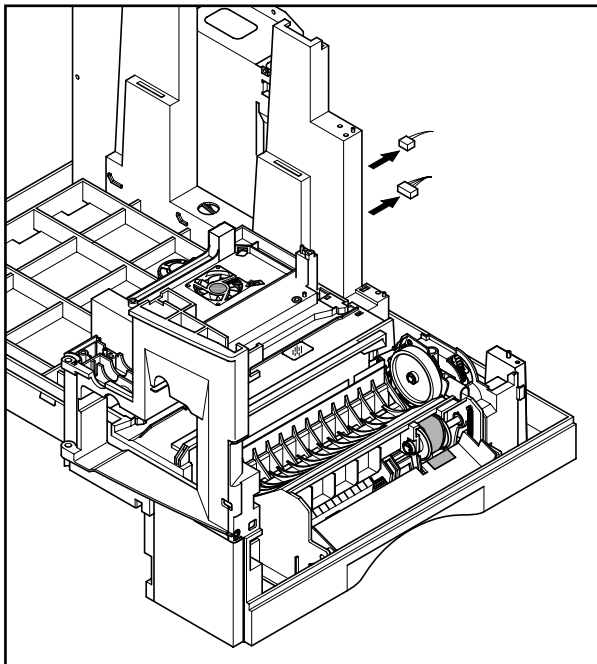


3-15 MP Ass'y

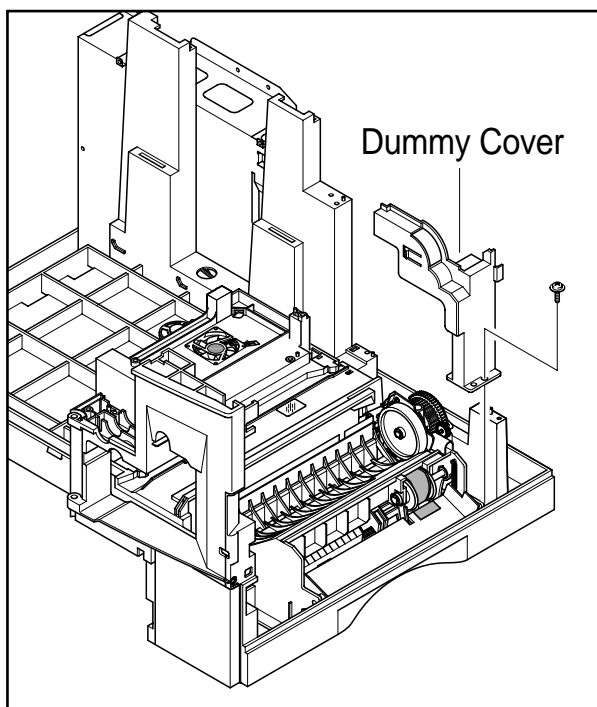
1. Before you remove the MP Ass'y, you should remove:

- Rear Cover (see page 3-1)
- Shield Main Upper (see page 3-2)
- Side Cover Ass'y (see page 3-9)

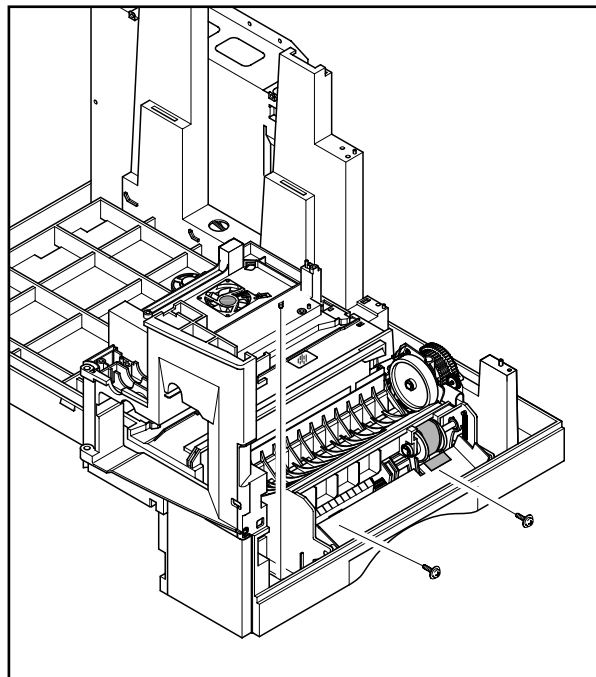
2. Unplug the two connectors.



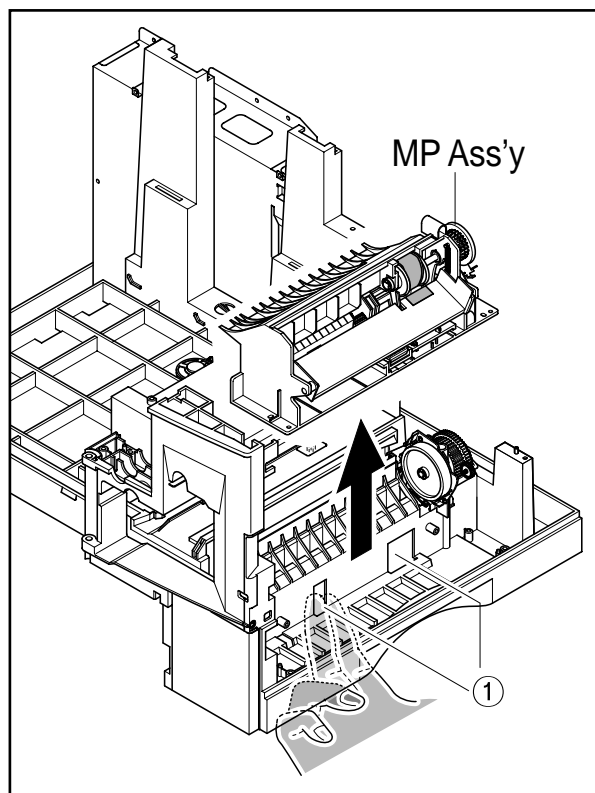
3. Remove the one screw and take out the Dummy Cover.



4. Remove the three screws.



5. Release the SMPS fit. Pull the MP Ass'y upward and remove it.

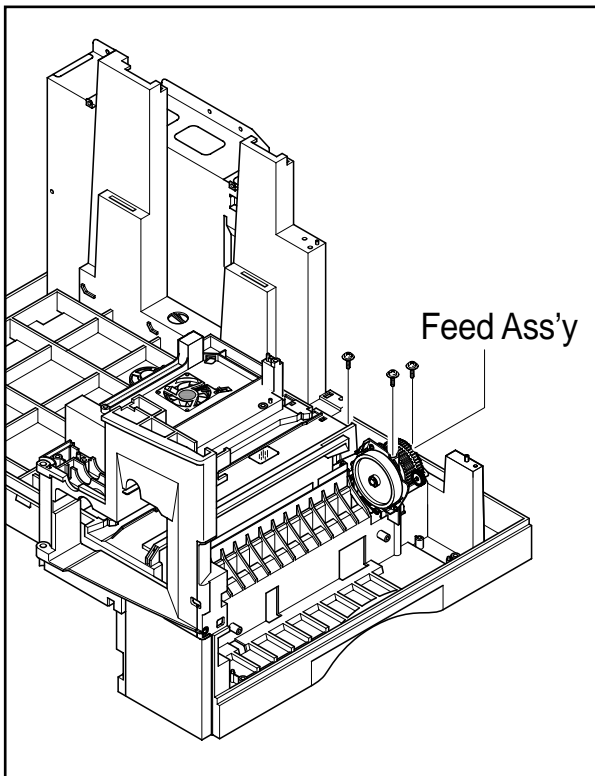


3-16 Feed Ass'y

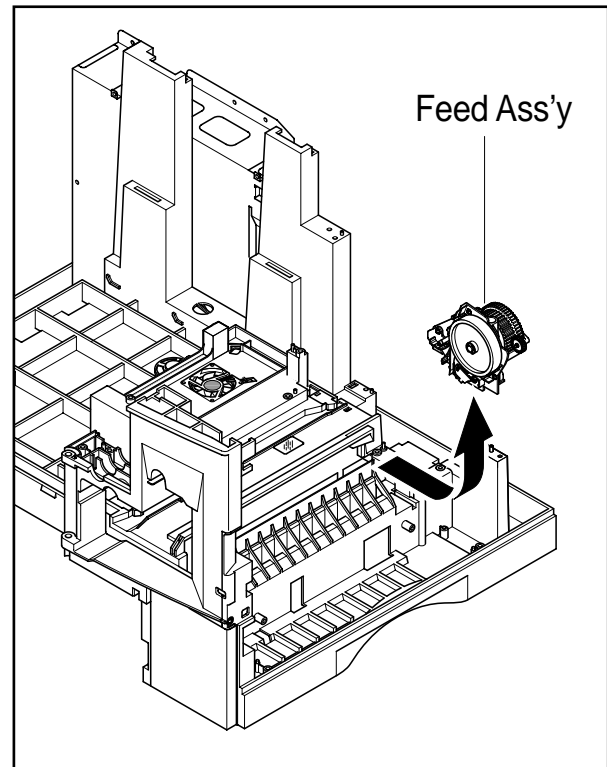
1. Before you remove the Feed Ass'y, you should remove:

- Rear Cover (see page 3-1)
- Scanner Ass'y (see page 3-2)
- Side Cover Ass'y (see page 3-9)
- Exit Ass'y (see page 3-12)
- Cover Paper Exit Ass'y (see page 3-12)
- LSU (see page 3-15)
- Main Frame Ass'y (see page 3-17)

2. Remove the three screws.



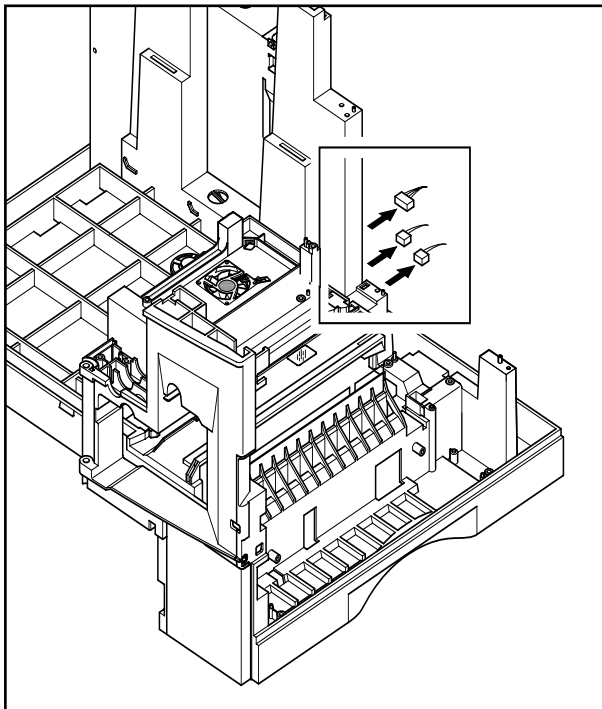
3. Pull the Feed Ass'y upward and remove it.



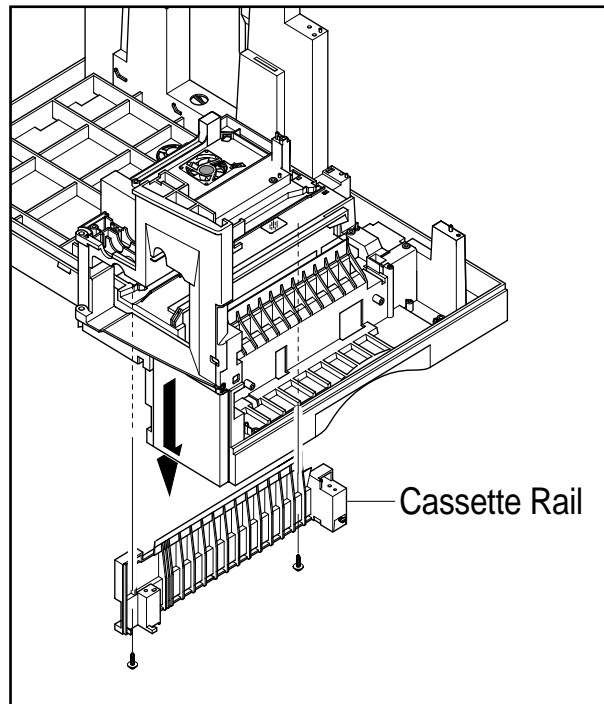
3-17 Pick Up Ass'y

1. Before you remove the Pick Up Ass'y, you should remove:
 - Rear Cover (see page 3-1)
 - Shield Main Upper (see page 3-2)
 - Drive Ass'y (see page 3-13)

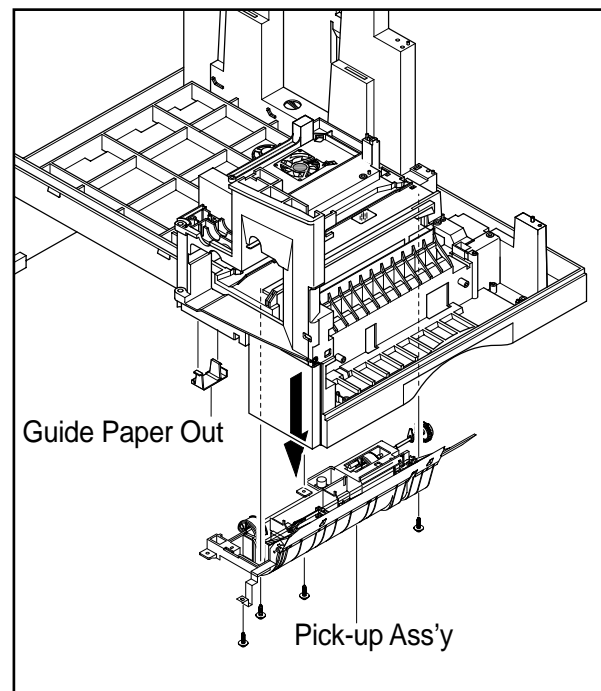
2. Unplug the three connectors.



3. Remove the two screws and take out the Cassette Rail.



4. Remove the four screws and take out the Pick Up Ass'y, as shown below.

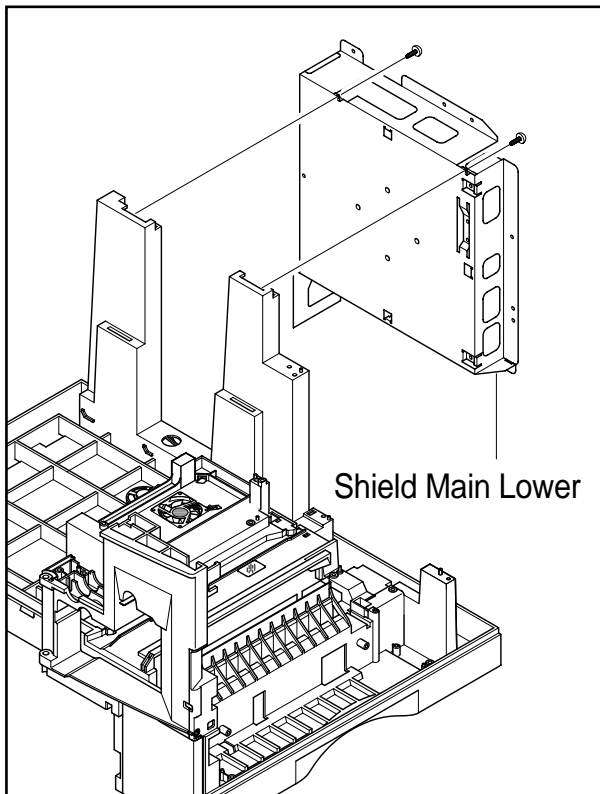


3-18 Main PBA

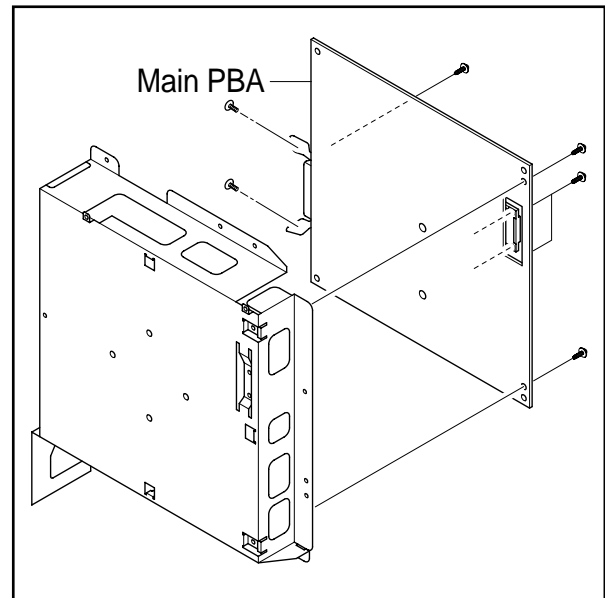
1. Before you remove the Main PBA, you should remove:

- Rear Cover (see page 3-1)
- Side Cover Ass'y (see page 3-9)
- Cover Paper Exit Ass'y (see page 3-12)
- SMPS (see page 3-14)

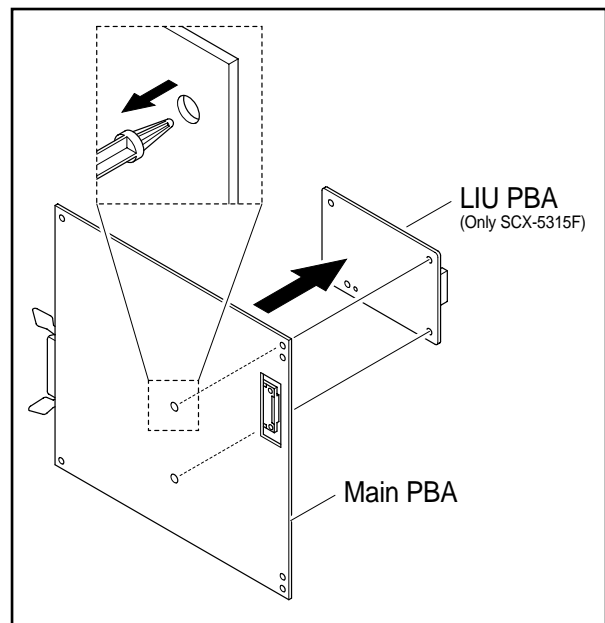
2. Remove the two screws and take out the Shield Main Lower.



3. Remove the five screws and take out the main PBA from the Shield Main Lower.



4. Remove the one screw and unlatch the LIU PBA securing the main PBA and remove it.



4. Maintenance & Troubleshooting

This chapter covers product maintenance, problem diagnosis and troubleshooting. It includes instructions for diagnosing and resolving print quality problems.

This service manual covers both the SCX5315F and SCX5115 models. SCX5115 has printer, copier and scanner functions. The SCX5315F has all of the features of the SCX5115 and in addition has Fax capabilities. The manual contents are primarily written for the SCX5315F, where there are differences between the two models this is highlighted.

4-1 Preventative Maintenance

The cycle period outlined below is a general guideline for maintenance.

The example list is for an average usage of 50 transmitted and received documents per day.

Environmental conditions and actual use will vary these factors.

The cycle period given below is for reference only.

| COMPONENT | REPLACEMENT CYCLE |
|-----------------|-------------------|
| ADF Rubber | 20,000 Pages |
| ADF Roller | 50,000 Pages |
| Pick-up Roller | 75,000 Pages |
| Transfer Roller | 75,000 Pages |
| Fuser | 75,000 Pages |
| Toner Cartridge | 6,000 Pages |
| Drum Cartridge | 15,000 Pages |

4-2 Error Messages

| Error Message | Description | Solution |
|----------------------------------|--|---|
| RETRY REDIAL? | The machine is waiting for the programmed interval to automatically redial. | You can press START to immediately redial, or STOP to cancel the redial operation. |
| COMM. ERROR | A problem with FAX communications has occurred. | Try again. |
| DOCUMENT JAM | Loaded document has Jammed in the scanner document feeder | Clear the document Jam. |
| DOOR OPEN | The side cover is not securely latched | The side door and front door must be closed in the correct order. Open both doors. Close the front door first then close the side door. |
| GROUP NOT AVAILABLE | You have tried to select a group location where only a single location number can be used, such as when adding locations for a multi-dial operation. | Try again, check location for group. |
| LINE ERROR | Your unit cannot connect with the remote machine, or has lost contact because of a problem on the phone line. | Usually caused by a telephone line problem. Try again. If failure persists, wait an hour or so for the line to clear then try again |
| LOAD DOCUMENT | You have attempted to set up a sending operation with no document loaded. | Load a document and try again. |
| MEMORY FULL | The memory has become full. | Either delete unnecessary documents, or retransmit after more memory becomes available, or split the transmission into more than one operation. |
| NO ANSWER | The remote machine was not answered after all the redial attempts. | Try again. Make sure the remote machine is OK. |
| NO. NOT ASSIGNED | The speed dial location you tried to use has no number assigned to it. | Dial the number manually with the keypad, or assign the number. |
| NO PAPER [ADD PAPER] | There is no paper in the paper cassette. Printing stops until paper is loaded. | Re-load the paper cassette. |
| OVERHEAT | The printer part has overheated. | Your unit will automatically return to the standby mode when it cools down to normal operating temperature. If failure persists, call service. |
| PAPER JAM 0 OPEN/CLOSE DOOR | Recording paper has jammed in paper feeding area. Recording paper is jammed in pick-up unit | Press STOP and clear the jam. |
| PAPER JAM 1/2 OPEN/CLOSE DOOR | Recording paper has jammed inside the unit. Recording paper has jammed in paper exit unit. | Clear the jam. |
| TONER LOW | Toner cartridge is almost empty, or toner particles in the cartridge are unevenly distributed in the cartridge | Remove the toner cartridge and gently rock it from side to side. Try again. If problem persists replace the cartridge. |
| TONER EMPTY | Toner cartridge is now empty | Replace the Toner Cartridge. |

| Error Message | Description | Solution |
|----------------|---|---|
| DRUM WARNING | A warning that the OPC drum has almost reached the end of its life (14,000 Sides) | You have 1000 pages of print life left in the OPC Drum. Continue to use, order a new OPC drum. |
| REPLACE DRUM | OPC drum is now life-expired (15,000 sides) | Replace the OPC Drum Cartridge. |
| NO CARTRIDGE | When the machine detects that the toner cartridge has not been installed. | Install the Cartridge. |
| BYPASS JAM | Paper feed problem from the BYPASS (Manual feed) Tray. | Open the side Cover and clear the jam. |
| DUPLEX JAM | Paper feed problem in the duplex return path | Release Output Feed lever and check output area clear. Also open side door and check duplex unit is clear. |
| LINE BUSY | The remote FAX didn't answer | Try again. |
| OPEN HEAT EROR | No power to the Fuser lamp | Check thermostat, thermistor, fuser lamp and fuser connector and associated wiring. Also check the 'Fuser On' signal from main PWA to Power Supply. Check cable from Main PWA to Power Supply |
| Heating Error | During operation, Temperature does not go up | Check thermister contact point & Heating Lamp. |
| Scanner Locked | Scanner head does not move. | Check transit lock, check scanner cables are connected, check scanner home sensor, scanner motor or drive belt. |

4-3 User Mode

The table below shows the settings and functions available in the User Mode. These are described in the user Guide. The table is given here to indicate possible settings that the user may have changed.

4-3-1 SCX-5315F

| Function | Item | Content |
|--------------|--------------------------|------------------------------|
| SYSTEM DATA | CASSETTE PAPER | LETTER / A4 / LEGAL |
| | BYPASS PAPER | LETTER / A4 / LEGAL |
| | MESSAGE CONF. | ON / OFF / ERROR |
| | AUTO JOURNAL | ON / OFF |
| | RECEIVE CODE | 0-9 |
| | POWER SAVE | ON / OFF |
| | ECM MODE | ON / OFF |
| | RX REDUCTION | ON / OFF |
| | DISCARD SIZE | 0-30mm |
| | REDIAL INTERVAL | 1-15 |
| | REDIALS | 1-13 |
| | ANSWER ON RING | 1-7 |
| | SEND FROM MEMORY | ON / OFF |
| | LOCAL ID | ON / OFF |
| | CLOCK MODE | 12 / 24 HOUR |
| SYSTEM ID | FAX / ID | |
| DATE & TIME | | |
| SYSTEM SETUP | PREFIX DIAL NO. | |
| | SECURE RECEIVE | |
| | RINGER VOLUME | LOW / HIGH (10 STEPS) |
| | ALARM SOUND | ON / OFF |
| | KEY SOUND | ON / OFF |
| | SPEAKER CONTROL | COM / ON / OFF |
| | SELECT LANGUAGE | ENG/GER/FRE/ITA/SPA/POR/DUT |
| | USB MODE | FAST / SLOW |
| | FAX DUPLEX | OFF / LONG EDGE / SHORT EDGE |
| | IMAGE QUALITY | NORMAL / TEXT / IMAGE |
| | SCAN SLEEP MODE HOME SET | |
| MEMORY CLEAR | SYSTEM ID | |
| | SYSTEM DATA | |
| | PHONE BOOK / MEMORY | |
| | TX-RX JOURNAL | |
| DELAY TX | | |
| MEMORY TX | | |
| PRIORITY TX | | |
| POLLING | | |
| ADD/CANCEL | ADD / CANCEL | |
| GROUP DIAL | | |

| Function | Item | Content |
|--------------|------------------|-----------|
| MAINTENANCE | CLEAN DRUM | |
| | NEW DRUM | |
| | NOTIFY TONER LOW | ON / OFF |
| TX CONFIRM | | |
| SCHEDULE JOB | | |
| PHONE BOOK | | |
| SYSTEM LIST | | |
| TX JOURNAL | | |
| RX JOURNAL | | |
| HELP LIST | | HELP LIST |

4-3-2 SCX-5115

| Function | Item | Content |
|-------------|-----------------|-----------------------------|
| SYSTEM DATA | CASSETTE PAPER | LETTER / A4 / LEGAL |
| | BYPASS PAPER | LETTER / A4 / LEGAL |
| | POWER SAVE | ON / OFF |
| | SELECT LANGUAGE | ENG/GER/FRE/ITA/SPA/POR/DUT |
| | USB MODE | FAST / SLOW |
| HELP LIST | HELP LIST | PRINTOUT |
| MAINTENANCE | CLEAN DRUM | |
| | NEW DRUM | |
| REPORTS | SYSTEM DATA | |
| | HELP LIST | HELP LIST |

4-4 Tech Mode

4-4-1 How to Enter Service Mode

In service mode (tech) mode, the technician can check the machine and perform various tests to isolate the cause of a malfunction.

To enter the Tech mode, press **MENU, #, 1, 9, 3, 4** in sequence, and the LCD briefly displays 'T' or 'TECH', the machine has entered service (tech) mode.

While in Tech mode, the machine still performs all normal operations.

To return to normal user mode, press **MENU, #, 1, 9, 3, 4** in sequence again, or turn the power off, then on by unplugging and plugging the power cord.

Options changed while in service mode remain in effect until they are changed again or until you clear the machine's memory.

4-4-2 Setting-up System in Tech Mode

4-4-2-1 SCX-5315F(SETUP : #, 1, 9, 3, 4)

| Function | Item | Content |
|--------------|-----------------------|--|
| SYSTEM DATA | DIAL MODE | TONE / PULSE |
| | MODEM SPEED | |
| | ERROR RATE | 5% /10% |
| | SET TX LEVEL | 09-15 |
| | SILENCE TIME | 12 / NU / OFF |
| SYSTEM ID | The same as User Mode | |
| DATE & TIME | The same as User Mode | |
| SYSTEM SETUP | The same as User Mode | |
| MEMORY CLEAR | CLEAR ALL MEMORY | |
| DELAY TX | The same as User Mode | |
| MEMORY TX | The same as User Mode | |
| PRIORITY TX | The same as User Mode | |
| POLLING | The same as User Mode | |
| ADD/CANCEL | The same as User Mode | |
| GROUP DIAL | The same as User Mode | |
| MAINTENANCE | CLEAN DRUM | |
| | NEW DRUM | |
| | NOTIFY TONER LOW | ON / OFF |
| | SWITCH TEST | |
| | MODEM TEST | |
| | SRAM TEST | |
| | DRAM TEST | |
| | ROM TEST | FLASH / ENGINE |
| | PATTERN TEST | PATTERN1-7, QAPATTERN1-4, ALL"1-7 , ALL" |
| | CLEAR COUNT | PASSWORD (1934) |
| | | CRU PRINTS COUNT |
| | | FLT SCAN COUNT |
| | | ADF SCAN COUNT |
| | | USED DRUM COUNT |
| | | USED TONER COUNT |
| | | TOTAL PAGE COUNT |
| | ANSWER ON CNG | 1-4 |
| | ADJUST SHADING | |
| | FLASH UPGRADE | LOCAL |
| | | REMOTE : USER PROGRAM , |
| | | EMULATION ,BOOT PROGRAM |
| | PROGRAM DIAL | |
| TX CONFIRM | The same as User Mode | |
| SCHEDULE JOB | The same as User Mode | |
| PHONE BOOK | The same as User Mode | |
| SYSTEM LIST | USER MODE | |
| TX JOURNAL | The same as User Mode | |
| RX JOURNAL | The same as User Mode | |

| Function | Item | Content |
|----------|--------------|---------|
| REPORTS | MSG. CONFIRM | |
| | SCHEDULE JOB | |
| | PHONE BOOK | |
| | SYSTEM DATA | |
| | TRANSMISSION | |
| | RECEPTION | |
| | HELP LIST | |
| | PROTOCOL | |
| | ERROR CODE | |

4-4-2-2 SCX-5115(SETUP : #, 1, 9, 3, 4)

| Function | Item | Content |
|-------------|-----------------|--------------------------------|
| SYSTEM DATA | CASSETTE PAPER | LETTER / A4 / LEGAL |
| | BYPASS PAPER | LETTER / A4 / LEGAL |
| | POWER SAVE | ON / OFF |
| | SELECT LANGUAGE | ENG/GER/FRE/ITA/SPA/POR/DUT |
| | USB MODE | FAST / SLOW |
| MAINTENANCE | CLEAN DRUM | |
| | MODEM TEST | |
| | NEW DRUM | |
| | SWITCH TEST | |
| | SRAM TEST | |
| | DRAM TEST | |
| | ROM TEST | FLASH / ENGINE |
| | PATTERN TEST | PATTERN1-7, QAPATTERN1-4 , ALL |
| | CLEAR COUNT | PASSWORD |
| | | CRU PRINTS COUNT |
| | | FLT SCAN COUNT |
| | | ADF SCAN COUNT |
| | | USED DRUM COUNT |
| | | USED TONER COUNT |
| | | TOTAL PAGE COUNT |
| | ADJUST SHADING | |
| | FLASH UPGRADE | |
| REPORTS | SYSTEM DATA | |
| | HELP LIST | HELP LIST |
| | ERROR CODE | |

4-4-3 SYSTEM DATA

DIALING MODE

Select the dialing mode according to the user's line status.

TONE: Electrical type of dial

PULSE: Mechanical type of dial

SILENCE TIME

In ANS/FAX mode, after a call is picked up by the answering machine, the machine monitors the line. If a period of silence is detected on the line at any time, the call will be treated as a fax message and the machine begins receiving.

Silence detection time is selectable between limited (about 12 seconds) and unlimited time.

When '12 sec' is selected, the machine switches to receiving mode as soon as it detects a period of silence.

When 'unlimited' is selected, the machine waits until the answering operation is concluded even though a period of silence is detected. After the answering operation is concluded, the machine switches to receiving mode.

SEND FAX LEVEL

You can set the level of the transmission signal. Typically, the Tx level should be under -12 dBm.

Caution: The Send Fax Level is set at the best condition in the shipment from factory. Never change settings arbitrarily.

ERROR RATE

You can set the Error Rate between 5% and 10%. During operation the set monitors the error rate.

When the error rate approaches the preset value the machine automatically steps down the baud rate to 2400bps to ensure that the selected error rate is not exceeded.

MODEM SPEED

You can set the maximum modem speed. It is better left set 33.6Kbps (the default setting).

During call setup the baud rate is automatically adjusted to suit the slowest device. Only adjust this where the local line conditions are extremely poor.

4-4-4 MEMORY CLEAR

CLEAR ALL MEMORY

This function resets the system to its original factory settings. All settings entered in User Mode and Tech Mode are reset. This includes any User Phone Book entries, jobs stored in memory or received documents that have not been printed. If possible use the Control Panel software to download customer settings and phone book settings before carrying out a full reset.

When diagnosing or testing a faulty unit this function is often useful. Be aware that all error reports are also cleared.

< Method >

1. Select the [MEMORY CLEAR] in TECH MODE.
2. Push the ENTER button.
3. Select your country.
4. Push the ENTER button and all memory will be cleared.

NOTICE : Always perform a memory clear after replacing the main board or updating the firmware. Otherwise, the system may not operate properly.

4-4-5 MAINTENANCE

CLEAN DRUM

Use this feature to remove toner particles remaining in the OPC drum unit.

Use this feature when print quality falls or when marks or specks appear on the printout.

You should perform this feature several times until a clean printout appears.

The machine automatically pulls in a sheet of paper and prints out. Excess toner particles on the OPC drum surface are fixed to the paper.

FLASH UPGRADE

This function is used to update the system Firmware. There are 2 methods Local and Remote.

More information can be found in the firmware upgrade section.

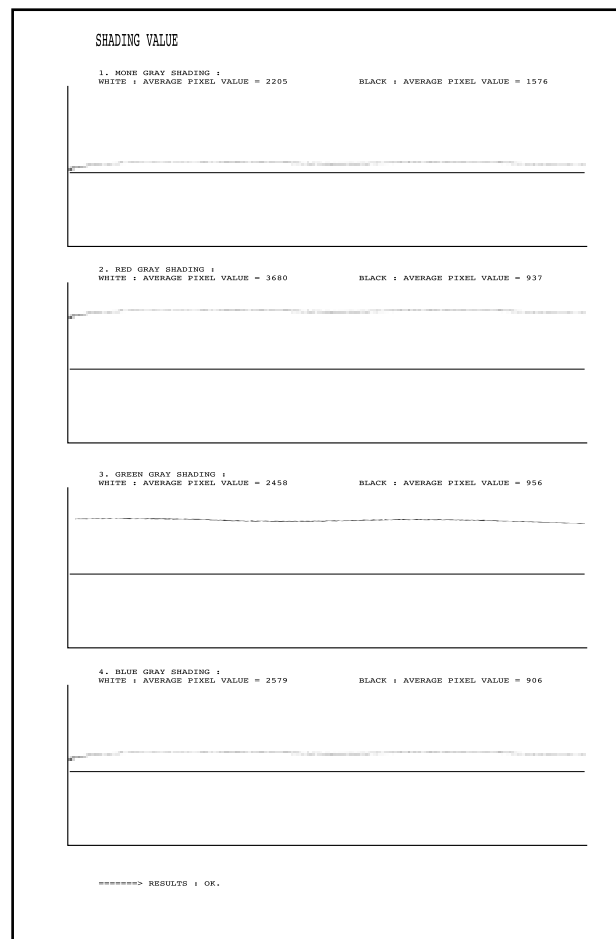
ADJUST SHADING

This option is used to test and check the functionality of the CCD (Charge Coupled Device). Use this when poor quality scanning or copying is reported.

< Method >

1. Select the [ADJUST SHADING] in TECH MODE.
2. Push the SET UP button. The unit scans a "white image" using the 'white bar'
3. After the scan, CCD SHADING PROFILE similar to that shown will be printed out.
4. If the printed image is different to the image, if the lines are significantly lower or higher, or if there are high or low spots in the chart then the CCD is defective.

NOTICE : When you test the CCD, make sure that the cover is closed."



ANSWER ON CNG

The function is to control the CNG TONE recognition times for entering receiving mode from the AUTO MODE or ANS/FAX MODE.

CLEAR COUNT

This function erases the counters stored in system memory. These are shown in the highlighted area in the Sytem data List shown below (printed in TECH MODE)

Note the Current Drum Page Count cannot be erased. This is cleared using the NEW DRUM function (USER MODE ⇒ MAINTENANCE ⇒ NEW DRUM)”

| | | |
|-------------------------|---|----------------------|
| FIRMWARE VERSION | : | 1.00 |
| ENGINE VERSION | : | 1.00 |
| EMULATION VERSION | : | PCL6 2.32 07-11-2001 |
| | : | 1.48 07-19-2001 |
| TOTAL PAGE COUNTS | : | 123 |
| CRU PRINTS | : | 123 |
| REPLACED TONER COUNTS | : | 1 |
| REPLACED DRUM COUNTS | : | 1 |
| CURRENT DRUM COUNTS | : | 112 |
| PLATEN SCAN PAGE COUNTS | : | 23 |
| ADF SCAN PAGE COUNTS | : | 10 |

< SYSTEM DATA LIST >

PATTERN TEST

Using this pattern printout, you can check if the printer mechanism is functioning properly. It is used in the production process and is not intended for Service use.”

ROM TEST

Use this feature to test the machine'S ROM. The result and the software version appear in the LCD display.

- FLASH VER : 1.00 V
- ENGINE VER :1.00V

DRAM TEST

Use this feature to test the machine's DRAM. The result appears in the LCD display. If all memory is working normally, the LCD shows << O K >>

SRAM TEST

Use this feature to test the machine's SRAM. The result appears in the LCD display. If all memory is working normally, the LCD shows << O K >>

MODEM TEST

Use this feature to hear various transmission signals to the telephone line from the modem and to check the modem. If no transmission signal sound is heard the modem may be faulty.”

SWITCH TEST

Use this feature to test all keys on the operation control panel. The result is displayed on the LCD window each time you press a key.

NOTIFY TONER LOW

With this feature enabled, when the toner becomes low, the toner low information will be sent to a specified contact point, for example, the service company. After you access this menu, select ON, and when the LCD-prompts, enter the name and the number of the contact point, the customer's fax number, the model name, and the serial number."

PROGRAM DIAL

This is a special feature which allows the TECH USER to set parameters for a specific dialed location (which must be in the one touch or speed dial phone books). Parameters can be set to override the normal; default settings to enable the machine to cope with calls to destinations with known line problems"

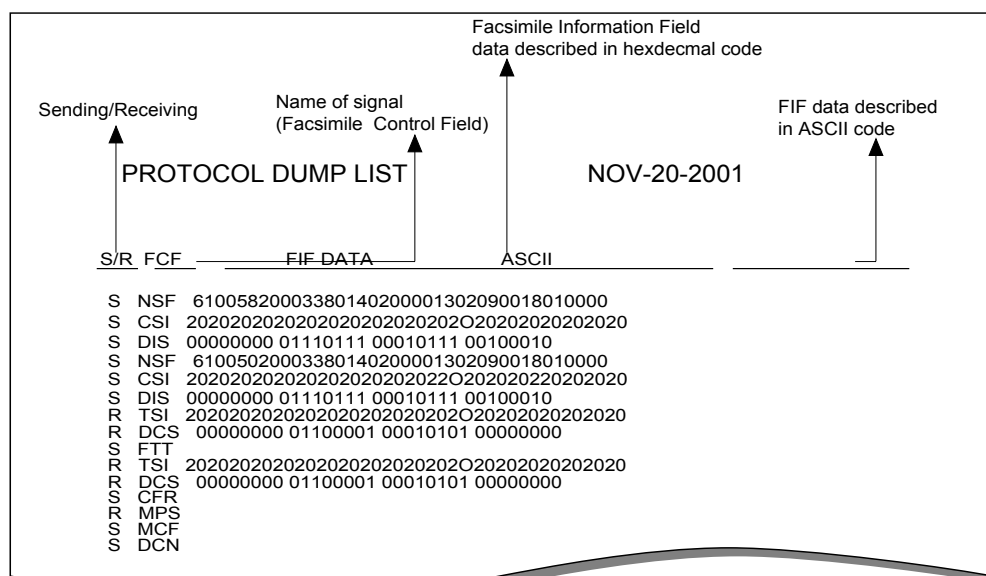
4-4-6 REPORT/HELP

MSG. CONFIRM

It shows the result of the last send operation.

PROTOCOL LIST

This list shows the sequence of the CCITT group 3 T.30 protocol during the most recent sending or receiving operation. Use this list to check for send and receive errors. If a communication error occurs while the machine is in TECH mode, the protocol list will print automatically.



HELP

It shows a brief description on the machine's basic functions and commands. Use it as a quick reference guide

RECEPTION

This journal shows information relating to document reception, the time and dates of up to 40 of the most recent documents received are stored.

TRANSMISSION

This journal shows information relating to document transmission, the time and dates of up to 40 of the most recent documents transmitted are stored.

SYSTEM DATA

This list provides a list of the user system data settings and tech mode settings.

PHONEBOOK

It lists all telephone numbers that have been stored in the machine.

SCHEDULE JOB

This list shows information relating to the documents currently stored for delayed transmission. It provides the operation number, starting time, type of operation, etc.

ERROR CODE

This list shows a list of errors that have occurred since the last memory clear.

4-4-7 Firmware Upgrade

This function is used to update the machines Firmwar, there are two Upgrade methods - local and remote.

4-4-7-1 Local Machine

RCP(Remote Control Panel) mode

This method is used with the machine connected using either a Parallel Port or USB Port to a PC and uses the RCP (Remote Control Panel) software to upgrade the Firmware.

< Method >

How to Update Firmware using RCP

1. Connect PC and Printer with Parallel Cable or USB Cable.
2. Execute RCP and select Firmware Update. Current Firmware version and Emulation Version are displayed on Current version window.
3. The Firmware file must be stored on the PC, in a path close to the root of C:, ie C:\TEMP. Search for the firmware file to use to update the machine by using the Browse Icon.
4. Click the Update icon, the firmware file is transmitted to the Printer automatically and the printer is initialized when the update is finished.
5. Click the Refresh icon and check that the version number displayed matches the new firmware just loaded."

DOS Command mode

This method is just for Parallel Port. Connect to PC with Parallel cable and enter DOS Command to upgrade the Firmware.

< Method >

- a). You will need the following files:- **down.bat**, **down_com.bin**, **fppt.exe**, and "**Rom File**": this is the firmware file to be loaded into the printer. Save the files in the same folder, close to the root of C:, e.g. C:\TEMP
- b). At a DOS prompt, input one of the commands shown below and press the enter key. The file will then be sent automatically to the printer.
- c). There are two commands use the correct one depending on the printer status.
 - * when the printer is in the user mode and is in the normal ready condition: **down "rom file"**
 - * When the product is been placed in the upgrade mode (TECH MODE → MAINTENANCE → FLASH UPGRADE → LOCAL) **fppt "rom file"**
- d). Do not turn off the power while the upgrade is in process."

4-4-7-2 Remote FAX

This function uses one fax machine already loaded with the latest firmware to upgrade one or more other remote machines of the same type using the telephone network.

< Method >

1. Operate a fax with the latest firmware to prepare it to send the upgrade. (TECH MODE MAINTENANCE FLASH UPGRADE REMOTE)
2. Input the telephone number of the fax machine to be upgraded. (Several faxes can be upgrade at the same time. In this case, enter the telephone number for each machine.)
3. Then press the enter button, this will send the firmware file by calling to the each of the selected fax machines in turn. (Around 10~15 minutes is needed to send the file to each machine.)

< Caution >

1. The sending and receiving fax machines must be the same model.
2. A sending fax must be set up as ECM mode, and the receiving machine memory must be set up as 100%. If not the upgrade will fail."

4-4-8 Identify Sale Date(Only SCX-5315F)

This function confirms the date that the consumer first uses the product. The date stored is the date of the first scan or first print whichever operation the user carries out first.

This information is retained even after a memory delete (Clear All Memory).

< Method >

Press MENU, #, 1, 9, 3, # in sequence. The Firmware version is displayed on the LCD.

Press 1(in the number keypad) : The LCD display shows "Updated date"

Press 2(in the number keypad) : The LCD display shows "Product first use date"

4-5 ENGINE TEST MODE

The Engine Tests Mode provides useful test functions for checking the status of the print engine. It can test many of the separate sections of the print engine and displays the result of the test on the LCD. These tests are classified in 6 groups (0~5), and the functions of these tests are shown below.

4-5-1 To enter the Engine Test Mode

Press **MENU, #, 1, 9, 3, 1** in sequence, and the LCD briefly displays 'Engine Test Mode', the machine has entered service (tech) mode.

4-5-2 Diagnostic

| No. | Sub No. | Engine test | Remark |
|-----|---------|-------------------------|---|
| 0 | 1 | Motor Test | 1: On, 2: Off |
| | 2 | PTL Test | 1: On, 2: Off |
| | 3 | Fan Test | 1: On, 2: Off |
| | 4 | Fuser Test | 1: On, 2: Off If its temperature is lower than the Standby (160°C), the fuser is on, but if it is higher than the Standby, the fuser is off. |
| 1 | 1 | LSU Motor Test | 1: On, 2: Off |
| | 2 | LSU Hsync Test | 1: On, 2: Off |
| | 3 | LD On Test | 1: On, 2: Off |
| | 4 | LSU Operation | 1: On, 2: Off |
| 2 | 1 | Feed Sensor Test | Sensor On : FEED SENSOR ON Display |
| | | | Sensor Off : FEED SENSOR OFF Display |
| | 2 | Exit Sensor Test | Sensor On : EXIT SENSOR ON Display |
| | | | Sensor Off : EXIT SENSOR OFF Display |
| | 3 | Cover Sensor Test | Sensor On : COVER SENSOR ON Display |
| | | | Sensor Off : COVER SENSOR OFF Display |
| | 4 | 1'st Empty Test | Sensor On : 1'st PAPER Empty Display |
| | | | Sensor Off : 1'st PAPER No Empty Display |
| | 5 | MP Empty Sensor Test | Sensor On : MP PAPER Empty Display |
| | | | Sensor Off : MP PAPER No Empty Display |
| | 6 | BIN FULL Sensor Test | Sensor On : BIN FULL SEN ON Display |
| | | | Sensor Off : BIN FULL SEN OFF Display |
| 3 | 1 | 1'st CAST Solenoid Test | 1: On, 2: Off |
| | 2 | MP Solenoid Test | 1: On, 2: Off |
| | 3 | Duplex Solenoid Test | 1: On, 2: Off |
| 4 | 1 | MHV Test | 1: On, 2: Off (-1450v) |
| | 2 | DevBias Test | 1: On, 2: Off (-450v) |
| | 3 | THV EN/NEG Test | 1: On, 2: Off |
| | 4 | THV Test | 1: On, 2: Off (1300v) |
| | 5 | THV Trigger Test | 1: On, 2: Off |
| 5 | 1 | CRU Error Check | 1: Check, 2: Next |
| | 2 | New OPC Check | 1: Check, 2: Next |
| 6 | 1 | All Function Test | For SMD Test, Push up key : Next function All Function : No.0~4 |

4-5-3 ENGINE PRINT

When the function is enabled a group of parameters are printed at the bottom of each page which define the print engine condition. It is a manufacturing test feature not intended for service use.

This setting remains enabled even when you exit from Engine Mode. Remember to turn it off.

4-6 Troubleshooting

4-6-1 Scanner

4-6-1-1 COPY

| PROBLEM | ITEMS TO BE CHECKED. | HOW TO SOLVE |
|-------------------------|---|---|
| White copy | • Ensure the Scanner cover is closed. | • Room lighting can penetrate thin paper causing quality problems |
| | • Check shading profile | • Carry out the “Adjust Shading” procedure in Tech mode |
| Black copy | • Check the CCD problem in Main PBA. | • Check the CCD harness contact. |
| | • Check shading profile. | • Remake shading profile in the tech mode. |
| Defective image quality | • Check shading profile. | • Carry out the “Adjust Shading” procedure in Tech mode |
| | • Check the original is laying flat on the scanner glass. | • A gap above 0.5mm can cause a blurred image. |
| | • Check printing quality. | • See “Print” troubleshooting. |
| Abnormal noise | • Check the Scanner drive mechanism. | • Check scanner carriage, motor, gearbox, belt and belt tension spring |
| | • Check the Motor Driver chip on the driver PBA. | • If any driver is defective, replace it. - U2-4, 11, 18, 25 signals swing between OV and 24V when operating. |

4-6-1-2 PC-Scan

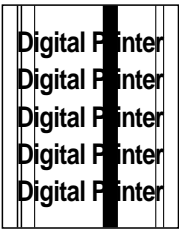
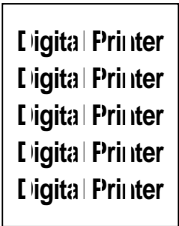
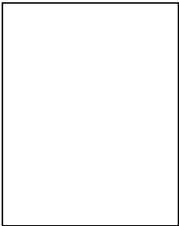


| PROBLEM | ITEMS TO BE CHECKED. | HOW TO SOLVE |
|-------------------------|---|--|
| Scanning Error | • Check the printer cable is correctly installed. | • Use standard IEEE1284 cable. |
| | • Check that the TWAIN driver is installed. | • Remove any other scanner driver. • Reboot after reinstallation of the TWAIN driver. |
| | • Check the printer port (Parallel) BIOS settings. | • Check the parallel-port-related items in the CMOS Setup. As a printer port, ensure ECP is selected. |
| | • Check harness contact. | • Check CN12 contact in Main PBA |
| | • Check the IEEE1284 signal levels. | • If any signal level is defective, replace driver PBA. - U33-26, 27, 28, 43, 44, 45, 46, 47 on Main PBA are 0.8V to 2.4V TTL signal. • Otherwise, replace Main PBA. |
| | • Check the USB signal level. | • If USB signal level is defective, replace Main PBA. |
| Defective image Quality | • Check shading profile. | • Remake shading profile in the tech mode. |
| | • Check the gap between original and scanner glass. | • The gap above 0.5mm can cause a blurred image. |
| Abnormal noise | • Check the Scanner Motor and any mechanical disturbance. | • Check the right position of the Scanner Motor, and check the any mechanical disturbance in the CCD carrying part. |
| | • Check the motor driver in Driver PBA. | • If any driver is defective, replace it. - U2-4, 11, 18, 25 = 0V to 24V swing signal when operating. |



4-6-2 FAX(only SCX-5315F)



4-6-2-1 FAX/TELEPHONE Precautions

| PROBLEM | ITEMS TO BE CHECKED. | HOW TO SOLVE |
|--|--|---|
| TEL LINE CANNOT BE ENGAGED (NO DIAL TONE) | <ul style="list-style-type: none"> • When you press "OHD" key: a) Check line cord connection. b) Check MAIN LIU harness, and CN1 (LIU PBA). c) Check relay operation of LIU PBA : Is the control signal of CN18(main) low? | <ul style="list-style-type: none"> a) insert it correctly into the connection jack called "line". b) Replace defective parts. c) Replace main PBA IF the control signal of CN18(main) is high. Replace LIU PBA if high but phone line cannot be connected. |
| Cannot MF dial | <ul style="list-style-type: none"> • Check CN18 (main PBA), MAIN-LIU harness, and CN1 (LIU PBA) | <ul style="list-style-type: none"> • Replace defective parts. |
| MF dial is possible but not DP dial. | <ul style="list-style-type: none"> • Check DP control signal of CN18-11 of MAIN PBA and the circuit around R15. U6 and Q2 of Liu PBA. | <ul style="list-style-type: none"> • Replace LIU PBA. |
| Defective fax transmission | <ul style="list-style-type: none"> • Check CN18 (main PBA), MAIN LIU harness, and CN1(LIU PBA). • Is the external phone hooked off? • Check 'hook off' : Refer to 'TEL LINE CANNOT BE ENGAGED' above. • Check transmission path : Check output of CN20-3.4 and T2-4(LIU PBA). • Check reception path : Check output CN1-1 (LIU PBA) and input of CN18-1 (main PBA). | <ul style="list-style-type: none"> • Replace defective parts. • Replace LIU PBA if low. • Refer to 'TEL LINE CANNOT BE ENGAGED' above. • Replace main PBA, if abnormal. • Replace LIU PBA if CN1-1(LIU PBA) is not confirmed. Replace main PBA if CN20-1(MAIN PBA) is not confirmed. |
| Defective automatic fax reception | <ul style="list-style-type: none"> • Is the ring checked? Check ring pattern at CN1-9 (LIU PBA). • Refer to 'Defective Transmission.' | <ul style="list-style-type: none"> • Replace LIU PBA if it cannot be checked. • Refer to 'Defective Transmission'. |

4-6-3 Print Quality

| Error Status | Check | Solution |
|--|---|--|
| Vertical black line and band  | <ol style="list-style-type: none"> 1. Faulty Toner cartridge 2. LSU 3. Bad cleaning blade of drum cartridge. | <ol style="list-style-type: none"> 1. Change Toner cartridge 2. Replace LSU 3. Chang Drum cartridge. |
| Vertical white line  | <ol style="list-style-type: none"> 1. LSU window contamination 2. Toner cartridge | <ol style="list-style-type: none"> 1. Clean LSU window 2. If not LSU, change Toner cartridge. |
| No image  | <ol style="list-style-type: none"> 1. OPC is properly grounded? 2. LSU running well? 3. Bias voltage is correct? 4. Toner low? 5. Is there video data from Main PBA | <ol style="list-style-type: none"> 1. Measure the resistance between frame ground and the OPC ground spring attached to the frame. Confirm good ground. If faulty check ground path through the frame . Also check OPC Ground Screw – see page 3-18 2. Adjust LSU or replace it 3. Normal Dev bias = -440V 4. Shake toner cartridge and print. If an image appears toner is empty 5. Print engine test pattern , replace Main PBA |
| Light image  | <ol style="list-style-type: none"> 1. LSU light power normal? 2. Enough toner? 3. High charger voltage? 4. Lower bias voltage 5. Contamination of high voltage contact. 6. Transfer voltage and roller. | <ol style="list-style-type: none"> 1. Checking LSU light power is difficult. Compare with new one and check. 2. Check toner and developer counter 3~4. Change the HVPS Board. 5. Stray toner can increase contact resistance and cause a bad contact. Clean contaminated area. |
| Dark image  | <ol style="list-style-type: none"> 1. LSU light power normal? 2. Bias voltage output is high? 3. Video data is always supplied? 4. Bad C/R voltage contact. | <ol style="list-style-type: none"> 1. Checking LSU light power is difficult. Compare with new one and check. 2. Normal Dev bias = -350V 3. Check Video Data signal(CN2). Replace main PBA board. 4. Replace Drum Cartridge or check where is bad point of machine. |

| Error Status | Check | Solution |
|--|---|---|
| Background  | 1. High voltage output is normal? 2. C/R of Toner cartridge is contaminated? | 1. Change the HVPS Board. 2. Print a number of "Cleaning" sheets – if problem persists change the cartridge.. |
| Ghost  | 1. High voltage output. 2. Pre-Transfer Lamp. 3. Bad high voltage contact. | 1. Change the HVPS Board. 2. Check PTL lamp comes on –replace if necessary 3. Clean the inside machine or replace toner cartridge. |
| Stains on back of paper | 1. Contamination of transfer roller. 2. Toner debris in paper path 3. Pressure roller contamination | 1. Clean the transfer roller with vacuum cleaner. 2. Clean the paper path with a cloth or air duster. 3. Remove fuser and replace it. |
| Poor Fusing | 1. Paper quality and finish? 2. Check fusing temperature. 3. The machine was kept at a low temperature for a long time? | 1. Should use recommended paper. 2. Check engine controller board. If you do not have a thermometer, measure the thermistor voltage to CPU, If $2.3V \pm 5\%$ when printing is correct otherwise disassemble fthe user and check the thermistor contacts and thermistor. 3. Re-check after allowing the machine to come up to room temperature. |
| Partial blank image (not periodic) | 1. Toner is low? 2. The toner cartridge is out of position? | 1. Replace Toner cartridge. 2. Check and adjust. |
| Partial blank image (periodic) | 1. repetative white or black marks at regular intervals. | Measure the spacing of the marks and compare the spacing to those given in the table below. <ul style="list-style-type: none"> • Spacing 1 and 2 – Replace the OPC • Spacing 3 and 4 – replace the toner cartridge • Spacing 5 – replace the transfer roller • Spacing 6 and 7 – replace the Fuser. |

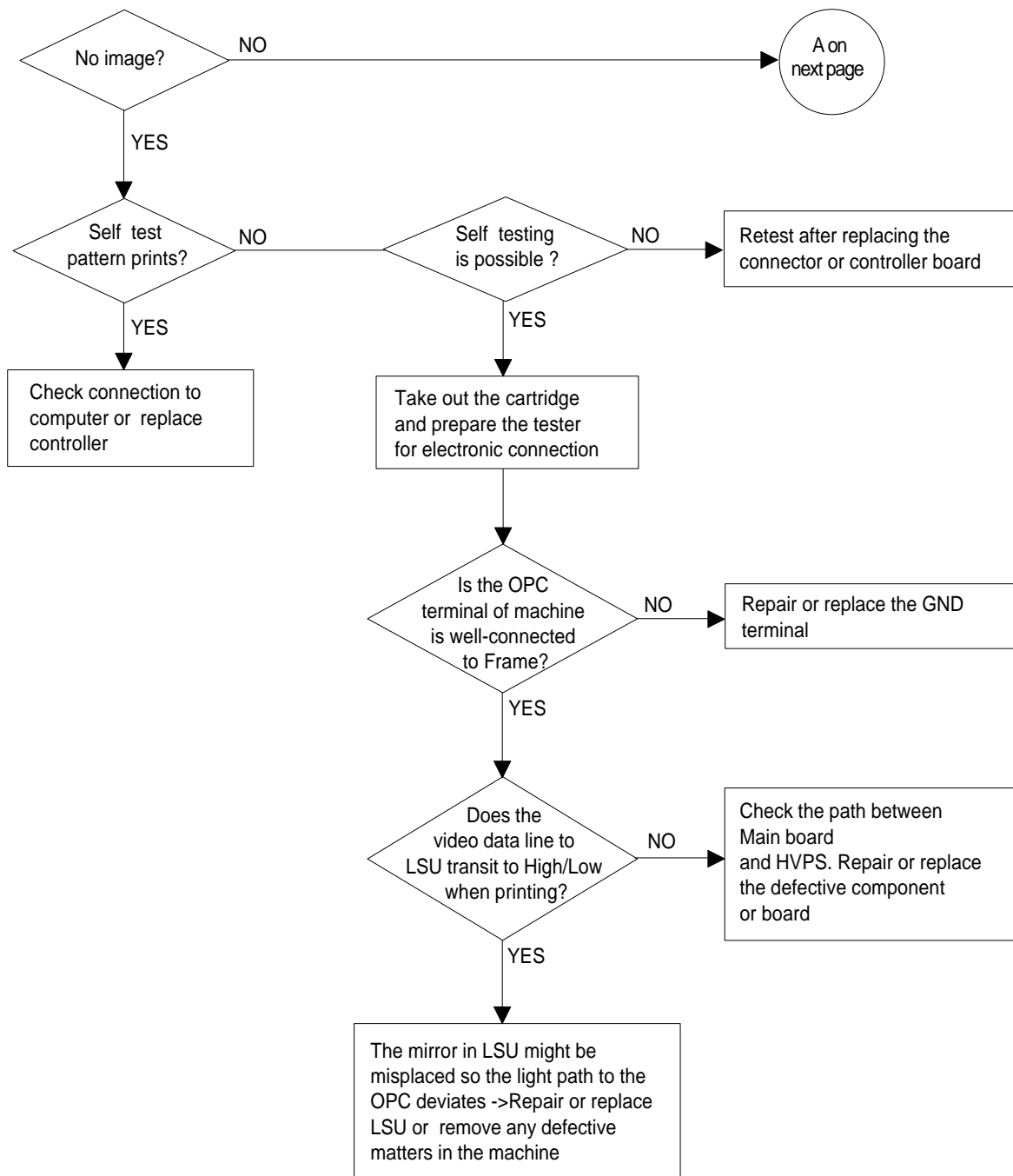
| Error Status | Check | Solution |
|--|--|--|
| Different image density (left and right)  | <ol style="list-style-type: none"> 1. Uneven pressure between Charge roller and OPC Drum 2. Uneven pressure between Dev roller and OPC drum 3. Transfer roller's pressure force uneven at each side | <ol style="list-style-type: none"> 1. Change OPC cartridge 2. Change toner and / or OPC Drum 3. Check left and right transfer roller springs |
| Horizontal lines or bands  | <ol style="list-style-type: none"> 1. Bad contact on high voltage terminal 2. Contamination of charge roller 3. Contamination of heat roller 4. Malfunction of LSU | <ol style="list-style-type: none"> 1. Clean each contact and check continuity 2. Print several "cleaning sheets" – replace OPC drum if problem persists. 3. Replace fuser unit 4. Check Main PBA., LSU harness and LSU |

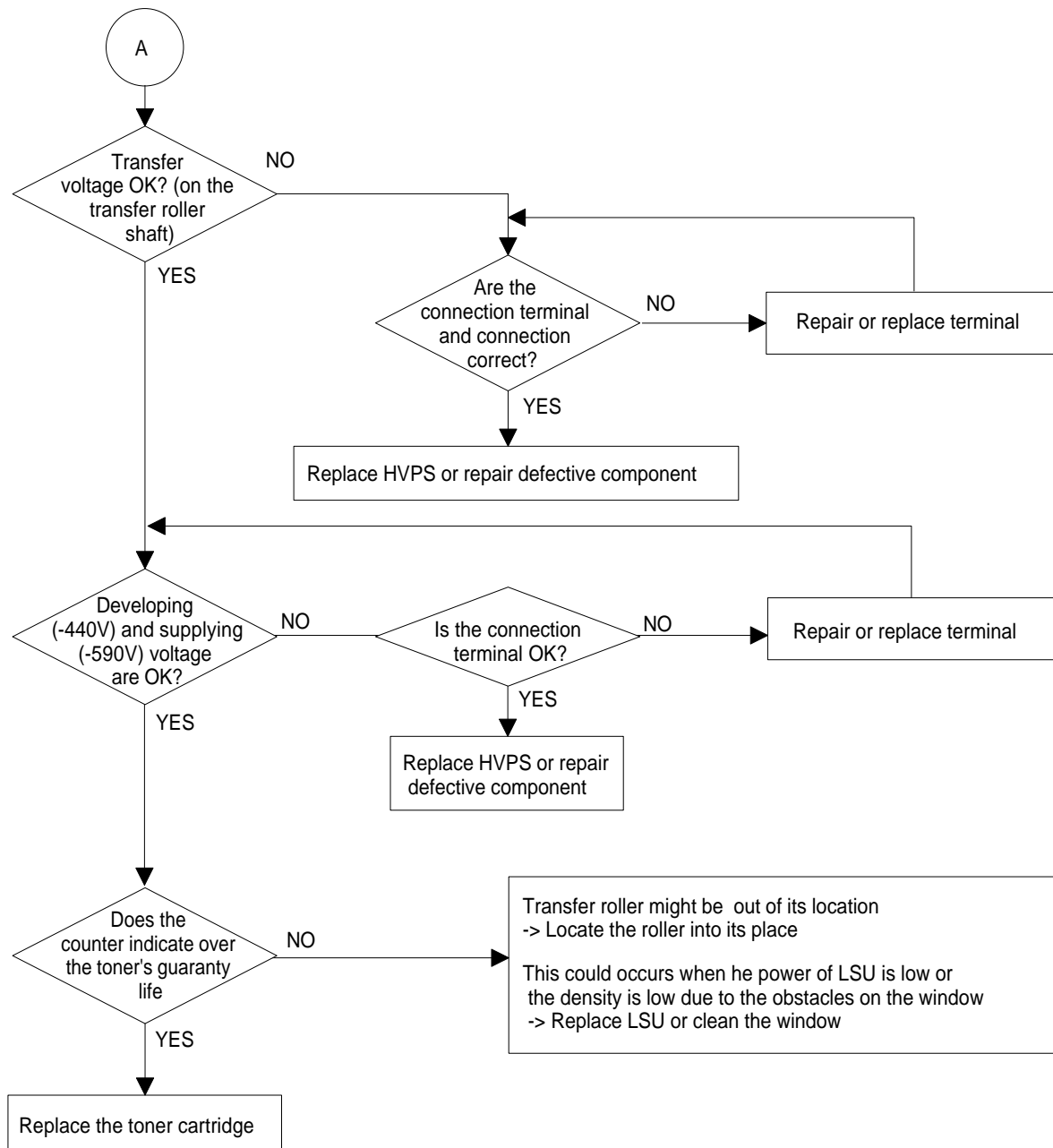
Abnormal Image Printing and Defective Roller

If abnormal image prints periodically, check the parts shown below.

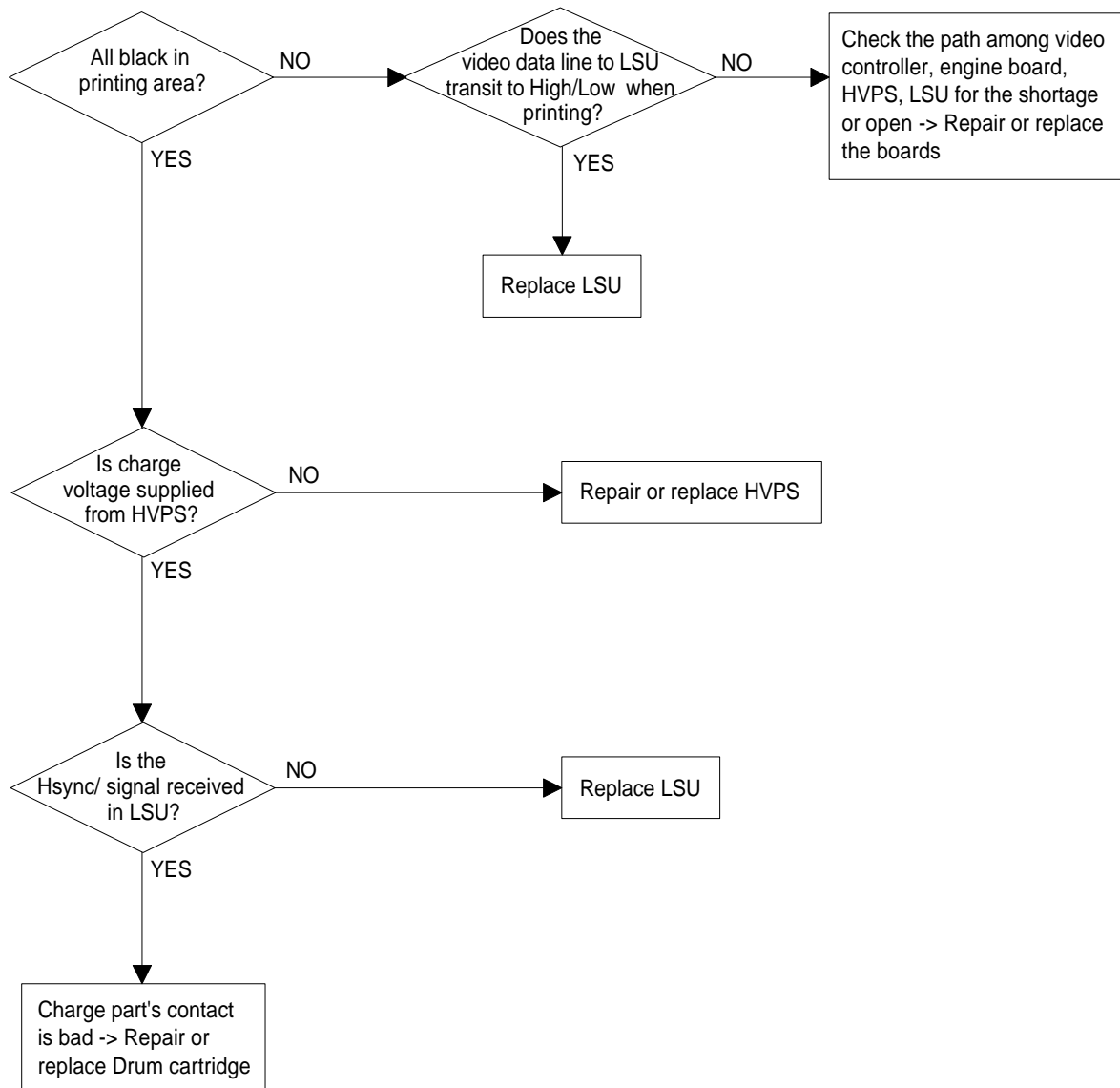
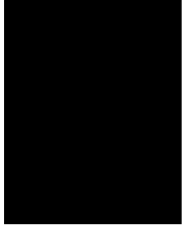
| NO | Roller | Abnormal image period | Kind of abnormal image |
|----|-----------------|-----------------------|---|
| 1 | OPC Drum | 94.3 mm | White spot. Black spot |
| 2 | Charge Roller | 37.7 mm | White spot. Black spot |
| 3 | Supply Roller | 35.8 mm | Horizontal dark band |
| 4 | Develope Roller | 44.8 mm | Horizontal dark band |
| 5 | Transfer Roller | 56.6 mm | Contamination on reverse side of paper / transfer fault |
| 6 | Heat Roller | 82.5 mm | Black spot, White spot |
| 7 | Pressure Roller | 78.5 mm | Contamination on reverse side of paper |

No Image



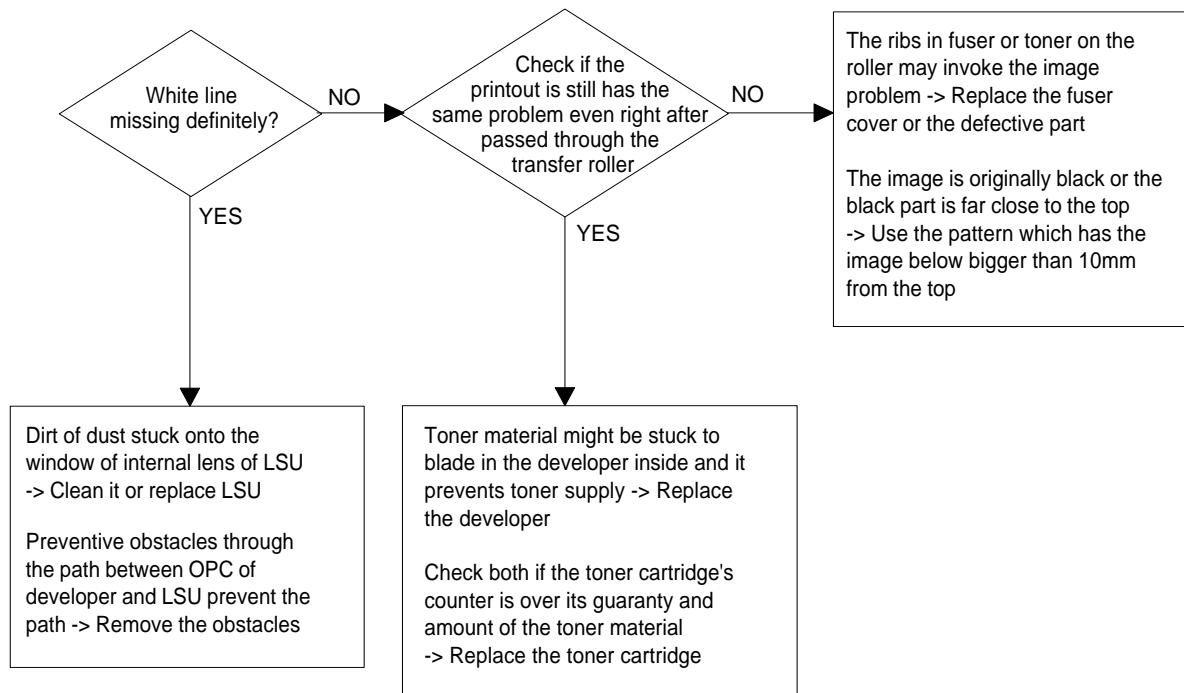


All Black

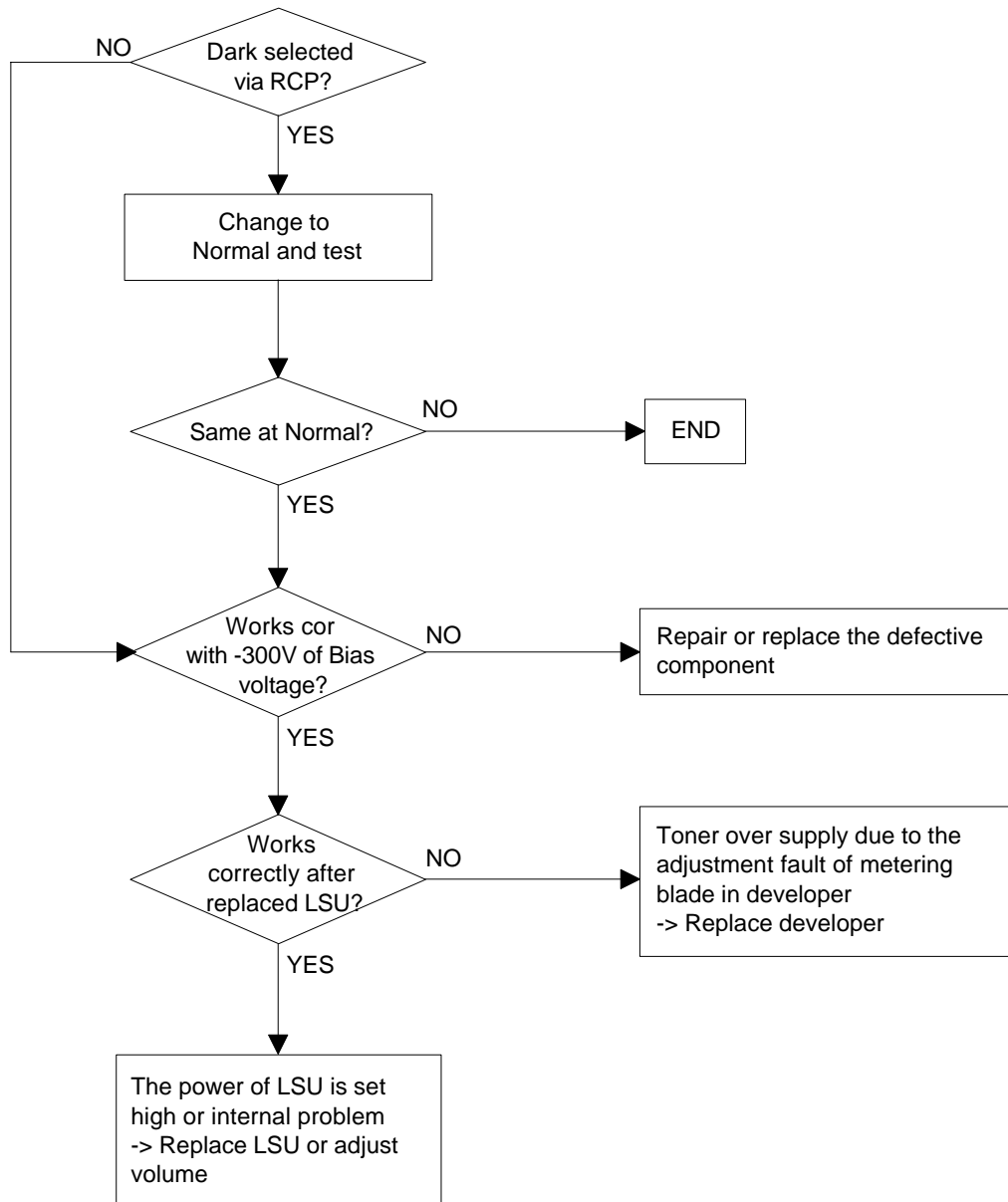
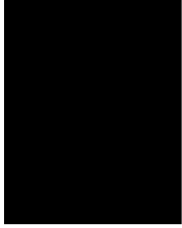


Vertical White Line (Band)

[igitat | Printer
 [igitat | Printer
 [igitat | Printer
 [igitat | Printer
 [igitat | Printer

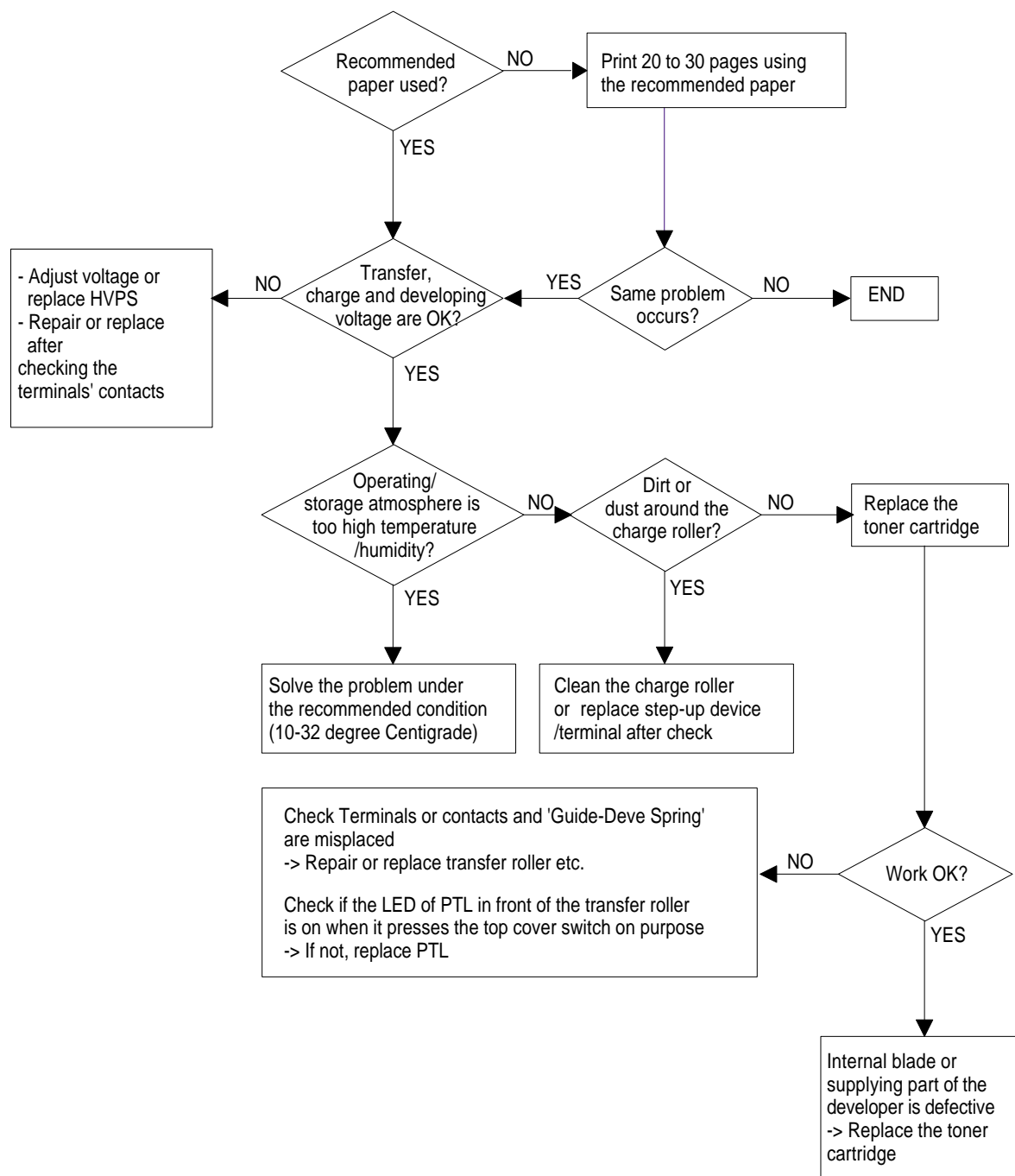


Dark Image



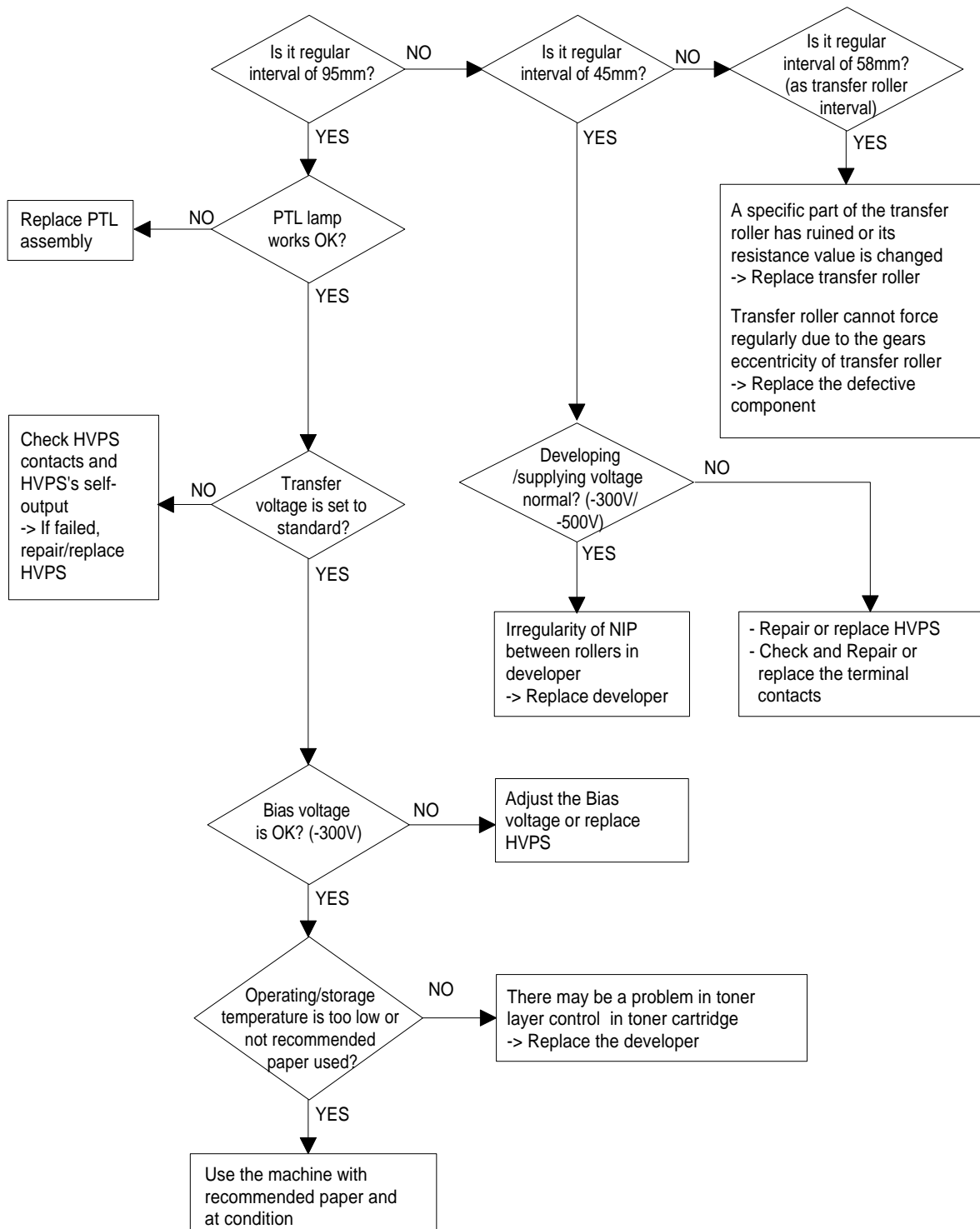
Background

Digital Printer
Digital Printer
Digital Printer
Digital Printer
Digital Printer

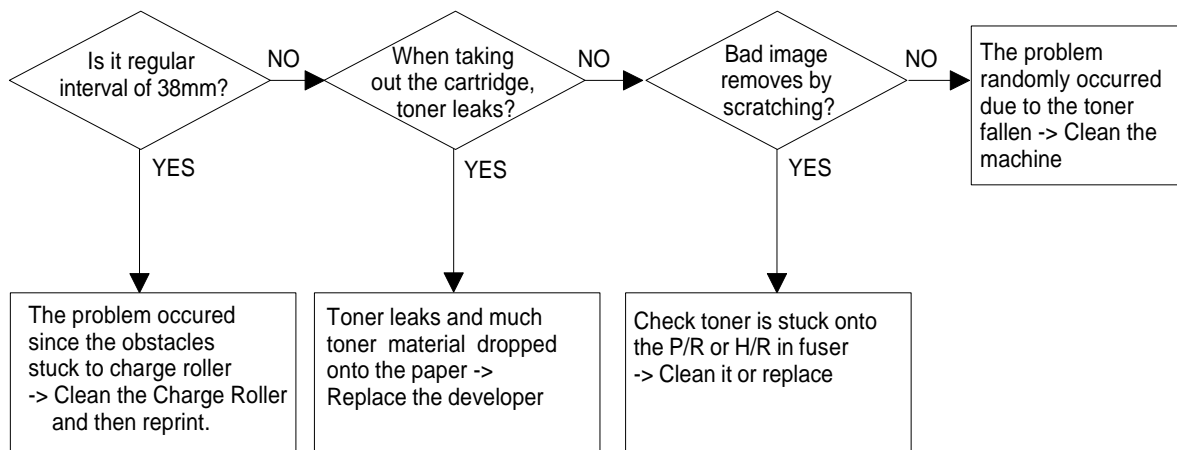


Ghost

Digital Printer
Digital Printer
Digital Printer
Digital Printer

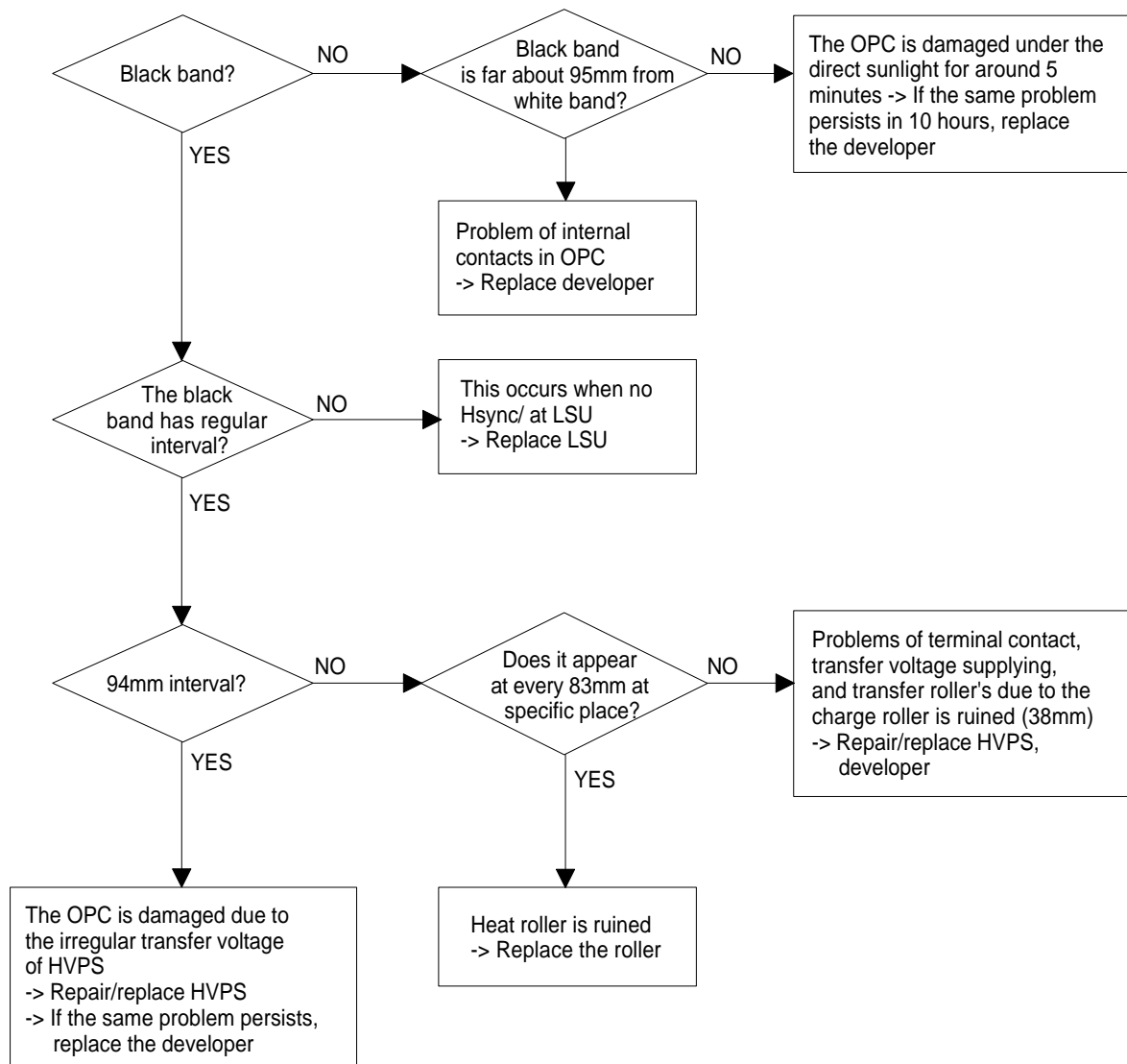


Black Spot



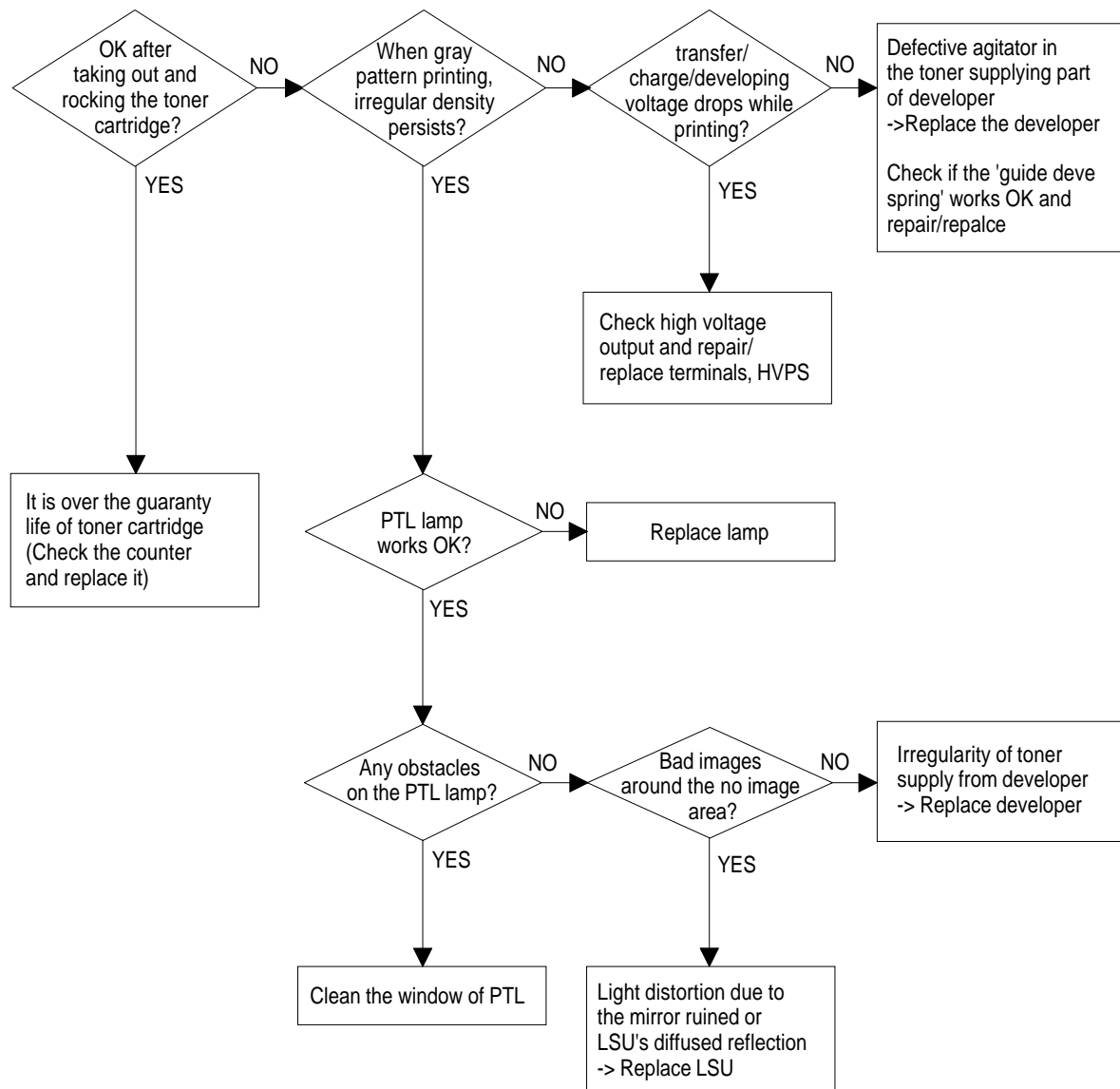
Horizontal Band

| | |
|----------------------------|-----------------|
| Digital Printer | Digital Printer |
| Digital Printer | Digital Printer |
| Digital Printer | Digital Printer |
| Digital Printer | Digital Printer |
| Digital Printer | Digital Printer |



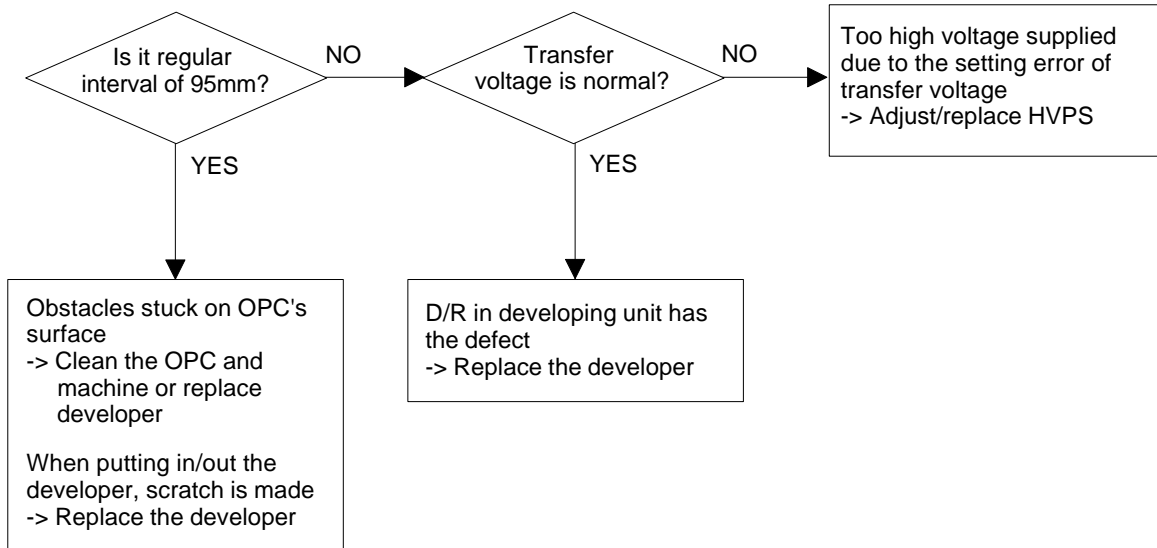
Irregular Density

Digital Printer
Digital Printer
Digital Printer
Digital Printer
Digital Printer

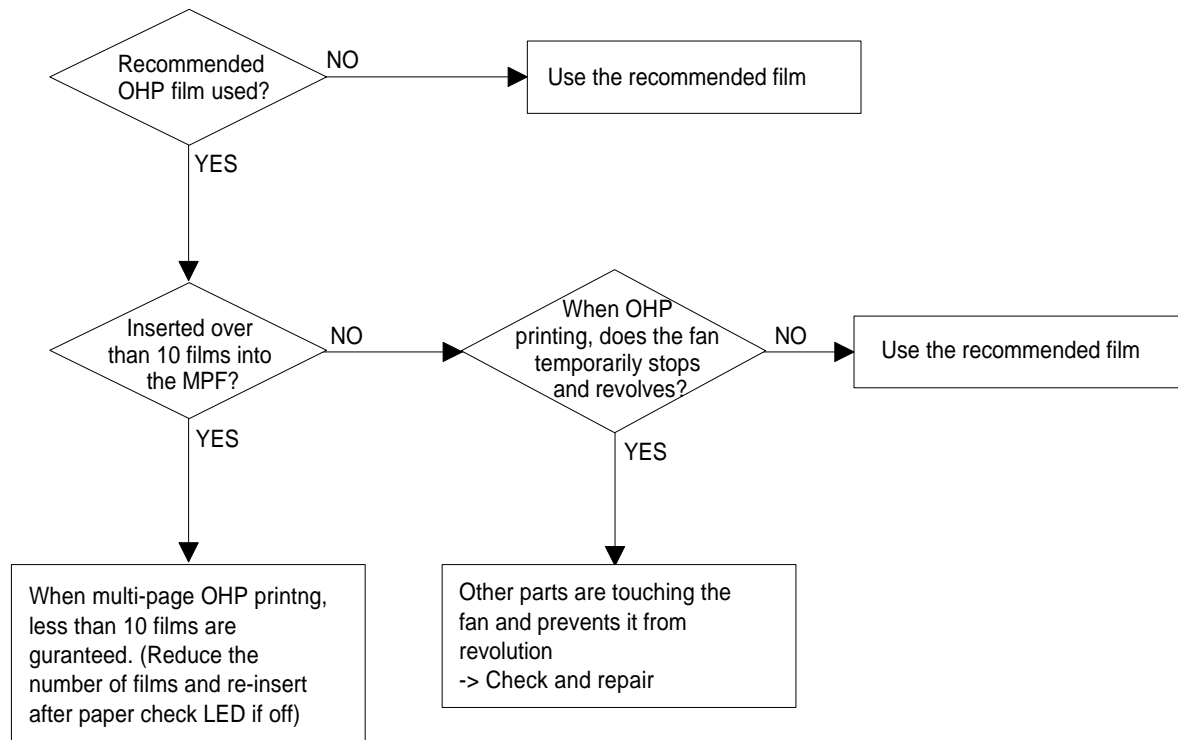


White Spot

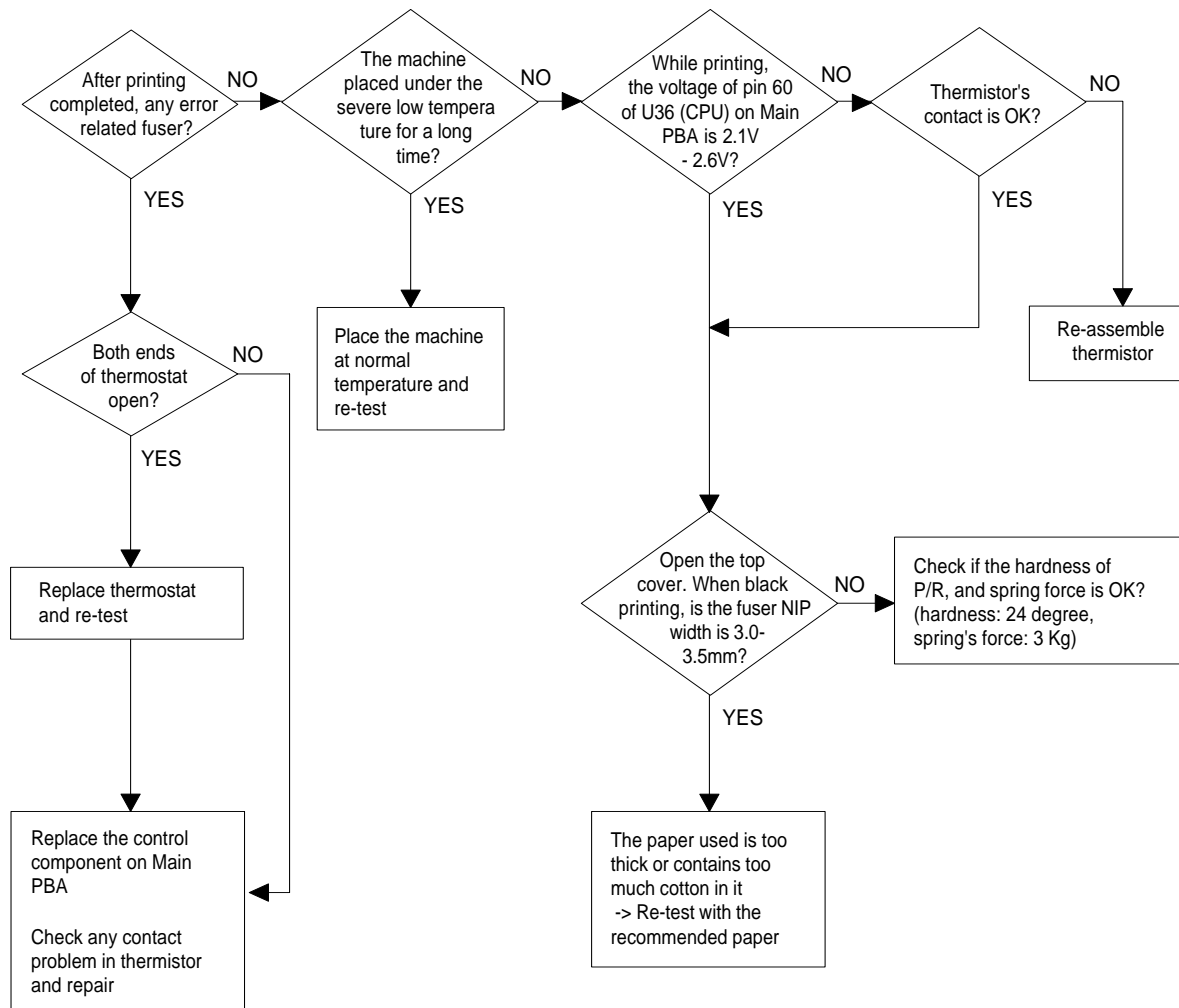
Digital Printer
Digital Printer
Digita. Printer
D.gi.a. Printer
Digital Printer



Trembling at the End When OHP Printing



Poor Fusing Grade

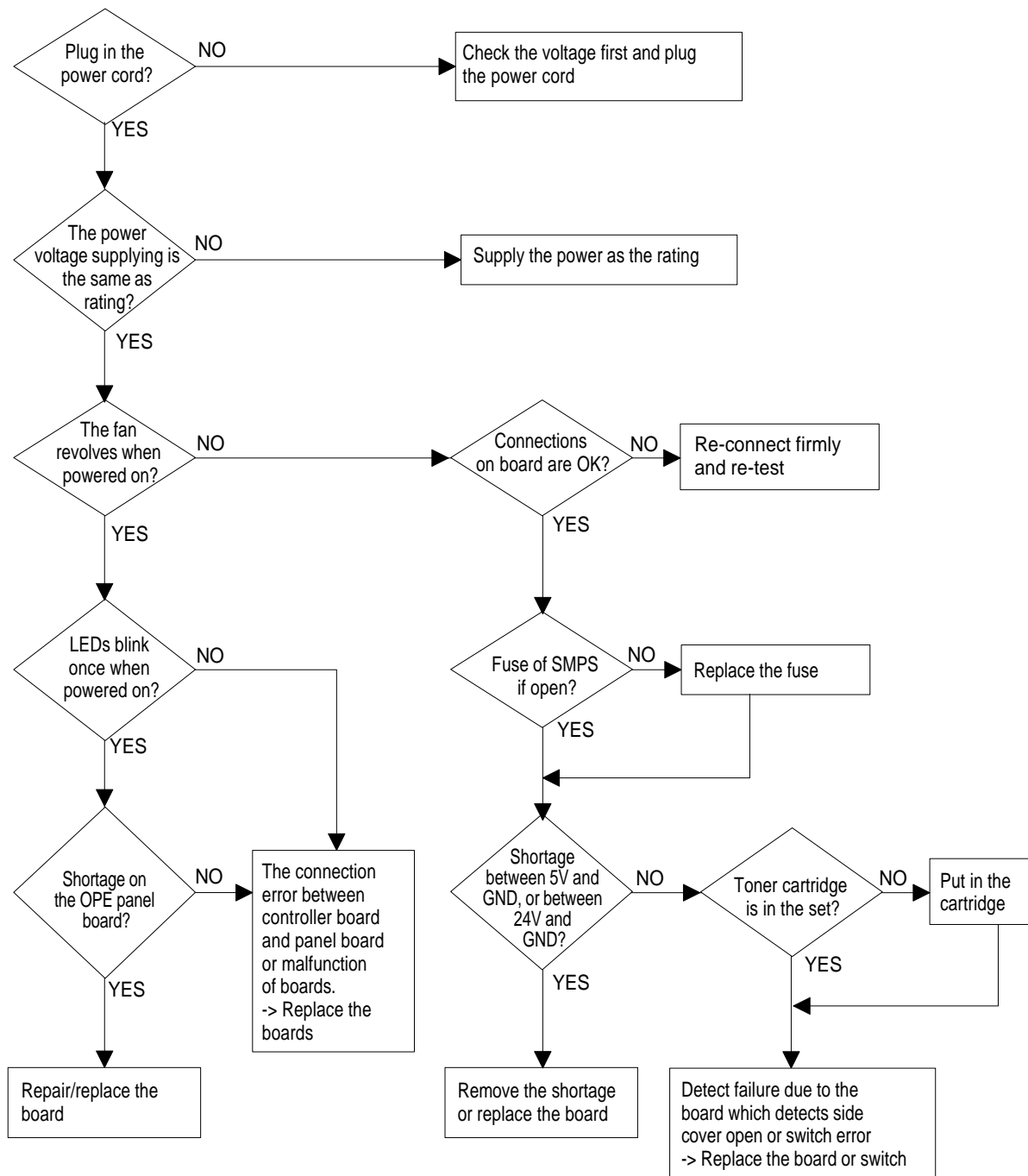


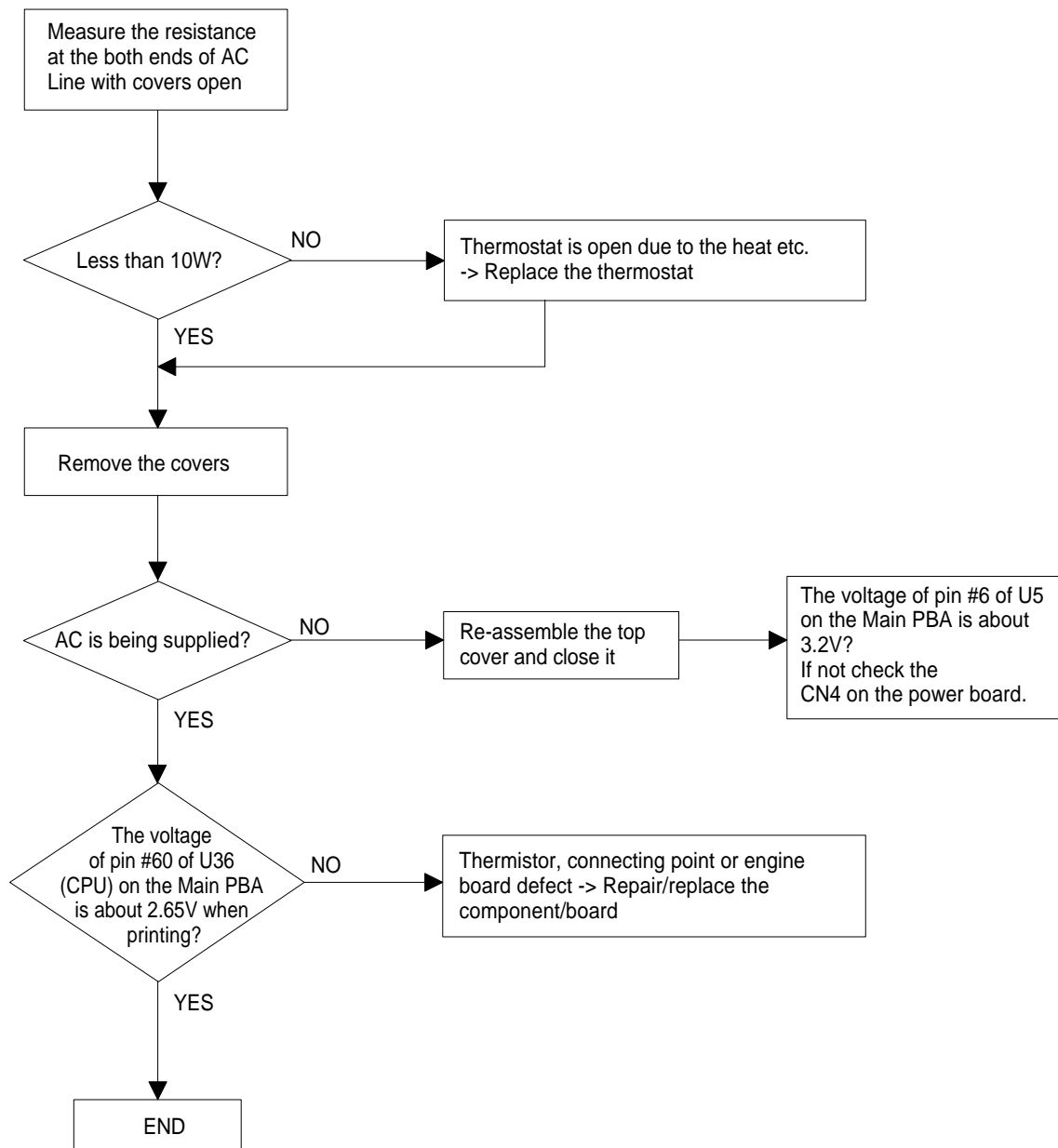
4-6-4 Malfunction

| Error Status | Check | Solution |
|--------------|--|--|
| No power | <ol style="list-style-type: none"> 1. Check power is supplying 2. Check fuse F1 open | <ol style="list-style-type: none"> 1. If supplying power differs from machine's power rating, replace the machine. 2. Replace it. |
| Fuser Error | <ol style="list-style-type: none"> 1. Thermostat open 2. AC wire open 3. Thermistor wire open 4. Main PBA | <ol style="list-style-type: none"> 1. Detach AC connector and measure the resistance between pin 1 and 2. If it is megohm, thermostat is open, Replace it. 2. Check bad connector contact or wire is cut. 3. Check thermistor wire and its connection. 4. Replace Main PBA |
| Cover open | <ol style="list-style-type: none"> 1. When close Side cover, check the lever is pressed 2. Micro switch's contact 3. CPU and related circuit | <ol style="list-style-type: none"> 1. Open Side cover and press the lever with pen. If Controller detects cover close, there is some mechanical trouble in Side cover and lever's assembly. If not so there is electrical problem. |
| Jam 0 | <p>Check where Jam 0 happens</p> <ol style="list-style-type: none"> 1. Paper is not picked up 2. Paper is located in feed sensor 3. Happened when inserting specific papers such as envelope into the MPF (Multipurpose Paper Feeder)? 4. Happened when inserting specific papers such as envelope into the Manual Feeder? 5. Is the Stacker Extender is folded out? 6. Does not the Guide Adjust distort the papers | <ol style="list-style-type: none"> 1. Check whether solenoid is working or not by using Engine test mode 2. Check feed sensor malfunction. 3. Re-try inserting a few papers. <ul style="list-style-type: none"> •fan the papers and align •take out the loaded papers and insert them reverse direction 4. Take out the loaded papers and insert them reverse direction <ul style="list-style-type: none"> •inserted papers as recommended for Manual Feeding? <ul style="list-style-type: none"> •When loading, tap the papers until paper detect sensor senses loading 5. When using long papers, use the Stacker Extender 6. Adjust Guide to fit the paper width |
| Jam 1 | <p>Paper is stopped in just after of fuser unit.</p> | <ol style="list-style-type: none"> 1. It is mostly resulted from double feeding. Check paper is well stocked in feeder. 2. Check feed actuator position and actuator's operating. There may be stiff moving or double reflection. If not so, check the operation of feed sensor by Engine test mode. 3. Check exit lever operation. Remove jam and check actuator moving by hand. If actuator is too stiff, paper is wrapped around the heat roller. Remove obstacles or replace. |
| Jam 2 | <p>Check where Jam 2 happens</p> <ol style="list-style-type: none"> 1. Paper is curled and cannot exit. 2. Paper is curled in the exit cover?. | <ol style="list-style-type: none"> 1. Remove paper using pinset or some tool and watch if separate claws have any trouble. Clean around fuser. 2. Check locking works wells. Watch whether the ribs of exit cover have any burr or resistive edge. If they do, remove obstacles or replace. |

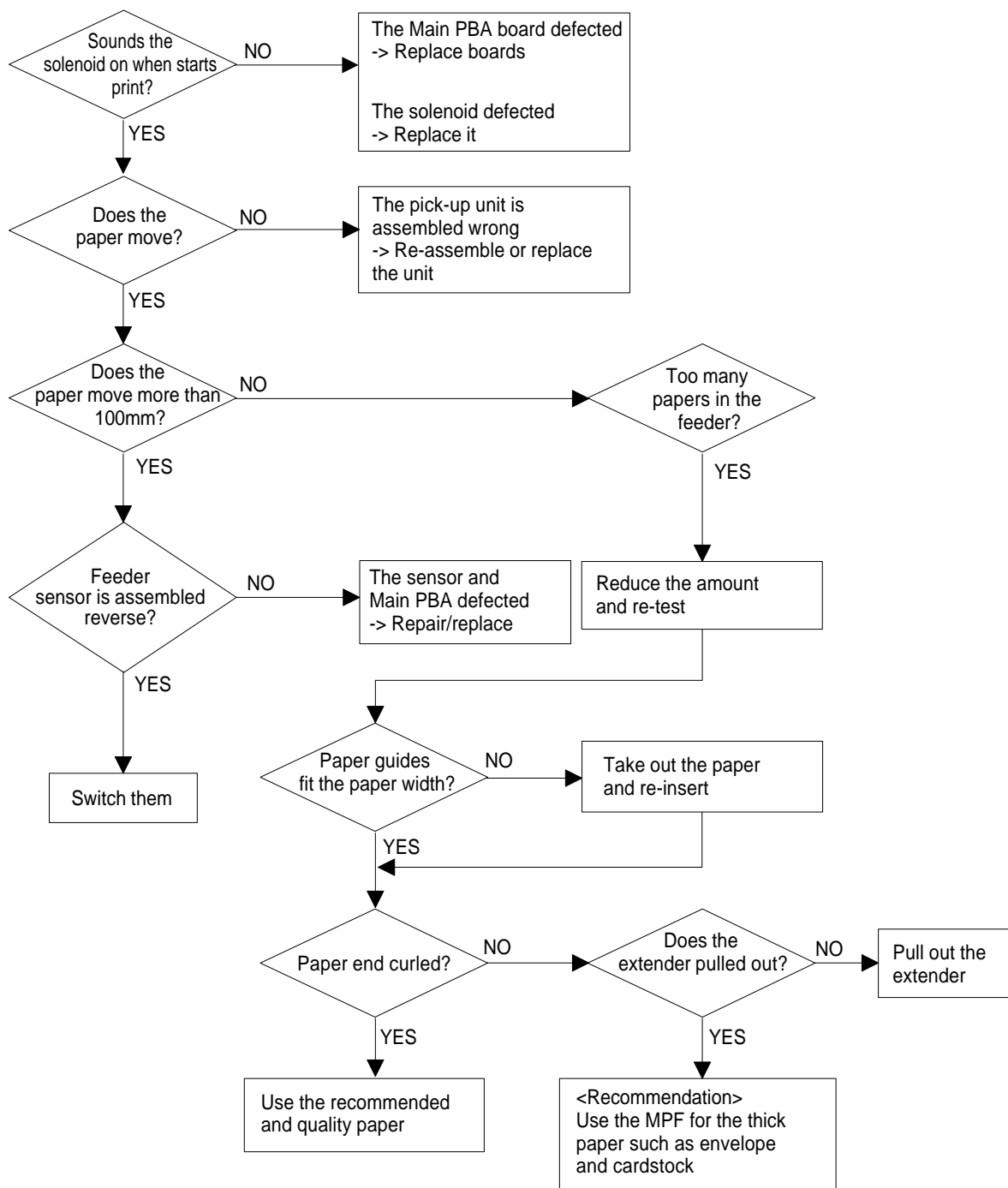
| Error Status | Check | Solution |
|-------------------------|--|---|
| Jam 2 at face-down tray | <ol style="list-style-type: none"> 1. Then paper is not drawn in because of the stack of papers in the Out tray. 2. Does it curl while coming out? | <ol style="list-style-type: none"> 1. Load recommended quantity of papers 2. Open the Cover Front and check whether roller or spring, which are related to paper out, is not out of position. If so, re-locate or replace. |
| Clutch error | <ol style="list-style-type: none"> 1. Check the spring of solenoid 2. Check the armature assembly/cushion 3. Electrical check | <ol style="list-style-type: none"> 1. Check whether the spring is expanded or not. 2. Check armature is well installed. It may be unstable assemble. 3. Remove the Main PBA. |
| High voltage error | <ol style="list-style-type: none"> 1. Check the terminal output voltage 2. Check HVPS | <ol style="list-style-type: none"> 1. Remove the Toner cartridge and open the cover and press cover open switch lever and measure the voltage with high voltage probe and sending printing data. If the voltage is normal, change the toner cartridge. 2. Disassemble the left side cover, and check HV of the solder side of HVPS and change it. |
| Feeding obstacles | Does the Plate-knockup prevent the paper loading? | <p>MPF :</p> <p>Turn the power off and on. Open and close the Side cover to return to the original state.</p> <p>Cassette :</p> <p>Adjust Guide to fit the paper width.</p> |
| Skew | Is the Guide adjust set to the paper width? | Fit the paper width using the Guide adjust. |
| Stacking | <ol style="list-style-type: none"> 1. Took out the Stacker extender to support long papers? 2. Stacked too many papers more than Stacker can hold? | <ol style="list-style-type: none"> 1. Use extender as per the paper length. 2. The Face-up stacker normally can hold 100 pages when using 75g/m2, however, stacking capacity can be lowered depending on the type of papers. |
| Engine Error | Check CBF Harness_CN7. (Main PBA to LSU) | Refer to troubleshooting "ENGINE ERROR". |
| Document Jam | Document is not picked up(in ADF). | <ol style="list-style-type: none"> 1. Check document is well stocked in ADF. 2. Check whether document was been fastened together by staple or clip. 3. Load recommended quantity of papers. |
| | Document is stopped after it has fed into the ADF. | <ol style="list-style-type: none"> 1. Check whether the Reg. sensor is working or not. 2. Check whether the Feed Roller is working or not. |
| | Does it curl while coming out? | <ol style="list-style-type: none"> 1. Check the Open Cover whether there are bosses. 2. Check the ADF ass'y is well assemble. |

No Power (LCD NO display LED Off)

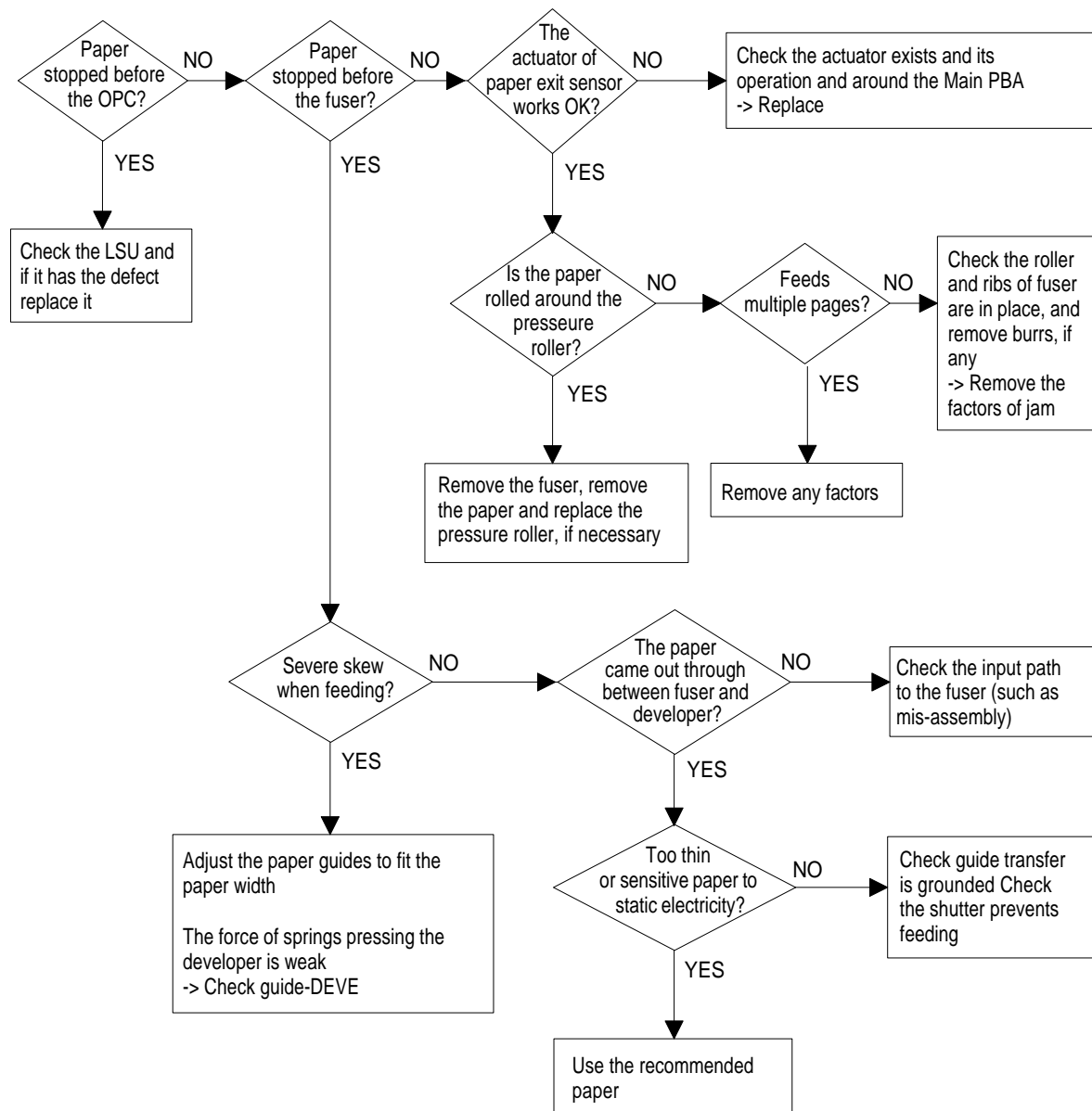


Fuser Error

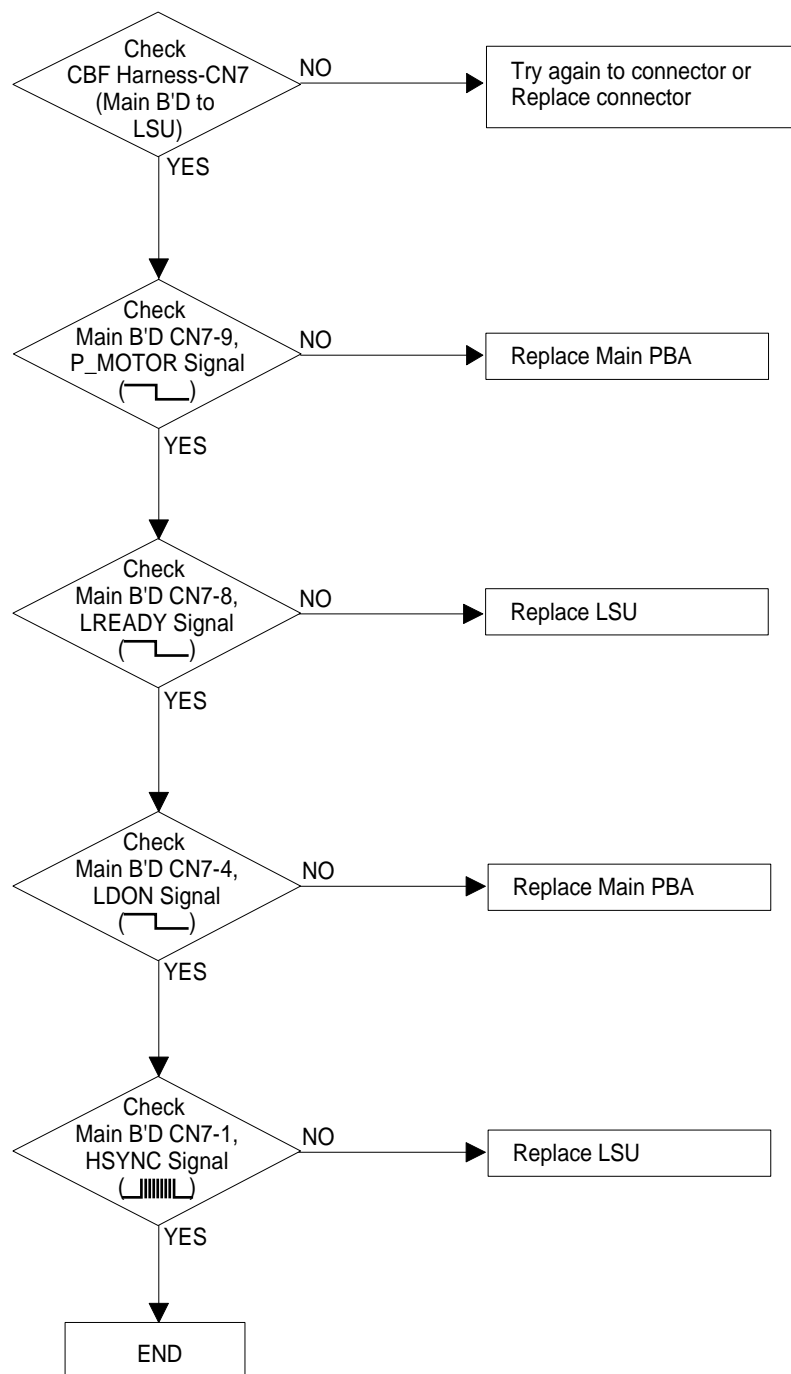
Paper Jam (Mis-Feeding)



Paper Jam(Jam 1)



Engine Error



4-6-5 Toner Cartridge and Drum Cartridge Service

It is not guaranteed for the default caused by using other toner and Drum Cartridge cartridge other than the cartridge supplied by the Samsung Electronic or caused by non-licensed refill production.

Precautions on Safe-keeping of the Drum Cartridge

Excessive exposure to direct light more than a few minutes may cause damage to the cartridge.

Service for the Life of Toner Cartridge


If the printed image is light due to the life of the toner, you can temporarily improve the print quality by redistributing the toner(Shake the toner cartridge), however, you should replace the toner cartridge to solve the problem thoroughly.

Service for Judgement of Inferior Expendables and the Standard of Guarantee

Please refer to User's Manual or Instructions on Fax/Printer Expendables SVC for the judgement of inferior expendables and the standard of guarantee besides this service manual.

4-6-5-1 Signs and Measures at Poor toner cartridge

| Fault | Signs | Cause & Check | Solution |
|---|--|---|---|
| <p>Light image and partially blank image (The life is ended.)</p> <div> <p>Digital Printer</p> <p>Digital Printer</p> <p>Digital Printer</p> <p>Digital Printer</p> <p>Digital Printer</p> </div> | <ul style="list-style-type: none"> The printed image is light or unclean and untidy. Some part of the image is not printed. Periodically a noise as "tick tick" occurs. | <ol style="list-style-type: none"> If the image is light or unclean and untidy printed image - Shake the developer and then recheck. (1)NG: Check the weight of the developer (2)OK: Lack of toner, so the life is nearly closed. Some part of image is not printed - Shake the developer and then recheck. (1)NG: Check the weight of the developer and clean the LSU window with a cotton swab, then recheck. (2)OK: Lack of toner, so the life is nearly closed. Periodically a noise as "tick tick" occurs - Measure the cycle and the weight of the developer. White vertical stripes on the whole screen or partly : Check the weight of the developer. | <ol style="list-style-type: none"> All of 1, 2, 3 above- If it become better by shaking, replace with a new developer after 50-100 sheets in the closing state of the life span. In case of 2- If it becomes better after cleaning the LSU window, then the developer is normal. (Because of foreign substance on the LSU window, the image has not been printed partly.) In case of 3- If the cycle of noise is about 2 seconds, the toner inside the developer has been nearly exhausted. (Purchase and replace with a new developer after using about 200 sheets at the point of occurrence) In case of 3- This is a phenomenon caused by lack of toner, so replace with a new developer. |
| Toner Contamination | <ul style="list-style-type: none"> Toner is fallen on the papers periodically. Contaminated with toner on prints partly or over the whole surface. | <ol style="list-style-type: none"> Toner is fallen on the paper periodically. (1)Check the cycle of the falling of the toner. (2)Check the appearance of both ends of the developer OPC drum. The center of the printed matter is contaminated with toner. (1)Check whether foreign substances or toner are stuck to the terminal (contact point) of the developer. (2)Check whether the state of the terminal assembly is normal. | <ol style="list-style-type: none"> If both ends of the OPC drum are contaminated with toner: Check the life of the developer. Check whether it could be recycled. |

| Fault | Signs | Cause & Check | Solution |
|---|---|---|---|
| <p>White Black spot</p>  | <ul style="list-style-type: none"> • Light or dark black dots on the image occur periodically. • White spots occur in the image periodically. | <ol style="list-style-type: none"> 1. If light or dark periodical black dots occur, this is because the developer rollers are contaminated with foreign substance or paper particles. (1)37.7mm interval : Charged roller (2)94.3mm interval : OPC cycle 2. If white spots occur in a black image at intervals of 94.3 mm, or black spots occur elsewhere, the OPC drum is damaged or foreign substance is stuck to the surface. 3. If a black and white or graphic image is partially broken at irregular intervals, the transfer roller's life has been expired or the transfer voltage is abnormal. | <ol style="list-style-type: none"> 1. In case of 1 above - Run OPC Cleaning Mode Print 4-5 times repeatedly to remove. Especially check foreign substance on the OPC surface, then remove them with a clean gauze moistened with IPA(Isopropyl Alcohol) not to damage OPC if necessary. Caution : Never use usual alcohol. 2. In case of 2 If they are not disappeared by running OPC Cleaning Mode Print 4-5 times. : at intervals of 94.3mm - Replace the OPC Drum. : at intervals of 37.7mm - Remove foreign substance, Clean the Charged Roller : Broken image - Replace the developer according to carelessness. 3. In case of 3 - Exchange the transfer roller because the life of the transfer roller in use has been expired. (Check the transfer voltage and readjust if different.) |
| <p>Recycled product</p> | <ul style="list-style-type: none"> • Poor appearance of the developer. • Unclean and rough printouts. • Bad background in the image. | <ol style="list-style-type: none"> 1. Poor appearance of the developer. (1)Check the damage to label and whether different materials are used. (2)Check the appearance of parts of the developer, such as frame, hopper. 2. Unclean and rough printouts. (1)Check whether foreign substance or toner are stuck to the terminal (contact point) of the developer. (2)Check whether the state of the terminal assembly is normal. | <ol style="list-style-type: none"> 1. In case of 1 - (1)If there is an evidence of disassembling the developer. (2)If materials other than normal parts of the developer are added or substituted. 2. In case of 2 - If there are any abnormalities in connection with the situation of 1. (1)It occurs when the developer is recycled over 2 times. (2)If toner nearly being expired are collected to use, it is judged as the recycled developer. |

| Fault | Signs | Cause & Check | Solution |
|-----------------------------|---|--|---|
| Ghost & Image Contamination | <ul style="list-style-type: none"> • The printed image is too light or dark, or partially contaminated black. • Totally contaminated black. (Black image printed out) | <p>1. The printed image is too light or dark, or partially contaminated black.</p> <p>(1) Check whether foreign substance or toner are stuck to the terminal (point of contact) of the developer.</p> <p>(2) Check whether the terminal assembly is normal.</p> <p>2. Totally contaminated black. (Black image printed out)</p> <p>(1) Check whether foreign substances are stuck to the terminal (point of contact) of the developer and the state of assembly. (Especially check the charged roller terminal.)</p> | <p>1. All of 1, 2, 3 above</p> <p>(1) Remove toner and foreign substances adhered to the contact point of the developer.</p> <p>(2) The contact point of the unit facing that of the developer also must be cleaned.</p> <p>(3) If the terminal assembly is unsafe:</p> <ul style="list-style-type: none"> • Fully stick the terminal to or reassemble it after disassembling. • Disassemble the side plate and push the terminal to be stuck, then reassemble it. <p>2. In case of 2</p> <p>It is a phenomenon when the OPC drum of the developer is not electrically charged. Clean the terminals of the charged roller, then recheck it.</p> |

4-6-6 The cause and solutions of bad environment of the software

4-6-6-1 The printer is not working (1)

- **Description** : While Power turned on, the printer is not working in the printing mode.

| Check and Cause | Solution |
|--|--|
| 1. Check if the PC and the printer is properly connected and the toner cartridge installed. 2. Printing is nor working in the Windows. 3. Check if the printer cable is directly connected to peripheral devices | 1. Replace the printer cable. If the problems not solved even after the cable replaced, check the amount of the remaining tone. 2. Check if the connection between PC and printer port is proper. If you use windows, check if the printer driver in the controller is set up. If the printer driver is properly set up, check in which program the printing is not working. The best way to find out is to open the memo pad to check the function of printing. If it is not working in a certain program, adjust the setup the program requires. Sometimes, the printout is normal within the Windows basic programs, but it's not working in a particular program. In such case, install the new driver again. If not working in the Windows basic program, Check the setup of the port of CMOS is on ECP. And check the address of IRQ 7 and 378 3. If the scanner needs to be connected to the printer, first the remove the scanner from the PC to see if the printer is properly working alone. |

4-6-6-2 The printer is not working (2)

- **Description** : After receiving the printing order, no response at all or the low speed of printing occurs due to wrong setup of the environment rather than malfunction of the printer itself.

| Check and Cause | Solution |
|---|--|
| 1. Secure more space of the hard disk. 2. Printing error occurs even if there is enough space in the hard disk. 3. Check the parallel-port-related items in the CMOS Setup. 4. Reboot the system to print. | 1. Not working with the message 'insufficient printer memory' means hard disk space problem rather than the RAM problem. In this case, provide more space for the hard disk. Secure more space using the disk utilities program. 2. The connection of the cable and printer port is not proper. Check if the connection is properly done and if the parallel port in CMOS is rightly set up. 3. As a printer port, Select ECP or SPP among SPP(Normal), ECP, and EPP modes(increase printing speed) SPP normal mode support 8-bit data transfer, while ECP Mode transfer the 12-bit data. 4. If the regular font is not printing, the cable or the printer driver may be defective. Turn the PC and printer off, and reboot the system to print again. If not solved, double-click the printer in my computer. If the regular fonts are not printed this time again. the cable must be defective so replace the cable with new one. |

4-6-6-3 Abnormal Printing

- **Description :** The printing is not working properly even when the cable has no problem. (even after the cable is replaced) If the printer won't work at all or the strange fonts are repeated, the printer driver may be defective or wrong setup in the CMOS Setup.

| Check and Cause | Solution |
|---|--|
| 1. Set up the parallel port in the CMOS SETUP. | 1. Select SPP(Normal) or ECP LPT Port the among ECP, EPP or SPP in the CMOS Setup. |
| 2. Printer Driver Error. | 2. Check the printer in My Computer.(to see if the printer driver is compatible to the present driver or delete the old driver, if defective and reinstall the new driver) |
| 3. Error message from insufficient memory. (The printing job sometimes stops or due to insufficient virtual memory, but it actually comes from the insufficient space of the hard disk.) | 3. Delete the unnecessary files to secure enough space of the hard disk and start printing job again. |

4-6-6-4 SPOOL Error

- **Description :** To spool which stands for "simultaneous peripheral operations online" a computer document or task list (or "job") is to read it in and store it, usually on a hard disk or larger storage medium so that it can be printed or otherwise processed at a more convenient time (for example, when a printer is finished printing its current document).

| Check and Cause | Solution |
|---|--|
| 1. Insufficient space of the hard disk in the directory assigned for the basic spool. | 1. Delete the unnecessary files to provide more space to start printing job. |
| 2. If the previous printing error not solved. | 2. If there are some files with the extension name of ****.jnl, Delete them and Reboot the Windows to restart printing job. |
| 3. When expected to collide with other program. | 3. Shut down all other programs except the current one, if possible. |
| 4. When an application program or the printer driver is damaged. | 4. Delete the printer driver completely and reinstall it. |
| 5. When some files related to OS are damaged or virus infected. | 5 After rebooting the computer, check for viruses, restore the damaged files and reinstall the program to do the printing job. |
| 6. Memory is less than suggested one. | 6. Add up enough memory to the PC. |

How to delete the data in the spool manager.

In the spool manager, the installed drivers and the list of the documents waiting to be printed are shown. Select the document to be deleted and check the delete menu.

If you intend to delete the current document being printed, the data being transferred to the printer will be put out and then the document is removed. Before choosing the document, the menu is still inactive.

Or put the document out of the list and repeat the routine as in the above or finish the spool manager.

Appendix information

The following list shows different materials by model.

The material codes mentioned in the manual are subject to change without prior notice.

For the latest exact information, see ITSELF SYSTEM. (<http://itself.sec.samsung.co.kr>)

•SCX-5315F/XAA

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02717A |
| ELA HOU-PLATEN(SEC) | JC96-02748A |
| ELA HOU-OPE(SEC) | JC96-02749A |
| PMO-COVER OPE(C) | JC72-00796A |
| WINDOW-LCD(4IN1) | JC64-00071A |
| PMO-COVER DUMMY OPE(M) | JC72-00858A |
| PCT-ONETOUCH PAPER | JC72-00872A |
| PBA SUB-LIU | JC92-01355A |

•SCX-5315F/XEG

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02717B |
| ELA HOU-PLATEN(GER) | JC96-02748D |
| ELA HOU-OPE(GER) | JC96-02749D |
| PMO-COVER OPE | JC72-00796C |
| WINDOW-LCD(GER 4IN1) | JC64-00071C |
| PMO-COVER DUMMY OPE(M) | JC72-00858C |
| PCT-ONETOUCH PAPER | JC72-00872C |
| PBA SUB-LIU | JC92-01355E |

•SCX-5315F/XEU

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02717A |
| ELA HOU-PLATEN(SEC) | JC96-02748A |
| ELA HOU-OPE(SEC) | JC96-02749A |
| PMO-COVER OPE(C) | JC72-00796A |
| WINDOW-LCD(4IN1) | JC64-00071A |
| PMO-COVER DUMMY OPE(M) | JC72-00858A |
| PCT-ONETOUCH PAPER | JC72-00872A |
| PBA SUB-LIU | JC92-01355G |

•SCX-5315F/XIL

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02717C |
| ELA HOU-PLATEN | JC96-02748B |
| ELA HOU-OPE | JC96-02749B |
| PMO-COVER OPE | JC72-00796G |
| WINDOW-LCD(4IN1) | JC64-00071E |
| PMO-COVER DUMMY OPE(M) | JC72-00858E |
| PCT-ONETOUCH PAPER | JC72-00872E |
| PBA SUB-LIU | JC92-01355A |

•SCX-5115/XAA

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02718A |
| ELA HOU-PLATEN ASS'Y | JC96-02752A |
| ELA HOU-OPE COVER(SEC) | JC96-02753A |
| PMO-OPE COVER | JC72-00944A |
| PCT-LCD WINDOW(3 IN 1) | JC64-00071B |

•SCX-5115/XEU

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02718A |
| ELA HOU-PLATEN ASS'Y | JC96-02752A |
| ELA HOU-OPE COVER(SEC) | JC96-02753A |
| PMO-OPE COVER | JC72-00944A |
| PCT-LCD WINDOW(3 IN 1) | JC64-00071B |

•SCX-5115/XEG

| DESCRIPTION | SEC.CODE |
|------------------------|-------------|
| ELA HOU-SCANNER | JC96-02718C |
| ELA HOU-PLATEN ASS'Y | JC96-02752B |
| ELA HOU-OPE COVER(SEC) | JC96-02753B |
| PMO-OPE COVER | JC72-00944G |
| PCT-LCD WINDOW(3 IN 1) | JC64-00071G |

5. Exploded View & Parts List

| | |
|--|------------|
| 5-1. Main Exploded View & Parts List..... | page(5-2) |
| 5-2. Platen Ass'y Exploded View & Parts List..... | page(5-5) |
| 5-3. ADF ASS'Y Exploded View & Parts List..... | page(5-9) |
| 5-4. Side Cover Ass'y Exploded View & Parts List..... | page(5-12) |
| 5-5. Cassette Ass'y Exploded View & Parts List..... | page(5-14) |
| 5-6. Exit Ass'y Exploded View & Parts List..... | page(5-16) |
| 5-7. Feeder Ass'y Exploded View & Parts List..... | page(5-18) |
| 5-8. MP Ass'y Exploded View & Parts List..... | page(5-20) |
| 5-9. Base Frame Exploded View & Parts List..... | page(5-22) |
| 5-10. Pick-up Ass'y Exploded View & Parts List..... | page(5-24) |
| 5-11. Drive Ass'y Exploded View & Parts List..... | page(5-26) |
| 5-12. Main Frame Ass'y Exploded View & Parts List..... | page(5-28) |
| 5-13. Fuser Ass'y Exploded View & Parts List..... | page(5-30) |
| 5-14. Screw..... | page(5-32) |

- Deal drawings and service parts are declared for the items with higher rate of inferiority and replaceable in the level of service description only.
- If inferiority occurs, you can replace the parts by the unit declared in deal drawings and service items.

Way to observe Part Code & Description

Part code and Description is quoted and controlled by determined standard. Refer to this determined standard, it will help with ordering Part.

- There are two kinds of Part code inscription type.

| | | |
|-------------|------------------|--------------------|
| ●●●●—●●●●●● | ex) 2007-007961 | R-CHIP |
| ■●●●—●●●●●■ | ex) JB96-01268A | ELA UNIT-COVER TOP |

It shows part specific

(● : figure, ■ : character (alphabet))

Type 1 : Controlled by Company : It can be commonly used for all kinds of product SEC produce. Mostly, electronics Parts.

Type 2 : Controlled by Division : It is used or one produce. Mostly, Mostly, mechanical Parts.

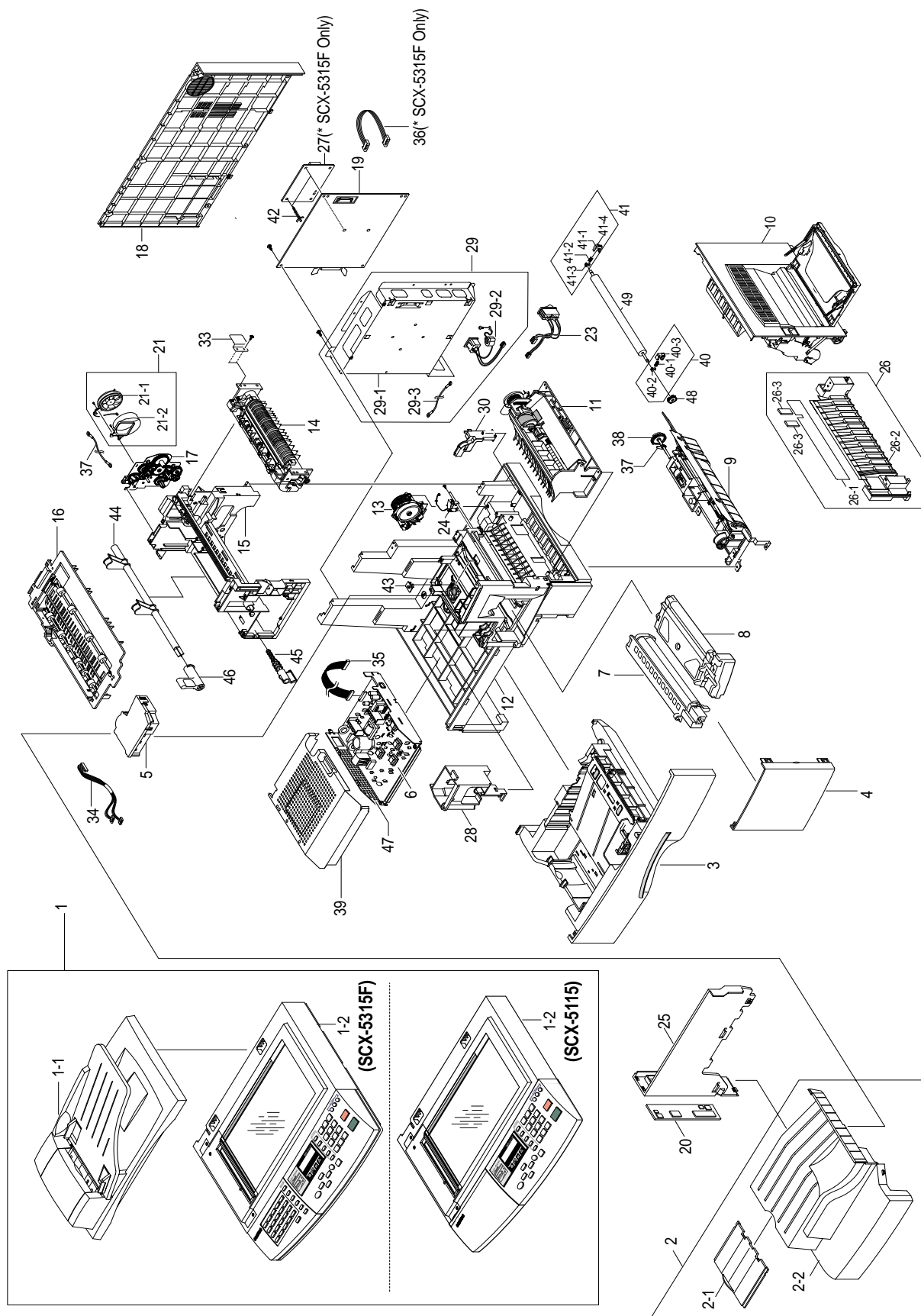
- **A/S privately used part** : It is only used for A/S .

- **Ass'y part** : Assembled by more than 2 Parts. If necessary part is not A/S Part, Ass'y part including necessary par can be used. It is shown in the diagram and drawing of SVC manual.

- Ass'y part and A/S privately used Part is distinguished by part Code and Description. The are inscription type 2. It is recognized by Part character and front side of description.

| DIVISION | PART CODE | DESCRIPTION |
|-------------|-----------------------------|-------------------------------------|
| A/S Private | **81-***** (JB81-00039A) | AS-***** (AS-USE) |
| ASS'Y Part | **75-***** (JB75-00068A) | MEC-***** (MEC-CHUTE) |
| ASS'Y Part | **92-***** (JB92-01131A) | PBA ***** (PBA MAIN-CONTROLLER) |
| ASS'Y Part | **97-***** (JB97-01089A) | MEA ***** (MEA UNIT-PULLEY IDLE) |

5-1. Main Exploded View & Parts List



Main Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|------------------------------|----------------|------|----|------------|
| 1 | ELA HOU-SCANNER | Refer to Info. | 1 | O | SCX-5115 |
| | ELA HOU-SCANNER | Refer to Info. | 1 | O | SCX-5315F |
| 1-1 | ELA HOU-ADF | JC96-02750A | 1 | O | |
| 1-2 | ELA HOU-PLATEN | Refer to Info. | 1 | O | SCX-5115 |
| | ELA HOU-PLATEN | Refer to Info. | 1 | O | SCX-5315F |
| 2 | MEA UNIT-COVER PA EXIT ASS'Y | JC97-01556B | 1 | O | |
| 2-1 | PMO-TRAY EXTENTION MP NE | JC72-00354B | 1 | O | |
| 2-2 | PMO-COVER PAPER EXIT | JC72-00786B | 1 | O | |
| 3 | MEA UNIT-CASSETTE(KOR) | JC97-01736A | 1 | O | |
| 4 | MEA UNIT-COVER FRONT ASS'Y | JC97-01572B | 1 | O | |
| 5 | UNIT-LSU,600DPI,15 | JC59-00014B | 1 | O | |
| 6 | ELA ETC-SHIELD SMPS LOWER | JC96-02422A | 1 | O | CHINA ONLY |
| | ELA ETC-SHIELD SMPS LOWER | JC96-02310B | 1 | O | 110V |
| | ELA ETC-SHIELD SMPS LOWER | JC96-02317A | 1 | O | 220V |
| 7 | ELA-OPC UNIT 15K D | * | 1 | X | |
| 8 | ELA-TONER UNIT 6K D | * | 1 | X | |
| 9 | ELA HOU-PICK UP | JC96-02715B | 1 | O | |
| 10 | ELA HOU-SIDE COVER | JC96-02183B | 1 | O | |
| 11 | ELA HOU-MP ASS'Y | JC96-02182A | 1 | O | |
| 12 | ELA HOU-BASE FRAME | JC96-02818A | 1 | O | |
| 13 | MEC-FEED ASS'Y | JC75-00143B | 1 | O | |
| 14 | ELA HOU-FUSER | JC96-02814A | 1 | O | 110V |
| | ELA HOU-FUSER | JC96-02815A | 1 | O | 220V |
| 15 | ELA HOU-FRAME MAIN ASS'Y | JC96-02184A | 1 | O | |
| 16 | MEA UNIT-EXIT ASS'Y | JC97-01643A | 1 | O | |
| 17 | ELA HOU-DRIVE(15PPM) | JC96-02741A | 1 | O | |
| 18 | PMO-COVER REAR | JC72-00788A | 1 | O | |
| 19 | PBA MAIN-MAIN | JC92-01480A | 1 | O | SCX-5115 |
| 19 | PBA MAIN-MAIN | JC92-01479A | 1 | O | SCX-5315F |
| 20 | COVER-M-PANNEL MFP | JC63-00215B | 1 | O | SCX-5115 |
| 20 | COVER-M-PANNEL MFP | JC63-00215A | 1 | O | SCX-5315F |
| 21 | ELA HOU-DUCT FAN | JC96-02311A | 1 | O | |
| 21-1 | FAN-DC | JC31-00012A | 1 | O | |
| 21-2 | PMO-DUCT FAN | JC72-00807A | 1 | O | |
| 23 | CBF HARNESS-SWITCH GRAY | JC39-00055B | 1 | O | |
| 24 | SOLENOID-PICK UP | JC33-00007A | 1 | O | |

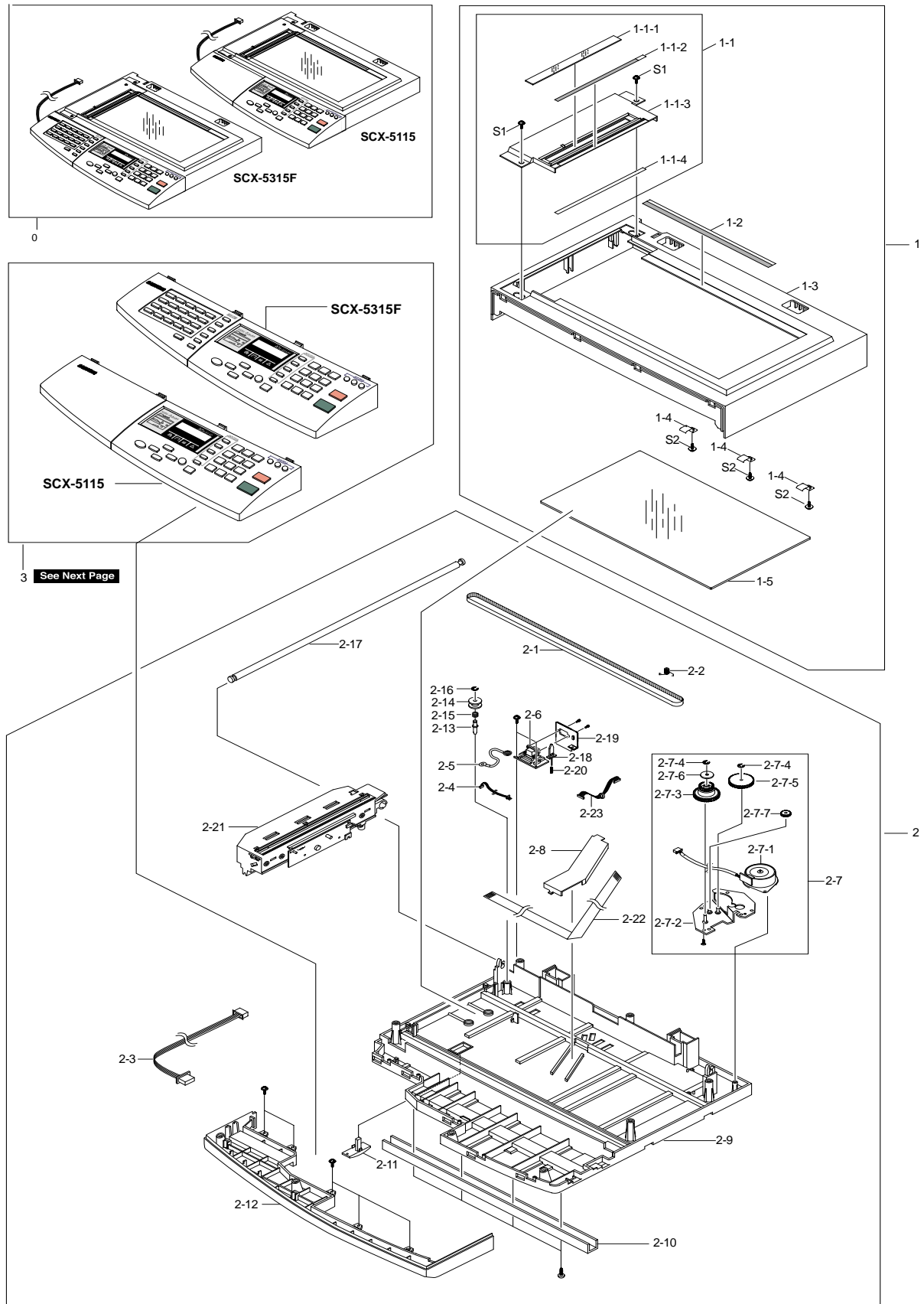
O : Service available X : Service not available

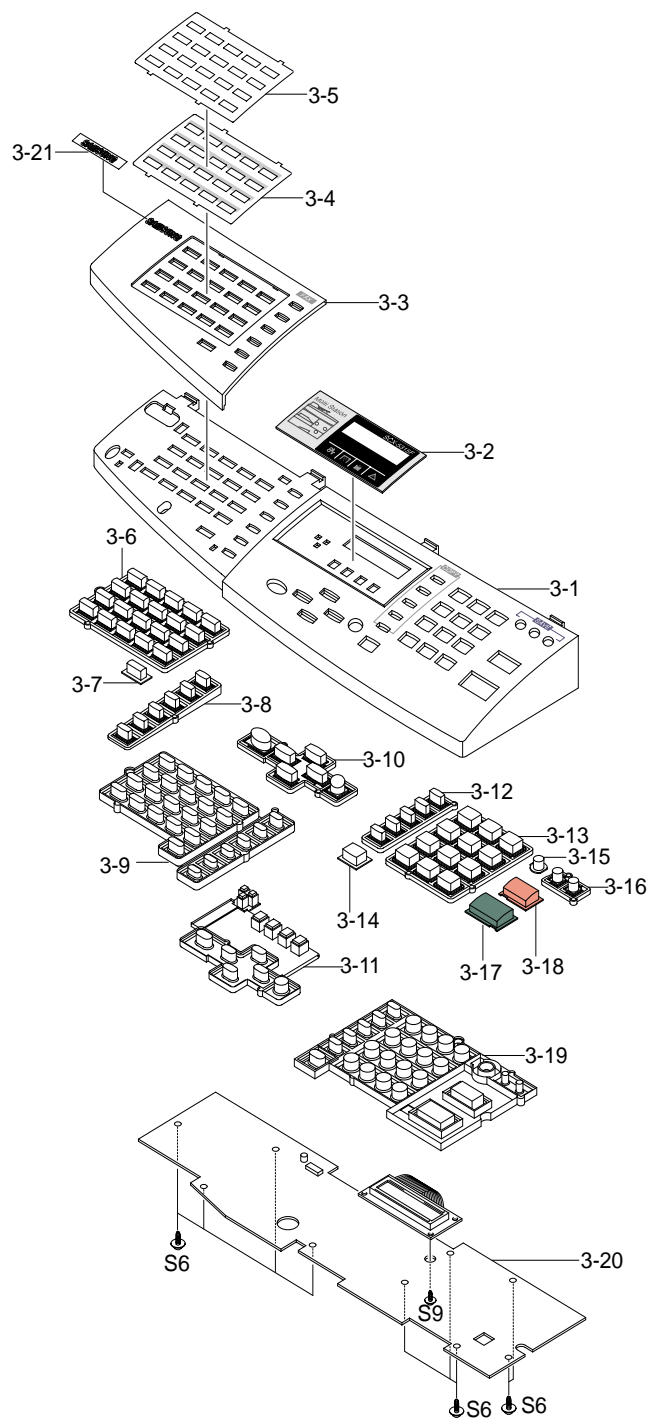
Main Parts List (Cont.)

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|-----------------------------|-----------------------|------|----|----------------|
| 25 | PMO-COVER EXIT REAR | JC72-00790A | 1 | O | |
| 26 | MEA UNIT-GUIDE CST PA ASS'Y | JC97-01575A | 1 | O | |
| 26-1 | PPR-SHEET/GUIDE PAPER | * | 1 | X | |
| 26-2 | PMO-GUIDE CASSETTE RAIL | * | 1 | X | |
| 26-3 | SHEET-FEED | * | 2 | X | |
| 27 | PBA SUB-LIU | Refer to Info. | 1 | O | |
| 28 | PMO-DUMMY BASE FRAME | JC72-00789A | 1 | O | |
| 29 | ELA HOU-SHIELD MAIN LOWER | JC96-02835A | 1 | O | |
| 29-1 | SHIELD-P-MAIN LOWER | * | 1 | X | |
| 29-2 | CBF HARNESS-INLET(KOREA) | * | 1 | X | |
| 29-3 | CBF HARNESS-LIU GND | JB39-00103A | 1 | O | |
| 30 | PMO-COVER FEED AY | JC72-00801A | 1 | O | |
| 31 | PMO-COVER BRKT MOTER | JC72-00834A | 1 | O | |
| 32 | PMO-GUIDE PAPER OUT | JC72-00835A | 1 | O | |
| 33 | SHEET-CONNECTOR | JC63-00072A | 1 | O | |
| 34 | CBF HARNESS-LSU | JC39-00163A | 1 | O | |
| 35 | CBF HARNESS-POWER+HVPS | JC39-00162A | 1 | O | |
| 36 | CBF HARNESS-LIU | JB39-00104A | 1 | O | Only SCX-5315F |
| 37 | PMO-BEARING SHAFT | JC72-41191A | 1 | O | |
| 38 | GEAR-PICK_UP | JC66-00335A | 1 | O | |
| 39 | IPR-SHIELD SMPS UPPER | JC70-00248A | 1 | O | |
| 40 | MEA UNIT-HOLD GEAR ASS'Y | JC97-01573A | 1 | O | |
| 40-1 | SPRING ETC-TR_R | * | 1 | X | |
| 40-2 | PMO-BUSH | JC72-40228A | 1 | O | |
| 40-3 | PMO-HOLDER GEAR TR | * | 1 | X | |
| 41 | MEA UNIT-HOLD GND ASS'Y | JC97-01574A | 1 | O | |
| 41-1 | SPRING ETC-PLATE TR | * | 1 | X | |
| 41-2 | SPRING ETC-TR_L | * | 1 | X | |
| 41-3 | PMO-BUSH | JC72-40228A | 1 | O | |
| 41-4 | PMO-HOLDER GND TR | * | 1 | X | |
| 42 | SUPPORTER | 6103-001048 | 2 | O | |
| 43 | PMO-WINDOW SENSOR DEVE | JC72-00792A | 1 | O | |
| 44 | PMO-CAM JAM REMOVE | JC72-00799A | 1 | O | |
| 45 | PMO-LOCKER DEVE | JC72-00805A | 1 | O | |
| 46 | PMO-LEVER JAM REMOVE | JC72-00804A | 1 | O | |
| 47 | IPR-SHIELD SMPS LOWER | JC70-00247A | 1 | O | |
| 48 | GEAR-TRANSFER | JC66-40947A | 1 | O | |
| 49 | MEC-TRANSFER ROLLER | JC75-00148A | 1 | O | |

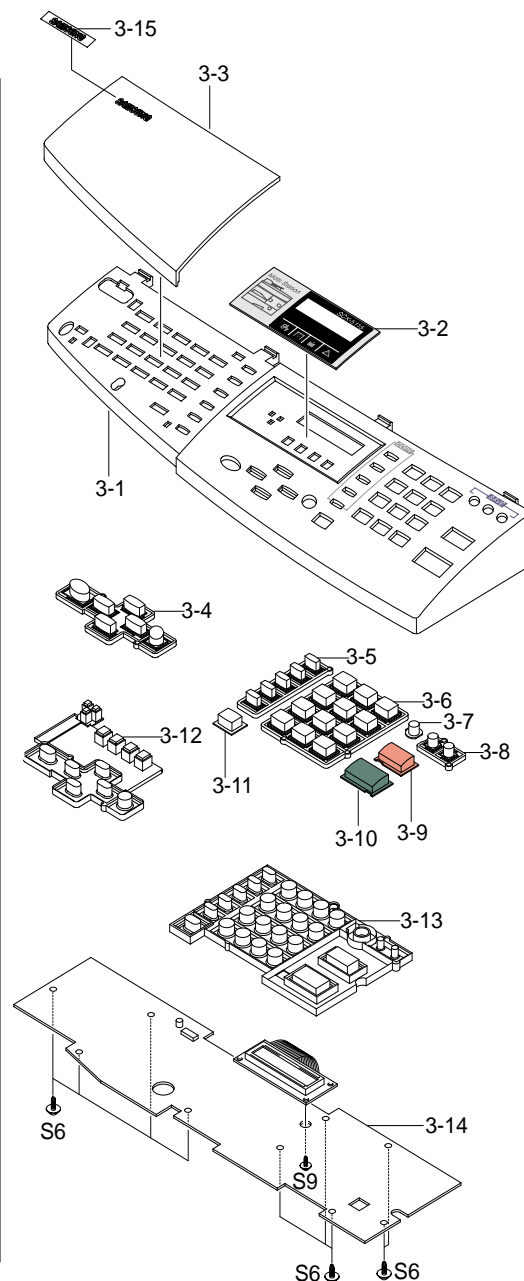
O : Service available X : Service not available

5-2. Platen Ass'y Exploded View & Parts List





SCX-5315F



SCX-5115

Platen Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|-------|-------------------------------|----------------|------|----|-----------|
| 0 | ELA HOU-PLATEN | Refer to Info. | 1 | O | SCX-5315F |
| | ELA HOU-PLATEN | Refer to Info. | 1 | O | SCX-5115 |
| 1 | ELA HOU-SCAN UPPER | JC81-01688A | 1 | O | |
| 1-1 | AS-DUMMY UPPER AS (FRV) | JC81-00426A | 1 | O | |
| 1-1-1 | MCT-GLASS ADF | * | 1 | X | |
| 1-1-2 | LABEL(R)-REGISTRATION EDGE(L) | * | 1 | X | |
| 1-1-3 | PMO-DUMMY UPPER | * | 1 | X | |
| 1-1-4 | SHEET-DUMMY UPPER | * | 1 | X | |
| 1-2 | PPR-REGISTRATION EDGE(F) | JC72-00809A | 1 | O | |
| 1-3 | PMO-COVER SCAN UPPER | JC72-00758A | 1 | O | |
| 1-4 | IPR-HOLDER GLASS | * | 3 | X | |
| 1-5 | MCT-GLASS SCANNER(LEGAL) | JC74-00018A | 1 | O | |
| 2 | ELA HOU-SCAN LOWER | JC96-02706B | 1 | O | |
| 2-1 | BELT-TIMING GEAR | 6602-001090 | 1 | O | |
| 2-2 | SPRING ETC-BELT | JB61-00059A | 1 | O | |
| 2-3 | CBF HARNESS-OPE | JC39-00167A | 1 | O | |
| 2-4 | CBF HARNESS-MAIN-ENGINE | JC39-00030A | 1 | O | |
| 2-5 | CBF HARNESS-DRIVER GND | * | 1 | X | |
| 2-6 | PBA SUB-D_SUB | JC92-01381A | 1 | O | |
| 2-7 | ELA HOU-SCAN MOTOR | JC96-02751A | 1 | O | |
| 2-7-1 | MOTOR STEP-SCAN | JB31-00011A | 1 | O | |
| 2-7-2 | BRACKET-MOTOR PLATEN | * | 1 | X | |
| 2-7-3 | GEAR-TIMING | JC66-00531A | 1 | O | |
| 2-7-4 | RING-E | 6044-000125 | 3 | O | |
| 2-7-5 | GEAR-REDUCTION73/37 | JC66-00530A | 1 | O | |
| 2-7-6 | PMO-HOLDER BELT | JB72-00764A | 1 | O | |
| 2-7-7 | GEAR IDLE | JB66-00083A | 1 | O | |
| 2-8 | COVER-M-CCD CABLE | JC63-00158A | 1 | O | |
| 2-9 | COVER-SCAN LOWER(UMAX) | JC63-00157A | 1 | O | |
| 2-10 | IPR-CHANNEL BASE FRAME | JC70-00239A | 2 | O | |
| 2-11 | HOLDER-M-CCD(UMAX) | JC61-00703A | 1 | O | |
| 2-12 | PMO-COVER DUMMY LOWER(C) | JC72-00794A | 1 | O | |
| 2-13 | ICT-INSERT SHAFT | * | 1 | X | |
| 2-14 | PMO-PULLEY | JB72-00763A | 1 | O | |
| 2-15 | PMO-HOLDER BELT | JB72-00764A | 1 | O | |
| 2-16 | RING-E | 6044-000125 | 1 | O | |
| 2-17 | SHAFT-CCD(UMAX) | JC66-00532A | 1 | O | |
| 2-18 | PMO-LEVER SENSOR | JC72-00755A | 1 | O | |
| 2-19 | IPR-BRK SCAN BD | JC70-00228A | 1 | O | |
| 2-20 | SPRING ETC-EXIT | * | 1 | X | |
| 2-21 | ELA HOU-CCD MODULE | JC96-02759A | 1 | O | |
| 2-22 | CBF SIGNAL-CCD FFC | JC39-00236A | 1 | O | |
| 2-23 | CBF HARNESS-SCAN MOTOR | JB39-00077A | 1 | O | |
| 3 | ELA HOU-OPE | See Next Page | | | |

O : Service available X : Service not available

SCX-5315F (OPE)

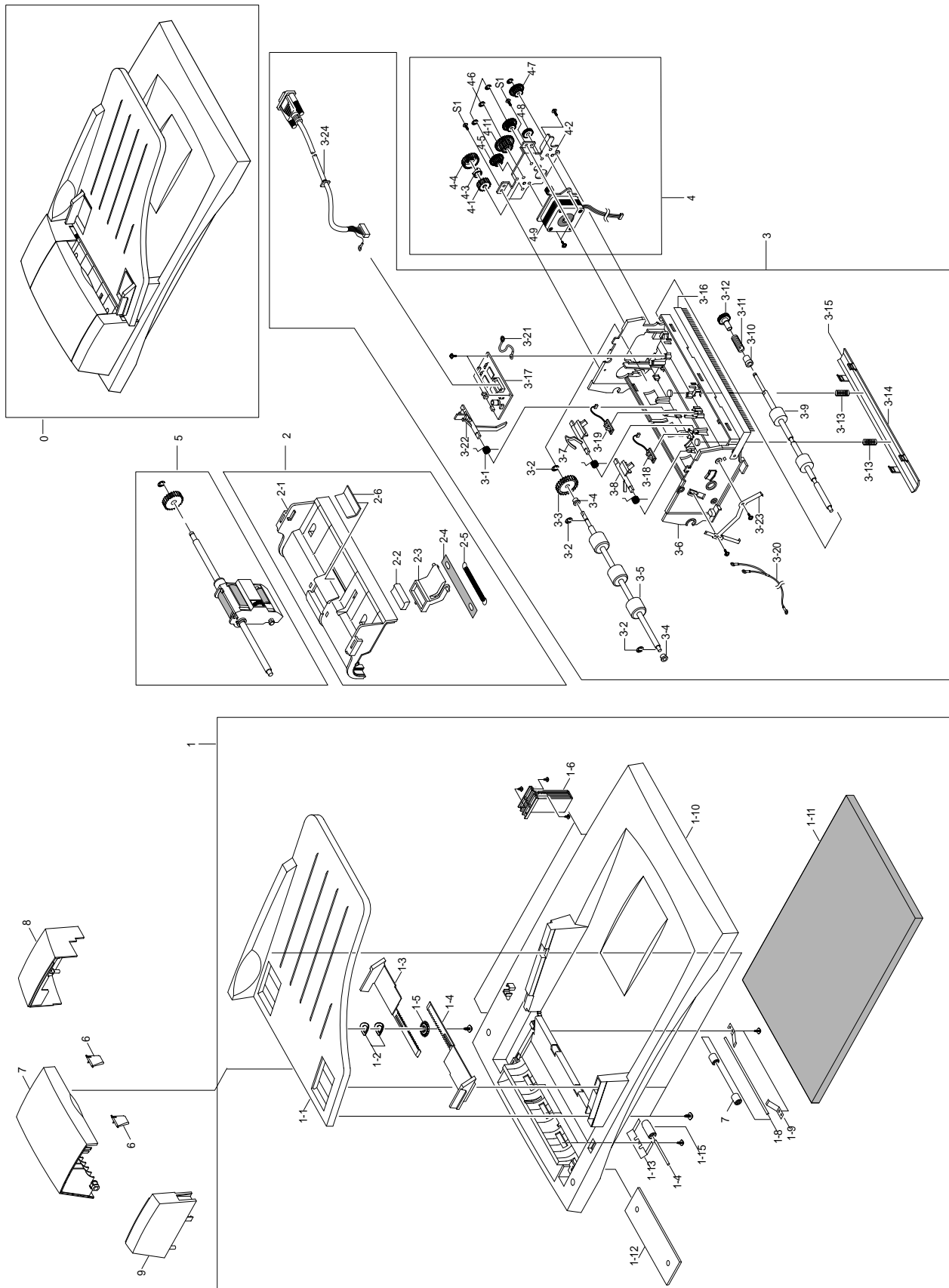
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|------|------------------------|----------------|------|----|-----------|
| 3 | ELA HOU-OPE | Refer to Info. | 1 | O | SCX-5315F |
| 3-1 | PMO-OPE COVER | Refer to Info. | 1 | O | |
| 3-2 | WINDOW-LCD (4IN1) | Refer to Info. | 1 | O | |
| 3-3 | PMO-COVER DUMMY OPE(M) | Refer to Info. | 1 | O | |
| 3-4 | PCT-ONETOUCH PAPER | Refer to Info. | 1 | O | |
| 3-5 | PCT-ONETOUCH CARD | JC72-00871A | 1 | O | |
| 3-6 | PMO-KEY ONETOUCH | JC72-00860A | 1 | O | |
| 3-7 | PMO-KEY SHIFT | JC72-00861A | 1 | O | |
| 3-8 | PMO-KEY FAX | JC72-00862A | 1 | O | |
| 3-9 | RMO-RUBBER ONETOUCH | JC73-00104A | 1 | O | |
| 3-10 | PMO-KEY SCROLL | JC72-00866A | 1 | O | |
| 3-11 | RMO-RUBBER SCROLL | JC73-00106A | 1 | O | |
| 3-12 | PMO-KEY COPY | JC72-00863A | 1 | O | |
| 3-13 | PMO-KEY TEL | JC72-00865A | 1 | O | |
| 3-14 | PMO-KEY OHD | JC72-00864A | 1 | O | |
| 3-15 | PMO-KEY SAVE(T) | JC72-00923A | 1 | O | |
| 3-16 | PMO-KEY SAVE | JC72-00867A | 1 | O | |
| 3-17 | PMO-KEY START | JC72-00868A | 1 | O | |
| 3-18 | PMO-KEY STOP | JC72-00869A | 1 | O | |
| 3-19 | RMO-RUBBER TEL | JC73-00105A | 1 | O | |
| 3-20 | PBA SUB-OPE(KOR) | JC81-00779A | 1 | O | |
| 3-21 | NPR-BADGE(45) | * | 1 | X | |

SCX-5115 (OPE)

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|------------------------|----------------|------|----|----------|
| 3 | ELA HOU-OPE(SEC) | Refer to Info. | 1 | O | SCX-5115 |
| 3-1 | PMO-OPE COVER | Refer to Info. | 1 | O | |
| 3-2 | WINDOW-LCD(3IN1) | Refer to Info. | 1 | O | |
| 3-3 | PMO-COVER DUMMY OPE(C) | JC72-00859A | 1 | O | |
| 3-4 | PMO-KEY SCROLL | JC72-00866A | 1 | O | |
| 3-5 | PMO-KEY COPY | JC72-00863A | 1 | O | |
| 3-6 | PMO-KEY TEL | JC72-00865A | 1 | O | |
| 3-7 | PMO-KEY SAVE(T) | JC72-00923A | 1 | O | |
| 3-8 | PMO-KEY SAVE | JC72-00867A | 1 | O | |
| 3-9 | PMO-KEY STOP | JC72-00869A | 1 | O | |
| 3-10 | PMO-KEY START | JC72-00868A | 1 | O | |
| 3-11 | PMO-KEY OHD | JC72-00864B | 1 | O | |
| 3-12 | RMO-RUBBER SCROLL | JC73-00106A | 1 | O | |
| 3-13 | RMO-RUBBER TEL | JC73-00105A | 1 | O | |
| 3-14 | PBA SUB-OPE(KOR) | JC81-00779A | 1 | O | |
| 3-15 | NPR-BADGE(45) | * | 1 | X | |

O : Service available X : Service not available

5-3. ADF ASS'Y Exploded View & Parts List



ADF Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|--------------------------------|-------------|------|----|--------|
| 0 | ELA HOU-ADF | JC96-02750A | 1 | O | |
| 1 | MEA UNIT-PLATEN COVER | JC97-01722A | 1 | O | |
| 1-1 | PMO-TX STACKER | JC72-00745A | 1 | O | |
| 1-2 | IPR-WASHER SPRING CU | JF70-10616A | 2 | O | |
| 1-3 | PMO-DOC GUIDE L | JC72-00839B | 1 | O | |
| 1-4 | PMO-DOC GUIDE R | JC72-00838B | 1 | O | |
| 1-5 | PMO-GEAR PINION | JF72-41354A | 1 | O | |
| 1-6 | MEA UNIT-HINGE | JC97-01731A | 2 | O | |
| 1-7 | RPR-ROLLER EXIT IDLE | JC73-00091A | 2 | O | |
| 1-8 | IPR-SHAFT EXIT | JC70-00242A | 1 | O | |
| 1-9 | NPR-SPRING PINCH DRIVE | JB71-00038A | 2 | O | |
| 1-10 | PMO-COVER PLATEN | JC72-00738A | 1 | O | |
| 1-11 | PPR-SPONG SHEET | JC72-00751A | 1 | O | |
| 1-12 | SHEET ABS-SHEET PLATEN(PET) | JC72-00750B | 1 | O | |
| 1-13 | IPR-SPRING PINCH | JC70-00260A | 3 | O | |
| 1-14 | ICT-SHAFT PINCH | * | 3 | X | |
| 1-15 | PMO-ROLL PINCH | JG72-40663A | 3 | O | |
| 2 | MEA UNIT-ADF UPPER ASS'Y | JC97-01581A | 1 | O | |
| 2-1 | PMO-COVER ADF UPPER | JC72-00736A | 1 | O | |
| 2-2 | RMO-ADF RUBBER | JB73-00052A | 1 | O | |
| 2-3 | PMO-HOLDER ADF | JB72-00825A | 1 | O | |
| 2-4 | RPR-SPONGE ADF | * | 1 | X | |
| 2-5 | SPRING ETC-COIL ADF | JC61-00040A | 1 | O | |
| 2-6 | SHEET-ADF | JC63-00079A | 1 | O | |
| 3 | ELA HOU-ADF LOWER ASS'Y | JC81-00434A | 1 | O | |
| 3-1 | SPRING ETC-TORSION DOC (CC2-F) | JB61-00076A | 3 | O | |
| 3-2 | RING-C | * | 4 | X | |
| 3-3 | GEAR-ADF 38 | JB66-00103A | 1 | O | |
| 3-4 | PMO-BUSH | JB72-00819A | 2 | O | |
| 3-5 | MEC-ROLLER DRIVER | JC75-00149A | 1 | O | |
| 3-6 | PMO-COVER ADF LOWER | JC72-00735A | 1 | O | |
| 3-7 | PMO-ACTUATOR SENSOR DOC | JB72-00837A | 1 | O | |
| 3-8 | PMO-ACTUATOR SENSOR REGI | JC72-00747A | 1 | O | |
| 3-9 | MEC-ROLLER EXIT | JC75-00150A | 1 | O | |
| 3-10 | PMO-BUSHING HOLDER | JG72-40732A | 1 | O | |
| 3-11 | SPRING ETC-CLUTCH | JC61-00062A | 1 | O | |
| 3-12 | GEAR-EXIT 23 | JC66-00323A | 1 | O | |
| 3-13 | SPRING ETC-WHITE BAR | JC61-00548A | 1 | O | |
| 3-14 | IPR-BRKT WHITE BAR | JC70-00225A | 1 | O | |
| 3-15 | PPR-WHITE BAR SHEET | JC72-00752A | 1 | O | |

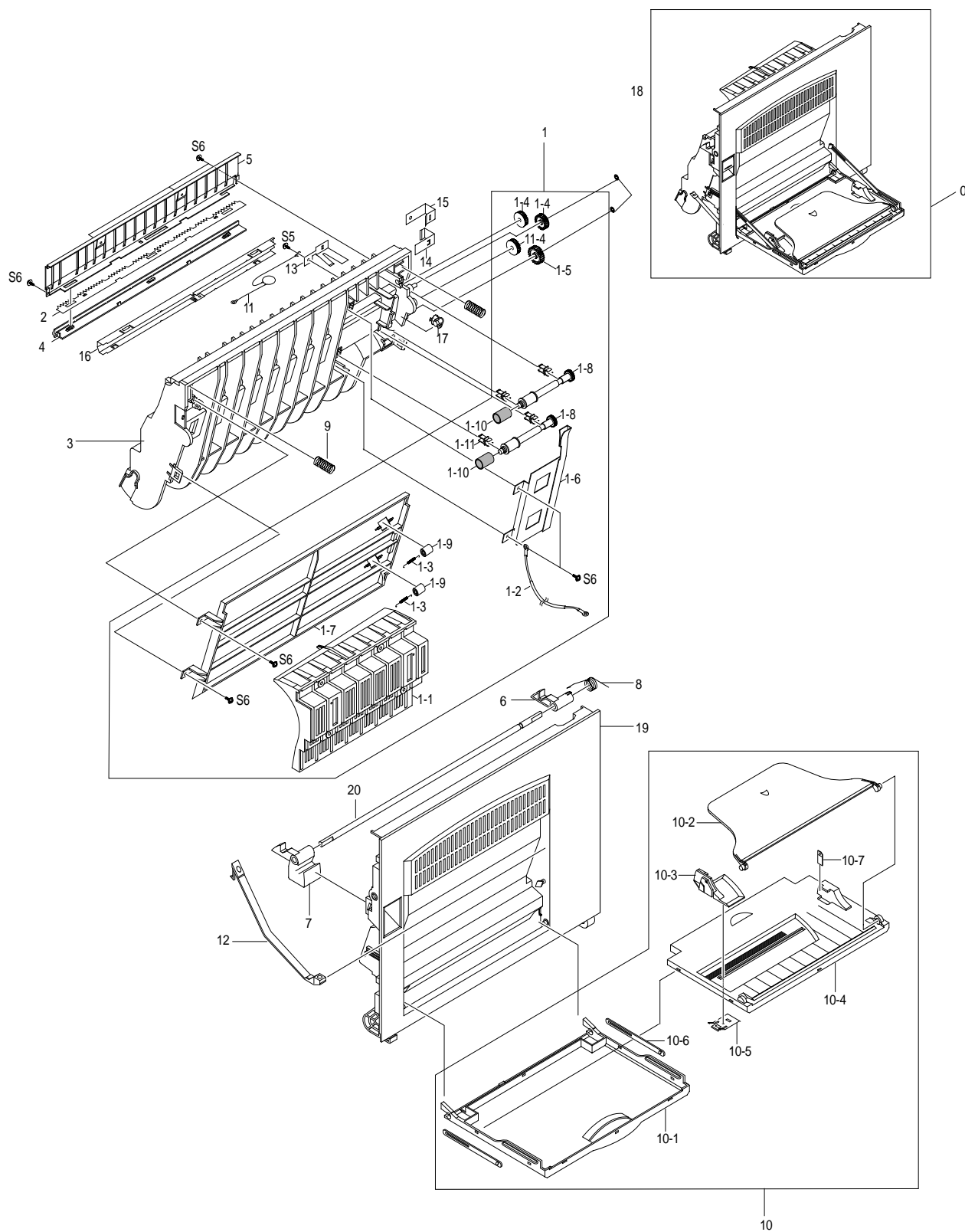
O : Service available X : Service not available

ADF Ass'y Parts List(Cont.)

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|--------------------------------|-------------|------|----|--------|
| 3-16 | TAPE ETC-ANTI BRUSH | * | 1 | X | |
| 3-17 | PBA SUB-ADF | JC81-00437A | 1 | O | |
| 3-18 | PBA SUB-ADF POS SEN | JC92-01365A | 1 | O | |
| 3-19 | PBA SUB-ADF DET SEN | JC92-01366A | 1 | O | |
| 3-20 | CBF HARNESS-ADF ROLLER GND | JC39-00187A | 1 | O | |
| 3-21 | CBF HARNESS-DRIVER GND | JB39-00065A | 1 | O | |
| 3-22 | PMO-ACTUATOR SENSOR SCAN | * | 1 | X | |
| 3-23 | NPR-SPRING GND | JC71-00031A | 1 | O | |
| 3-24 | CBF D SUB CABLE-ADF_MAIN CABLE | JC39-00190A | 1 | O | |
| 4 | ELA HOU-ADF MOTOR ASS'Y | JC81-00435A | 1 | O | |
| 4-1 | GEAR-CLUTCH 29 | * | 1 | X | |
| 4-2 | IPR-BRKT ADF MOTOR | * | 1 | X | |
| 4-3 | PMO-WHITE CLUTCH SUB 29 | * | 1 | X | |
| 4-4 | GEAR-CLUTCH 39 | * | 1 | X | |
| 4-5 | GEAR-IDLE20/33 | * | 2 | X | |
| 4-6 | RING-C | * | 7 | X | |
| 4-7 | GEAR-IDLE17/35 | * | 2 | X | |
| 4-8 | GEAR-IDLE25 | * | 1 | X | |
| 4-9 | MOTOR STEP-ADF | JC31-00017A | 1 | O | |
| 4-10 | GEAR-JAM REMOVE | * | 1 | X | |
| 4-11 | GEAR-REDUCTION 45/19 | * | 1 | X | |
| 5 | MEA UNIT-PICKUP ASS'Y | JC97-01582A | 1 | O | |
| 6 | PMO-GUIDE PAPER | JB72-00843A | 2 | O | |
| 7 | PMO-COVER OPEN | JC72-00737A | 1 | O | |
| 8 | PMO-COVER SIDE L | JC72-00739A | 1 | O | |
| 9 | PMO-COVER SIDE R | JC72-00740A | 1 | O | |

O : Service available X : Service not available

5-4. Side Cover Ass'y Exploded View & Parts List

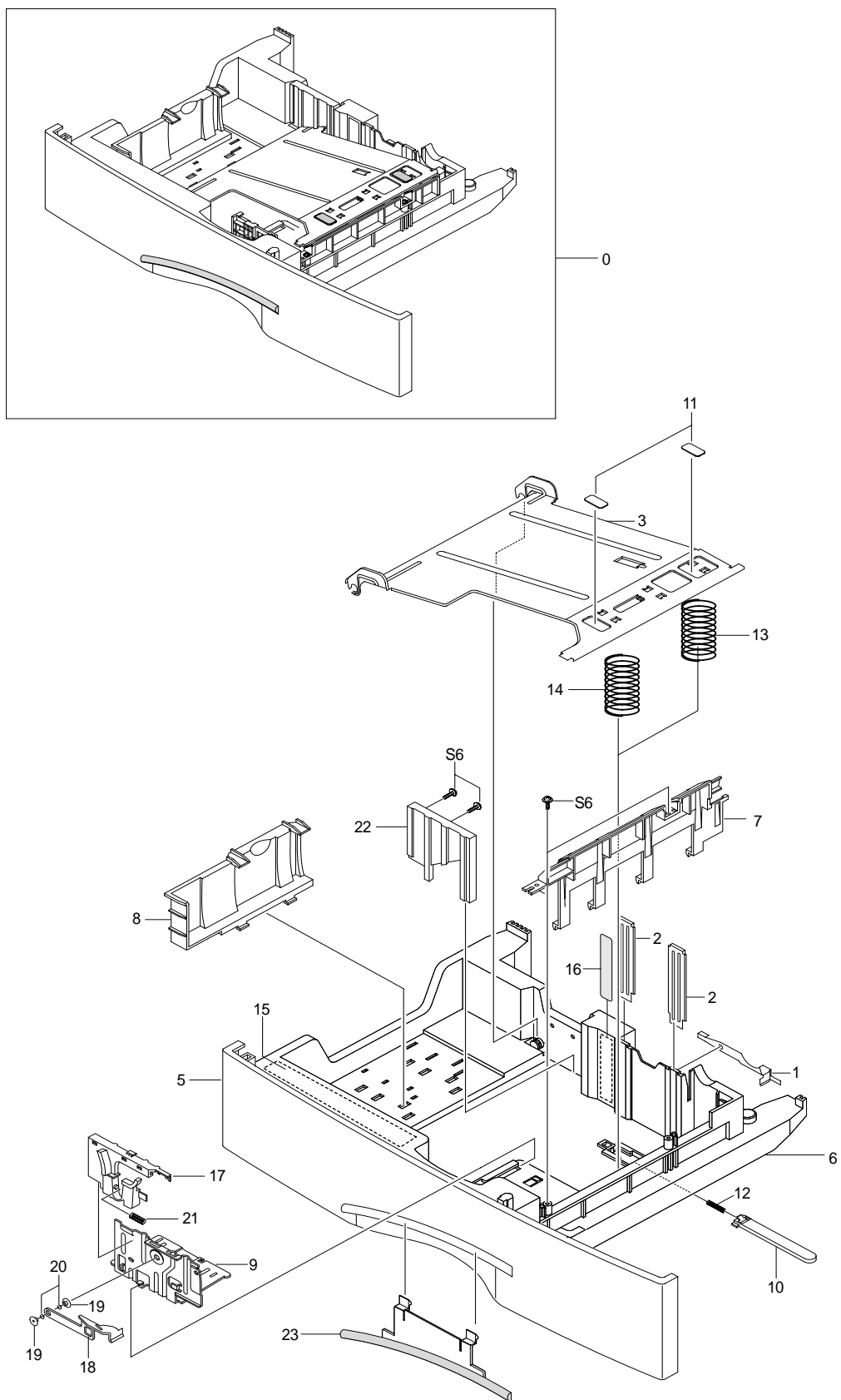


Side Cover Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|---------------------------|-------------|------|----|--------|
| 0 | ELA HOU-SIDE COVER | JC96-02183B | 1 | O | |
| 1 | MEA UNIT-DUPLEX ASS'Y | * | 1 | X | |
| 1-1 | PMO-GUIDE DP SIDE | JC72-00806A | 1 | O | |
| 1-2 | CBF HARNESS-SCAN GND | * | 1 | X | |
| 1-3 | SPRING ETC-FUSER EXIT | JC61-70976A | 2 | O | |
| 1-4 | GEAR-DUP IDLER 17 | JC66-00341A | 3 | O | |
| 1-5 | GEAR-MP/DUP DRV | JC66-00346A | 1 | O | |
| 1-6 | IPR-BRKT G DUP | JC70-00233A | 1 | O | |
| 1-7 | PMO-GP LOWER DP | JC72-00732A | 1 | O | |
| 1-8 | PMO-SHAFT DUP DRIVER | JC72-00764A | 2 | O | |
| 1-9 | PMO-ROLLER_EXIT | * | 2 | X | |
| 1-10 | RPR-RUBBER EXIT | JC73-10203A | 2 | O | |
| 1-11 | PMO-BUSHING TX(B4) | JG72-40744A | 1 | O | |
| 2 | IPR-PLATE SAW | JC70-10232A | 1 | O | |
| 3 | PMO-FEED FRAME | JC72-00731A | 1 | O | |
| 4 | PMO-HOLDER SAW | JC72-41213A | 1 | O | |
| 5 | IPR-BRACKET GUIDE A | JC70-00229A | 1 | O | |
| 6 | PMO-LOCKER SIDE R | JC72-00763A | 1 | O | |
| 7 | PMO-LOCKER OPEN | JC72-00762B | 1 | O | |
| 8 | SPRING ETC-LOCKER TORSION | JC61-00479A | 1 | O | |
| 9 | SPRING ETC-FEED | JC61-00478A | 2 | O | |
| 10 | MEA UNIT-TRAY | * | 1 | X | |
| 10-1 | PMO-TRAY CASE,MP | JC72-00776A | 1 | O | |
| 10-2 | PMO-TRAY EXT,MP | JC72-00778A | 1 | O | |
| 10-3 | PMO-SIDE GUIDE MP | JC72-00547G | 1 | O | |
| 10-4 | PMO-TRAY COVER,MP | JC72-00777A | 1 | O | |
| 10-5 | IPR-GUIDE LATCH | JB70-10906A | 1 | O | |
| 10-6 | PMO-TRAY LINK,MP | JC72-00857A | 1 | O | |
| 10-7 | LABEL(R)-HEIGHT,MP | JC68-00697A | 1 | O | |
| 11 | CBF HARNESS-OPE GND | JC39-00036A | 1 | O | |
| 12 | PMO-TIE STOPPER | JC72-00766A | 2 | O | |
| 13 | IPR-BRKT GROUND B | JC70-00230A | 1 | O | |
| 14 | IPR-BRKT GROUND TR | JC70-00231A | 1 | O | |
| 15 | IPR-BRKT GROUND A | JC70-00232A | 1 | O | |
| 16 | IPR-BRACKET GUIDE B | JC70-00234A | 1 | O | |
| 17 | PMO-BUSHING FEED | JC72-00730A | 1 | O | |
| 18 | RING-CS | 6044-000001 | 2 | O | |
| 19 | PMO-SIDE COVER | JC72-00765A | 1 | O | |
| 20 | ICT-SHAFT LOCKER | JC70-00266A | 1 | O | |

O : Service available X : Service not available

5-5. Cassette Ass'y Exploded View & Parts List

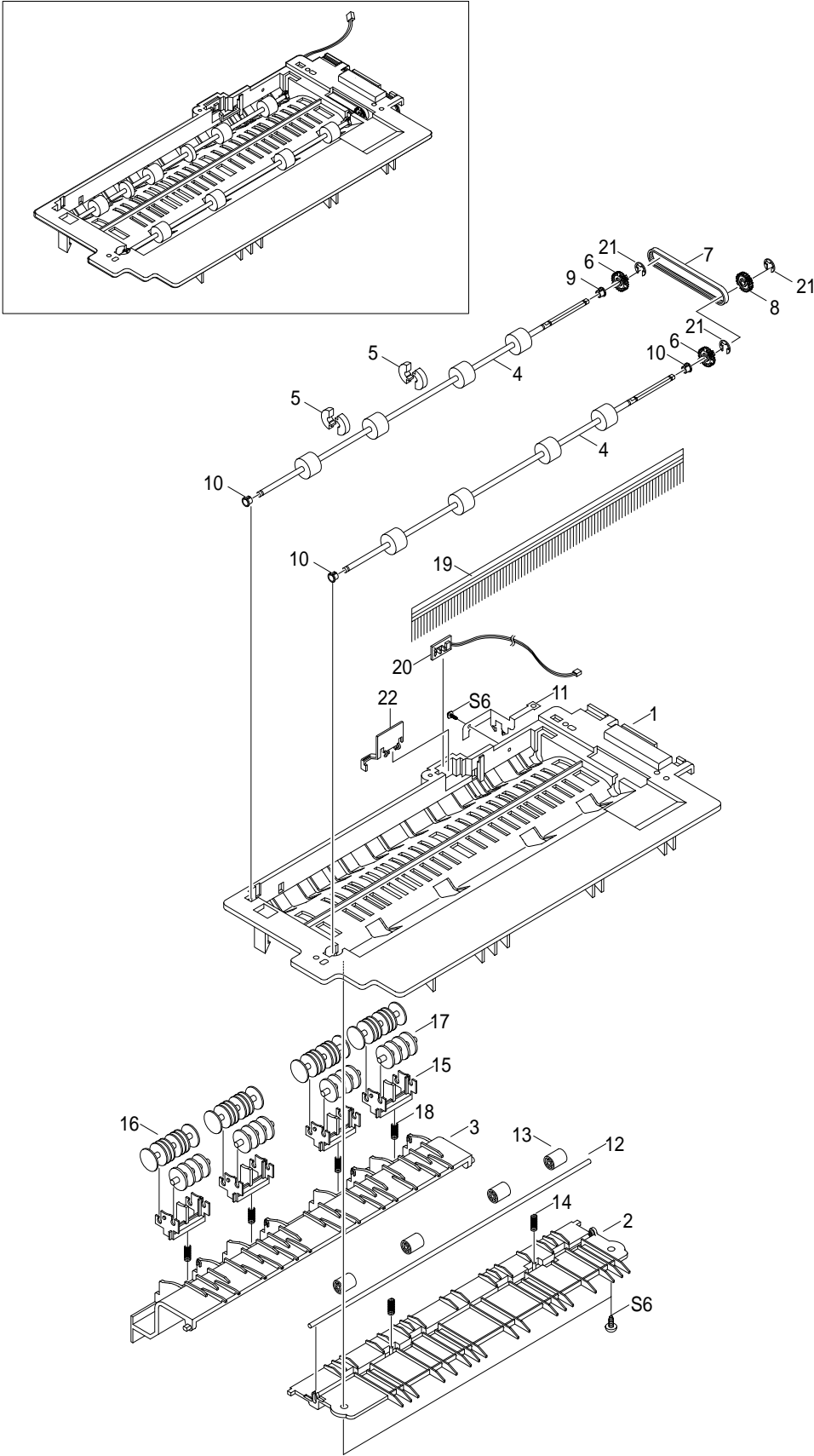


Cassette Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|-------------------------------|-------------|------|----|--------|
| 0 | MEC-CASSETTE PLUS ASS'Y | JC97-01736A | 1 | O | |
| 1 | IPR-FINGER | JC70-00220A | 1 | O | |
| 2 | PLATE GUIDE PAPER | JC61-00831A | 2 | O | |
| 3 | IPR-PLATE K/UP | JC70-00221A | 1 | O | |
| 5 | PMO-COVER CASSETTE | JC72-00795A | 1 | O | |
| 6 | PMO-FRAME CASSETTE | * | 1 | X | |
| 7 | GUIDE FRONT CST PLUS | * | 1 | X | |
| 8 | PMO-GUIDE REAR | JC72-00717A | 1 | O | |
| 9 | GUIDE SIDE CST | * | 1 | X | |
| 10 | PMO-LOCKER PLATE | JC72-41210A | 1 | O | |
| 11 | PAD-CST PLUS | * | 2 | X | |
| 12 | SPRING-LOCKER PLATE | JG61-70531A | 1 | O | |
| 13 | SPRING CS RE | * | 1 | X | |
| 14 | SPRING CS FR | * | 1 | X | |
| 15 | LABEL(R)-INSTRUCTION CST PLUS | * | 1 | X | |
| 16 | LABEL(R)-HEIGHT CST | * | 1 | X | |
| 17 | GUIDE SIDE HANDLE | * | 1 | X | |
| 18 | IPR FINGER LEFT | JC70-00325A | 1 | O | |
| 19 | PMO-BUSHING FINGER, F | JC61-00653A | 2 | O | |
| 20 | WASHER PLAIN | * | 2 | X | |
| 21 | SPRING WHITE BAR | JC61-00548A | 1 | O | |
| 22 | GUIDE SUB WALL | JC61-00840A | 1 | O | |
| 23 | PMO-IMPACT CASSETTE | JC72-00877A | 1 | O | |

O : Service available X : Service not available

5-6. Exit Ass'y Exploded View & Parts List

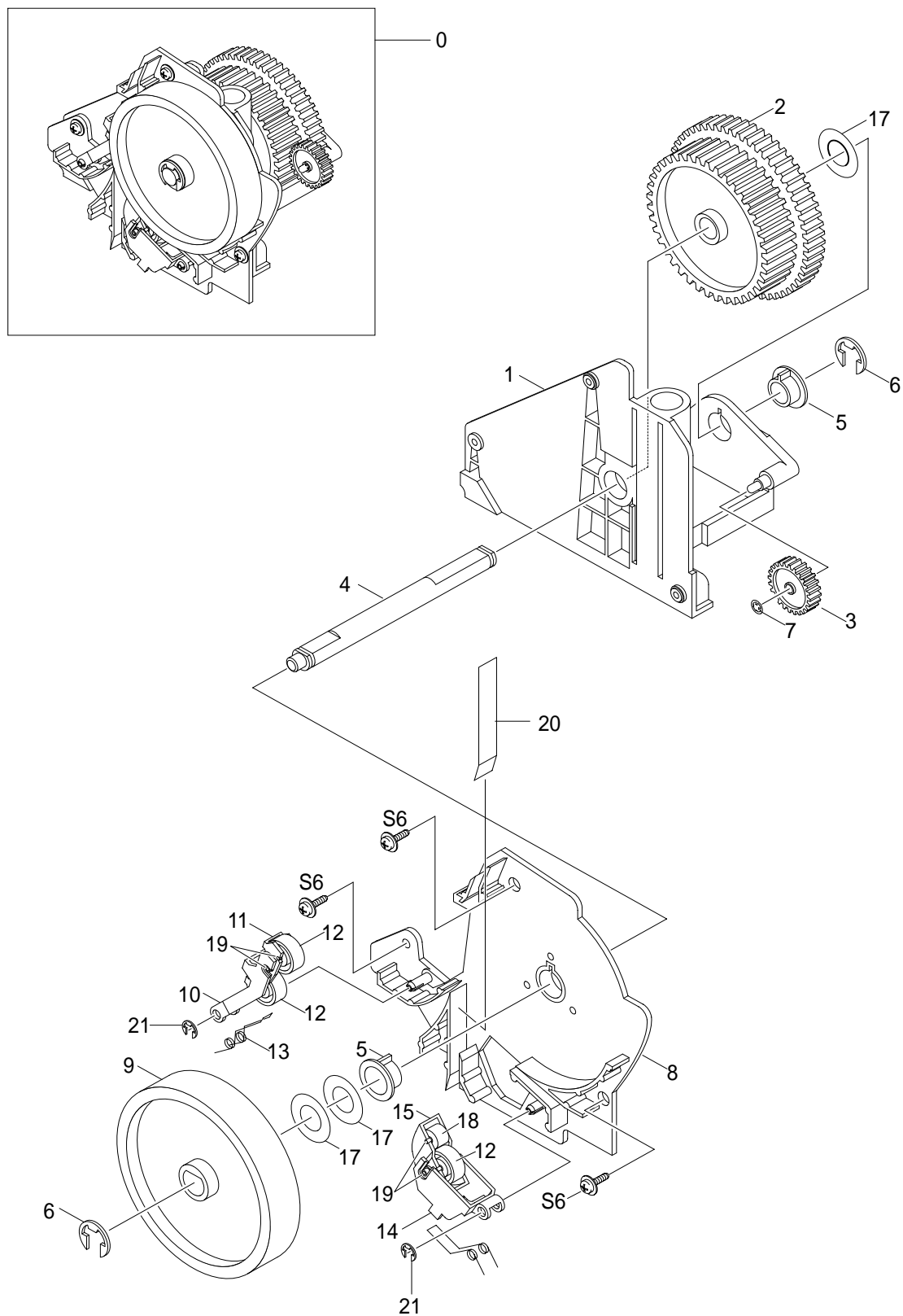


Exit Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|----------------------------|-------------|------|----|--------|
| 0 | MEA UNIT-EXIT ASS'Y | JC97-01643A | 1 | O | |
| 1 | PMO-GUIDE-EXIT UPPER | JC72-00708A | 1 | O | |
| 2 | PMO-GUIDE-EXIT LOWER | JC72-00710A | 1 | O | |
| 3 | PMO-GUIDE-JAM REMOVE | * | 1 | X | |
| 4 | MEC-ROLLER EXIT DRV | JC75-00127A | 2 | O | |
| 5 | PMO-ROLLER DECURL | JC72-00833A | 4 | O | |
| 6 | PMO-PULLEY DUPLEX | JC72-40980A | 2 | O | |
| 7 | BELT-TIMING GEAR | 6602-001084 | 1 | O | |
| 8 | GEAR-DUPLEX | JC66-40912A | 1 | O | |
| 9 | PMO-BEARING LARGE DP | JC72-00885A | 3 | O | |
| 10 | PMO-BEARING LARGE DP | JC72-40978A | 1 | O | |
| 11 | IPR-GROUND-EXIT | * | 1 | X | |
| 12 | ICT-SHAFT-EXIT LOWER ID | * | 1 | X | |
| 13 | PMO-ROLLER_EXIT | * | 4 | X | |
| 14 | SPRING ETC-EXIT ROLL FD | * | 2 | X | |
| 15 | HOLDER-EXIT(MC) | * | 4 | X | |
| 16 | PMO-ROLLER FD F | JC72-41007A | 4 | O | |
| 17 | PMO-ROLLER FD R | JC72-41008A | 4 | O | |
| 18 | SPRING ETC-EXIT LOWER IDLE | * | 4 | X | |
| 19 | MEC-BRUSH ANTISTATIC | JC75-00095A | 1 | O | |
| 20 | PBA SUB-BIN_FULL_SEN. | JC92-01400A | 1 | O | |
| 21 | RING-C | * | 3 | X | |
| 22 | PMO-LEVER-STACKING | JC72-00709A | 1 | O | |

O : Service available X : Service not available

5-7. Feeder Ass'y Exploded View & Parts List

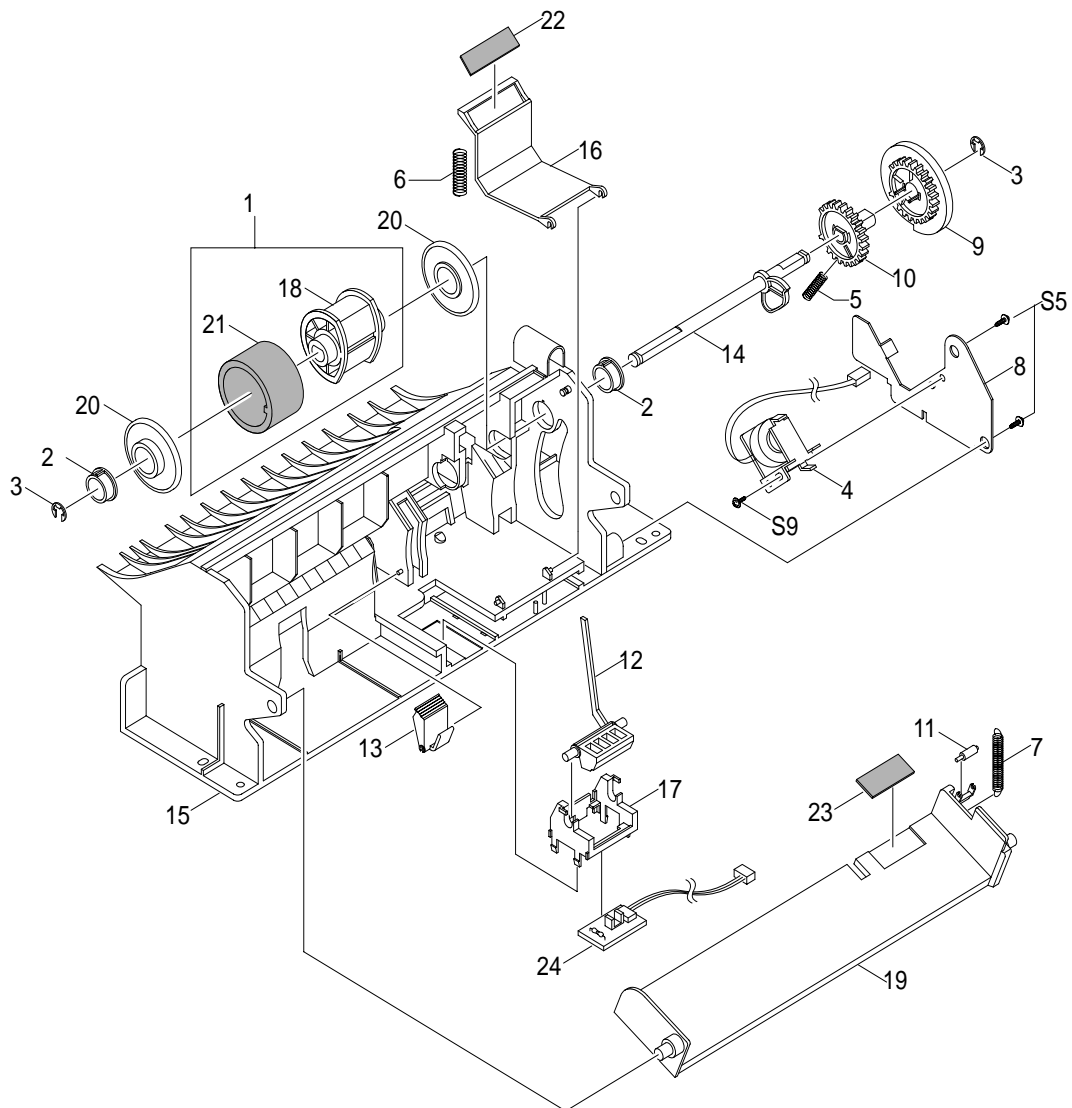
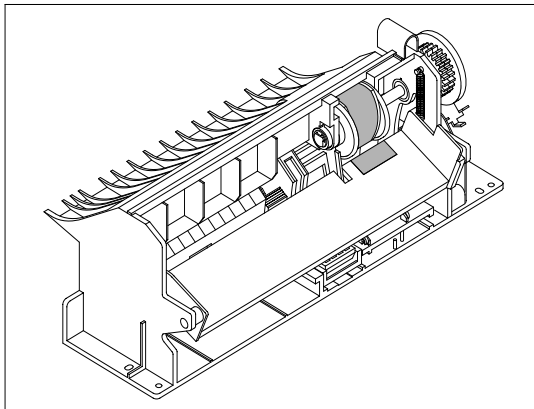


Feeder Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|----------------------|-------------|------|----|--------|
| 0 | MEA-FEED ASS'Y | JC75-00143B | 1 | O | |
| 1 | PMO-FRAME FEED | * | 1 | X | |
| 2 | GEAR-FEED | JC66-00332A | 1 | O | |
| 3 | GEAR-MP/DUP DRV | * | 1 | X | |
| 4 | ICT-SHAFT FEED | * | 1 | X | |
| 5 | BEARING-PICKUP | * | 2 | X | |
| 6 | RING-E | * | 2 | X | |
| 7 | RING-CS | * | 1 | X | |
| 8 | PMO-BRKT FEED | * | 1 | X | |
| 9 | PMO-ROLLER FEED | JC72-00727A | 1 | O | |
| 10 | PMO-HOLDER PINCH C | * | 1 | X | |
| 11 | PMO-HOLDER PINCH SUB | * | 1 | X | |
| 12 | PMO-ROLLER FEED L | JC72-40261A | 3 | O | |
| 13 | SPRING-FEED CAST | * | 1 | X | |
| 14 | PMO-HOLDER PINCH M | * | 1 | X | |
| 15 | PMO-SUB HOLDER FEED | * | 1 | X | |
| 16 | SPRING-FEED MP | * | 1 | X | |
| 17 | WASHER-PLAIN | * | 3 | X | |
| 18 | PMO-ROLLER FEED S | * | 1 | X | |
| 19 | IPR-SHAFT FEED IDLER | * | 4 | X | |
| 20 | SHEET FEEDER | * | 1 | X | |
| 21 | E-RING | * | 2 | X | Ø3 |

O : Service available X : Service not available

5-8. MP Ass'y Exploded View & Parts List

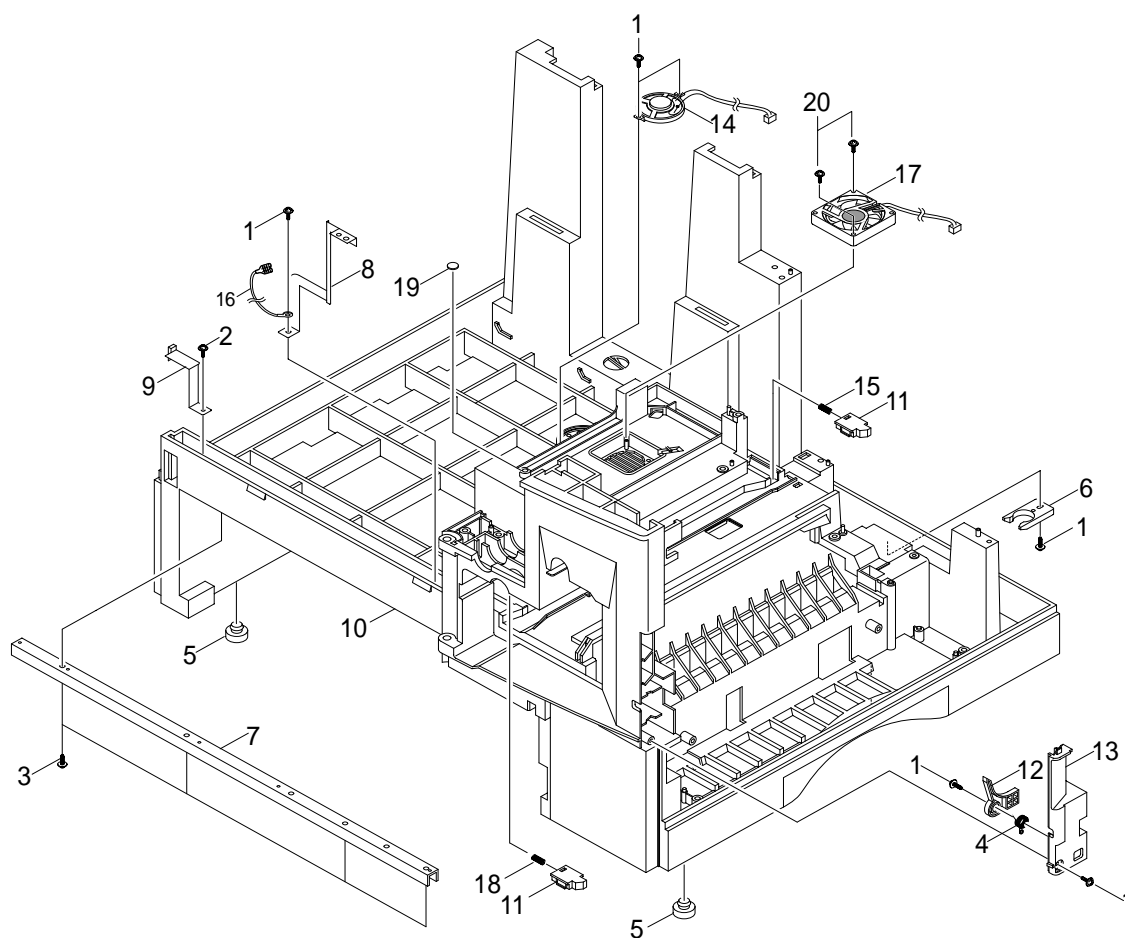
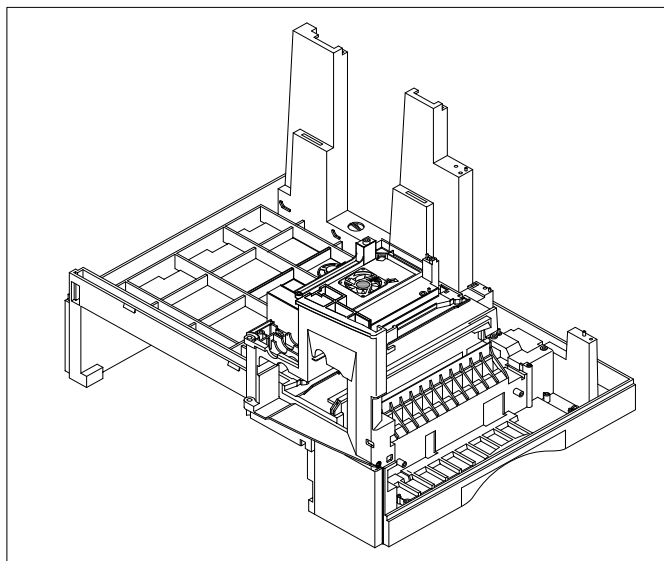


MP Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|-------------------------|-------------|------|----|--------|
| 0 | ELA HOU-MP ASS'Y | JC96-02182A | 1 | O | |
| 1 | A/S-PICK UP, MP AS(FRU) | JC81-00427A | 1 | O | |
| 2 | PMO-BUSHING PICKUP,MP | JC72-41364A | 2 | O | |
| 3 | RING-E | 6044-000125 | 2 | O | |
| 4 | SOLENOIDE,MP | JC33-00006A | 1 | O | |
| 5 | SPRING-CAM MP | JC61-00003A | 1 | O | |
| 6 | SPRING-PICK UP,MP | * | 1 | X | |
| 7 | SPRING-KNOCKUP,MP | JC61-00483A | 1 | O | |
| 8 | IPR-BRACKET SOLENOIDE | * | 1 | X | |
| 9 | PMO-HOLDER CAM MPF | * | 1 | X | |
| 10 | PMO-GEAR P/U MPF | * | 1 | X | |
| 11 | PMO-ROLLER CAM.MP | * | 1 | X | |
| 12 | PMO-ACTUATOR,MP | JC72-00767A | 1 | O | |
| 13 | PMO-ADJUSTER,MP | JC72-00768A | 1 | O | |
| 14 | PMO-CAM PICK UP,MP | JC72-00769A | 1 | O | |
| 15 | PMO-FRAME,MP | JC72-00770A | 1 | O | |
| 16 | PMO-HOLDER PAD,MP | JC72-00771A | 1 | O | |
| 17 | PMO-HOLDER SENSOR,MP | JC72-00772A | 1 | O | |
| 18 | PMO-HOUSING PICK UP,MP | * | 1 | X | |
| 19 | PMO-PLATE KNOCK UP,MP | * | 1 | X | |
| 20 | PMO-IDLE PICK UP,MP | JC72-41027A | 2 | O | |
| 21 | RPR-RUBBER PICK UP,MP | * | 1 | X | |
| 22 | RPR-RCT-PAD-PICKUP,MP | JC73-00090A | 1 | O | |
| 23 | RPR-PAD KNOCK UP,MP | JC73-10906A | 1 | O | |
| 24 | PBA SUB-MP SEN | JC92-01362A | 1 | O | |

O : Service available X : Service not available

5-9. Base Frame Exploded View & Parts List

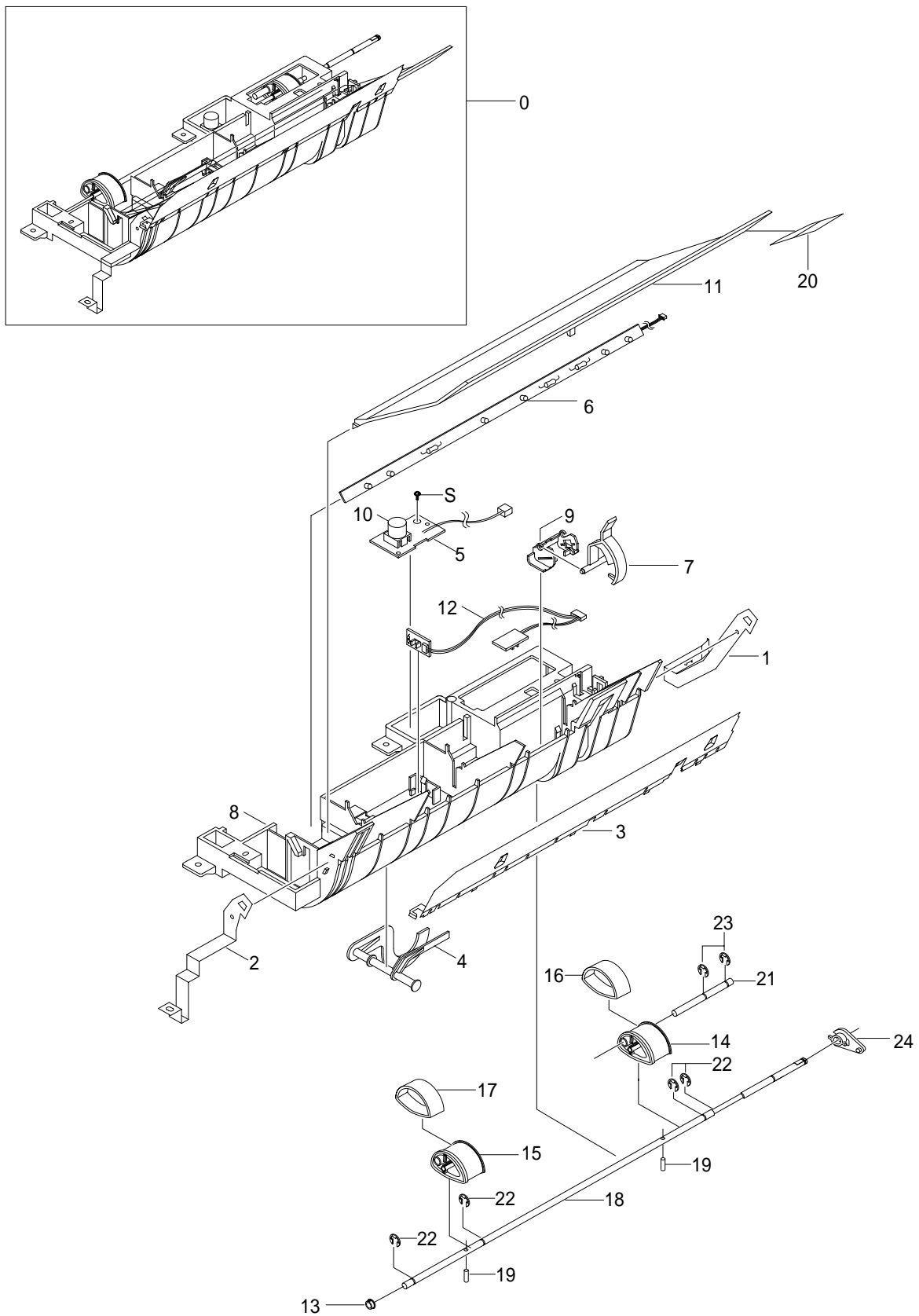


Base Frame Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|--------------------------|-------------|------|----|-----------|
| 0 | ELA HOU-BASE FRAME | JC96-02818A | 1 | O | SCX-5315F |
| | ELA HOU-BASE FRAME | JC96-02818B | 1 | O | SCX-5115 |
| 1 | SCREW-TAPTITE | * | 5 | X | |
| 2 | SCREW-TAPTITE | * | 2 | X | |
| 3 | SCREW-TAPTITE | * | 4 | X | |
| 4 | SPRING ETC-TORSION | * | 1 | X | |
| 5 | FOOT-ML80 | JC61-40001A | 2 | O | |
| 6 | CAM-CATCH | * | 1 | X | |
| 7 | IPR-CHANNEL BASE FRAME | * | 1 | X | |
| 8 | IPR-GROUND PLATE A(OPC) | JC70-00240A | 1 | O | |
| 9 | IPR-GROUND PLATE B(BASE) | JC70-00241A | 1 | O | |
| 10 | PMO-BASE FRAME | JC72-00779A | 1 | O | |
| 11 | PMO-BRACKET PUSH DEVE | * | 2 | X | |
| 12 | PMO-BRACKET SIDE OPEN | JC72-00781A | 1 | O | |
| 13 | PMO-COVER FRONT DUMMY | JC72-00785A | 1 | O | |
| 14 | ELA M/M-AUD SPEAKER | JC96-01607A | 1 | O | |
| 15 | SPRING ETC-DEVE REAR | * | 1 | X | |
| 16 | CBF HARNESS-OPC GND | * | 1 | X | |
| 17 | FAN-DC(LSU) | JC31-00026A | 1 | O | |
| 18 | SPRING ETC-DEVE FRONT | * | 1 | X | |
| 19 | SHEET-BASE FRAME | * | 2 | X | |
| 20 | SCREW-TAPPING | * | 2 | X | |

O : Service available X : Service not available

5-10.Pick-up Ass'y Exploded View & Parts List

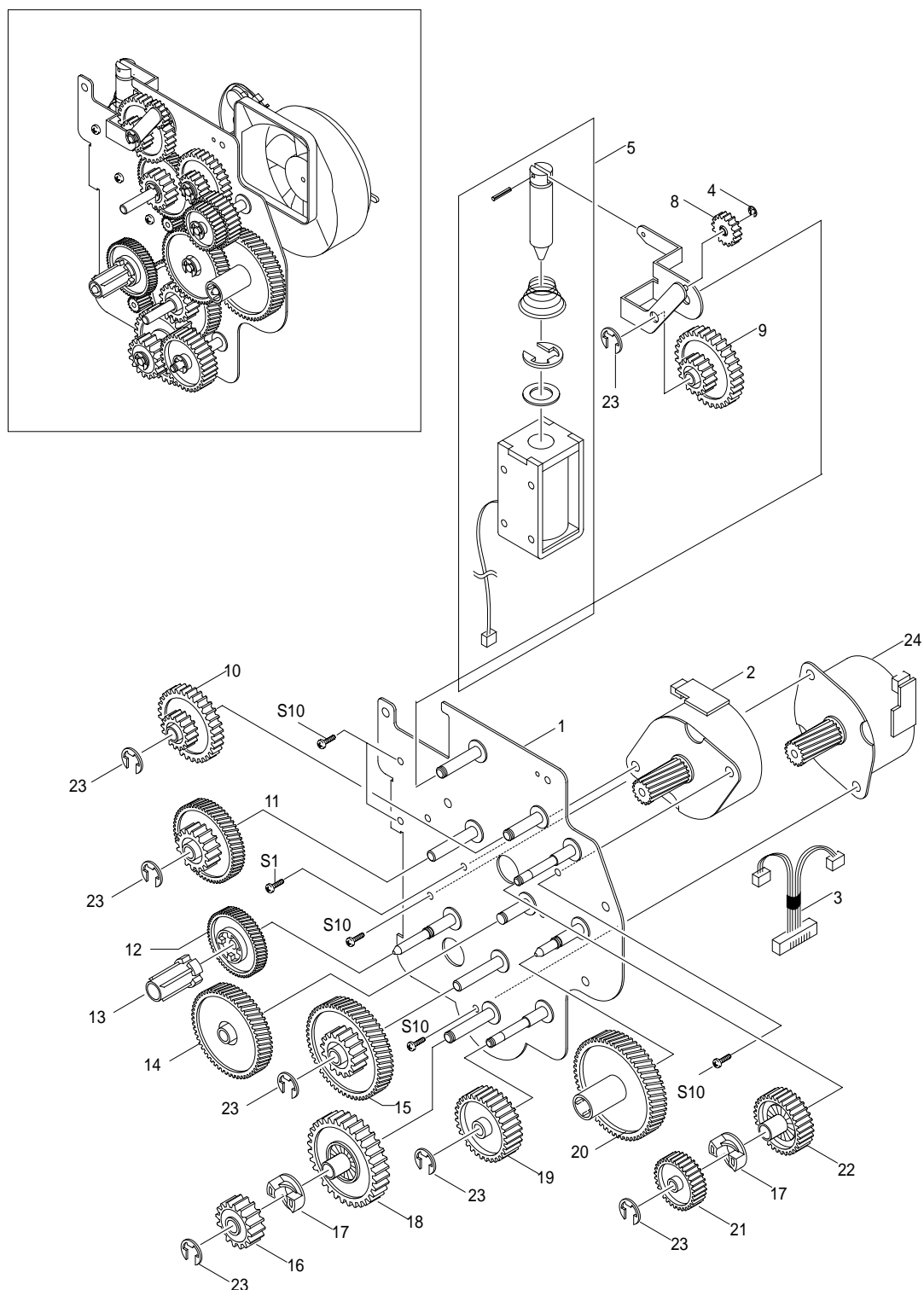


Pick-up Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|---------------------------|-------------|------|----|--------|
| 0 | ELA HOU-PICKUP PLUS ASS'Y | JC96-02715B | 1 | O | |
| 1 | IPR-GND FEED | * | 1 | X | |
| 2 | IPR-GND INPUT | JC70-00235A | 1 | O | |
| 3 | IPR-GUIDE INPUT | JC70-00222A | 1 | O | |
| 4 | PMO-ACTUATOR NO PAPER | * | 1 | X | |
| 5 | PBA SUB-TONER_TX | JC92-01359A | 1 | O | |
| 6 | PBA SUB-PTL | JC92-01361A | 1 | O | |
| 7 | PMO-FEED SENSOR | * | 1 | X | |
| 8 | PMO-GUIDE PAPER | JC72-00722A | 1 | O | |
| 9 | PMO-HOLDER SENSOR FEED | * | 1 | X | |
| 10 | PMO-LENS TONER SENSOR | * | 1 | X | |
| 11 | PMO-PTL PATH | * | 1 | X | |
| 12 | PBA SUB-FEED+PEMP SEN. | JC92-01363A | 1 | O | |
| 13 | PMO-BUSHING_P/U,MP | JC72-41364A | 1 | O | |
| 14 | HOUSING-PICKUP LARGE | * | 1 | X | |
| 15 | HOUSING-PICKUP SMALL | * | 1 | X | |
| 16 | RPR RUBBER PICKUP | * | 1 | X | |
| 17 | RUBBER PICKUP SMALL | JC73-00163A | 1 | O | |
| 18 | SHAFT-PICKUP CST | * | 1 | X | |
| 19 | SHAFT PIN ADF | * | 1 | X | |
| 20 | SHEET-PTL PATH | * | 1 | X | |
| 21 | SHAFT-SUB-PICKUP | * | 1 | X | |
| 22 | RING-E ID4 | 6044-000125 | 4 | O | |
| 23 | RING-E ID5 | 6044-000231 | 2 | O | |
| 24 | PMO-BEARING SHAFT | JC72-41191A | 1 | O | |
| S | SCREW-TAPTITE | * | 1 | X | |

O : Service available X : Service not available

5-11. Drive Ass'y Exploded View & Parts List

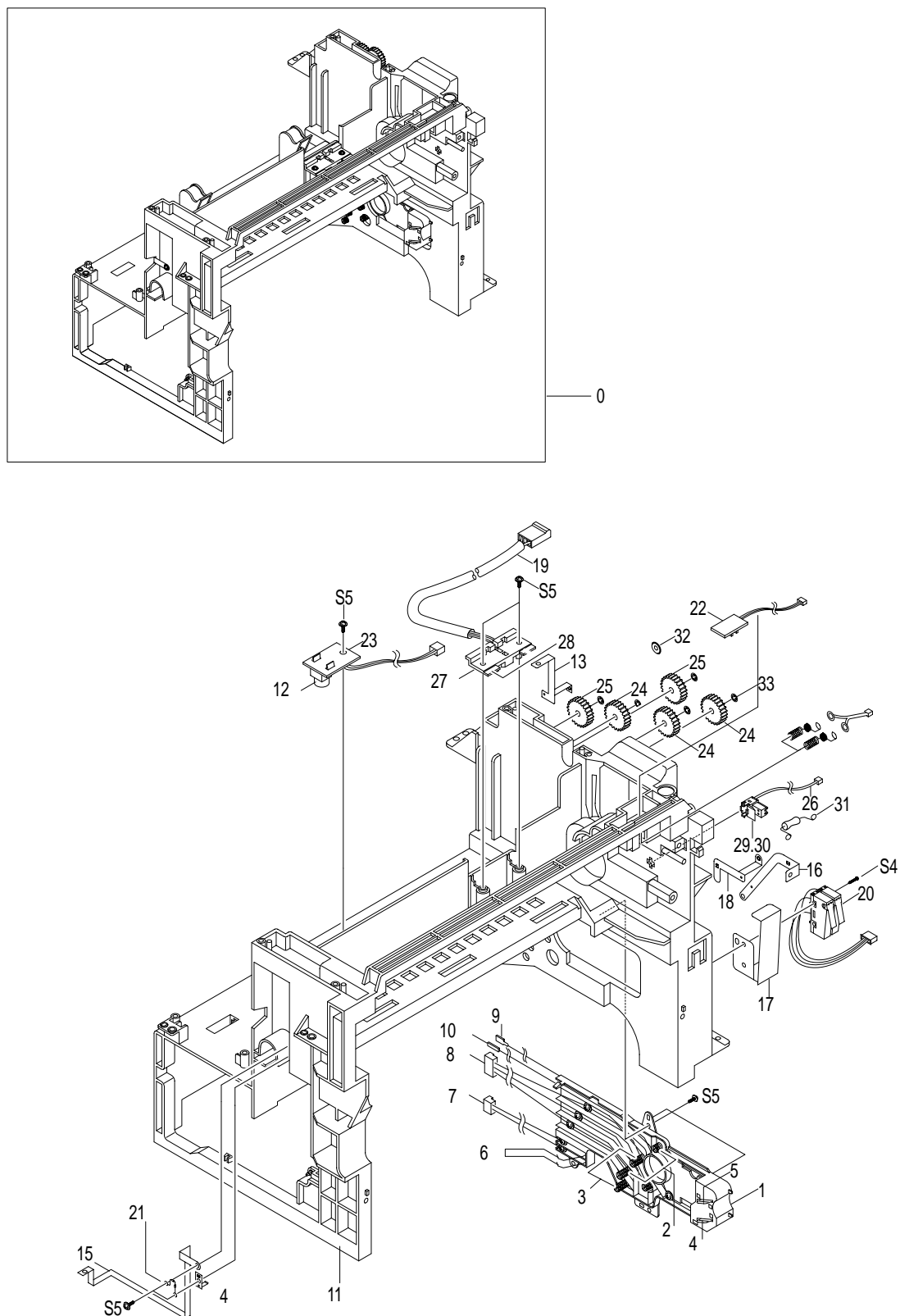


Drive Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|---------------------------|-------------|------|----|-----------|
| 0 | ELA HOU-DRIVE(15PPM) | JC96-02741A | 1 | O | |
| 1 | IPR-BRKT MOTOR | * | 1 | X | |
| 2 | MOTOR STEP-MAIN | JC31-00020B | 2 | O | M49SP-2K |
| 3 | CBF HARNESS-MOTOR | JC39-00165A | 1 | O | |
| 4 | RING-C | 6044-000159 | 1 | O | |
| 5 | SOLENOID-DUPLEX | JC33-00008A | 1 | O | |
| 6 | SPRING ETC-SOLENOID DP | * | 1 | X | |
| 7 | IPR-LINK SOLENOID | * | 1 | X | |
| 8 | GEAR-EXIT/U,ID | JC66-40211B | 1 | O | |
| 9 | GEAR-SWING DRV | * | 1 | X | |
| 10 | GEAR-35/19 | * | 1 | X | |
| 11 | GEAR-71/23 | * | 1 | X | |
| 12 | GEAR-DEVE DRV | * | 1 | X | |
| 13 | PMO-DEV/COUPLING | * | 1 | X | |
| 14 | GEAR-RDCN,OPC | * | 1 | X | |
| 15 | GEAR-86/23 | * | 1 | X | |
| 16 | GEAR-RDCN FEED OUTER | * | 1 | X | |
| 17 | GEAR-HUB CLUTCH | * | 2 | X | |
| 18 | GEAR-RDCN FEED INNER | * | 1 | X | |
| 19 | GEAR-FEED DRV | * | 1 | X | |
| 20 | GEAR-OPC DRV | * | 1 | X | |
| 21 | GEAR-GEAR FUSER DRV OUTER | * | 1 | X | |
| 22 | GEAR-FUSER DRV INNER | * | 1 | X | |
| 23 | RING-E | 6044-000231 | 7 | O | |
| 24 | MOTOR STEP-MAIN | JC31-00028B | 1 | O | M4PSP-2NK |

O : Service available X : Service not available

5-12. Main Frame Ass'y Exploded View & Parts List

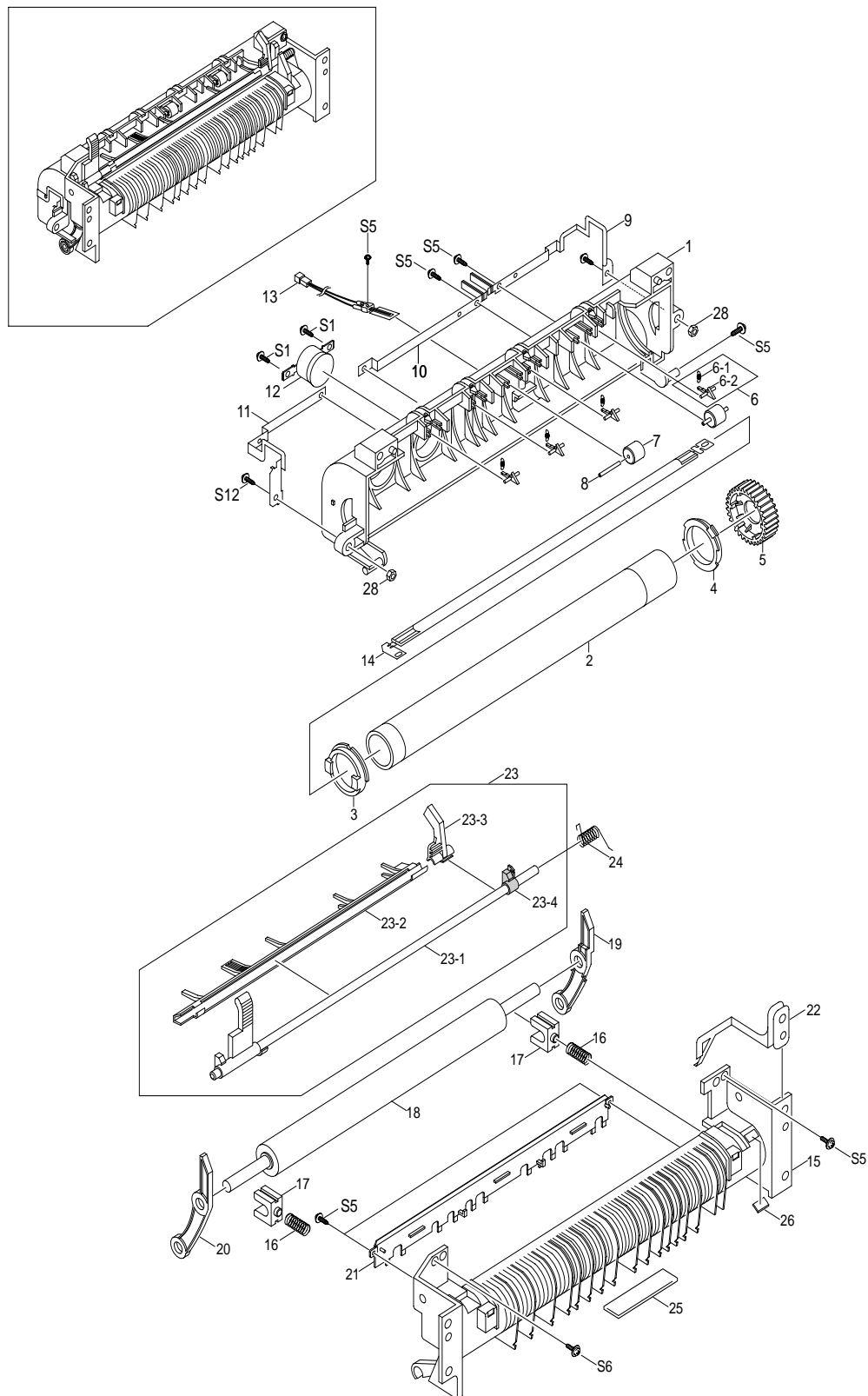


Main Frame Ass'y Parts List

| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|----|------------------------------|-------------|------|----|--------|
| 0 | ELA HOU-FRAME MAIN ASS'Y | JC96-02184A | 1 | O | |
| 1 | PMO-HOUSING TERMINAL | JC72-00802A | 1 | O | |
| 2 | IPR-TERMINAL BLADE | * | 2 | X | |
| 3 | IPR-TERMINAL SUPPLY | * | 2 | X | |
| 4 | IPR-TERMINAL TR | JC70-00271A | 1 | O | |
| 5 | IPR-TERMINAL GND | JC70-00272A | 1 | O | |
| 6 | IPR-TERMINAL DEVE KEY | * | 2 | X | |
| 7 | CBF-HARNESS-DEV-ID | * | 1 | X | |
| 8 | CBF-HARNESS-BLADE+SUPPLY+DEV | * | 5 | X | |
| 9 | CBF-HARNESS-THV WIRE | * | 1 | X | |
| 10 | CBF-HARNESS-MHV WIRE | * | 1 | X | |
| 11 | PMO-FRAME MAIN | JC72-00800A | 1 | O | |
| 12 | PMO-LENS TONER SENSOR | JC72-00803A | 2 | O | |
| 13 | IPR-GND EXIT | * | 1 | X | |
| 14 | IPR-GND OPC | * | 1 | X | |
| 15 | IPR-GND OPC BASE | * | 1 | X | |
| 16 | IPR-GND FUSER | * | 1 | X | |
| 17 | IPR-GUARD C/O S/W | * | 1 | X | |
| 18 | IPR-GND TERMINAL | * | 1 | X | |
| 19 | CBF HARNESS-AC WIRE | * | 1 | X | |
| 20 | AS-SWITCH MICRO(FRU) | JC81-00438A | 1 | O | |
| 21 | CBF-HARNESS-EARTH(TX MOTOR) | * | 1 | X | |
| 22 | PBA SUB-EXIT SENSOR | JC92-01364A | 1 | O | |
| 23 | PBA SUB-TONER_RX | JC92-01360A | 1 | O | |
| 24 | GEAR-EXIT/U,ID | JC66-40211B | 3 | O | |
| 25 | GEAR-EXIT,IDLE(Z17) | JC66-40964A | 2 | O | |
| 26 | CBF-HARNESS THERMISTOR_JOINT | JC39-00164A | 1 | O | |
| 27 | PMO-HOUSING TERMINAL | JC72-41010A | 1 | O | |
| 28 | IPR-TERMINAL FU | JC70-10961A | 2 | O | |
| 29 | PMO-CAP CONNECTOR L | JC72-00463A | 1 | O | |
| 30 | PMO-CAP CONNECTOR U | JC72-00465A | 1 | O | |
| 31 | ELA HOU-MOTOR GND | * | 1 | X | |
| 32 | SPRING-CLUTCH | JB61-70922A | 2 | O | |
| 33 | RING-CS | 6044-000001 | 5 | O | |

O : Service available X : Service not available

5-13. FuserAss'y Exploded View & Parts List



Fuser Ass'y Parts List

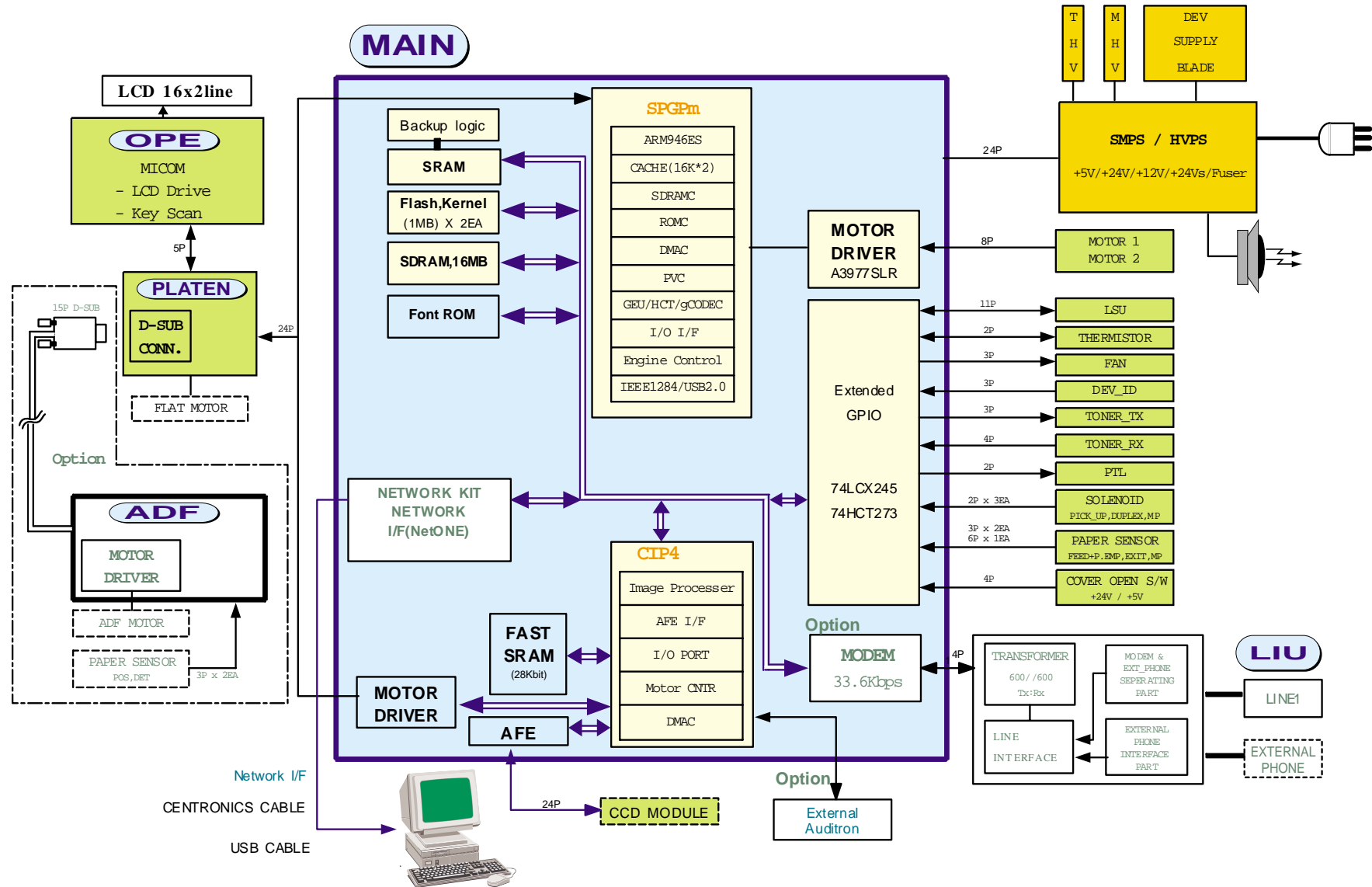
| NO | DESCRIPTION | SEC CODE | Q'TY | SA | REMARK |
|------|-------------------------|-------------|------|----|--------|
| 0 | ELA HOU-FUSER | JC96-02814A | 1 | O | 110V |
| | ELA HOU-FUSER | JC96-02815A | 1 | O | 220V |
| 1 | PMO-UPPER FUSER | JC72-00812A | 1 | O | |
| 2 | ROLLER-HEAT | * | 1 | X | |
| 3 | PMO-BEARING H/R-F | JC72-00814A | 1 | O | |
| 4 | BEARING-H/R L | JC66-10902A | 1 | O | |
| 5 | GEAR-FUSER | JC66-40913B | 1 | O | 110V |
| | GEAR-FUSER | JC66-00669A | 1 | O | |
| 6 | MEA UNIT-CLAW ASS'Y | JC97-01587A | 4 | O | |
| 6-1 | SPRING ETC-SAPERATION | JC61-70909A | 1 | O | |
| 6-2 | PMO-GUIDE CLAW | * | 1 | X | |
| 7 | PEX-ROLLER EXIT F_UP | JC72-20901A | 2 | O | |
| 8 | IPR-PIN ROLLER EXIT | * | 2 | X | |
| 9 | NPR-ELECTRODE GEAR | JC71-00029A | 1 | O | |
| 10 | NPR-ELECTRODE M | JC71-00030A | 1 | O | |
| 11 | NPR-ELECTRODE F | JC71-00028A | 1 | O | |
| 12 | THERMOSTAT | 4712-000001 | 1 | O | |
| 13 | THERMISTOR | JC14-00001A | 1 | O | |
| 14 | LAMP-HALOGEN | 4713-001170 | 1 | O | 110V |
| 14 | LAMP-HALOGEN | 4713-001171 | 1 | O | 220V |
| 15 | PMO-LOWER FUSER | JC72-00820A | 1 | O | |
| 16 | SPRING ETC-PR(7300) | JC61-00056A | 2 | O | |
| 17 | BEARING-PRESSURE/R | JC66-10901A | 2 | O | |
| 18 | ROLLER-PRESSURE | * | 1 | X | |
| 19 | PMO-LEVER JAM R | JC72-01262A | 1 | O | |
| 20 | PMO-LEVER JAM F | JC72-01259A | 1 | O | |
| 21 | PMO-GUIDE INPUT | JC72-00817A | 1 | O | |
| 22 | IPR-GROUND FU | JC70-00259A | 1 | O | |
| 23 | MEA UNIT-ACTUATOR ASS'Y | JC97-01611A | 1 | O | |
| 23-1 | PMO-ACTUATOR EXIT | JC72-00810A | 1 | O | |
| 23-2 | PMO-GUIDE DUPLEX | JC72-00816A | 1 | O | |
| 23-3 | PMO-ARM ACTUATOR | JC72-00811A | 1 | O | |
| 23-4 | GUIDE-REMOVE | * | 1 | X | |
| 24 | SPRING ETC-ACTUATOR6G | JC61-00485A | 1 | O | |
| 25 | LABEL(R)-CAU_HOT_FU | * | 1 | X | |
| 26 | LABEL(R)-HV FUSER | * | 1 | X | |
| 27 | LABEL FUSER M+ | * | 1 | X | |
| 28 | NUT-HEXAON | * | 2 | X | |

O : Service available X : Service not available

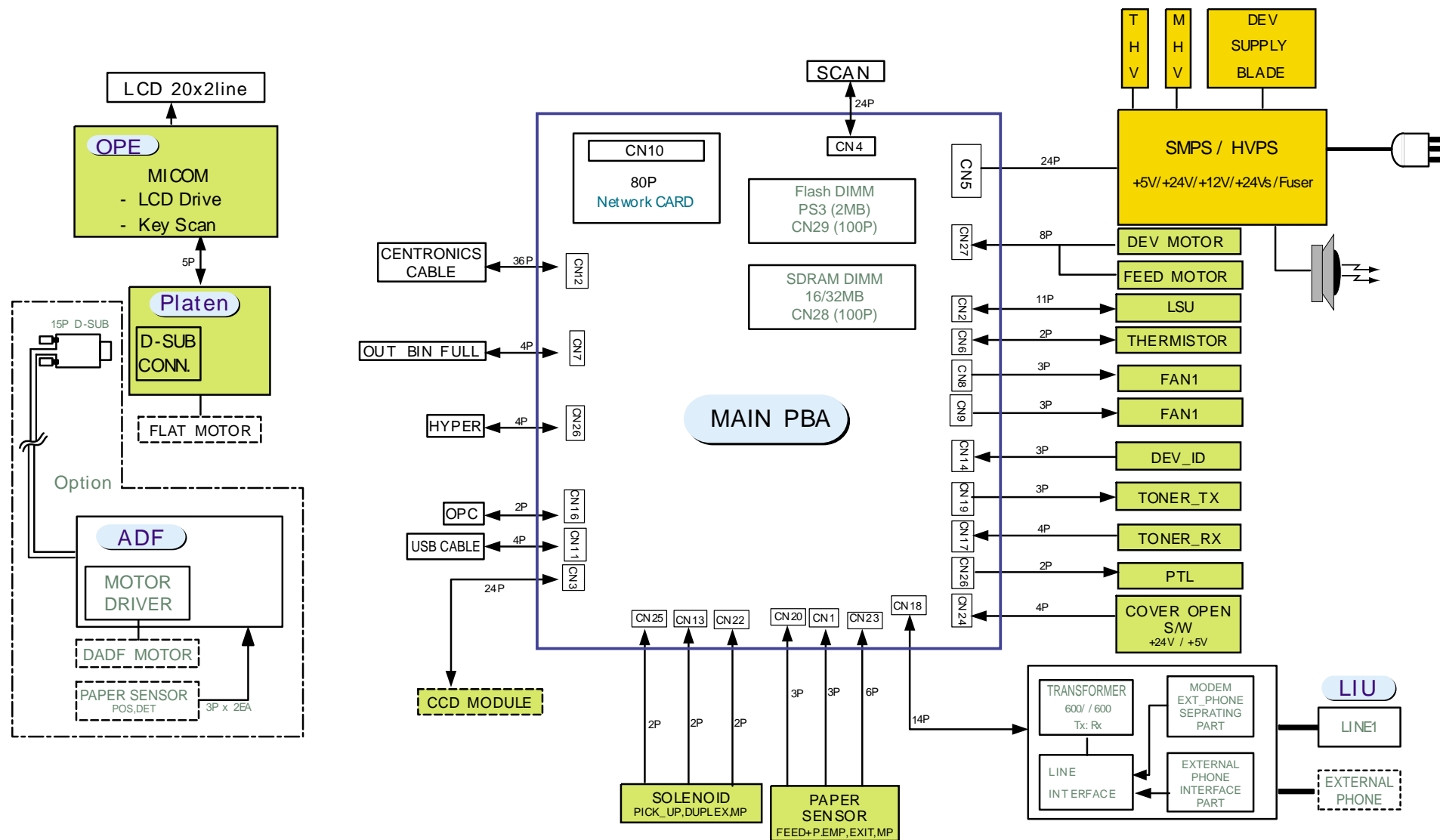
5-14. Screw

| NO | SEC CODE | DESCRIPTION | SPEC. | |
|-----|-------------|---------------------|--------------------------------|---|
| S1 | 6006-000127 | SCREW-ASS'Y MACH | WS,PH,+,M3,L6,ZPC(YEL),MSWR15 |  |
| S2 | 6001-000568 | SCREW-MACHINE | PH,+,M3,L8,NI PLT,SM20C,- |  |
| S3 | 6002-000175 | SCREW-TAPPING | PWH,+,2,M3,L8,ZPC(YEL),SM20C |  |
| S4 | 6002-000351 | SCREW-TAPPING | PH,+,2,M2,L8,ZPC(YEL),SM20C |  |
| S5 | 6003-000119 | SCREW-TAPTITE | BH,+,B,M3,L8,CBLACK,SWRCH18A |  |
| S6 | 6003-000196 | SCREW-TAPTITE | PWH,+,B,M3,L10,NI PLT,SWRCH18A |  |
| S7 | 6003-000198 | SCREW-TAPTITE | PWH,+,B,M3,L12,ZPC(YEL),SWRCH1 |  |
| S8 | 6003-000221 | SCREW-TAPTITE | PWH,+,S,M4,L8,ZPC(YEL),SWRCH18 |  |
| S9 | 6003-000266 | SCREW-TAPTITE | PWH,+,S,M3,L6,ZPC(YEL),SWRCH18 |  |
| S10 | 6003-000269 | SCREW-TAPTITE | BH,+,S,M3,L6,ZPC(YEL),SWRCH18A |  |
| S11 | 6003-001256 | SCREW-TAPTITE | BH,+,B,M4,L10,NI PLT,SWRCH18A |  |
| S12 | 6006-001031 | SCREW-ASS'Y MACH | WSP,PH,+,M3,ZPC(YEL),SM10C |  |

6. Block Diagrams



7. Connection Diagrams



| CON No. | Pin No. | Description |
|---------------------|---------|-------------|
| CN1 EXIT | 1 | 5VCC |
| | 2 | EXIT SENSOR |
| | 3 | GND |

| CON No. | Pin No. | Description |
|--------------------|---------|-------------|
| CN2 LSU | 1 | HSYNC* |
| | 2 | 5VS |
| | 3 | GND |
| | 4 | LD_ON* |
| | 5 | VDO* |
| | 6 | NC |
| | 7 | LSU_CLK |
| | 8 | LREADY* |
| | 9 | PMOTOR |
| | 10 | GND |
| | 11 | 24VS1 |

| CON No. | Pin No. | Description |
|-----------------------|---------|-------------|
| CN3 | 1 | GND |
| | 2 | CCD_VOB |
| | 3 | GND |
| | 4 | CCD_VOR |
| | 5 | GND |
| | 6 | CCD_VOG |
| | 7 | GND |
| | 8 | GND |
| | 9 | CCD_PI_TG1 |
| | 10 | CCD_PI_TG1 |
| | 11 | CCD_PI_TG1 |
| | 12 | GND |
| CCD MODULE | 13 | CCD_PI_RS |
| | 14 | CCD_PI2 |
| | 15 | CCD_PI1 |
| | 16 | GND |
| | 17 | GND |
| | 18 | CCD_PI_CP |
| | 19 | 5V |
| | 20 | GND |
| | 21 | CCD_HOME |
| | 22 | 24V |
| | 23 | INV_POWER |
| | 24 | GND |

| CON No. | Pin No. | Description |
|---------------------|---------|----------------|
| CN4 SCAN | 1 | GND |
| | 2 | 24V |
| | 3 | 5V |
| | 4 | GND |
| | 5 | ADF_PHA |
| | 6 | GND |
| | 7 | SCAN_ADF_IA(1) |
| | 8 | SCAN_ADF_IA(0) |
| | 9 | SCAN_ADF_IB(0) |
| | 10 | ADF_PHB |
| | 11 | MODULE_DETECT |
| | 12 | SCAN_ADF_IB(1) |
| | 13 | ADF_P_POS |
| | 14 | ADF_P_DET |
| | 15 | NC |
| | 16 | ADF_P_REGI |
| | 17 | OPE_RXD |
| | 18 | OPE_RST |
| | 19 | OPE_TXD |
| | 20 | FLAT_COVER |
| | 21 | TM_A |
| | 22 | TM_NA |
| | 23 | TM_B |
| | 24 | TM_NB |

| CON No. | Pin No. | Description |
|------------------------------|---------|-------------|
| CN5 PWR/ HVPS | 1 | GND |
| | 2 | 5V |
| | 3 | GND |
| | 4 | 5V |
| | 5 | GND |
| | 6 | 5V |
| | 7 | GND |
| | 8 | 12V |
| | 9 | GND |
| | 10 | 24V |
| | 11 | GND |
| | 12 | 24V |
| | 13 | GND |
| | 14 | 24V |
| | 15 | THV_PWM |
| | 16 | +24VS1 |
| | 17 | THV_EN |
| | 18 | +24VS1 |
| | 19 | THVREAD |
| | 20 | FUSER_ON |
| | 21 | MHV_PWM |
| | 22 | SPK+ |
| | 23 | DEV_PWM |
| | 24 | SPK- |

| CON No. | Pin No. | Description |
|-------------------------|---------|-------------|
| CN6 THERMIST | 1 | THERM |
| | 2 | THERM |

| CON No. | Pin No. | Description |
|-----------------------------|---------|--------------|
| CN7 OUT_BIN_FULL | 1 | 5V |
| | 2 | OUTBIN_FULL* |
| | 3 | GND |

| CON No. | Pin No. | Description |
|--------------------|---------|-------------|
| CN8 FAN | 1 | 24V |
| | 2 | FAN |

| CON No. | Pin No. | Description |
|--------------------|---------|-------------|
| CN9 FAN | 1 | 24V |
| | 2 | FAN |

| CON No. | Pin No. | Description |
|-------------|---------|-------------|
| CN10 | 80P | NPC |

| CON No. | Pin No. | Description |
|-------------|---------|-------------|
| CN11 | 6P | USB PORT |

| CON No. | Pin No. | Description |
|-------------|---------|---------------|
| CN12 | 36P | PARALLEL PORT |

| CON No. | Pin No. | Description |
|----------------------------|---------|-------------|
| CN13 DUPLEX_SOL | 1 | 24V |
| | 2 | DUPLEX_SOL |

| CON No. | Pin No. | Description |
|------------------------|---------|-------------|
| CN14 DEV_ID | 1 | DEV_ID |
| | 2 | GND |
| | 3 | GND |

| CON No. | Pin No. | Description |
|---------------------|---------|-------------|
| CN16 OPC | 1 | NEW_OPC |
| | 2 | GND |

| CON No. | Pin No. | Description |
|-------------------------------|---------|-------------|
| CN17 TONER_ RX | 1 | NC |
| | 2 | TONER_RX |
| | 3 | GND |
| | 4 | NC |

| CON No. | Pin No. | Description |
|---------------------|---------|-------------|
| CN18 LIU | 1 | MODEM_RX |
| | 2 | GND |
| | 3 | MODEM_TXA1 |
| | 4 | MODEM_TXA2 |
| | 5 | 12V |
| | 6 | REMOTE |
| | 7 | CML1 |
| | 8 | HOOK2* |
| | 9 | RING_DET* |
| | 10 | 5V |
| | 11 | DP |
| | 12 | GND |
| | 13 | RECALL |
| | 14 | E_DP* |

| CON No. | Pin No. | Description |
|-------------------------------|---------|-------------|
| CN19 TONER_ TX | 1 | 5V |
| | 2 | TONER_TX |
| | 3 | NC |

| CON No. | Pin No. | Description |
|----------------------------------|---------|-------------|
| CN20 FEED/ PEMPTY | 1 | 5V |
| | 2 | FEED* |
| | 3 | GND |
| | 4 | 5V |
| | 5 | PEMPTY |
| | 6 | GND |

| CON No. | Pin No. | Description |
|---------------------|---------|-------------|
| CN21 PTL | 1 | 5V |
| | 2 | PTL |

| CON No. | Pin No. | Description |
|------------------------|---------|-------------|
| CN22 MP_SOL | 1 | 24V |
| | 2 | MP_SOL |

| CON No. | Pin No. | Description |
|-------------------------------|---------|-------------|
| CN23 MP_EMP TY | 1 | 5V |
| | 2 | MP_EMPTY |
| | 3 | GND |

| CON No. | Pin No. | Description |
|-------------------------------|---------|-------------|
| CN24 COVER S/W | 1 | 5V |
| | 2 | 5VS |
| | 3 | 24V |
| | 4 | 24VS |

| CON No. | Pin No. | Description |
|-----------------------------|---------|-------------|
| CN25 PICK_UP_SOL | 1 | 24V |
| | 2 | MAIN_SOL |

| CON No. | Pin No. | Description |
|-------------------------------|---------|-------------|
| CN26 HYPER I/F | 1 | 5V |
| | 2 | HYPER_TXD |
| | 3 | HYPER_RXD |
| | 4 | GND |

| CON No. | Pin No. | Description |
|---|---------|----------------|
| CN27 FUSER, FEED MOTOR | 1 | FEED MOTOR B |
| | 2 | FEED MOTOR A |
| | 3 | FEED MOTOR B* |
| | 4 | FEED MOTOR A* |
| | 5 | FUSER MOTOR A |
| | 6 | FUSER MOTOR B |
| | 7 | FUSER MOTOR B* |
| | 8 | FUSER MOTOR A* |

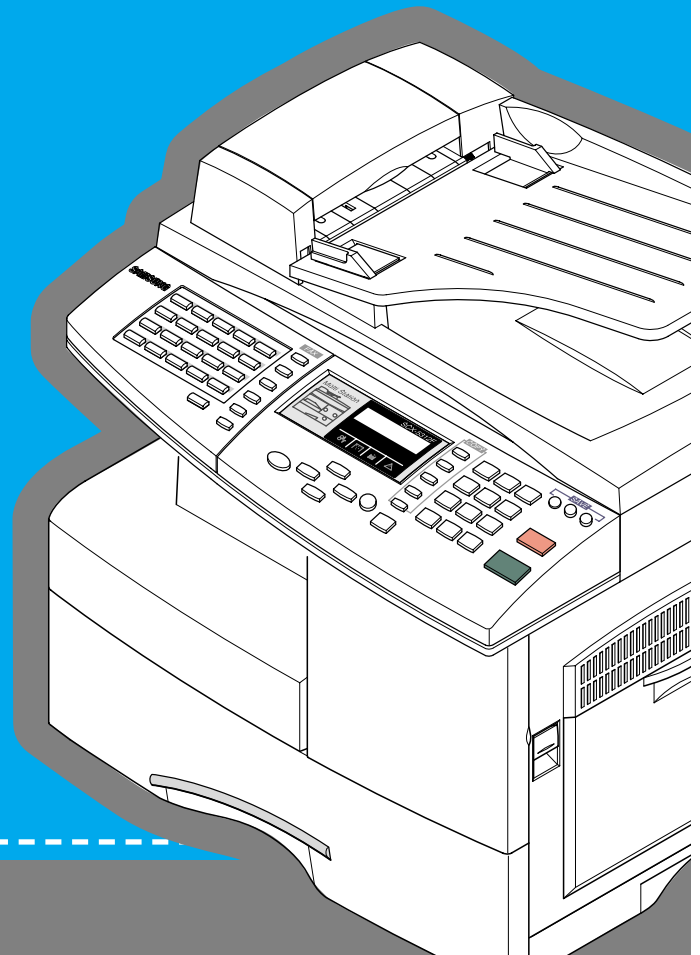
Memo

Repair Manual

Digital Laser MFP SCX-5315F/SCX-5115

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1. Block Diagram
2. Connection Diagram
3. Circuit Description
4. Schematic Diagrams



The Samsung logo, consisting of the word "SAMSUNG" in white capital letters inside a dark blue oval.

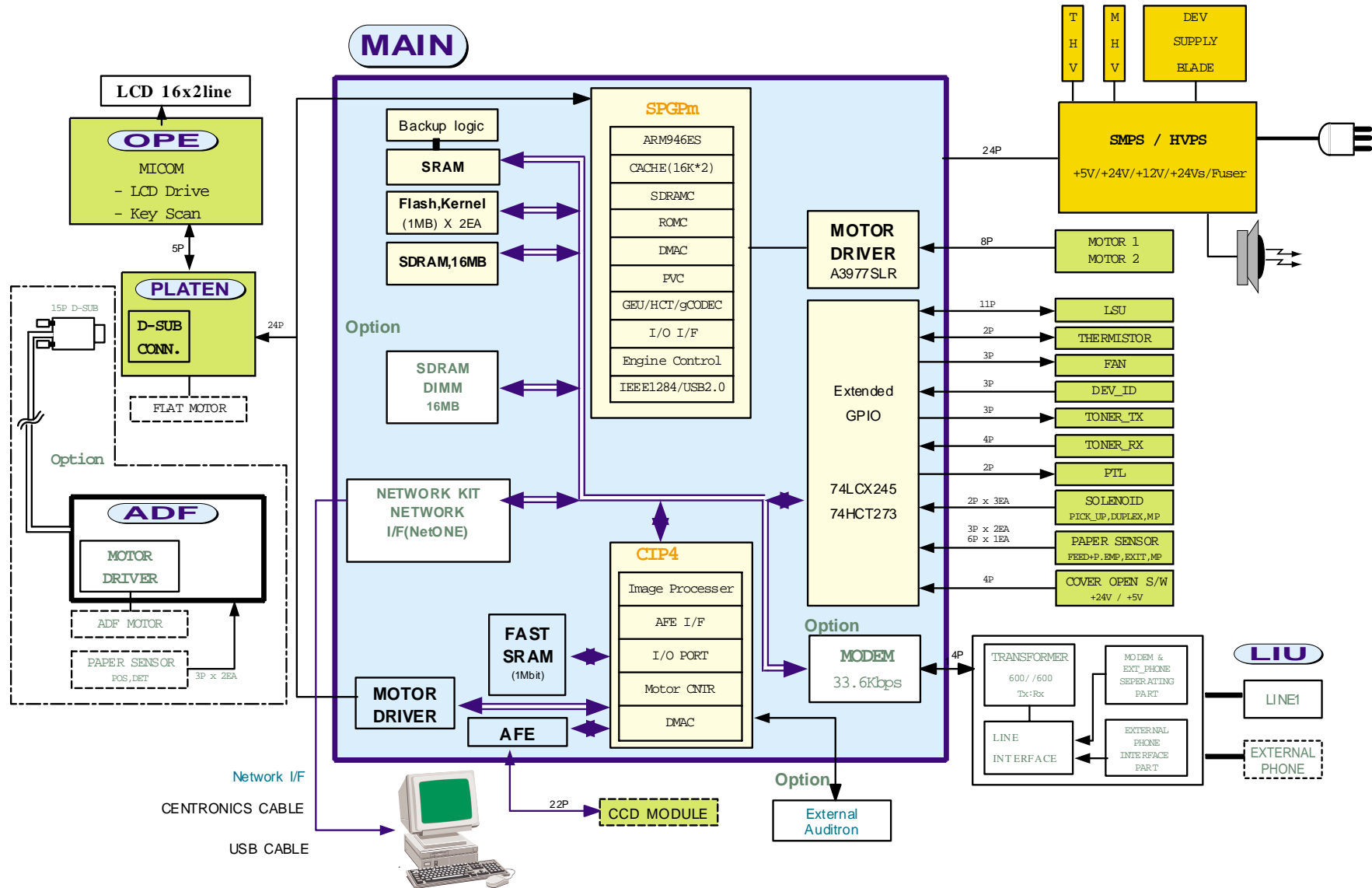
*This manual is made and
described centering around
circuit diagram
and circuit description needed
in the repair center
in the form of appendix.*

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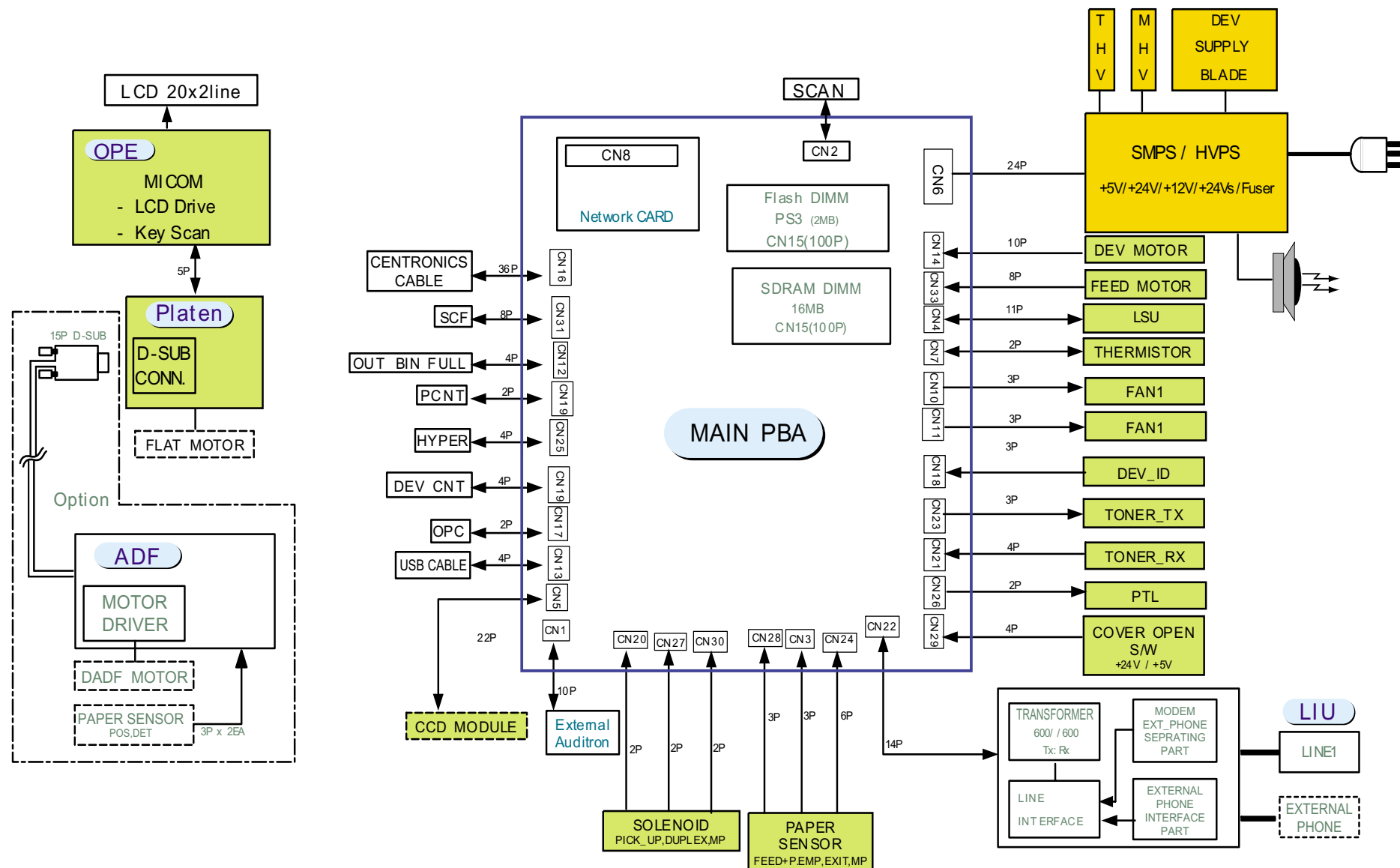
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1. Block Diagrams



2. Connection Diagrams

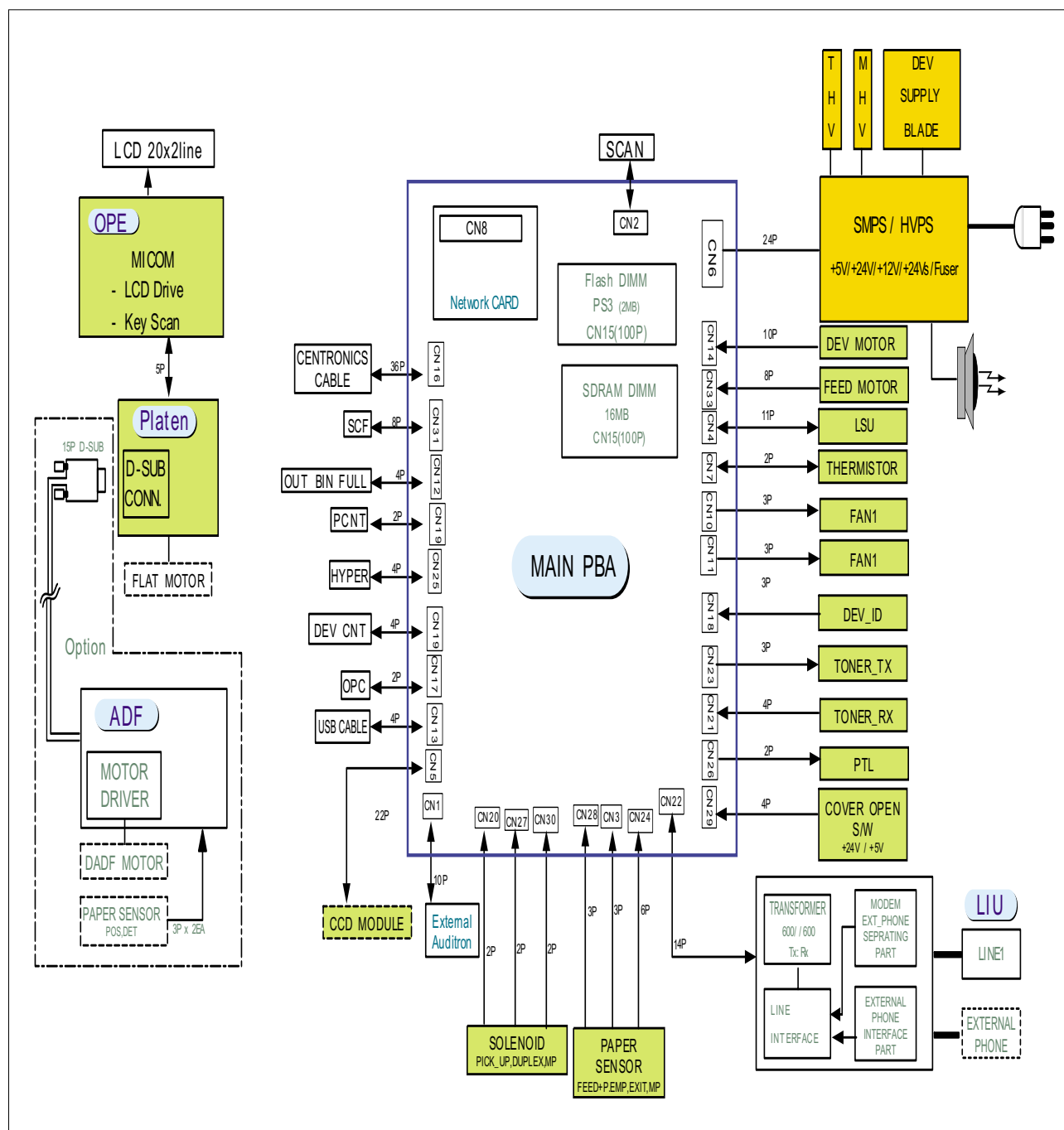


3. Circuit Description

3-1 Main PBA

3-1-1 Summary

The main circuit that consists of CPU, MFP controller (built-in 32bit RISC processor core: ARM946ES) including various I/O device drivers, system memory, scanner, printer, motor driver, PC I/F, and FAX transceiver controls the whole system. The entire structure of the main circuit is as follows :



<Block Diagram>

3-2 Circuit Operation

3-2-1 Clock

1) System Clock

| Device | Oscillator |
|-----------|------------|
| Frequency | 12MHz |

- ARM946ES RISC PROCESSOR: drives PLL internally uses 120MHz and external Bus uses 60 MHz.

2) Video Clock

| Device | Oscillator |
|-----------|------------|
| Frequency | 57.0167MHz |

- $F_{vd} = ((\text{PAPER 1SCAN LINE sending time} * \text{SCAN effective late} / \text{1SCAN LINE DOT \#}) * 4$
 $= (600\text{dpi} * 600\text{dpi} * 58.208\text{mm/s} * 216\text{mm} * 4) / (25.4\text{mm} * 25.4\text{mm} * 76.1\%) = 28.697\text{MHz}$
- PAPER 1SCAN LINE sending time = SCAN LINE interval / DOCUMENT SPEED (58.208mm/S)
- 1SCAN LINE DOT # = MAZ SCAN distance (216mm) * DOT# per 1mm

3) USB Clock

| Device | Oscillator |
|-----------|------------|
| Frequency | 48MHz |

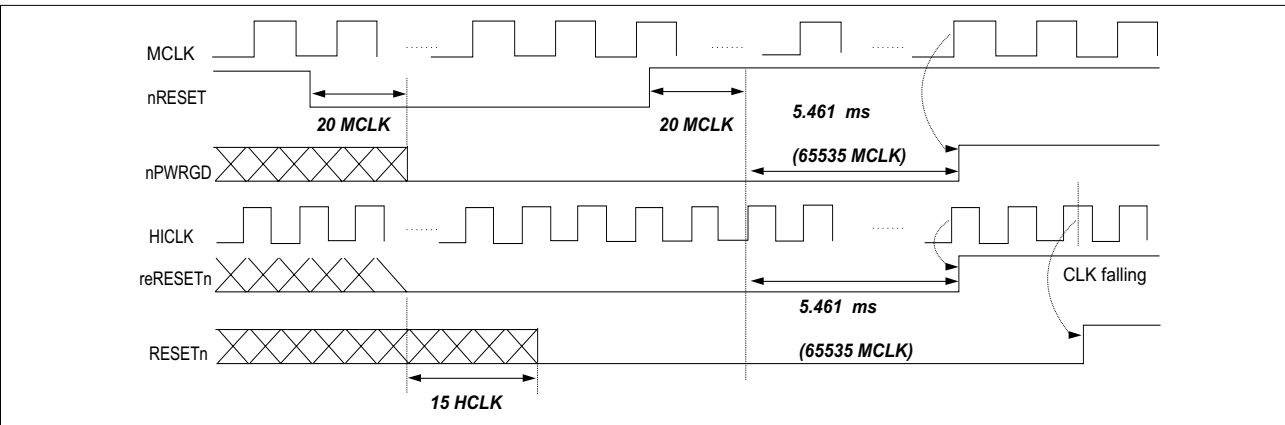
3-2-2 POWER ON/OFF RESET

1) Signal Operation

- Input Signal +3.3V Power Line (VCC)
- Output Signal ARM946ES nRESET and 29LU16ø
- POWER ON/OFF DETECT VCC RISING/FALLING $4.5^{\circ} \pm 4.6\text{V}$

- RESET TIME (Td) 1.48~1.52ms
- $T_d = (C_t * V \text{ sensing}) / I \text{ charge}$ (... $C_t = 33\mu\text{F}$, $I_s = 100\mu\text{A}$)

2) TIMING CHART



3-2-3 RISC MICROPROCESSOR

1) RISC MICROPROCESSOR PIN & INTERFACE(SPGPm)

| Ball No | Pin No | Pin Name | I/O | Description | PAD |
|---------|--------|----------------|-----|--------------------------------|-----------|
| B1 | 1 | SD15 | I/O | SDRAM Bus Data[15] | BD8TRP_TC |
| C2 | 2 | VSS_PLL1 | - | VSS for Core PLL | - |
| D2 | 3 | VDD_PLL1 | - | VDD for Core PLL (1.8V) | - |
| D3 | 4 | DATA0 / GPI1 | I/O | ROM Bus Data[0] / GPI[1] | BD8TRP_FT |
| E4 | 5 | MCLK | I | Core PLL Clock Input (12MHz) | TLCHT_TC |
| C1 | 6 | DATA6 / GPI7 | I/O | ROM Bus Data[6] / GPI[7] | BD8TRP_FT |
| D1 | 7 | DATA1 / GPI2 | I/O | ROM Bus Data[1] / GPI[2] | BD8TRP_FT |
| E3 | 8 | DATA5 / GPI6 | I/O | ROM Bus Data[5] / GPI[6] | BD8TRP_FT |
| E2 | 9 | VDD_RING_OSC | - | VDD for Ring Oscillator (1.8V) | - |
| E1 | 10 | DATA3 / GPI4 | I/O | ROM Bus Data[3] / GPI[4] | BD8TRP_FT |
| F3 | 11 | DATA9 / GPI10 | I/O | ROM Bus Data[9] / GPI[10] | BD8TRP_FT |
| G4 | 12 | GND | - | GROUND_RING | - |
| F2 | 13 | DATA8 / GPI9 | I/O | ROM Bus Data[8] / GPI[9] | BD8TRP_FT |
| F1 | 14 | DATA7 / GPI8 | I/O | ROM Bus Data[7] / GPI[8] | BD8TRP_FT |
| G3 | 15 | DATA12 / GPI13 | I/O | ROM Bus Data[12] / GPI[13] | BD8TRP_FT |
| G2 | 16 | DATA11 / GPI12 | I/O | ROM Bus Data[11] / GPI[12] | BD8TRP_FT |
| G1 | 17 | DATA10 / GPI11 | I/O | ROM Bus Data[10] / GPI[11] | BD8TRP_FT |
| H3 | 18 | DATA4 / GPI5 | I/O | ROM Bus Data[4] / GPI[5] | BD8TRP_FT |
| H2 | 19 | DATA15 / GPI16 | I/O | ROM Bus Data[15] / GPI[16] | BD8TRP_FT |
| H1 | 20 | DATA14 / GPI15 | I/O | ROM Bus Data[14] / GPI[15] | BD8TRP_FT |
| J4 | 21 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| J3 | 22 | DATA19 | I/O | ROM Bus Data[19] | BD8TRP_FT |
| J2 | 23 | DATA18 | I/O | ROM Bus Data[18] | BD8TRP_FT |
| J1 | 24 | DATA17 | I/O | ROM Bus Data[17] | BD8TRP_FT |
| K2 | 25 | DATA16 | I/O | ROM Bus Data[16] | BD8TRP_FT |
| K3 | 26 | DATA22 | I/O | ROM Bus Data[22] | BD8TRP_FT |
| K1 | 27 | DATA13 / GPI14 | I/O | ROM Bus Data[14] / GPI[14] | BD8TRP_FT |
| L1 | 28 | DATA20 | I/O | ROM Bus Data[20] | BD8TRP_FT |
| L2 | 29 | DATA21 | I/O | ROM Bus Data[21] | BD8TRP_FT |
| L3 | 30 | DATA25 | I/O | ROM Bus Data[25] | BD8TRP_FT |
| L4 | 31 | DATA26 | I/O | ROM Bus Data[26] | BD8TRP_FT |
| M1 | 32 | DATA23 | I/O | ROM Bus Data[23] | BD8TRP_FT |
| M2 | 33 | DATA24 | I/O | ROM Bus Data[24] | BD8TRP_FT |
| M3 | 34 | DATA29 | I/O | ROM Bus Data[29] | BD8TRP_FT |
| M4 | 35 | DATA30 | I/O | ROM Bus Data[30] | BD8TRP_FT |
| N1 | 36 | DATA27 | I/O | ROM Bus Data[27] | BD8TRP_FT |
| N2 | 37 | DATA28 | I/O | ROM Bus Data[28] | BD8TRP_FT |
| N3 | 38 | VDD_ARM | - | VDD for ARM | - |
| P1 | 39 | DATA31 | I/O | ROM Bus Data[31] | BD8TRP_FT |
| P2 | 40 | DATA2 / GPI3 | I/O | ROM Bus Data[2] / GPI[3] | BD8TRP_FT |
| R1 | 41 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| P3 | 42 | nROMCS2 | O | ROM Bank2 Select_n | B4TR_TC |

| Ball No | Pin No | Pin Name | I/O | Description | PAD |
|---------|--------|-------------------------|-----|--|------------|
| R2 | 43 | nRD | O | ROM Bus Read_n | B4TR_TC |
| T1 | 44 | nROMCS0 | O | ROM Bank0 Select_n | B4TR_TC |
| P4 | 45 | nROMCS3 / nIOCS3 / GPO1 | O | ROM Bank3 Select_n / IO Bank3 Select_n / GPO[1] | B4TR_TC |
| R3 | 46 | nWR | O | ROM Bus Write_n | B4TR_TC |
| T2 | 47 | nROMCS1 | O | ROM Bank1 Select_n | B4TR_TC |
| U1 | 48 | ADDR12 | O | ROM Bus Addr[12] | B8TR_TC |
| T3 | 49 | ADDR10 | O | ROM Bus Addr[10] | B8TR_TC |
| U2 | 50 | ADDR13 | O | ROM Bus Addr[13] | B8TR_TC |
| V1 | 51 | ADDR15 | O | ROM Bus Addr[15] | B8TR_TC |
| T4 | 52 | ADDR11 | O | ROM Bus Addr[11] | B8TR_TC |
| U3 | 53 | ADDR14 | O | ROM Bus Addr[14] | B8TR_TC |
| V2 | 54 | ADDR16 | O | ROM Bus Addr[16] | B8TR_TC |
| W1 | 55 | ADDR19 | I/O | ROM Bus Addr[19] | BD8TRP_TC |
| V3 | 56 | ADDR17 | I/O | ROM Bus Addr[17] | BD8TRP_TC |
| W2 | 57 | ADDR20 | I/O | ROM Bus Addr[20] | BD8TRP_TC |
| Y1 | 58 | nIOCS0 | O | IO Bank0 Select_n | B4TR_TC |
| W3 | 59 | ADDR21 | I/O | ROM Bus Addr[21] | BD8TRP_TC |
| Y2 | 60 | nIOCS1 | O | IO Bank1 Select_n | B4TR_TC |
| W4 | 61 | ADDR22 | I/O | ROM Bus Addr[22] | BD8TRP_TC |
| V4 | 62 | ADDR18 | I/O | ROM Bus Addr[18] | BD8TRP_TC |
| U5 | 63 | ADDR7 | O | ROM Bus Addr[7] | B8TR_TC |
| Y3 | 64 | VDD_CORE | O | VDD for CORE (1.8V) | - |
| Y4 | 65 | nIOCS2 / nDACK0 / GPO2 | O | IO Bank2 Select_n / DMA IO Bank0 ACK_n / GPO[2] | B4TR_TC |
| V5 | 66 | ADDR1 | O | ROM Bus Addr[1] | B8TR_TC |
| W5 | 67 | ADDR8 | O | ROM Bus Addr[8] | B8TR_TC |
| Y5 | 68 | ADDR9 | O | ROM Bus Addr[9] | B8TR_TC |
| V6 | 69 | ADDR4 | O | ROM Bus Addr[4] | B8TR_TC |
| U7 | 70 | ADDR6 | O | ROM Bus Addr[6] | B8TR_TC |
| W6 | 71 | ADDR2 | O | ROM Bus Addr[2] | B8TR_TC |
| Y6 | 72 | ADDR3 | O | ROM Bus Addr[3] | B8TR_TC |
| V7 | 73 | ADDR5 | O | ROM Bus Addr[5] | B8TR_TC |
| W7 | 74 | VDD_ARM | - | VDD for ARM Hard Macro(1.8V) | - |
| Y7 | 75 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| V8 | 76 | EINT0 / TnRST | I | Ext. Interrupt0 / TAP Controller Reset_n | SCHMITT_FT |
| W8 | 77 | EINT1 / TCK | I | Ext. Interrupt1 / TAP Controller Clock | SCHMITT_FT |
| Y8 | 78 | EINT2 / nRXD2 / TMS | I | Ext. Interrupt2 / UART RX DATA[2] / TAP Controller Mode Select | SCHMITT_FT |
| U9 | 79 | EINT3 / nTXD2 / GPO9 | I/O | Ext. Interrupt3 / UART TX Data[2] / GPO[9] | BD4STRP_FT |
| V9 | 80 | nRxD0 | I | UART RX Data[0] | SCHMITT_FT |
| W9 | 81 | nRxD1 / GPI17 / TDI | I | UART RX Data[1] / GPI[17] / TAP Controller Data In | SCHMITT_FT |
| Y9 | 82 | nTxD0 | O | UART TX Data[0] | B4TR_TC |
| W10 | 83 | TESTMODE | I | TESTMODE (Nomal : 0) | SCHMITT_TC |

| Ball No | Pin No | Pin Name | I/O | Description | PAD |
|---------|--------|---------------------|-----|---|--------------|
| V10 | 84 | nTxD1 / GPO10 / TDO | O | UART Tx Data[1] / GPO[10] / Tap Controller Data Out | B4TR_TC |
| Y10 | 85 | TESTSE | I | TESTSE (Normal : 0) | SCHMITT_TC |
| Y11 | 86 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| W11 | 87 | RXERR / GPI25 | I | MAC RX Error / GPI[25] | SCHMITT_TC |
| V11 | 88 | GND | - | GROUND_RING | - |
| U11 | 89 | RX_DV / GPI20 | O | MAC RX Data Valid / GPI[20] | SCHMITT_TC |
| Y12 | 90 | RXD0 / GPI21 | O | MAC RX Data[0] / GPI[21] | SCHMITT_TC |
| W12 | 91 | nLFPHB1 / nPRINT | O | Motor Out B_n / Print Start_n | B4TR_TC |
| V12 | 92 | nLFPHB0 / nCMMSG | O | Motor Out B / Command Message_n | B4TR_TC |
| U12 | 93 | nLFPHA0 / CCLK | O | Motor Out A / Communication Clock | B4TR_TC |
| Y13 | 94 | RXD1 / GPI22 | I | MAC RX Data[1] / GPI[22] | SCHMITT_TC |
| W13 | 95 | VDO | O | Video Data Out | B8TR_TC |
| V13 | 96 | SPD / nDREQ3 | I/O | DIMM Detect / DMA REQ[3]_n | BD4SRTP_TC |
| Y14 | 97 | nWAIT1 / CRS | I | Wait_n / MAC Carrier Sensor | SCHMITT_TC |
| W14 | 98 | COL / EINT4 | I | MAC Collision Detect / Ext. Interrupt4 | SCHMITT_TC |
| Y15 | 99 | TX_EN | O | MAC TX Enable | B4TR_TC |
| V14 | 100 | MDIO | I/O | MAC Management Data Inout | BD4STRUQP_TC |
| W15 | 101 | TXD3 / GPO14 | O | MAC TX Data[3] / GPO[14] | B4TR_TC |
| Y16 | 102 | TXD2 / GPO13 | O | MAC TX Data[2] / GPO[13] | B4TR_TC |
| U14 | 103 | MDC / GPO15 | O | MAC Management Data Clock / GPO[15] | B4TR_TC |
| V15 | 104 | TXCLK / GPI18 | I | MAC TX Clock(25MHz) / GPI[18] | SCHMITT_TC |
| W16 | 105 | TXD1 / GPO12 | O | MAC TX Data[1] / GPO[12] | B4TR_TC |
| Y17 | 106 | PD4 | I/O | Parallel Port Data[4] | BD4STRP_FT |
| V16 | 107 | TXD0 / nIOCS3 | O | MAC TX Data[0] / IO Bank3 Select_n | B4TR_TC |
| W17 | 108 | RXD3 / GPI24 | I | MAC RX Data[3] / GPI[24] | SCHMITT_TC |
| Y18 | 109 | PD2 | I/O | Parallel Port Data[2] | BD4STRP_FT |
| U16 | 110 | PD6 | I/O | Parallel Port Data[6] | BD4STRP_FT |
| V17 | 111 | RXD2 | I | MAC RX Data[2] / GPI[23] | SCHMITT_TC |
| W18 | 112 | PWMOUT2 | O | PWM Output[2] | B4TR_TC |
| Y19 | 113 | VCLK | I | Video Reference Clock | TLCHT_TC |
| V18 | 114 | RXCLK / GPI19 | I | MAC RX Clock(25MHz) / GPI[19] | SCHMITT_TC |
| W19 | 115 | PD1 | I/O | Parallel Port Data[1] | BD4STRP_FT |
| Y20 | 116 | nINIT | I | Parallel Port Initialization_n | SCHMITT_FT |
| W20 | 117 | VSS_ADC | - | VSS for ADC | - |
| V19 | 118 | ATEST_OUT | O | ADC Test Output | ANA_TC |
| U19 | 119 | AIN2 | I | ADC Channel2 Input | ANA_TC |
| U18 | 120 | AIN1 | I | ADC Channel1 Input | ANA_TC |
| T17 | 121 | AIN0 | I | ADC Channel0 Input | ANA_TC |
| V20 | 122 | VDD_ADC | - | Analog power for ADC (3.3V) | - |
| U20 | 123 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| T18 | 124 | GND | - | GROUND_RING | - |
| T19 | 125 | VDD_CORE | - | VDD for CORE (1.8V) | - |

| Ball No | Pin No | Pin Name | I/O | Description | PAD |
|---------|--------|---------------------------------|-----|---|------------|
| T20 | 126 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| R18 | 127 | VBUS | I | USB Detect | SCHMITT_FT |
| P17 | 128 | nLREADY / nEBSY | I | LSU Ready_n / Engine Busy_n | SCHMITT_FT |
| R19 | 129 | nSELECTIN | I | Parallel Port Select Input_n | SCHMITT_FT |
| R20 | 130 | LSUCLK / nCBSY / GPO11 | O | LSU Clock / Command Busy_n / GPO[11] | B4TR_TC |
| P18 | 131 | PD7 | I/O | Parallel Port Data[7] | BD4STRP_FT |
| P19 | 132 | PWMOUT1 | O | PWM Output[1] | B4TR_TC |
| P20 | 133 | PWMOUT0 | O | PWM Output[0] | B4TR_TC |
| N18 | 134 | nEMSG / nDACK3 / PWMOUT3 | I/O | Engine Message_n / DMA ACK[3]_n / PWM Output[3] | BD4STRP_FT |
| N19 | 135 | nFSYNC / nLFPHA1 | I/O | Frame Sync_n / Motor Out A_n | BD4STRP_FT |
| N20 | 136 | nHSYNC | I | Line Sync_n | SCHMITT_FT |
| M17 | 137 | nSTROBE | I | Parallel Port Data Strobe_n | SCHMITT_FT |
| M18 | 138 | PD5 | I/O | Parallel Port Data[5] | BD4STRP_FT |
| M19 | 139 | nWAIT0 / PDE | I/O | Wait_n / Parallel Port Data Enable | BD4STRP_TC |
| M20 | 140 | nIOCS5 / nSCS4 / GPO3 / TONEOUT | O | DRAM Bank4 / IO Bank5 Select_n / GPO[3] / Tone Pulse Out | BD8TARP_TC |
| L19 | 141 | PD3 | I/O | Parallel Port Data[3] | BD4STRP_FT |
| L18 | 142 | nFAULT | O | Parallel Port Fault_n | B4TR_TC |
| L20 | 143 | nDREQ0 / GPI0 / ADDR23 | I/O | DMA REQ[0]_n / GPI[0] / ADDR[23] | BD4STRP_TC |
| K20 | 144 | nRESET | I | External Reset_n Input | SCHMITT_TC |
| K19 | 145 | PERROR | O | Parallel Port Paper Error | B4TR_TC |
| K18 | 146 | nAUTOFD | I | Parallel Port Auto Feed_n | SCHMITT_FT |
| K17 | 147 | nDACK2 / DQM7 / GPO5 | O | DMA ACK[2]_n / DQM[7] / GPO[5] | BD8TARP_TC |
| J20 | 148 | nDREQ2 / DQM6 / GPO6 | I/O | DMA REQ[2]_n / DQM[6] / GPO[6] | BD8TARP_TC |
| J19 | 149 | nDREQ1 / DQM4 / GPO8 | I/O | DMA REQ[1]_n / DQM[4] / GPO[8] | BD8TARP_TC |
| J18 | 150 | VDD_CORE | - | VDD for CORE (1.8V) | - |
| J17 | 151 | nSCS0 | O | SDRAM Bank0 Select_n | BD8TARP_TC |
| H20 | 152 | nSCS2 | O | SDRAM Bank2 Select_n | BD8TARP_TC |
| H19 | 153 | nCAS | O | SDRAM Column Address Select_n | BD8TARP_TC |
| H18 | 154 | nSCS1 | O | SDRAM Bank1 Select_n | BD8TARP_TC |
| G20 | 155 | nIOCS4 / nSCS3 / GPO4 | O | IO Bank4 / SDRAM Bank3 Select_n / GPO[4] | BD8TARP_TC |
| G19 | 156 | BUSY | O | Parallel Port Busy | B4TR_TC |
| F20 | 157 | PD0 | I/O | Parallel Port Data[0] | BD4STRP_FT |
| G18 | 158 | SLCT_OUT | O | Parallel Port Selection Out | B4TR_TC |
| F19 | 159 | nACK | O | Parallel Port Acknowledge_n | B4TR_TC |
| E20 | 160 | nDACK1 / DQM5 / GPO7 | O | DMA ACK[1]_n / DQM[5] / GPO[7] | BD8TARP_TC |
| G17 | 161 | nRSTOUT / CLKOUT / GPO0 | O | Internal Reset_n Out / Internal System Clock Out / GPO[0] | B8TR_TC |
| F18 | 162 | SA7 | O | SDRAM Bus Addr[7] | BD8TARP_TC |
| E19 | 163 | SA9 | O | SDRAM Bus Addr[9] | BD8TARP_TC |

| Ball No | Pin No | Pin Name | I/O | Description | PAD |
|---------|--------|----------|-----|---|------------|
| D20 | 164 | VDD_USB | - | VDD for USB Hard Macro (1.8V) | - |
| E18 | 165 | SA10 | O | SDRAM Bus Addr[10] | BD8TARP_TC |
| D19 | 166 | SA12 | O | SDRAM Bus Addr[120] | BD8TARP_TC |
| C20 | 167 | BA0 | O | SDRAM Bus Bank Select Addr[0] | BD8TARP_TC |
| E17 | 168 | nRAS | O | SDRAM Row Address Select_n | BD8TARP_TC |
| D18 | 169 | DQM2 | O | SDRAM Bus DQM[2] | BD8TARP_TC |
| C19 | 170 | DQM1 | O | SDRAM Bus DQM[1] | BD8TARP_TC |
| B20 | 171 | BA1 | O | SDRAM Bus Bank Select Addr[1] | BD8TARP_TC |
| C18 | 172 | DQM0 | O | SDRAM Bus DQM[0] | BD8TARP_TC |
| B19 | 173 | DQM3 | O | SDRAM Bus DQM[3] | BD8TARP_TC |
| A20 | 174 | RREF | I/O | USB PHY Register Reference | ANA_FT |
| A19 | 175 | VSSL | - | VSS for Deserialisation Flip flops | - |
| B18 | 176 | VDDL | - | VDD for Deserialisation Flip flops (1.8V) | - |
| B17 | 177 | VSSB | - | VSS for buffers | - |
| C17 | 178 | DMNS | I/O | USB2 DATA- | ANA_FT |
| D16 | 179 | DPLS | I/O | USB2 DATA+ | ANA_FT |
| A18 | 180 | VDD3_USB | - | VDD for USB1.1 FS compliance (3.3V) | - |
| A17 | 181 | VSSC | - | VSS for DLL and Xor tree | - |
| C16 | 182 | VDDC | - | VDD for DLL and Xor tree (1.8V) | - |
| B16 | 183 | Vddb | - | VDD for buffers (1.8V) | - |
| A16 | 184 | VDD_USB | - | VDD for USB Hard Macro (1.8V) | - |
| C15 | 185 | UCLK | I | USB PLL Input Clock (12MHz) | TLCHT_TC |
| D14 | 186 | VSS_PLL2 | - | VSS for USB PLL | - |
| B15 | 187 | VDD_PLL2 | - | VSS for USB PLL (1.8V) | - |
| A15 | 188 | SA11 | O | SDRAM Bus Addr[11] | BD8TARP_TC |
| C14 | 189 | SA6 | O | SDRAM Bus Addr[6] | BD8TARP_TC |
| B14 | 190 | SA5 | O | SDRAM Bus Addr[5] | BD8TARP_TC |
| A14 | 191 | SA8 | O | SDRAM Bus Addr[8] | BD8TARP_TC |
| C13 | 192 | SA3 | O | SDRAM Bus Addr[3] | BD8TARP_TC |
| B13 | 193 | SA2 | O | SDRAM Bus Addr[2] | BD8TARP_TC |
| A13 | 194 | SA4 | O | SDRAM Bus Addr[4] | BD8TARP_TC |
| D12 | 195 | SA0 | O | SDRAM Bus Addr[0] | BD8TARP_TC |
| C12 | 196 | SA1 | O | SDRAM Bus Addr[1] | BD8TARP_TC |
| B12 | 197 | CKE | O | SDRAM Clock Enable | BD8TARP_TC |
| A12 | 198 | nWE | O | SDRAM Write Enable_n | BD8TARP_TC |
| B11 | 199 | SD30 | I/O | SDRAM Bus Data[30] | BD8TARP_TC |
| C11 | 200 | SD31 | I/O | SDRAM Bus Data[31] | BD8TARP_TC |
| A11 | 201 | SD29 | I/O | SDRAM Bus Data[29] | BD8TARP_TC |
| A10 | 202 | SD25 | I/O | SDRAM Bus Data[25] | BD8TARP_TC |
| B10 | 203 | SD26 | I/O | SDRAM Bus Data[26] | BD8TARP_TC |
| C10 | 204 | SD27 | I/O | SDRAM Bus Data[27] | BD8TARP_TC |
| D10 | 205 | SD28 | I/O | SDRAM Bus Data[28] | BD8TARP_TC |
| A9 | 206 | SD21 | I/O | SDRAM Bus Data[21] | BD8TARP_TC |
| B9 | 207 | SD22 | I/O | SDRAM Bus Data[22] | BD8TARP_TC |

| Ball No | Pin No | Pin Name | I/O | Description | PAD |
|---------|--------|----------|-----|---------------------|------------|
| C9 | 208 | SD23 | I/O | SDRAM Bus Data[23] | BD8TARP_TC |
| D9 | 209 | SD24 | I/O | SDRAM Bus Data[24] | BD8TARP_TC |
| A8 | 210 | SD18 | I/O | SDRAM Bus Data[18] | BD8TARP_TC |
| B8 | 211 | SDCLK0 | O | SDRAM Clock Output0 | BD8TARP_TC |
| C8 | 212 | SD20 | I/O | SDRAM Bus Data[20] | BD8TARP_TC |
| A7 | 213 | SD14 | I/O | SDRAM Bus Data[14] | BD8TARP_TC |
| B7 | 214 | SD19 | I/O | SDRAM Bus Data[19] | BD8TARP_TC |
| A6 | 215 | SD11 | I/O | SDRAM Bus Data[11] | BD8TARP_TC |
| C7 | 216 | SD16 | I/O | SDRAM Bus Data[16] | BD8TARP_TC |
| B6 | 217 | SDCLK1 | O | SDRAM Clock Output1 | BD8TARP_TC |
| A5 | 218 | SD12 | I/O | SDRAM Bus Data[12] | BD8TARP_TC |
| D7 | 219 | SD17 | I/O | SDRAM Bus Data[17] | BD8TARP_TC |
| C6 | 220 | SD13 | I/O | SDRAM Bus Data[13] | BD8TARP_TC |
| B5 | 221 | SD8 | I/O | SDRAM Bus Data[8] | BD8TARP_TC |
| A4 | 222 | SD5 | I/O | SDRAM Bus Data[5] | BD8TARP_TC |
| C5 | 223 | SD9 | I/O | SDRAM Bus Data[9] | BD8TARP_TC |
| B4 | 224 | SD6 | I/O | SDRAM Bus Data[6] | BD8TARP_TC |
| A3 | 225 | SD3 | I/O | SDRAM Bus Data[3] | BD8TARP_TC |
| D5 | 226 | SD10 | I/O | SDRAM Bus Data[10] | BD8TARP_TC |
| C4 | 227 | SD7 | I/O | SDRAM Bus Data[7] | BD8TARP_TC |
| B3 | 228 | SD4 | I/O | SDRAM Bus Data[4] | BD8TARP_TC |
| B2 | 229 | SD1 | I/O | SDRAM Bus Data[1] | BD8TARP_TC |
| A2 | 230 | SD0 | I/O | SDRAM Bus Data[0] | BD8TARP_TC |
| C3 | 231 | SD2 | I/O | SDRAM Bus Data[2] | BD8TARP_TC |

2) RISC MICROPROCESSOR PIN & INTERFACE(CIP4)

| No | Pin Name | I/O | Description | Pad Type | Current drive |
|----|-------------|-----|-------------------------------|------------|---------------|
| 1 | GND2 | P | Vss Supply | vss2i | - |
| 2 | NTEST | I | Nand Tree Test Mode Selection | pticd | - |
| 3 | TM | I | Global Test Mode Selection | pticd | - |
| 4 | TEST1 | I | Test Mode Selection 1 | pticd | - |
| 5 | GND17 | P | Vss Supply | vss3op | - |
| 6 | TEST2 | I | Test Mode Selection 2 | pticd | - |
| 7 | XDACK1 | I | DMA Acknowledge Signal 1 | ptis | - |
| 8 | XDREQ1 | O | DMA Request Signal 1 | phob4 | 4mA |
| 9 | VDD1 | P | Vdd Supply | vdd2i | - |
| 10 | XDACK2 | I | DMA Acknowledge Signal 2 | ptis | - |
| 11 | XDREQ2 | O | DMA Request Signal 2 | phob4 | 4mA |
| 12 | XDACK3 | I | DMA Acknowledge Signal 3 | ptis | - |
| 13 | XDREQ3 | O | DMA Request Signal 3 | phob4 | 4mA |
| 14 | nRESET | I | Global Reset | ptis | - |
| 15 | CLK_OUT | O | PLL Clock Out | phob12 | 12mA |
| 16 | GND3 | P | Vss Supply | vss2i | - |
| 17 | XP | I | Clock Oscillation Input | phsosc26 | 10~40MHz |
| 18 | XPOUT | O | Clock Oscillation Output | phsosc26 | 10~40MHz |
| 19 | GNDD16 | P | Vss Supply | vss2t_abb | - |
| 20 | FILTER* | O | PLL Filter Pump Out | poar50_abb | - |
| 21 | GND1 | P | Vss Supply | vbb_abb | - |
| 22 | VDDA9,VDDD9 | P | Vdd Supply | vdd2t_abb | - |
| 23 | GND24,GND33 | P | Vss Supply | vss3t_abb | - |
| 24 | RTC_XO | O | RTC Clock Oscillation Output | poar50_abb | - |
| 25 | RTC_XI | I | RTC Clock Oscillation Input | piar50_abb | - |
| 26 | VDD8,VDD18 | P | Vdd Supply | vdd3t_abb | - |
| 27 | IRQ | O | Interrupt Request Signal | phob4 | 4mA |
| 28 | nCS | I | CIP4 Chip Select | ptis | - |
| 29 | GND4 | P | Vss Supply | vss2i | - |
| 30 | nRD | I | CIP4 CPU Read Control | ptis | - |
| 31 | nWR | I | CIP4 CPU Write Control | ptis | - |
| 32 | BA1 | I | Bank Address Bus [1] | ptis | - |
| 33 | BA0 | I | Bank Address Bus [0] | ptis | - |
| 34 | GND19 | P | Vss Supply | vss3op | - |
| 35 | A5 | I | CPU Address Bus [5] | ptis | - |
| 36 | A4 | I | CPU Address Bus [4] | ptis | - |
| 37 | A3 | I | CPU Address Bus [3] | ptis | - |
| 38 | VDD2 | P | Vdd Supply | vdd2i | - |
| 39 | A2 | I | CPU Address Bus [2] | ptis | - |
| 40 | A1 | I | CPU Address Bus [1] | ptis | - |
| 41 | A0 | I | CPU Address Bus [0] | ptis | - |
| 42 | GND5 | P | Vss Supply | vss2i | - |
| 43 | D31 | B | CPU Data Bus [31] | phbst8 | 8mA |

| No | Pin Name | I/O | Description | Pad Type | Current drive |
|----|----------|-----|----------------------------|----------|---------------|
| 44 | D30 | B | CPU Data Bus [30] | phbst8 | 8mA |
| 45 | D29 | B | CPU Data Bus [29] | phbst8 | 8mA |
| 46 | D28 | B | CPU Data Bus [28] | phbst8 | 8mA |
| 47 | GND20 | P | Vss Supply | vss3op | - |
| 48 | D27 | B | CPU Data Bus [27] | phbst8 | 8mA |
| 49 | D26 | B | CPU Data Bus [26] | phbst8 | 8mA |
| 50 | D25 | B | CPU Data Bus [25] | phbst8 | 8mA |
| 51 | VDD11 | P | Vdd Supply | vdd3op | - |
| 52 | D24 | B | CPU Data Bus [24] | phbst8 | 8mA |
| 53 | D23 | B | CPU Data Bus [23] | phbst8 | 8mA |
| 54 | D22 | B | CPU Data Bus [22] | phbst8 | 8mA |
| 55 | D21 | B | CPU Data Bus [21] | phbst8 | 8mA |
| 56 | GND6 | P | Vss Supply | vss2i | - |
| 57 | D20 | B | CPU Data Bus [20] | phbst8 | 8mA |
| 58 | D19 | B | CPU Data Bus [19] | phbst8 | 8mA |
| 59 | D18 | B | CPU Data Bus [18] | phbst8 | 8mA |
| 60 | GND21 | P | Vss Supply | vss3op | - |
| 61 | D17 | B | CPU Data Bus [17] | phbst8 | 8mA |
| 62 | D16 | B | CPU Data Bus [16] | phbst8 | 8mA |
| 63 | D15 | B | CPU Data Bus [15] | phbst8 | 8mA |
| 64 | D14 | B | CPU Data Bus [14] | phbst8 | 8mA |
| 65 | VDD3 | P | Vdd Supply | vdd2i | - |
| 66 | D13 | B | CPU Data Bus [13] | phbst8 | 8mA |
| 67 | D12 | B | CPU Data Bus [12] | phbst8 | 8mA |
| 68 | D11 | B | CPU Data Bus [11] | phbst8 | 8mA |
| 69 | GND7 | P | Vss Supply | vss2i | - |
| 70 | D10 | B | CPU Data Bus [10] | phbst8 | 8mA |
| 71 | D9 | B | CPU Data Bus [9] | phbst8 | 8mA |
| 72 | D8 | B | CPU Data Bus [8] | phbst8 | 8mA |
| 73 | D7 | B | CPU Data Bus [7] | phbst8 | 8mA |
| 74 | GND22 | P | Vss Supply | vss3op | - |
| 75 | D6 | B | CPU Data Bus [6] | phbst8 | 8mA |
| 76 | D5 | B | CPU Data Bus [5] | phbst8 | 8mA |
| 77 | D4 | B | CPU Data Bus [4] | phbst8 | 8mA |
| 78 | VDD12 | P | Vdd Supply | vdd3op | - |
| 79 | D3 | B | CPU Data Bus [3] | phbst8 | 8mA |
| 80 | D2 | B | CPU Data Bus [2] | phbst8 | 8mA |
| 81 | D1 | B | CPU Data Bus [1] | phbst8 | 8mA |
| 82 | D0 | B | CPU Data Bus [0] | phbst8 | 8mA |
| 83 | GND8 | P | Vss Supply | vss2i | - |
| 84 | TX_EN1 | O | Motor Control Tx Enable 1 | phob4 | 4mA |
| 85 | TX_EN2 | O | Motor Control Tx Enable 2 | phob4 | 4mA |
| 86 | TX_A | O | Motor Control Tx Channel A | phob4 | 4mA |
| 87 | TX_B | O | Motor Control Tx Channel B | phob4 | 4mA |
| 88 | GND23 | P | Vss Supply | vss3op | - |

| No | Pin Name | I/O | Description | Pad Type | Current drive |
|-----|-----------|-----|-----------------------------------|----------|---------------|
| 89 | nTX_A | O | Motor Control Tx Channel A | phob4 | 4mA |
| 90 | nTX_B | O | Motor Control Tx Channel A | phob4 | 4mA |
| 91 | MOTOR_POL | I | Motor Polarity | ptis | 4mA |
| 92 | VDD4 | P | Vdd Supply | vdd2i | - |
| 93 | Pltg1 | O | CIS/CCD Pltg1 Signal | phob8 | 8mA |
| 94 | PI1 | O | CIS/CCD PI1 Signal | phob8 | 8mA |
| 95 | PI2 | O | CIS/CCD PI2 Signal | phob8 | 8mA |
| 96 | GND9 | P | Vss Supply | vss2i | - |
| 97 | PIrs | O | CIS/CCD PIrs Signal | phob8 | 8mA |
| 98 | Plcp | O | CIS/CCD Plsh Signal | phob8 | 8mA |
| 99 | ADC_CLK | O | AFE ADC Clock | phob8 | 8mA |
| 100 | VDD13 | P | Vdd Supply | vdd3op | - |
| 101 | CDS2_CLK | O | AFE CDS2 Clock | phob8 | 8mA |
| 102 | SCLK1 | O | AFE SIO Sync. Clock | phob8 | 8mA |
| 103 | SLOAD1 | O | AFE SIO Read/Write Control Signal | phob8 | 8mA |
| 104 | VDD10 | P | Vdd Supply | vdd3op | - |
| 105 | SDO1 | O | AFE SIO Serial Output 1 | phob8 | 8mA |
| 106 | SDIO1 | B | AFE SIO Serial Inout/Output 1 | phbst8 | 8mA |
| 107 | SDIO2 | B | AFE SIO Serial Inout/Output 2 | phbst8 | 8mA |
| 108 | GND10 | P | Vss Supply | vss2i | - |
| 109 | AFE_D9 | I | A/D Converted Data Bus [9] | ptis | - |
| 110 | AFE_D8 | I | A/D Converted Data Bus [8] | ptis | - |
| 111 | AFE_D7 | I | A/D Converted Data Bus [7] | ptis | - |
| 112 | AFE_D6 | I | A/D Converted Data Bus [6] | ptis | - |
| 113 | VDD5 | P | Vdd Supply | vdd2i | - |
| 114 | AFE_D5 | I | A/D Converted Data Bus [5] | ptis | - |
| 115 | AFE_D4 | I | A/D Converted Data Bus [4] | ptis | - |
| 116 | AFE_D3 | I | A/D Converted Data Bus [3] | ptis | - |
| 117 | GND25 | P | Vss Supply | vss3op | - |
| 118 | AFE_D2 | I | A/D Converted Data Bus [2] | ptis | - |
| 119 | AFE_D1 | I | A/D Converted Data Bus [1] | ptis | - |
| 120 | AFE_D0 | I | A/D Converted Data Bus [0] | ptis | - |
| 121 | GND11 | P | Vss Supply | vss2i | - |
| 122 | SRAM_A15 | O | SRAM Address Bus [15] | phob8 | 8mA |
| 123 | SRAM_A14 | O | SRAM Address Bus [14] | phob8 | 8mA |
| 124 | SRAM_A13 | O | SRAM Address Bus [13] | phob8 | 8mA |
| 125 | SRAM_A12 | O | SRAM Address Bus [12] | phob8 | 8mA |
| 126 | VDD14 | P | Vdd Supply | vdd3op | - |
| 127 | SRAM_A11 | O | SRAM Address Bus [11] | phob8 | 8mA |
| 128 | SRAM_A10 | O | SRAM Address Bus [10] | phob8 | 8mA |
| 129 | SRAM_A9 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 130 | GND26 | P | Vss Supply | vss3op | - |
| 131 | SRAM_A8 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 132 | SRAM_A7 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 133 | SRAM_A6 | O | SRAM Address Bus [9] | phob8 | 8mA |

| No | Pin Name | I/O | Description | Pad Type | Current drive |
|-----|----------------------|-----|-------------------------------------|----------|---------------|
| 134 | SRAM_A5 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 135 | GND12 | P | Vss Supply | vss2i | - |
| 136 | SRAM_A4 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 137 | SRAM_A3 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 138 | SRAM_A2 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 139 | SRAM_A1 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 140 | VDD6 | P | Vdd Supply | vdd2i | - |
| 141 | SRAM_A0 | O | SRAM Address Bus [9] | phob8 | 8mA |
| 142 | SRAM_nWR | O | SRAM Write Enable Signal | phob8 | 8mA |
| 143 | SRAM_D15 | B | SRAM Data Bus [15] | phbst8 | 8mA |
| 144 | SRAM_D14 | B | SRAM Data Bus [14] | phbst8 | 8mA |
| 145 | GND27 | P | Vss Supply | vss3op | - |
| 146 | SRAM_D13 | B | SRAM Data Bus [13] | phbst8 | 8mA |
| 147 | SRAM_D12 | B | SRAM Data Bus [12] | phbst8 | 8mA |
| 148 | SRAM_D11 | B | SRAM Data Bus [11] | phbst8 | 8mA |
| 149 | GND13 | P | Vss Supply | vss2i | - |
| 150 | SRAM_D10 | B | SRAM Data Bus [10] | phbst8 | 8mA |
| 151 | SRAM_D9 | B | SRAM Data Bus [9] | phbst8 | 8mA |
| 152 | SRAM_D8 | B | SRAM Data Bus [8] | phbst8 | 8mA |
| 153 | SRAM_D7 | B | SRAM Data Bus [7] | phbst8 | 8mA |
| 154 | VDD15 | P | Vdd Supply | vdd3op | - |
| 155 | SRAM_D6 | B | SRAM Data Bus [6] | phbst8 | 8mA |
| 156 | SRAM_D5 | B | SRAM Data Bus [5] | phbst8 | 8mA |
| 157 | SRAM_D4 | B | SRAM Data Bus [4] | phbst8 | 8mA |
| 158 | GND28 | P | Vss Supply | vss3op | - |
| 159 | SRAM_D3 | B | SRAM Data Bus [3] | phbst8 | 8mA |
| 160 | SRAM_D2 | B | SRAM Data Bus [2] | phbst8 | 8mA |
| 161 | SRAM_D1 | B | SRAM Data Bus [1] | phbst8 | 8mA |
| 162 | SRAM_D0 | B | SRAM Data Bus [0] | phbst8 | 8mA |
| 163 | GND14 | P | Vss Supply | vss2i | - |
| 164 | GPO7/Pltg2 | O | General Purpose Output [7] | phob8 | 8mA |
| 165 | GPO6/RLED | O | General Purpose Output [6] | phob8 | 8mA |
| 166 | GPO5/GLED | O | General Purpose Output [5] | phob8 | 8mA |
| 167 | GPO4/BLED | O | General Purpose Output [4] | phob8 | 8mA |
| 168 | VDD7 | P | Vdd Supply | vdd2i | - |
| 169 | GPO3/Pltg3 | O | General Purpose Output [3] | phob8 | 8mA |
| 170 | GPO2/Plsh | O | General Purpose Output [2] | phob8 | 8mA |
| 171 | GPO1/ LEVEL_SHIFT | O | General Purpose Output [1] | phob8 | 8mA |
| 172 | GPO0 | O | General Purpose Output [0] | phob8 | 8mA |
| 173 | GND29 | P | Vss Supply | vss3op | 8mA |
| 174 | GPIO2B/AFE_D11 | B | General Purpose Input/Output 2 [11] | phbst8 | 8mA |
| 175 | GPIO2A/AFE_D10 | B | General Purpose Input/Output 2 [10] | phbst8 | - |
| 176 | GPIO29/AFE_D9 | B | General Purpose Input/Output 2 [9] | phbst8 | 8mA |
| 177 | GND30 | P | Vss Supply | vss3op | 8mA |
| 178 | GPIO28/AFE_D8 | B | General Purpose Input/Output 2 [8] | phbst8 | 8mA |

| No | Pin Name | I/O | Description | Pad Type | Current drive |
|-----|---------------------|-----|-------------------------------------|----------|---------------|
| 179 | GPIO27/AFE_D7 | B | General Purpose Input/Output 2 [7] | phbst8 | 8mA |
| 180 | GPIO26/AFE_D6 | B | General Purpose Input/Output 2 [6] | phbst8 | - |
| 181 | GPIO25/AFE_D5 | B | General Purpose Input/Output 2 [5] | phbst8 | 8mA |
| 182 | VDD16 | P | Vdd Supply | vdd3op | 8mA |
| 183 | GPIO24/AFE_D4 | B | General Purpose Input/Output 2 [4] | phbst8 | 8mA |
| 184 | GPIO23/AFE_D3 | B | General Purpose Input/Output 2 [3] | phbst8 | 8mA |
| 185 | GPIO22/AFE_D2 | B | General Purpose Input/Output 2 [2] | phbst8 | 8mA |
| 186 | GND15 | P | Vss Supply | vss2i | 8mA |
| 187 | GPIO21/AFE_D1 | B | General Purpose Input/Output 2 [1] | phbst8 | 8mA |
| 188 | GPIO20/AFE_D0 | B | General Purpose Input/Output 2 [0] | phbst8 | 8mA |
| 189 | GPIO1F/ SRAM_D15 | B | General Purpose Input/Output 1 [15] | phbst8 | 8mA |
| 190 | GPIO1E/ SRAM_D14 | B | General Purpose Input/Output 1 [14] | phbst8 | - |
| 191 | GND31 | P | Vss Supply | vss3op | 8mA |
| 192 | GPIO1D/ SRAM_D13 | B | General Purpose Input/Output 1 [13] | phbst8 | 8mA |
| 193 | GPIO1C/ SRAM_D12 | B | General Purpose Input/Output 1 [12] | phbst8 | - |
| 194 | GPIO1B/ SRAM_D11 | B | General Purpose Input/Output 1 [11] | phbst8 | 4mA |
| 195 | GPIO1A/ SRAM_D10 | B | General Purpose Input/Output 1 [10] | phbst8 | - |
| 196 | VDD17 | P | Vdd Supply | vdd3op | |
| 197 | GPIO19/SRAM_D9 | B | General Purpose Input/Output 1 [9] | phbst8 | |
| 198 | GPIO18/SRAM_D8 | B | General Purpose Input/Output 1 [8] | phbst8 | |
| 199 | GPIO17/SRAM_D7 | B | General Purpose Input/Output 1 [7] | phbst8 | |
| 200 | GND32 | P | Vss Supply | vss3op | |
| 201 | GPIO16/SRAM_D6 | B | General Purpose Input/Output 1 [6] | phbst8 | - |
| 202 | GPIO15/SRAM_D5 | B | General Purpose Input/Output 1 [5] | phbst8 | - |
| 203 | GPIO14/SRAM_D4 | B | General Purpose Input/Output 1 [4] | phbst8 | - |
| 204 | GPIO13/SRAM_D3 | B | General Purpose Input/Output 1 [3] | phbst8 | - |
| 205 | GND18 | P | Vss Supply | vss3op | - |
| 206 | GPIO12/SRAM_D2 | B | General Purpose Input/Output 1 [2] | phbst8 | - |
| 207 | GPIO11/SRAM_D1 | B | General Purpose Input/Output 1 [1] | phbst8 | - |
| 208 | GPIO10/SRAM_D0 | B | General Purpose Input/Output 1 [0] | phbst8 | - |

3-2-4 PROGRAM ROM (FLASH MEMORY) CONTROL

1) DEVICE

| | |
|----------|----------------------------|
| TYPE No. | AM29LV160DB |
| CAPACITY | 4 MBYTE (1MB * 16BITS * 2) |

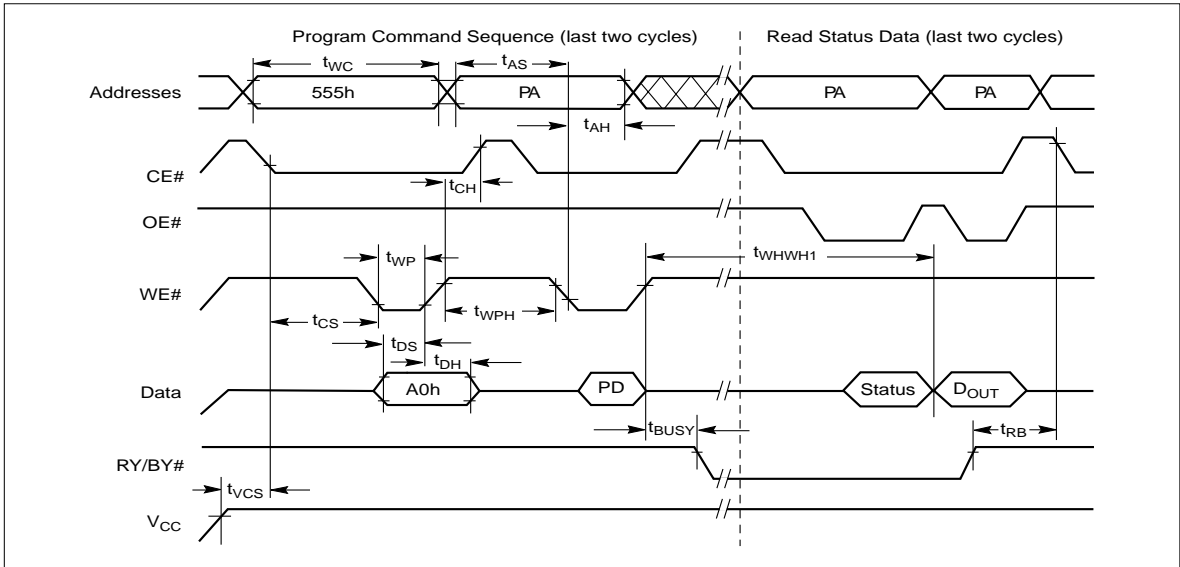
2) PROGRAMMING

| | |
|--------------|--|
| BEFORE ASS'Y | EPROM PROGRAMMER or PROGRAMMING at the factory |
| AFTER ASS'Y | DOWNLOAD from PC |

3) OPERATING PRINCIPLE

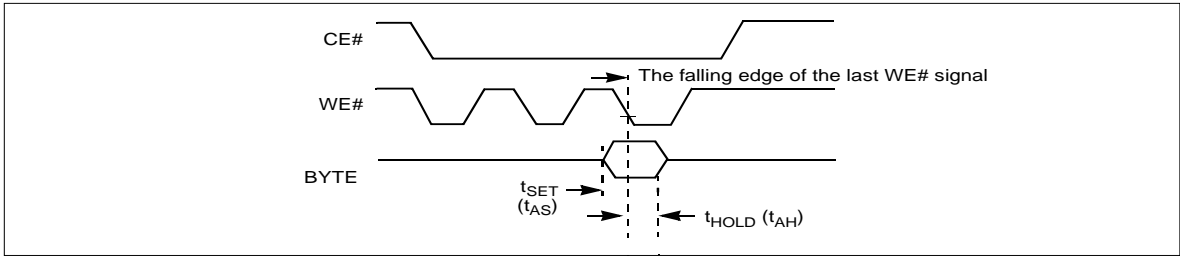
When the RCSO(ROM CHIP SELECT)signal is activated from the CPU after the POWER is ON, it activates RD SIGNAL and reads the DATA(HIGH/LOW) stored in the FLASH MEMORY to control the overall system. The FLASH MEMORY may also write. When turning the power on, press and hold the key(power switch) for 2 - 3 seconds, then the LED will scroll and the PROGRAM DOWNLOAD MODE will be activated. In this mode, you can download the program through the parallel port.

AC CHARACTERISTICS



- Notes:**
- 1. PA = program address, PD = program data, D_{OUT} is the true data at the program address.
 - 2. Illustration shows device in word mode.

Figure 17. Program Operation Timings



Note: Refer to the Erase/Program Operations table for t_{AS} and t_{AH} specifications.

Figure 16. BYTE# Timings for Write Operations

3-2-5 DRAM CONTROL

1) DEVICE

| | |
|-----------------|------------------------------------|
| TYPE NO. | K4S |
| CAPACITY | 16MBYTES (1M * 16BITS * 4Bank * 2) |

2) OPERATING PRINCIPLE

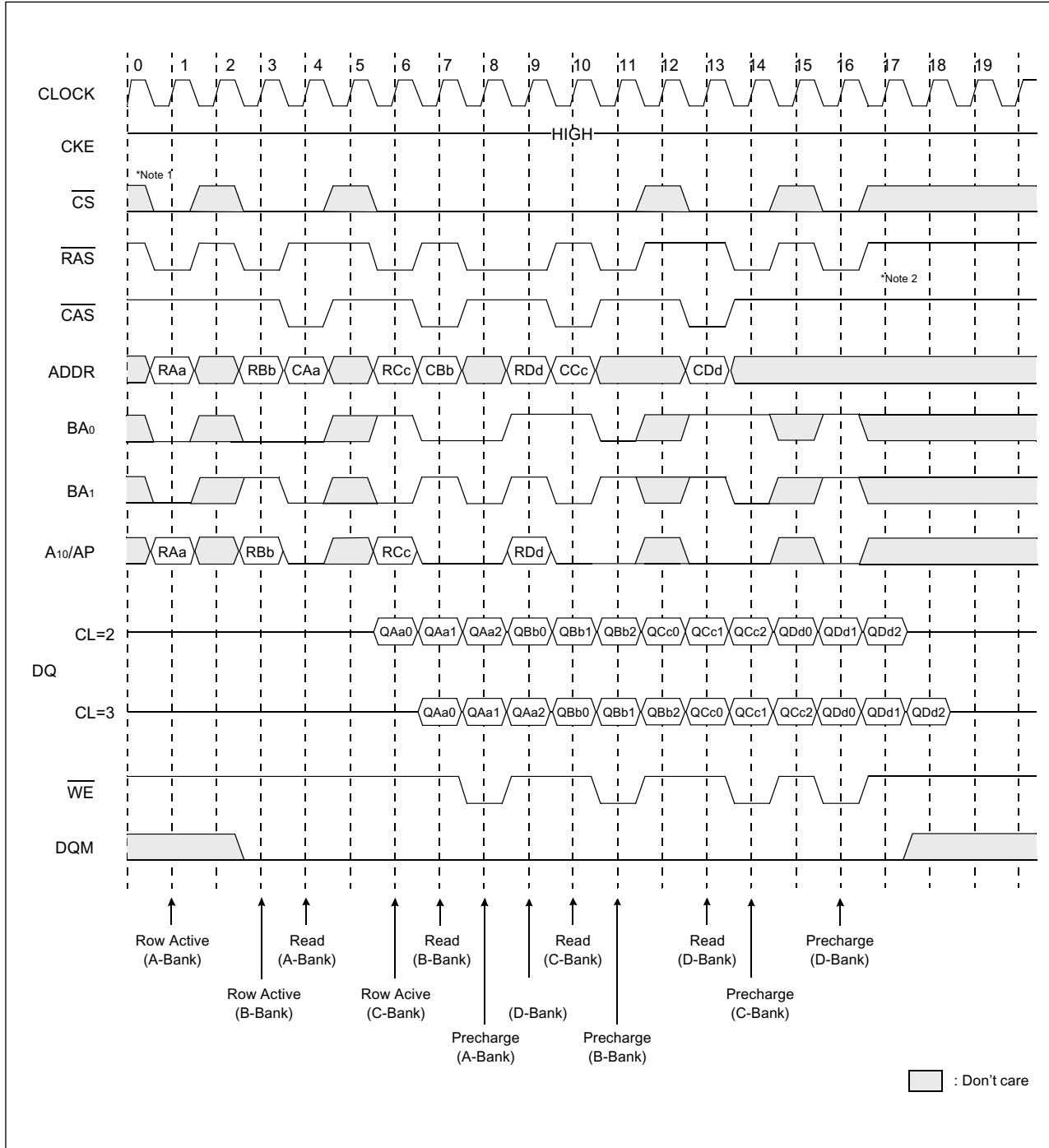
DRAM can either read or write. The data can be stored in the DRAM only when the power is on. It stores data while the CPU processes data. The address to read and write the data is specified by RAS SIGNAL and CAS SIGNAL. DRAMWE*SIGNAL is activated when writing data and DRAMOE*SIGNAL, when reading. You can expand up to 64MBYTE of DRAM in this system.

| Start Address ~ End Address | Contents |
|-----------------------------|----------------------------|
| 0x00000000 ~ 0x00FFFFFF | ROM Bank0 |
| 0x01000000 ~ 0x01FFFFFF | ROM Bank1 |
| 0x02000000 ~ 0x02FFFFFF | ROM Bank2 |
| 0x03000000 ~ 0x03FFFFFF | ROM Bank3 |
| 0x04000000 ~ 0x0FFFFFFF | Unused |
| 0x10000000 ~ 0x1FFFFFFF | Special Function Registers |
| 0x20000000 ~ 0x20FFFFFF | I/O Bank0 |
| 0x21000000 ~ 0x21FFFFFF | I/O Bank1 |
| 0x22000000 ~ 0x22FFFFFF | I/O Bank2 |
| 0x23000000 ~ 0x23FFFFFF | I/O Bank3 |
| 0x24000000 ~ 0x24FFFFFF | I/O Bank4 |
| 0x25000000 ~ 0x25FFFFFF | I/O Bank5 |
| 0x26000000 ~ 0x26FFFFFF | DMA I/O Bank0 |
| 0x27000000 ~ 0x27FFFFFF | DMA I/O Bank1 |
| 0x28000000 ~ 0x28FFFFFF | DMA I/O Bank2 |
| 0x29000000 ~ 0x29FFFFFF | DMA I/O Bank3 |
| 0x2A000000 ~ 0x2FFFFFFF | Unused |
| 0x30000000 ~ 0x30FFFFFF | RSH SRAM |
| 0x31000000 ~ 0x31FFFFFF | HPVC SRAM |
| 0x32000000 ~ 0x32FFFFFF | MOTOR SRAM |
| 0x33000000 ~ 0x37FFFFFF | Unused |
| 0x38000000 ~ 0x38FFFFFF | USB CSR & FIFO |
| 0x39000000 ~ 0x390003FF | USB PLUG DETECT |
| 0x38000500 ~ 0x3FFFFFFF | Unused |
| 0x40000000 ~ 0x4FFFFFFF | SDRAM array0 (bank 0) |
| 0x50000000 ~ 0x5FFFFFFF | SDRAM array1 (bank 1) |
| 0x60000000 ~ 0x6FFFFFFF | SDRAM array2 (bank 2) |
| 0x70000000 ~ 0x7FFFFFFF | SDRAM array3 (bank 3) |
| 0x80000000 ~ 0xBFFFFFFF | SDRAM array0~4 (Mirror) |
| 0xC0000000 ~ 0xC00007FF | MAC |
| 0xC0000800 ~ 0xC0FFFFFF | Unused |

3-2-5-1 SDRAM read timing

Basically the Extended Data Out DRAM is similar to Fast Page Mode DRAM. For FPM, the data are valid only when the nCAS is active while reading the internal data, however, it has a latch that the data will be continuously outputted even after the nCAS is inactivated.

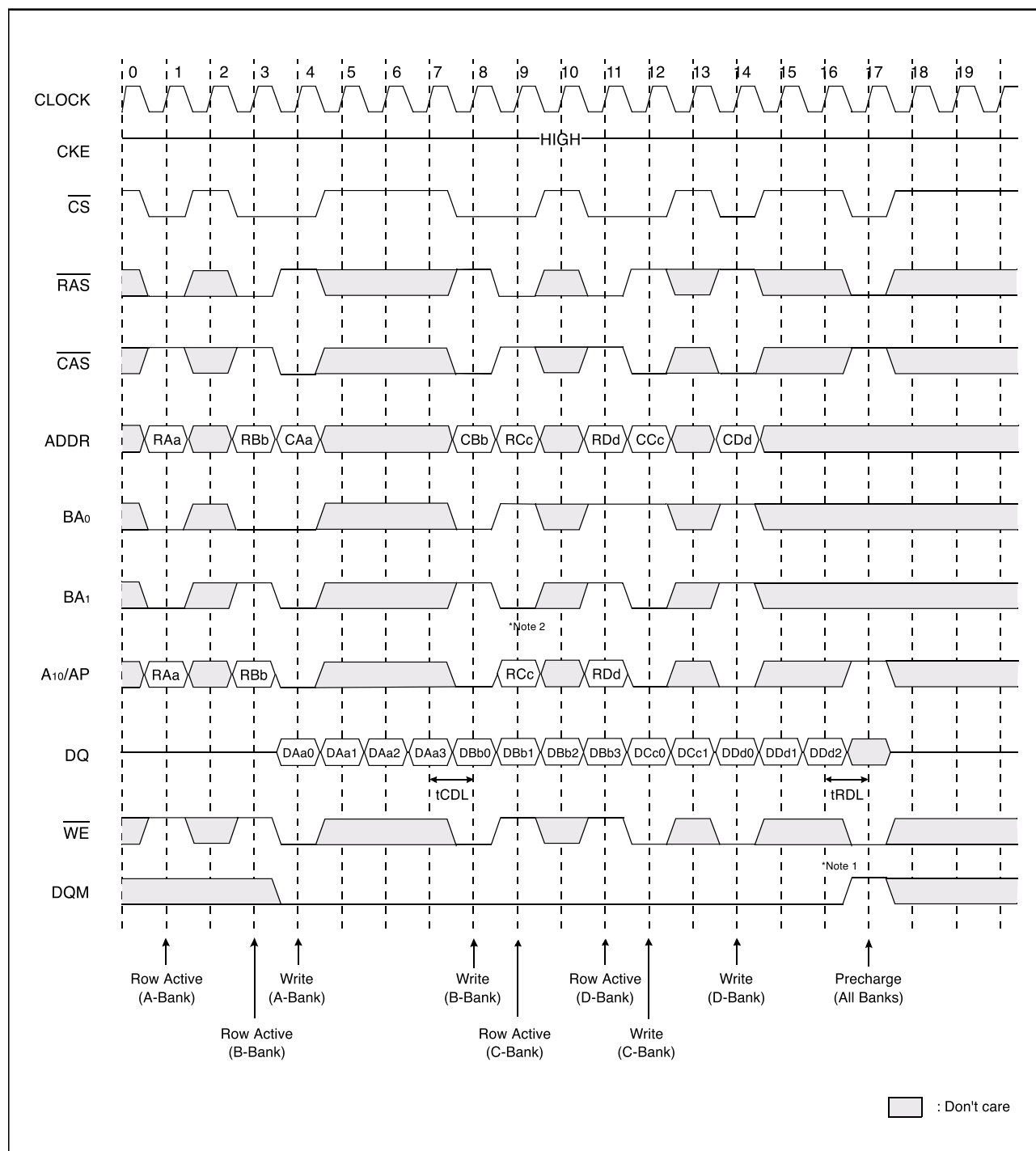
While configuring the software, you must set the timing register of SFR considering the clock speed and the DRAM spec.



* Note : 1. \overline{CS} can be don't cared when \overline{RAS} , \overline{CAS} and \overline{WE} are hih at the clock high going dege.

2. To interrupt a burst read by row precharge, both the read and the precharge banks must be the same.

3-2-5-2 SDRAM write timing



*Note : 1. To interrupt burst write by Row precharge, DQM should be asserted to mask invalid input data.
 2. To interrupt burst write by Row precharge, both the write and the precharge banks must be the same.

3-2-6 FS781 (FREQUENCY ATTENUATOR)

This system used FS741 for the main clock for EMI SUPPRESSION.

It spreads the source clock in a consistent bandwidth to disperse the energy gathered in order to attenuate the energy.

The capacitor value of the loop filter(PIN 4) is set depending on the source clock used or the spread bandwidth. Refer to FS781 Spec. for detail.

3-2-7 USB (Universal Serial Bus)

NS's USBN9602 is used as the interface IC and 48MHz clock is used.

When the data is received through the USB port, EIRQ1 SIGNAL is activated to send interrupt to CPU, then it directly sends the data to DRAM by IOCS4*&DRAMA(11) SIGNAL through DRAMD (24;31).

3-2-8 SRAM : 1MByte SRAM K6F1008U2C

It stores a variety of option data.

3-2-9 FAX Transceiver

3-2-9-1. GENERAL

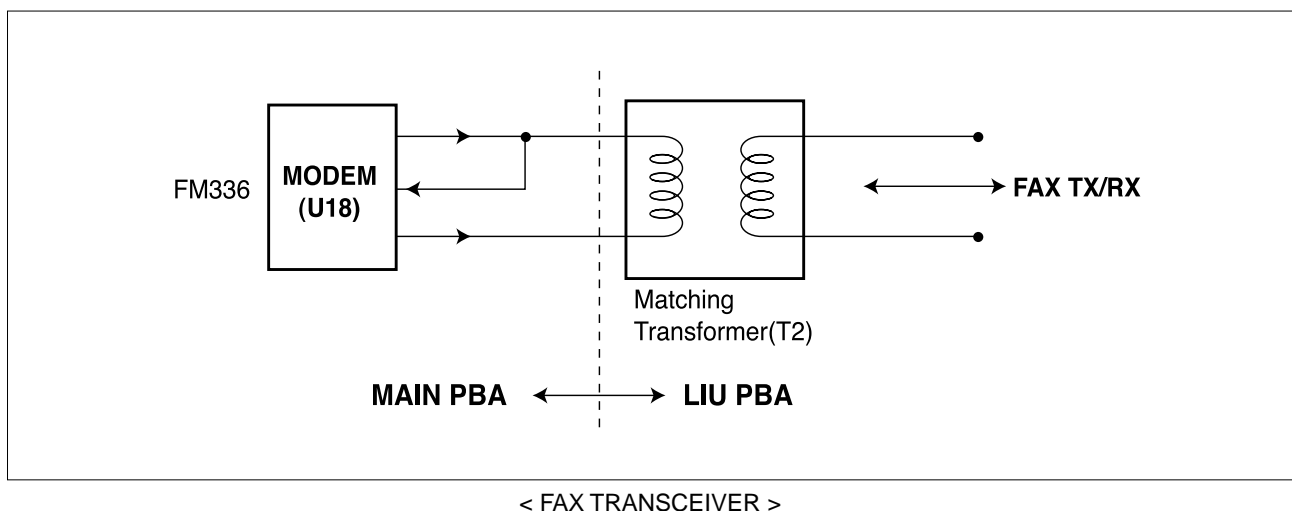
This circuit processes transmission signals of modem and between LIU and modem.

3-2-9-2. modem (u44)

FM336 is a single ship fax modem. It has functions of DTMF detection and DTMF signal production as well as functions of modem. TX A1, 2 is transmission output port and RX IN is received data input port. /POR signal controlled by MFP controller (U3:ARM946ES) can initialize modem (/M_RST) without turning off the system. D0-D7 are 8-bit data buses. RS0-RS4 signals to select the register in modem chips. /RS and /WR signals control READ and WRITE respectively. /IRQ is a signal for modem interrupt.

Transmission speed of FM336 is supported up to 33.6k.

The modem is connected to LINE through transformer directly.



3-3 Scanner

3-3-1 SUMMARY

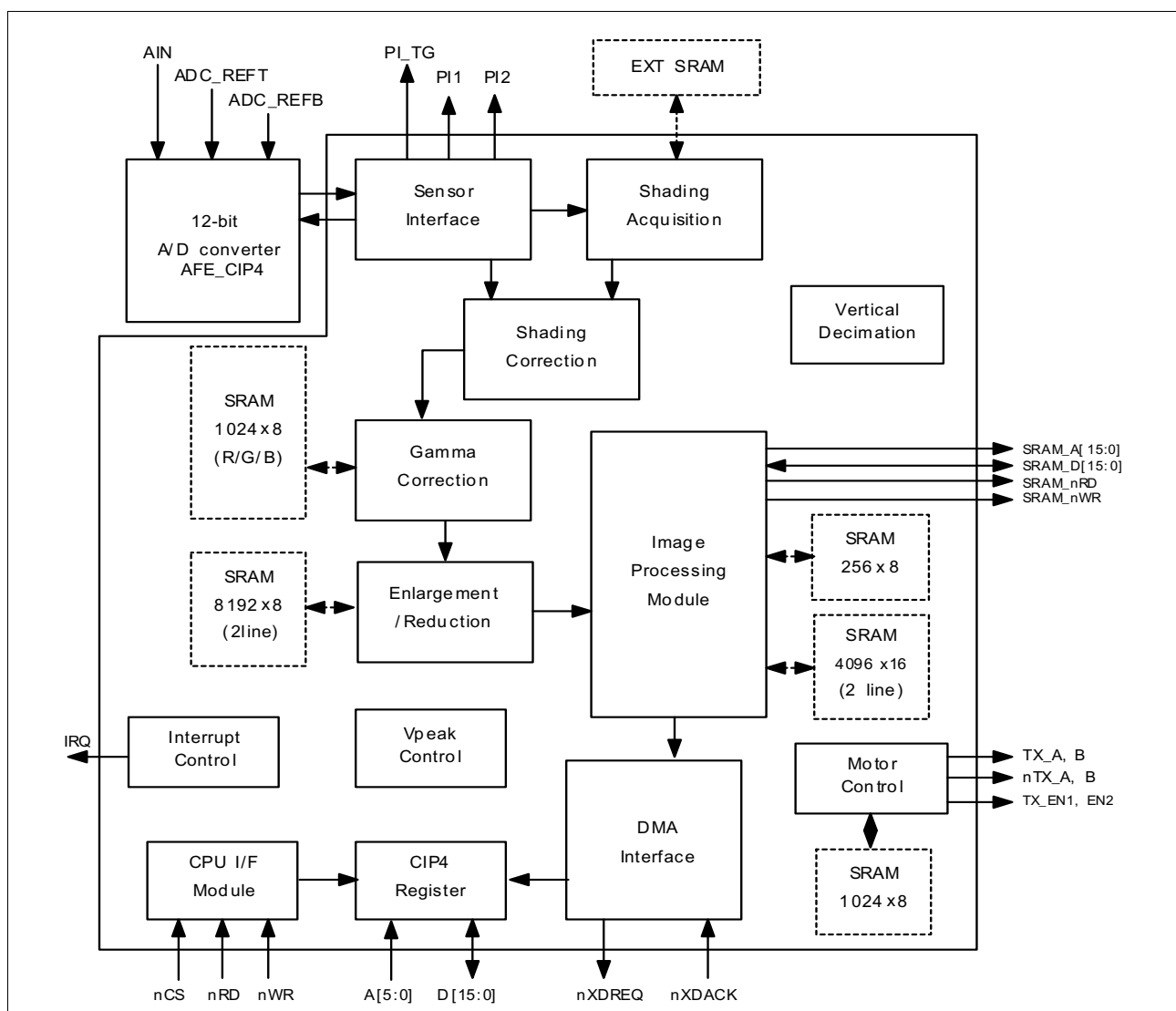
This flat-bed type device to read manuscripts has 600dpi CCD as an image sensor. There is one optical sensor for detecting CCD home position and Scan-end position. The home position is detected by an optical sensor which is attached to the CCD Module. The Scan-end position is calculated by number of motor step.

CCD

Charge Coupled Device improves productivity and allows a compact design.

This machine uses a color CCD.

- Minimum Scan Line Time for One Color : 2.5mSec
- Light Source Power : +18V
- Maximum Pixel frequency : 10MHz
- Effective Sensor Element : 5340 X 3
- Clamp Level : 0.7~ 0.8V
- Bright Output : MIN 0.8V



<Block Diagram>

3-3-2 Key Features

Overview

- (1) 0.5μm C-MOS process(TLM), 208-PIN QFP, STD85 library
- (2) Frequency : Max PLL 80 MHz
- (3) On-Chip oscillator
- (4) Method : Raster scanning method
- (5) Image Sauce : 300/400/600dpi CIS & CCD
- (6) Scanning Mode
 - color gray image: each 8 bits / RGB
 - mono gray image: 8 bits / pixel
 - binary image: 1 bit / pixel (for text/photo/mixed mode)
- (7) Maximum scanning width : A3, 600dpi (8K effective pixels)
- (8) Ideal MSLT (A4, 600/300dpi)
 - color gray image: 3x5Kx80nsec = 1.2msec (7/28 CPM)
 - mono gray image: 1x5Kx80nsec = 0.4msec (21/84 CPM)
 - binary image: 1x5Kx80nsec = 0.4msec (21/84 CPM)
- (9) A/D conversion depth : 12bits

Pixel processing structure

- Minimum pixel processing time : 4 system clocks
- High speed pipelined processing method
(Shading correction, Gamma correction, Enlargement/Reducement, and Binarization)

Shading Correction

- (1) White shading correction support for each R/G/B
- (2) White shading data memory : 3x8Kx12bits = 288Kbits → 384Kbits (external)
- (3) Black shading data memory : 3x8Kx12bits = 288Kbits → 384Kbits (external)

Gamma Correction

- (1) Independent Gamma table for each RGB component
- (2) Gamma table data memory : 3x1Kx8bits = 24Kbits (internal)

Binarization (mono)

- (1) 256 Gray's halftone representation for Photo document : 3x5 EDF(Error Diffusion) method proposed by Stucki.
- (2) LAT(Local Adaptive Thresholding) for Text document :
 - use of 5x5 LOCAL WINDOW (TIP ALGORITHM)
 - ABC(Automatic Background Control) :Tmin Automatic change
- (3) Mixed mode processing for text/photo mixed document
- (4) EDF data memory : 2x4Kx16bits = 128Kbits (internal)
- (5) LAT data memory : 4x4Kx16bits = 256Kbits (external)

Scaling of input image

- (1) Scaling factor
 - Horizontal direction: 25 ~ 800% by 1% unit
 - Vertical direction: 25 ~ 100% by 1% unit
- (2) Scaling data memory : 2x8Kx8bits = 128Kbits (internal)

Intelligent scan motor controller

- (1) Automatic acceleration/deceleration/uniform velocity
- (2) Data memory : 256x16bits = 4Kbits (internal)

Auto-Run

Automatic CLK_LINE (line processing start control) and •TG (line scan start control) signal generation|

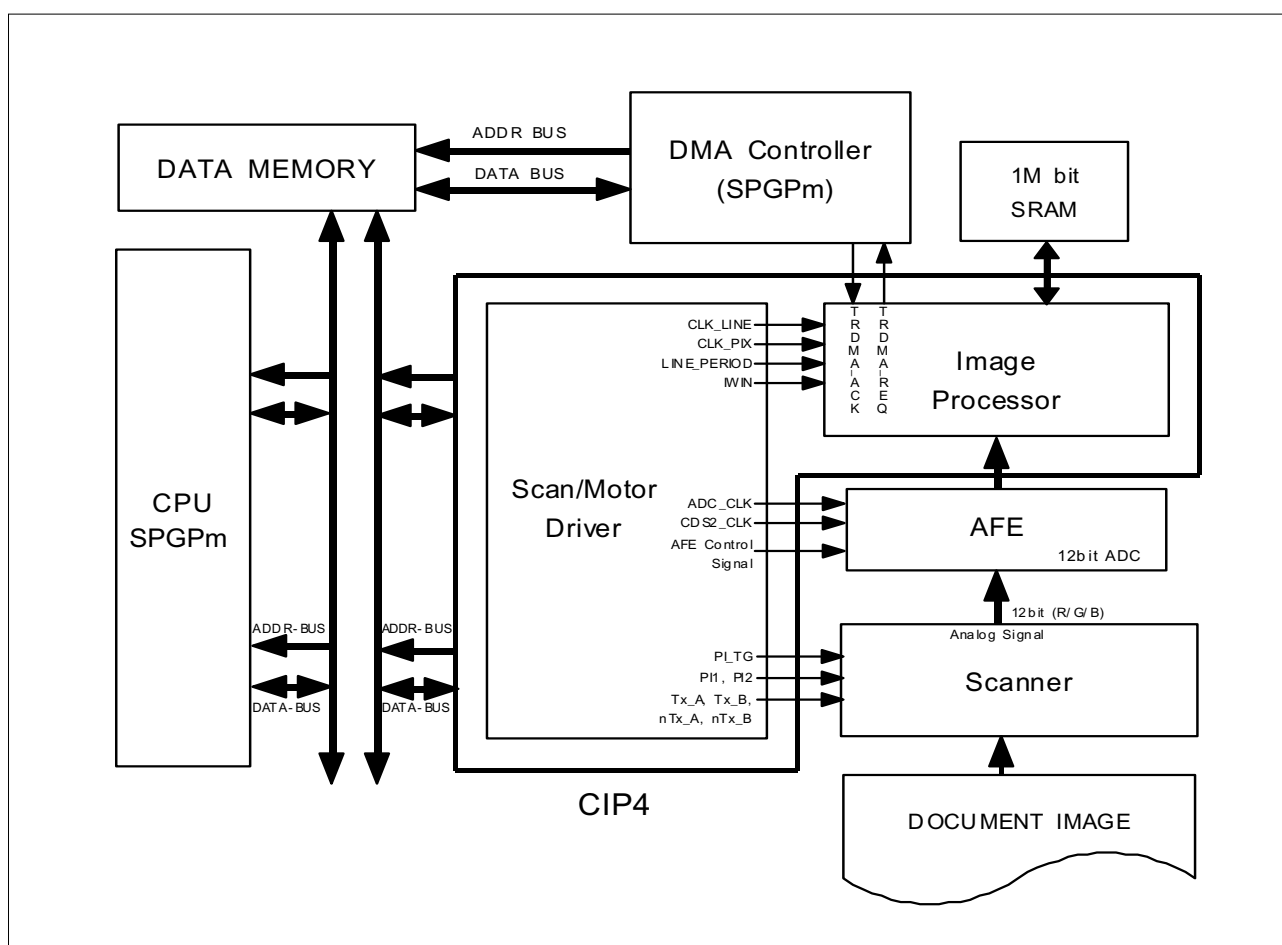
- (1) Available resynchronization of øTG signal
- (2) programmable øTG's period & CLK_LINE's occurrence number

Processed data output format in DTM(Data Transfer Module)

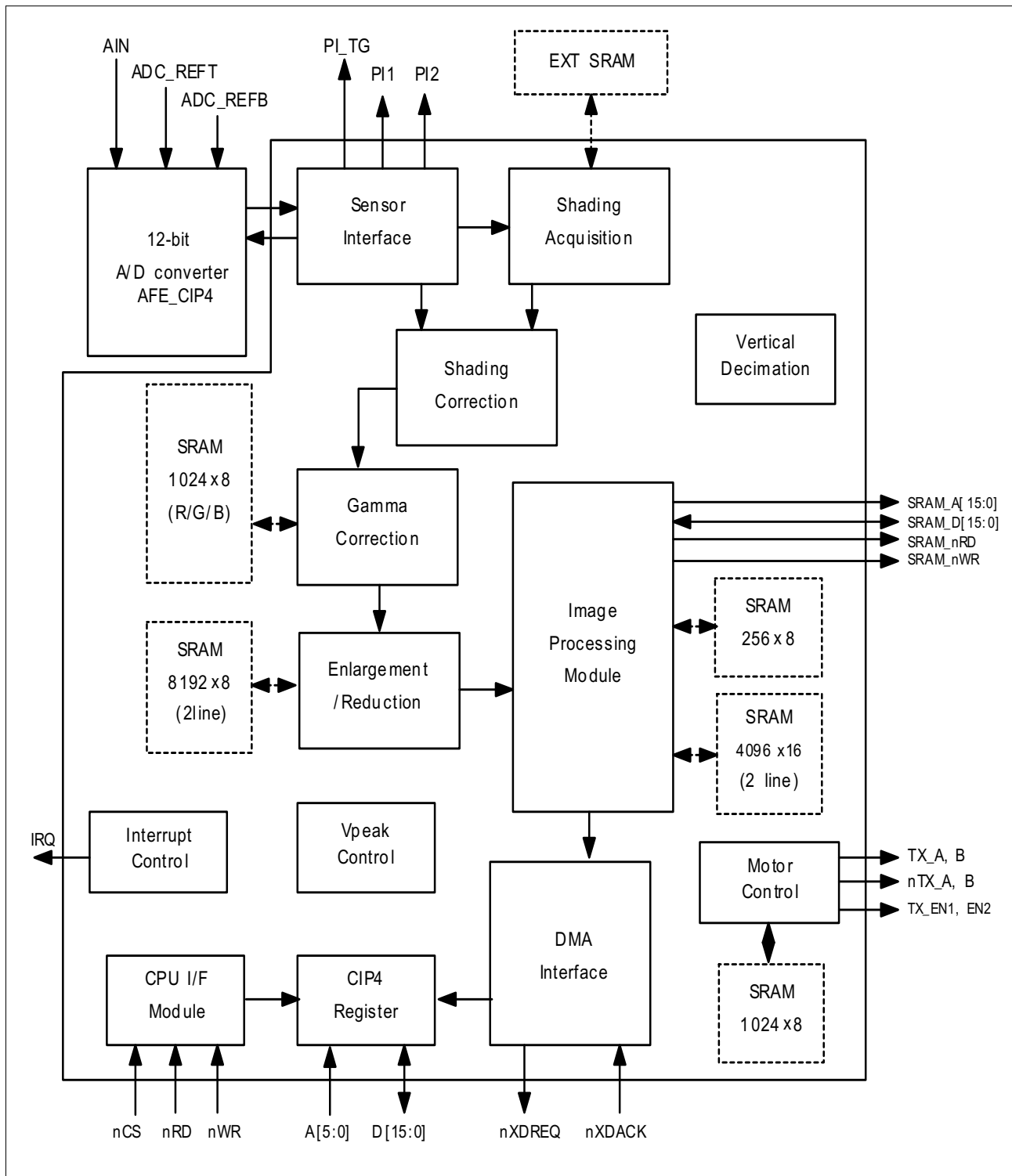
- (1) DMA mode : Burst/On-demand mode
- (2) CDIP I/F : LINE_SYNC, PIXEL_SYNC, PIXEL_DATA[7:0]

36 General Purpose Input/Output : 8(GPO), 28(GPIO)

Black/White reversion, and Image Mirroring support



<External interface with CIP4>



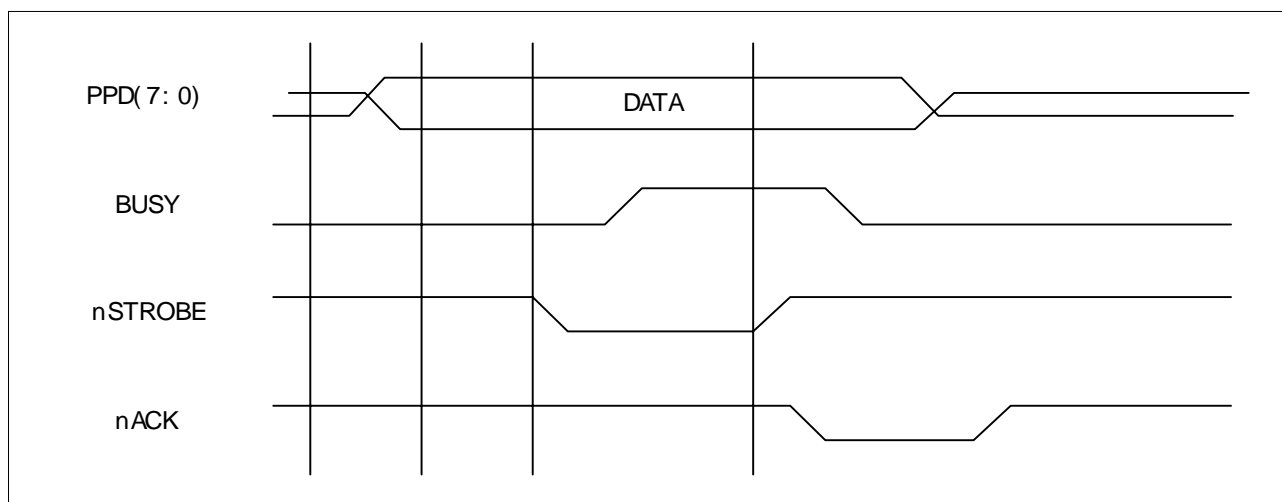
<Block diagram of CIP4>

3-4 HOST INTERFACE:

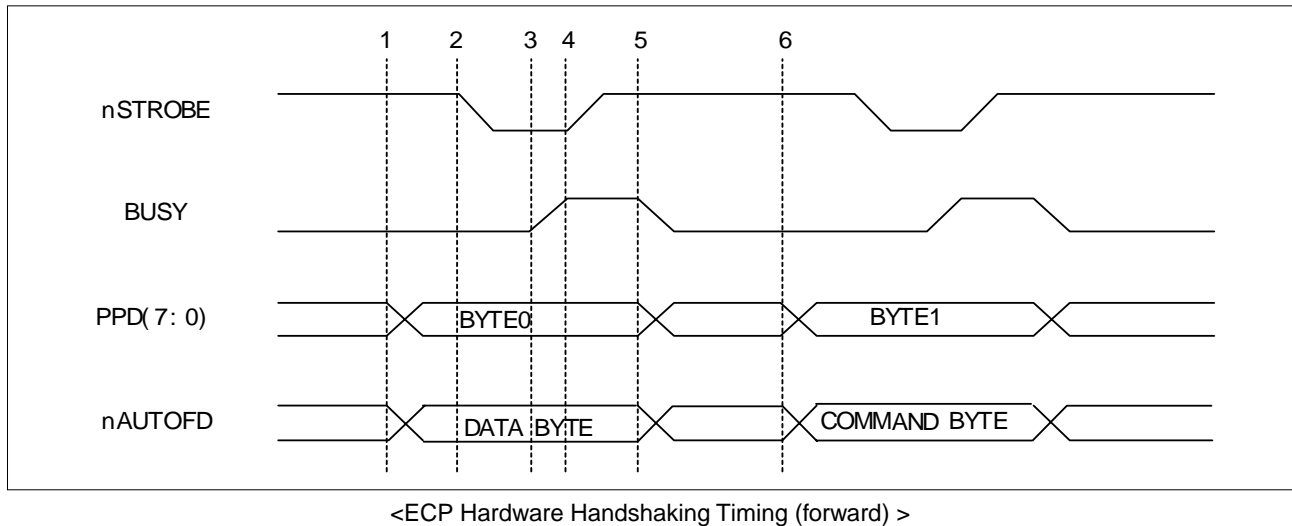
Referred to IEEE 1284 standard.

3-4-1. Host Interface

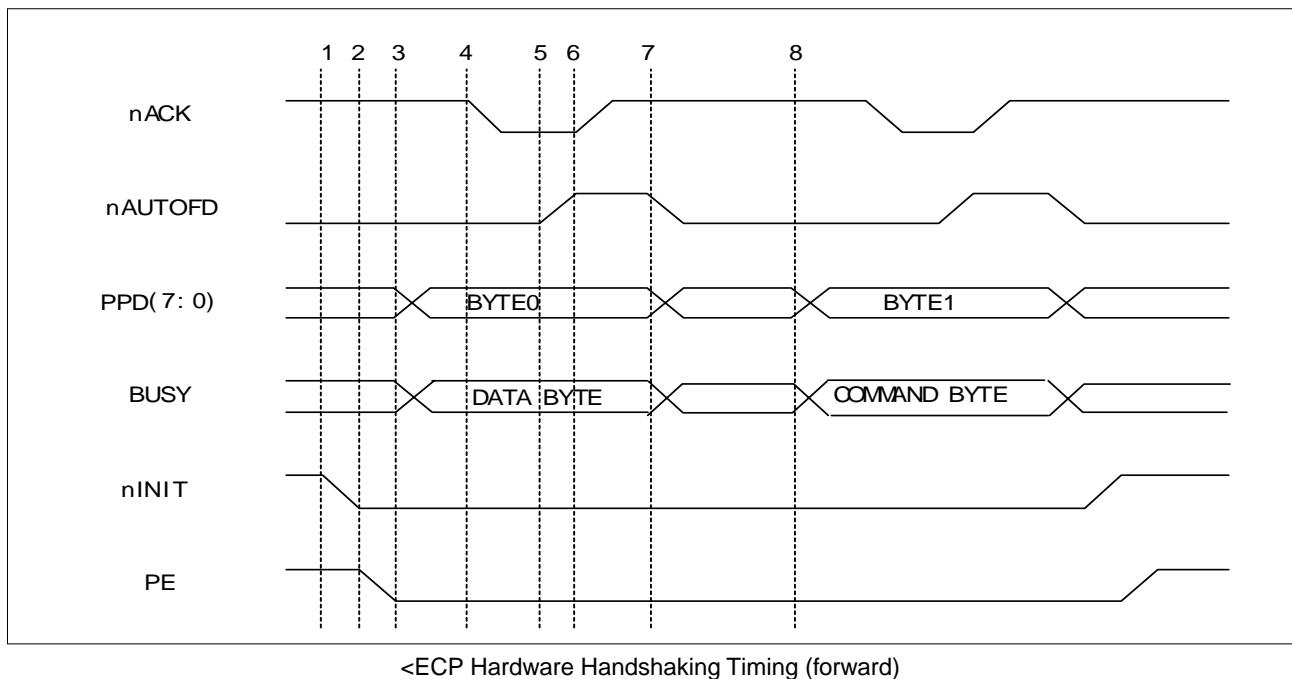
PARALLEL PORT INTERFACE PART ARM946ES has the Parallel Port Interface Part that enables Parallel Interface with PC. This part is connected to PC through Centronics connector. It generates major control signals that are used to actuate parallel communication. It is comprised of /ERROR, PE, BUSY, /ACK, SLCT, /INIT, /SLCTIN, /AUTOFD and /STB. This part and the PC data transmission method support the method specified in IEEE P1283 Parallel Port Standard (<http://www.fapo.com/ieee1284.html>). In other words, it supports both compatibility mode (basic print data transmitting method), the nibble mode (4bit data; supports data uploading to PC) and ECP (enhanced capabilities port: 8bits data - high speed two-way data transmission with PC). Compatibility mode is generally referred to as the Centronics mode and this is the protocol used by most PC to transmit data to the printer. ECP mode is an improved protocol for the communication between PC and peripherals such as printer and scanner, and it provides high speed two-way data communication. ECP mode provides two cycles in the two-way data transmission; data cycle and command cycle. The command cycle has two formats; Run-Length Count and Channel Addressing. RLE (Run-Length Count) has high compression rate (64x) and it allows real-time data compression that it is useful for the printer and scanner that need to transmit large raster image that has a series of same data. Channel Addressing was designed to address multiple devices with single structure. For example, like this system, when the fax/printer/scanner have one structure, the parallel port can be used for other purposes while the printer image is being processed. This system uses RLE for high speed data transmission. PC control signals and data send/receive tasks such as PC data printing, high speed uploading of scanned data to PC, upload/download of the fax data to send or receive and monitoring the system control signal and overall system from PC are all processed through this part.



<Compatibility Hardware Handshaking Timing>

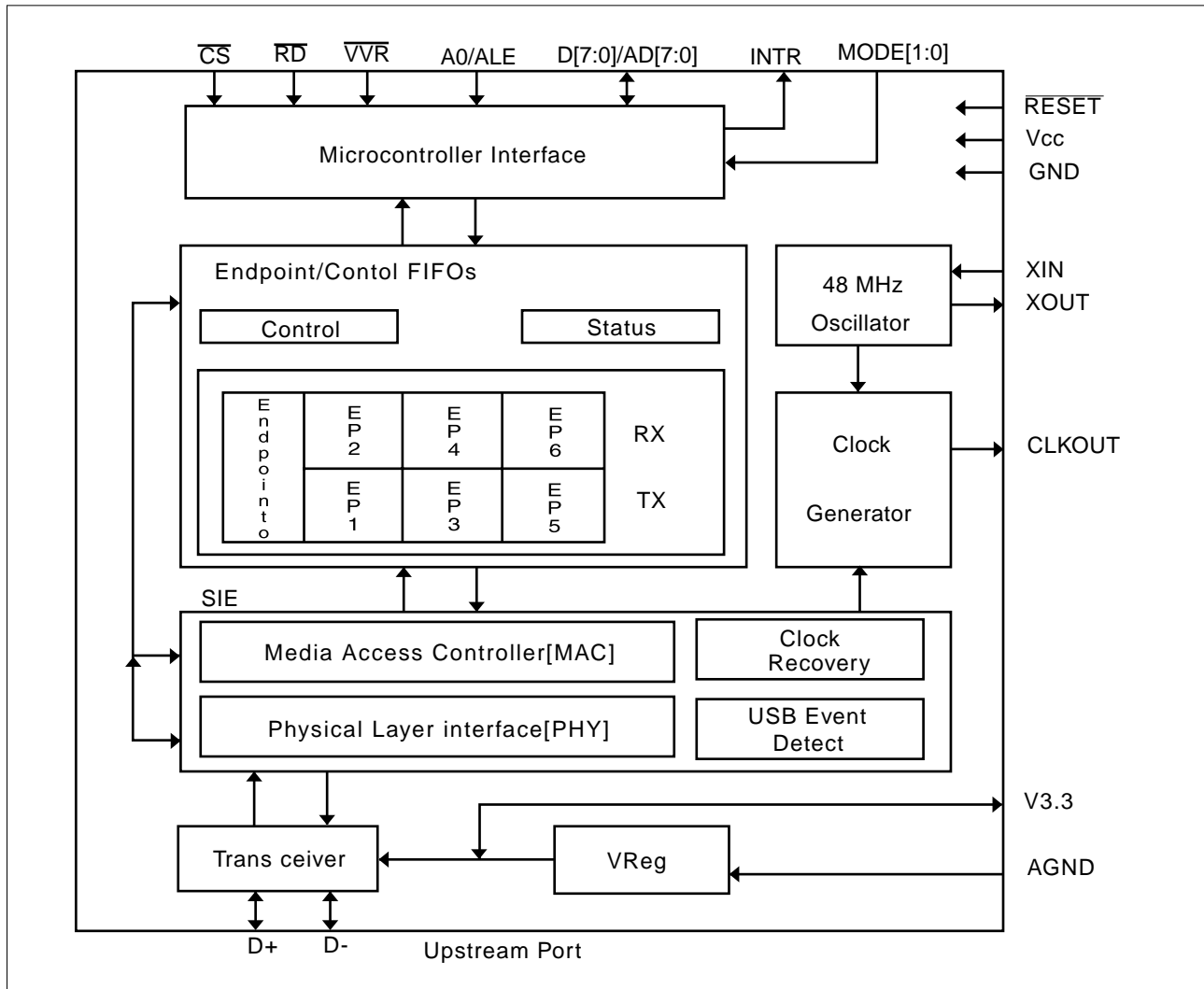


1. The host places data on the data lines and indicates a data cycle by setting nAUTOFD
2. Host asserts nSTROBE low to indicate valid data
3. Peripheral acknowledges host by setting BUSY high
4. Host sets nSTROBE high. This is the edge that should be used to clock the data into the Peripheral
5. Peripheral sets BUSY low to indicate that it is ready for the next byte
6. The cycle repeats, but this time it is a command cycle because nAUTOFD is low



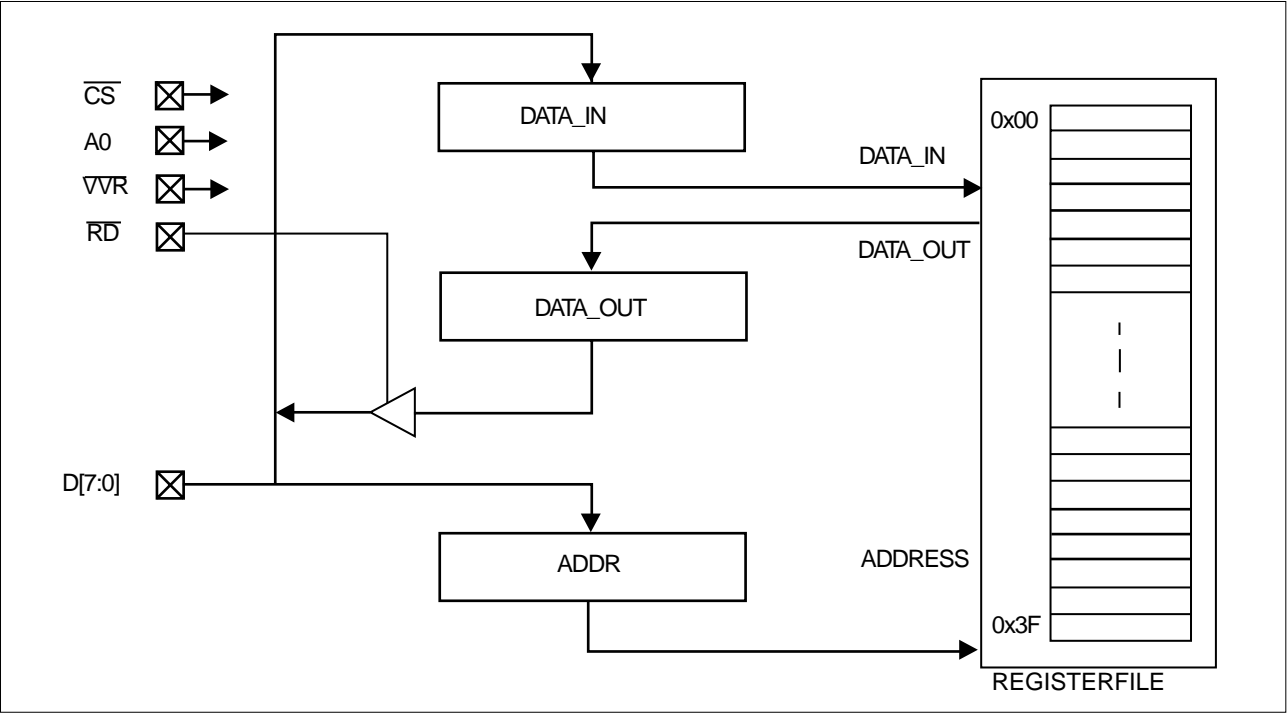
1. The host request a reverse channel transfer by setting nINIT low
2. The peripheral signals that it is OK to proceed by setting PE low
3. The peripheral places data on the data lines and indicates a data cycle by setting BUSY high
4. Peripheral asserts nACK low to indicate valid data
5. Host acknowledges by setting nAUTOFD high
6. Peripheral sets nACK high. This is the edge that should be used to clock the data into the host
7. Host sets nAUTOFD low to indicate that it is ready for the next byte
8. The cycle repeats, but this time it is a command cycle because BUSY is low

3-4-2 USB INTERFACE

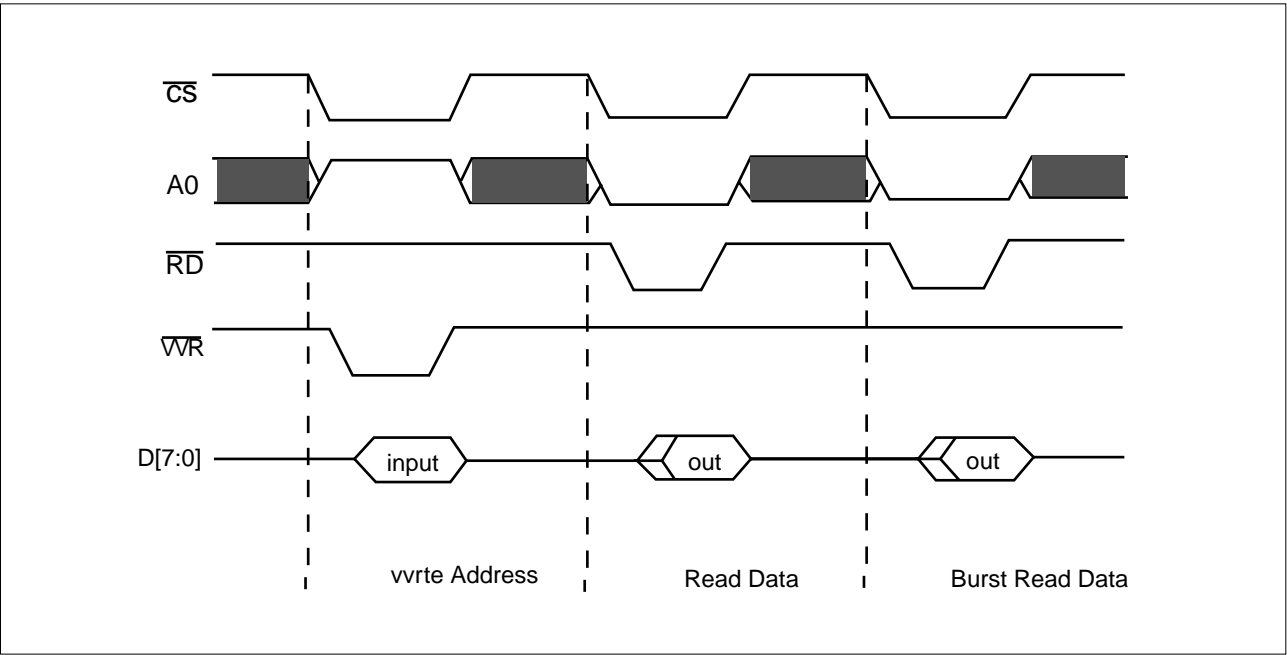


3-4-2-1 Features

- Full-Speed USB Node Device
- USB transceiver
- 3.3V signal voltage regulator
- 48 MHz oscillator circuit
- Programmable clock generator
- Serial Interface Engine consisting of Physical Layer Interface (PHY) and Media Access Controller (MAC), USB Specification 1.0 compliant
- Control/Status Register File
- USB Function Controller with seven FIFO-based End-points :
 - One bidirectional Control Endpoint 0 (8bytes)
 - Three Transmit Endpoints (2*32 and 1*64 bytes)
 - Three Receive Endpoints (2*32 and 1*64 bytes)
- 8-bit parallel interface with two selectable modes :
 - non-multiplexed
 - multiplexed (Intel compatible)
- DMA support for parallel interface
- MICROWIRE/PLUS Interface
- 28-pin SO package



<Non-Multiplexed Mode Interface Block Diagram>



<Non-Multiplexed Mode Basic Timing Diagram>

3-5 Engine Controller

3-5-1. Fuser Control / Thermistor Circuit

This circuit controls the heat lamp temperature to fix the transferred toner on the paper. It is comprised of the thermistor that has the negative resistance against the temperature and LM393 (voltage comparator) and transistor for switching.

The thermistor has the resistance value reverse proportional to the heat lamp surface temperature. The voltage value is read by #60 pin(AVIN2) of CPU referring to the parallel combined resistance with the resistor(R43) connected parallel to it and the voltage distribution of R29. The voltage read activates (inactivates) 'fuser' signal to high (or low) referring to the set temperature and when the 'fuseron' signal turns down(high) to low(high) by Q3 switching, the S21ME4 inside SMPS (PC3) turns on(off) and this eventually turns two-way thyristor(SY1) on(off) to allow(shut) AC voltage to the heat lamp.

LM393 is a H/W designed to protect the system when the software heat lamp control does not run normal. When the thermistor temperature goes up to 210°C, #1 pin's level (LM393) will turn low to turn the 'fuseron' signal to high. (forcefully shuts off Q3) In other words LM393 shuts off the heat lamp forcefully.

3-5-2. Paper Sensing Circuit

1) Cover Open Sensing

Cover Open Sensor is located on the right rear side of the printer. In case the right cover is open, it shuts +5V (LSU laser unit) and +24V(main motor, polygon motor of fixer LSU and HVPS) that are supplied to each unit. It detects the cover opening through CPU. In this case, the red LED of the OP Panel LED will turn on.

2) Paper Empty Sensing

The paper empty sensor (photo interruptor), located inside bottom of the bin cassette detects paper with the actuator connected to it and informs the CPU of whether there is paper. When there is no paper in the cassette, the red LED of the OP panel LED will turn on to tell the user to fill the cassette with papers.

3) Paper Feeding

When the paper is fed into the set and passes through the actuator of the feed sensor unit, transistor inside the photo interrupter will turn on, 'nFEED' signal will turn low and inform CPU that the paper is currently fed into the system. CPU detects this signal and sprays video data after certain time (related to paper adjustment). If the paper does not hit the feed sensor within certain time, CPU detects this and informs as "Paper Jam0" (red LED on the OP panel will turn on).

4) Paper Exit Sensing

The system detects the paper going out of the set with the exit sensor assembled to the actuator attached to the frame. If CPU does not turn back high a while after the paper hits the exit sensor, CPU detects this and inform as "Paper Jam2" (red LEDs on the OP panel will turn on).

3-5-3. LSU Circuit

1) Polygon Motor Unit (actuated by +24V)

The polygon motor inside LSU rotates by the 'PMOTOR' signal. When it reaches the motor constant velocity section through the initial transient (transient response) section, it sends the 'nLREADY' signal to the CPU.

The 'clock' pin is the pin that receives clock of the required frequency when LSU uses external CLK as the motor rotational frequency. Currently the external clock circuit is located in the HVPS and $1686\text{Hz} = 6.9083\text{MHz (crystal frequency)} \div 212(74\text{HC}4060\text{N IC})$, is used as the rotational frequency of the polygon motor.

2) Laser Unit (actuated by +5V)

After laser is turned on by 'nLD_ON' signal, it is reflected by 6 mirrors (polygon mirror) attached to the polygon motor and performs scan in horizontal way. When the laser beam hits the corner of the polygon mirror, it generates 'nHSYNC' signal (pulse) and the CPU forms the left margin of the image using this signal (horizontal synchronous signal).

3-5-4. Fan/Solenoid Actuation Circuit

The fan actuation circuit its power using NPN TR. When it receives 'FAN' signal from the CPU. The TR will turn on to make the voltage supplied to the fan to 24V in order to actuate the fan.

The solenoid is actuated in the same way. When it receives control signal from the CPU, the solenoid for paper feeding is actuated by switching circuit.

D29(1N4003) diode is applied to the both ends of the output terminal to protect Q22(KSC1008-Y) from noise pulse induced while the solenoid is de-energized.

3-5-5. PTL Actuation Circuit

PTL actuation circuit switches its power using NPN TR.

3-5-6. Motor Actuation Circuit

Motor actuation circuit is determined while selecting the initial driver IC (provided by the vendor). This system uses TEA3718(U57, U58), A2918(U59)'s motor driver IC. However, the sensing resistance (R273, R274, R292, R293) and reference resistance (R284, R289, R294, R295) can vary depending on the motor actuation current value.

It receives motor enable signal (2 phase) from CPU and generates bipolar pulse (constant-current) and sends its output to stepping motor input.

3-5-7. High Voltage Power Supply

3-5-7-1. Summary

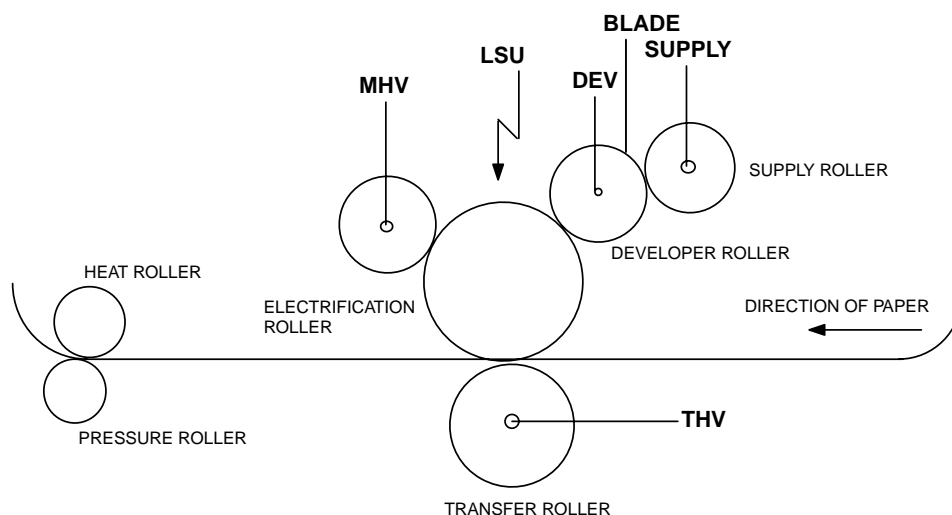
It is the high voltage power supply that has DC+24V/DC+5V (used for the image forming device in OA digital picture developing method) as the rated inputs. It supplies electrifying voltage (MHV), supply voltage (SUPPLY), developing voltage (DEV), blade voltage (BLADE) and transferring voltage (THV).

Each high voltage supply shows the voltage required in each digital picture process.

3-5-7-2. Digital Picture Process

Digital picture developing method is widely used by copy machine, laser beam printer and fax paper.

The process is comprised of electrification, exposure, develop, transfer and fixing.



First, in the electrification process, retain constant charge at approx. -900V for the electric potential on the OPC surface by electrifying OPC drum at approx. -1.4KV through the electrification roller.

The electrified surface of OPC is exposed responding to the video data by the LSU that received print command due to rotation. The unexposed non-video section will retain the original electric potential of -900V, but the electric potential of the image area exposed by LSU will be approx. -180V that it will form the electrostatic latent image. The surface of the photo-conductive drum where the electrostatic latent image is formed reaches the developer as the drum rotates. Then the electrostatic latent image formed on the OPC drum is developed by the toner supplied to the developing roller by supplying roller and it is transformed into visible image. It is the process to change the afterimage on the OPC drum surface formed by LSU into visible image by the toner particles.

While the supply roller energized with -450V by HVPS and the developer roller energized with -300V rotate in the same direction, it keeps the toner particles between two rollers supplied to OPC drum in negative state by the friction between two rollers.

The toner supplied to the developer roller is biased to bias electric potential by the developer roller and transferred to the developing area. After (-) toner is attached to the developer roller, it will move to the exposed high electric potential surface (-180V) rather than to the unexposed low electric potential surface (-900V) of the developer roller and OPC drum. Eventually the toner will not settle in the low electric potential surface to form the visible image.

Later, the OPC drum continues to rotate and reaches to transfer location in order to accomplish the transfer process.

This process transfers the (-)toner on the transfer roller to the printing paper by the transfer roller. The (-)toner attached to the OPC drum will be energized to hundreds to thousands of the (+)transfer voltage by HVPS. The (+)electrostatic force of the transfer roller generated has higher adhesiveness than the (-)toner OPC drum and thus it moves to the surface of the paper passing through the transfer roller.

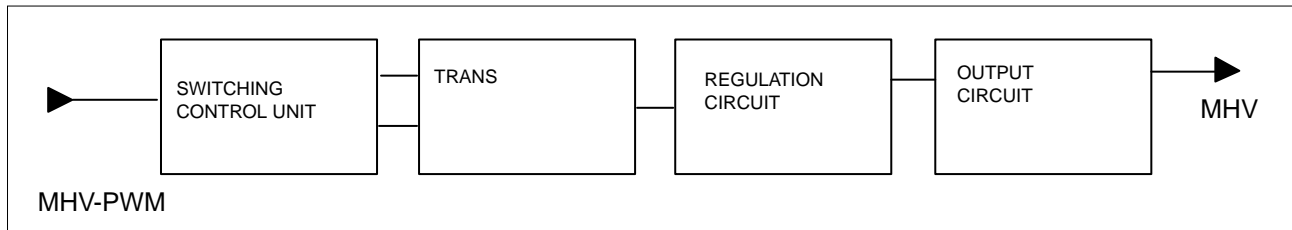
The toner transferred to the paper with weak electrostatic force is fixed to the paper by the pressure and heat of the fixer composed of pressure roller and heat roller.

The toner attached to the paper is melted by applying the heat (approx. 180°C) from the heat roller and the pressure (approx. 4kg) from the pressure roller. After the fixing process, the paper is sent out of the set to finish the printing process.

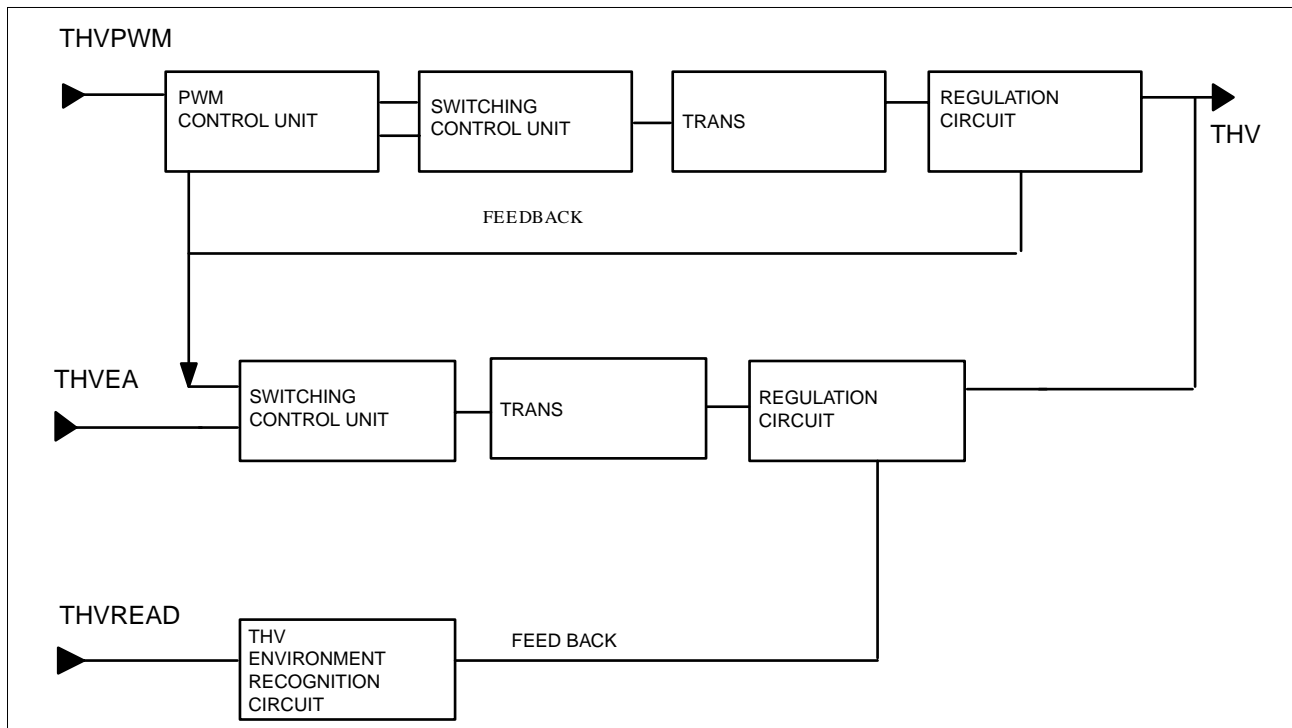
3-5-7-3. Organization of the Device

HVPS is comprised of electrification output unit, bias output unit and transfer output unit.

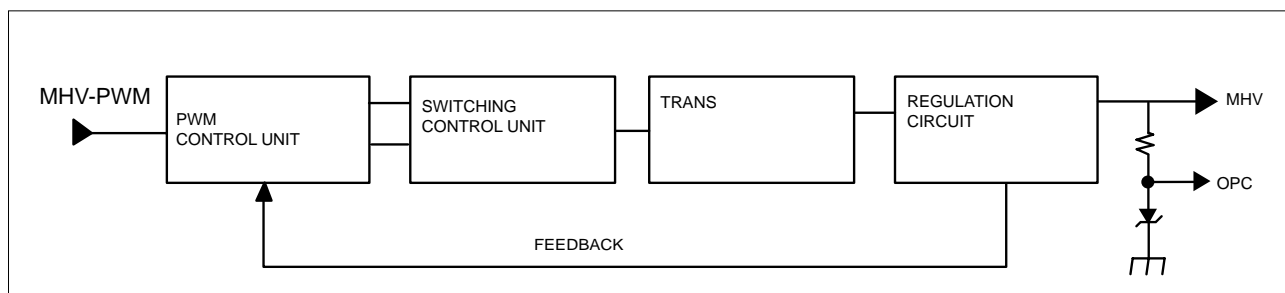
- 1) Input Unit
- 2) Electrification Output (Enable) Unit: MHV (Main High Voltage)
- 3) Bias Output (Enable) Unit: DEV (Development Voltage)/Supply(Supply Voltage)/BLADE(Blade Voltage)
- 4) Transfer '+' Output (Enable) Unit: THV(+)(Transfer High Voltage(+))
- 5) Transfer '-' Output (Enable) Unit: THV(-)(Transfer High Voltage(-))
- 6) Switching Unit
- 7) Feedback Unit
- 8) Regulation Unit
- 9) Output Unit



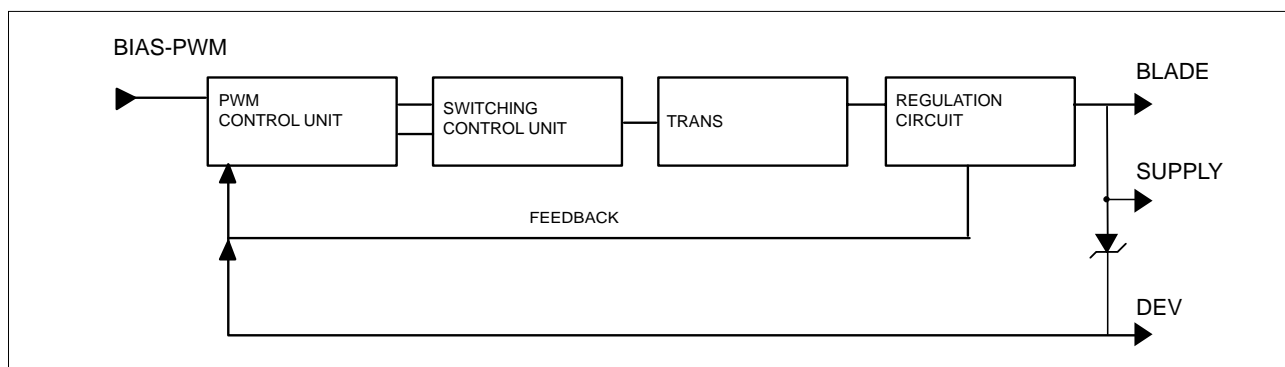
<Electrification Unit Block-Diagram>



<Transfer Output Unit Block Diagram>



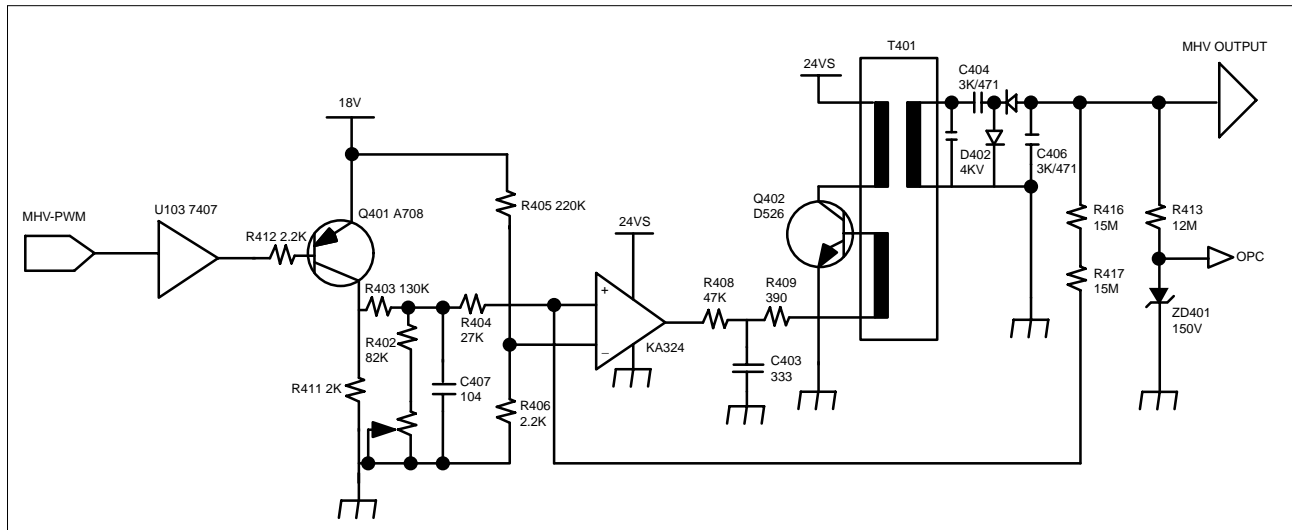
<MHV Output unit Block Diagram>



<BIAS Output Unit Block Diagram>

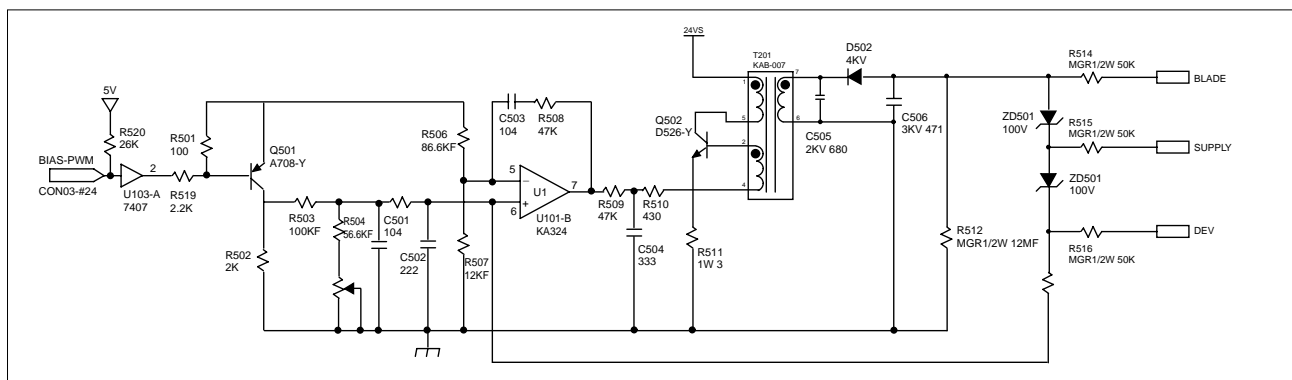
3-5-7-4 MHV (Electrification Output Enable)

Electrification Output Enable is the electrification output control signal 'PWM-LOW ACTIVE'. When MHV-PWM LOW signal is received, Q401 turns on and the steady voltage will be accepted to the non-inverting terminal of OP-AMP 324. As the voltage higher than the inverting reference voltage of OP-AMP, which is set to R405 and R406, OP-AMP output turns high. This output sends IB to the TRANS auxiliary wire through current-restricting resistance Q402 via R408 and C403 and Q402 turns on. When the current is accepted to Q402, Ic increases to the current proportional to time through the T401 primary coil, and when it reaches the Hfe limit of Q402, it will not retain the "on" state, but will turn to "off". As Q402 turns 'off', TRANS N1 will have counter-electromotive force, discharge energy to the secondary unit, sends current to the load and outputs MHV voltage through the high voltage output enable, which is comprised of Regulation-circuit.



3-5-7-5 BIAS (supply/dev/blade output unit)

BIAS (Electrification Output Enable) Electrification Output Enable is the electrification output control signal 'PWM-LOW ACTIVE'. When BIAS-PWM LOW signal is received, Q501 turns on and the steady voltage will be accepted to the non-inverting terminal of OP-AMP 324. As the voltage higher than the inverting reference voltage of OP-AMP, which is set to R506 and R507, OP-AMP output turns high. This output sends IB to the TRANS auxiliary wire through current-restricting resistance Q502 via R509 and C504 and Q502 turns on. When the current is accepted to Q502, Ic increases to the current proportional to time through the T201 primary coil, and when it reaches the Hfe limit of Q502, it will not retain the "on" state, but will turn to "off". As Q502 turns 'off', TRANS N1 will have counter-electromotive force, discharge energy to the secondary unit, sends current to the load and outputs DEV voltage through the high voltage output enable, which is comprised of Regulation-circuit.



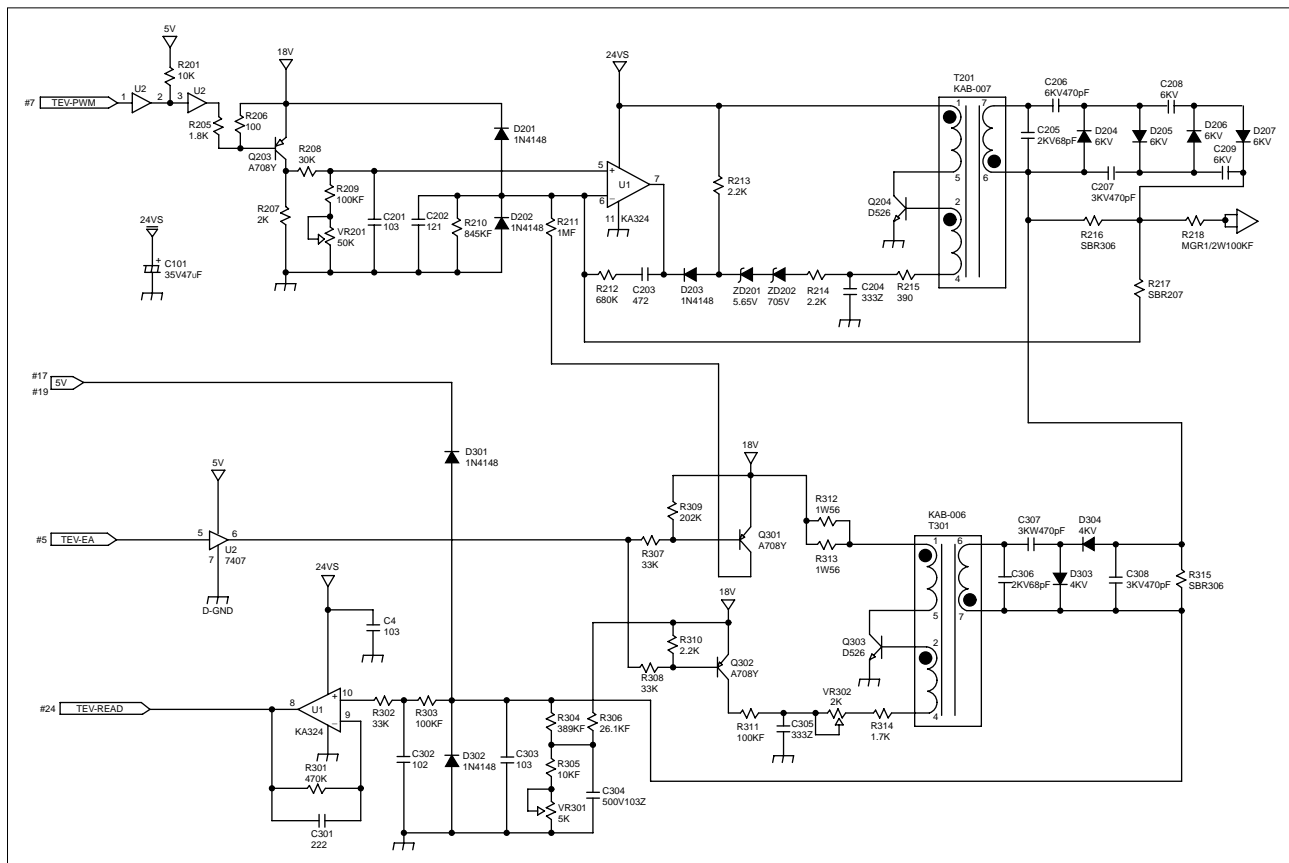
3-5-7-6. THV(THV(+)/THV(-) Output Unit)

Transfer(+) output unit is the transfer output control signal 'PWM-LOW ACTIVE'.

When THV-PWM LOW signal is received, Q203 turns on and the steady voltage will be accepted to the non-inverting terminal of OP-AMP 324. As the voltage is higher than the inverting reference voltage of OP-AMP, OP-AMP output turns high.

The 24V power adjusts the electric potential to ZD201 and ZD202, sends IB to TRANS auxiliary wire through current-restricting resistance R215 via R212 and C204, and eventually Q204 will turn on. When the current is accepted to Q402, Ic increases to the current proportional to time through the T201 primary coil, and when it reaches the Hfe limit of Q204, it will not retain the "on" state, but will turn to "off". As Q402 turns 'off', TRANS N1 will have counter-electromotive force, discharge energy to the secondary coil, sends current to the load and outputs THV voltage through the high voltage output enable, which is comprised of Regulation- circuit. The output voltage is determined by the DUTY width. Q203 switches with PWM DUTY cycle to fluctuate the output by fluctuating the OP-AMP non-inverting end VREF electric potential, and the maximum is output at 0% and the minimum, at 100%. Transfer(-) output unit is THV-EA 'L' enable.

When THV-EA is 'L', Q302 turns on and the VCE electric potential of Q302 will be formed and sends IB to TRANS auxiliary wire through R311, C305 and VR302 via current-restricting resistance R314, and eventually Q303 will turn on. When the current is accepted to Q303, Q303's Ic increases to the current proportional to time through the T301 primary coil, and when it reaches the Hfe limit of Q303, it will not retain the "on" state, but will turn to "off". As Q303 turns 'off', TRANS N1 will have counter-electromotive force, discharge energy to the secondary coil, send current to load and output THV(-) voltage through the high voltage output enable, which is comprised of Regulation- circuit.



3-5-7-7. Environment Recognition

THV voltage recognizes changes in transfer roller environment and allows the voltage suitable for the environment in order to realize optimum image output. The analog input is converted to digital output by the comparator that recognizes the environmental changes of the transfer roller. It is to allow the right transfer voltage to perform appropriate environmental response considering the environment and the type of paper depending on this digital output by the programs that can be input to the engine controller ROM.

This environment recognition setting is organized as follows: First, set the THV(+) standard voltage. Allow 200M Ω load to transfer output, enable output and set the standard voltage 800V using VR201. Then set 56 (CPU's recognition index value) as the standard using VR302.

This standard value with CPU makes sure that the current feedback is 4 μ A when output voltage is 800V and load is 200M Ω .

If the load shows different resistance value when 800V is output, the current feedback will also be different and thus the index value will also be different. according to the index value read by CPU, the transfer voltage output will differ according to the preset transfer table.

The changes in transfer output required by each load is controlled by PWM-DUTY.

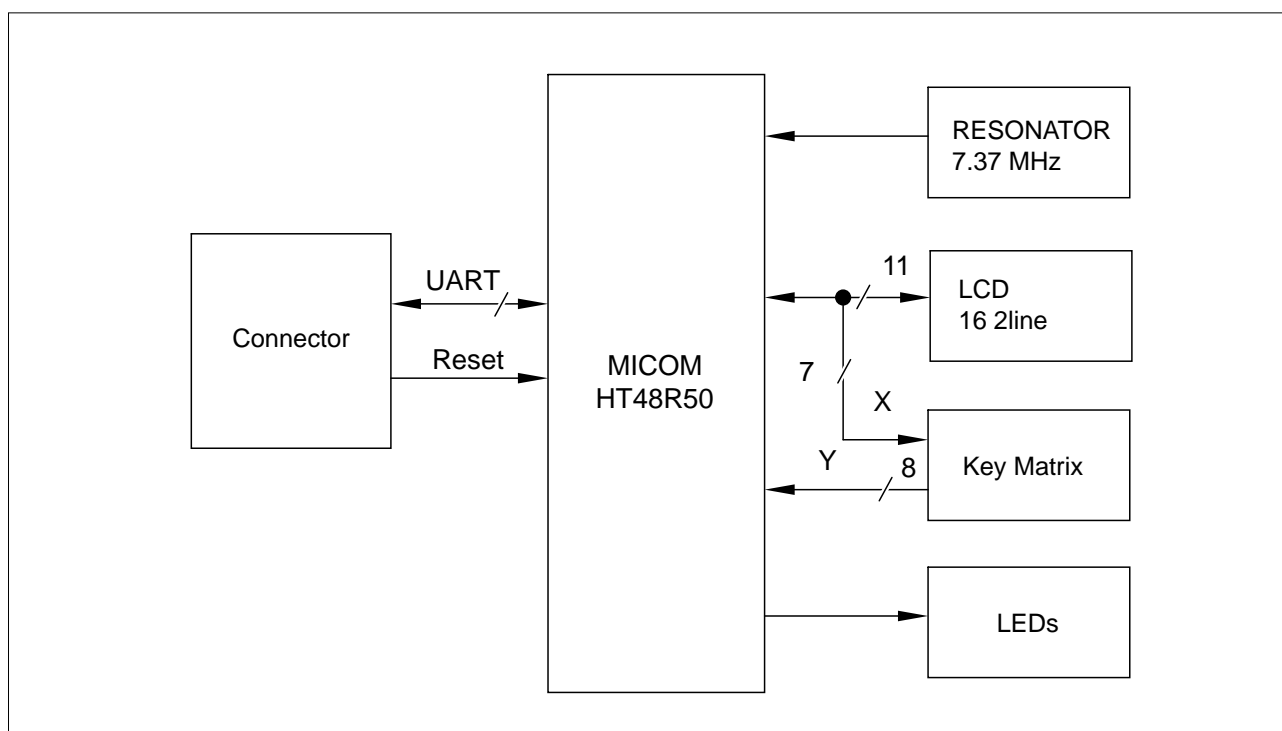
3-6 OPE PBA

3-6-1 SUMMARY

OPE Board is separated functionally from the main board and operated by the micom(HT48R50) in the board. OPE and the main use UART (universal asynchronous receiver/transmitter) channel to exchange information. OPE reset can be controlled by the main. OPE micom controls key-scanning and LCD and LED display. If there occurs an event in OPE (such as key touch), it sends specific codes to the main to respond to the situation and the main analyzes these codes and operates the system. For example, if the main is to display messages in OPE, the main transmits data through UART line to OPE according to the designated format and OPE displays this on LCD, LED. OPE's sensing is also transmitted to the main through UART line and then the main drives necessary operation.

OPE PBA consists of U1(MICOM, HT48R50), LCD, key matrix, LED indicators. Refer to OPE Schematic Diagram and Wiring Diagram sections of this manual.

- Signals from the key matrix are delivered to U1 input pin group (D1~D6)
- U1 pin 48 (TX DATA) is the UART code sent to MAIN PBA.
- Display from the controller is received at U1 pin 5(RX DATA).
- LCD drive signals are sent from U1 P2-x pin group, P3-4~P3-6 pins.
- Machine status LED drive signals are sent from U1 LED0~LED7.



<OPE BLOCK DIAGRAM>

3-7 LIU PBA

3-7-1. SUMMARY

LIU WIRE CONNECTS Main B'D's MODEM AND LINE PARTS, AND IMPEDANCE MATCHING (AC, DC), RING DETECTION PART and LINE SEIZURE (DIALER).

3-7-2. DC MATCHING PART

Normal movement range of LIU is 12mA ~ 9mA.

Adapting CTR21 standard, the regulation limits to 60mA CURRENT flow through the terminal.

Therefore, select (*:for EU PIT) Option to connect necessary items then the current through LIU will not exceed 60mA.

- CTR21 Standard(Europe) : 12mA~60mA • OTHER Standard (U.S.) : 12mA~90mA
- DC has a character to pass through the LINE. And with Q1 (VN2410) GATE section's LINE INPUT current and Q1 Source connection to R20, can be decided as follows :
- $-V_{DCR} = V_{L1} + I_{LINE} \times R_{20}$
 (VDCR : Tip-Ring CD Voltage, ILINE :
 Current flow) V_{L1} :Line Input Voltage, $V_{L1}=V_{BD1}+V_{CE}(Q2)+V_{DS}(Q1)$

3-7-3. AC MATCHING PART

Basic LIU's AC IMPEDANCE is 600 and uses R47. 48. C36 to possibly control combined IMPEDANCE.

- U.S. Usage : A terminal IMPEDANCE $\approx 600W(\pm 30\%)$
- CTR21 : A Terminal IMPEDANCE $\approx 270+750W//150nF$

3-7-4. DIALER PART

*MF DIAL

DTMF Dialing is controlled by MODEM and should be selected by appropriate LEVEL and On-off Time output based on each countries' own National specification.

- Freq. Tolerance : $\pm 1.5\%$

High Group : 1209, 1336, 1477, 1633Hz

Low Group : 697, 770, 852, 941 Hz

| | U.S. Usage | CTR21 |
|-----------------|---------------|----------------|
| High Freq Level | -9.0+2.0/-2.5 | -7.0 +1.0/-2.0 |
| Low Freq Level | -9.0+1.0/-2.0 | -11.0+2.5/-2.0 |

*DP DIAL

Controls from MAIN through / DP-Terminal.

for U.S.Usage, set time to DF signal of 40:60 M/B. DP signal is made of U6 (pcb817). The DC current which flows thru Q2 Base is regulated by On/Off switch and turns to DP dial signal with a COUPLER.

- CTR 21 does not have telephone capability but has the number 3 and 4 Line Connection. No DP condition but possibility to get approval only on DTMF Dial based terminal.

3-7-5. RING DETECTION PART

RING SIGNALS from the LINE section (TIP, RING)are further passed through C5, R3, ZD1, and ZD2 and ends up at U9, (PC 814). U9 then detects above RING SIGNAL and passes the output to MAIN B'D. The wire diagram's C5 is RINGER CAPACITOR and it normally uses 1UF/250V.

A R3 limits AC current and controls upper and lower REN meter.

3-8 SMPS (Switching Mode Power Supply) Unit.

3-8-1 SMPS Specifications

The SMPS (Switching Mode Power Supply) Unit used here is a PWM (Pulse Width Modulation) type power supply unit that supplies DC+5V to controller and control panel, and DC+5V, DC+24V and DC+12V to the engine. It also supplies AC power to fixer heat lamp.

| No. | Output Channel | Ch.1 | Ch.2 | Ch.3 |
|-----|---|--|--|---|
| 1 | Channel Name | +5.1V | +24.0V | +12.0V |
| 2 | Rated Output Voltage | +5.1V | +24.0V | +12.0V |
| 3 | Rate Output Current | 2A | 2.5A | 0.8A |
| 4 | Maximum Load Current and Load Pattern | 2.5A Continued | 3.0A Continued | 0.8A Continued |
| 5 | Load Change Range | 0.5~2.0A | 0.1~0.3A | 0.1~0.8A |
| 6 | Rate output voltage (For rated I/O) | +5.1V±5% (+4.84~+5.35V) | +24.0V±10% (+21.60~+26.40V) | +12V±5% (+11.40~+12.60V) |
| 7 | 1) Total Output Voltage Deviation (Input, Load, Temp., Aging) 2) Dynamic Input Change 3) Dynamic Load Change | Including All +5.1V±5% (+4.84~+5.35V) Including Set Error | Including All +24.0V±10% (+21.60~+26.40V) Including Set Error | Including All +12V±5% (+11.40~+12.60V) Including Set Error |
| 8 | Refer to ripple & noise 27 | 150mVp-p or less | 500mVp-p or less | 200mVp-p or less |
| 9 | Refer to load short and overload protection 23 Refer to load short and overload protection 23 | Must not ignite or generate smoke when output shorted for 5 sec. | Output voltage must shutdown withing the range of 3.5A~6.5A | Must not ignite or generate smoke when output shorted for 5 sec. |

3-8-2 AC Input Stage

AC Input power path is consist of the Fuse (F1) for AC current limit, the Varistor (TNR1) for by-passing high Voltage Surge, the discharge resistor(R1), the AC Impulse Noise Filtering Circuit (C2, C4, LF1), the Common Mode Grounding Circuit (C5, C6), the 2'nd noise filter (C7, LF2), and the thermistor (TH1).

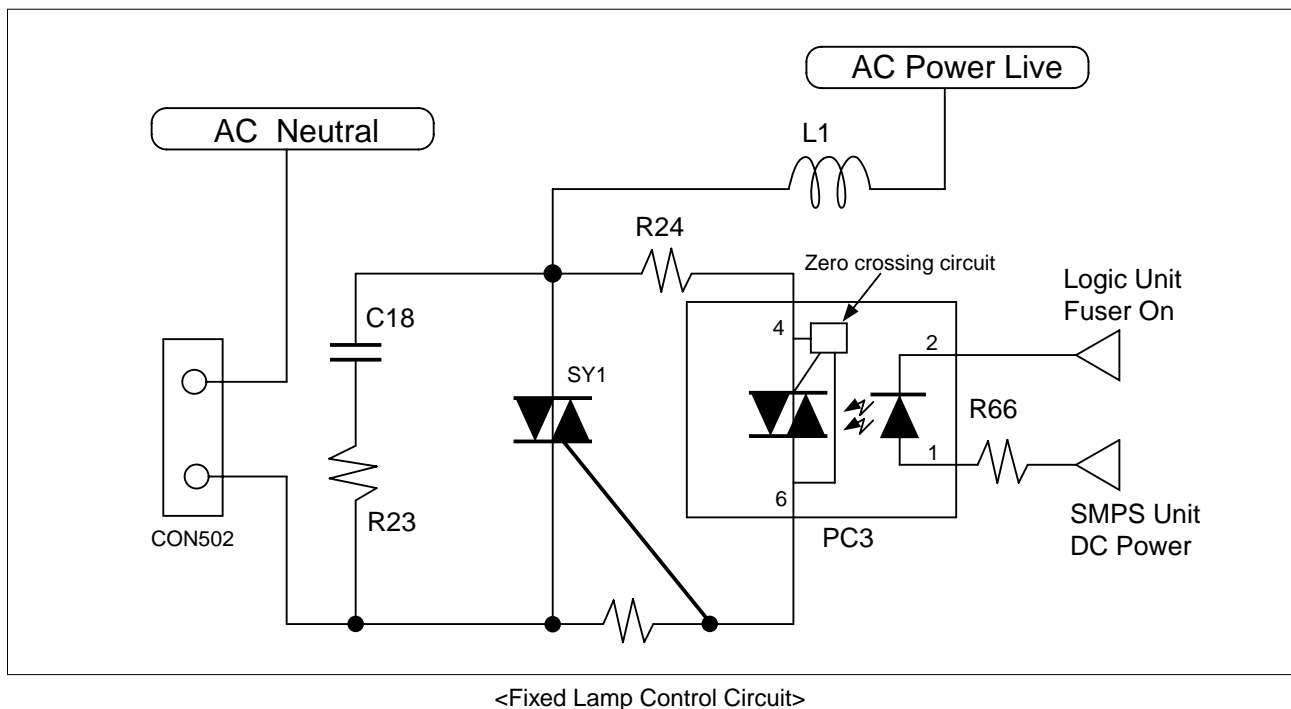
When power is turned on, TH 1 limits Inrush-Current by it's high resistance, and When it's temperature rise, it's resistance become about Zero ohm.

3-8-3 SMC(Switched Mode Control)

The AC input voltage is rectified and filtered by BD1 and C10 to create the DC high voltage applied to the primary winding of T1, Q5 pin #1 is driven by the SMPS device IC2, IC2. auto-starts and chops the DC voltage. The U502 is PWM SMPS IC and has internally a SMC(switched mode control) IC and a MOSFET output stage. The SMC IC has a Auto-restart without a Power Supply for the IC and a Thermal Shutdown function and so on. R4, R5, C11, D1 clamp leading-edge voltage spikes caused by transformer leakage inductance. The power secondary winding(Pin #5~6)is rectified and filtered by D8, D9, L2, C33, C34 to create the 5V output voltage. The bias winding(Pin #9~8)is rectified and filtered by D2 and C12 to create U502 bias voltage. The secondary output 5V is regulated through the path of the voltage divide by R34, R35.

3-8-4. Fixed Temperature Control

3-8-4-1. Fixed Lamp Control Circuit



3-8-4-2. The Concept of Fixed Lamp Control

For fixed lamp control, the logic unit "fuser on" control signal and SMPS unit DC power must be supplied. This circuit turns on only when "fuser on" sends the signal and the DC power is supplied.

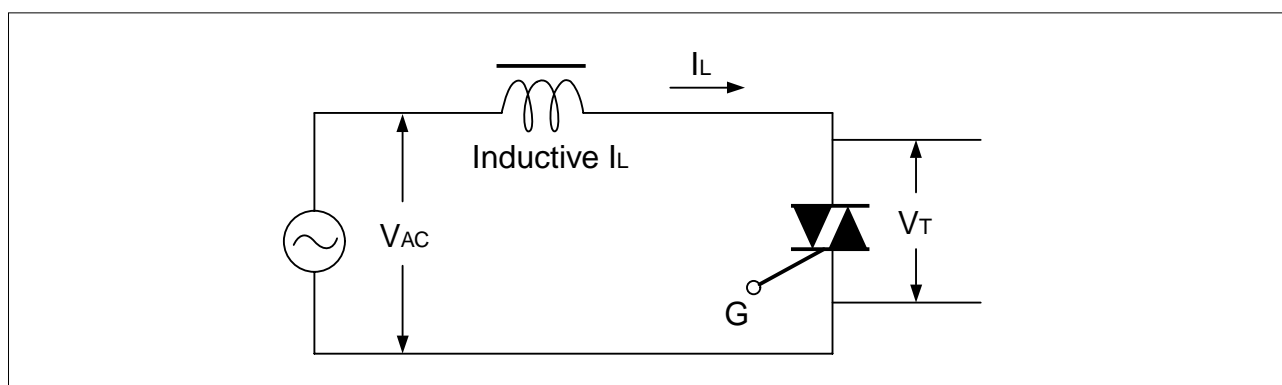
The following explains how the fixed lamp control circuit works.

logic unit "fuser on" sends trigger current to triac driver PC3 LED, then the infrared ray is detected by PC3 photo detector. Next, YC3 triac is conducted.

The conducted current sends trigger input to triac SY1 gate. At this point, SY1 is conducted and AC power is supplied to fixed lamp. Lamp is turned on and temperature rises.

As this fixed lamp control circuit uses the AC voltage ("+" and "-" are repeated) as the power supply, it used two-way triac (SY1), which has advantage over one-way SCR considering the price, size and reliability.

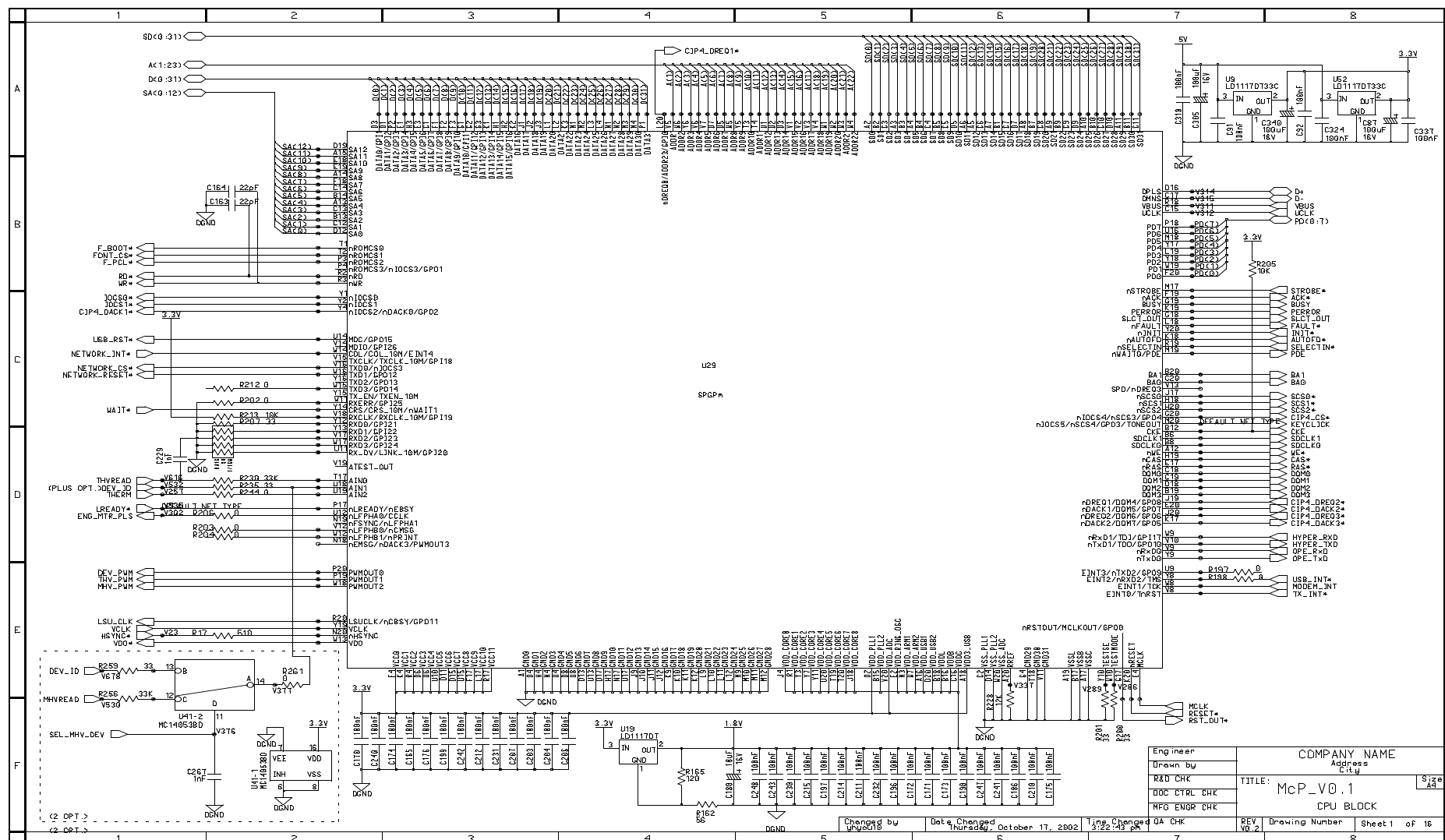
Triac's gate can be triggered by either forward or reverse signal. Once triac is turned on, it will not be controlled by gate signal, but will be continuously on until the current between major terminals decreases below the holding current. In other words, you cannot turn it off with reverse signal unlike SCR. This property is called current-voltage threshold rise rate (commutation: dv/dt). In AC power control application, triac has to turn off conduction in each zero crossing or switch it twice in each cycle. This switching operation is called commutation. It is possible to turn off the triac at the end of half cycle by eliminating the gate signal when the load current (I_L) is gained at the level equal to or lower than holding current. When triac commutes off-line, the direction of the voltage of the both ends of triac will be reversed and increase up to the maximum value of line voltage (VAC). At this point, the width of rise rate will be determined by dv/dt and overshoot voltage, by the circuit. When triac commutes off-line, the voltage of both ends of triac will have the same voltage as the line voltage.



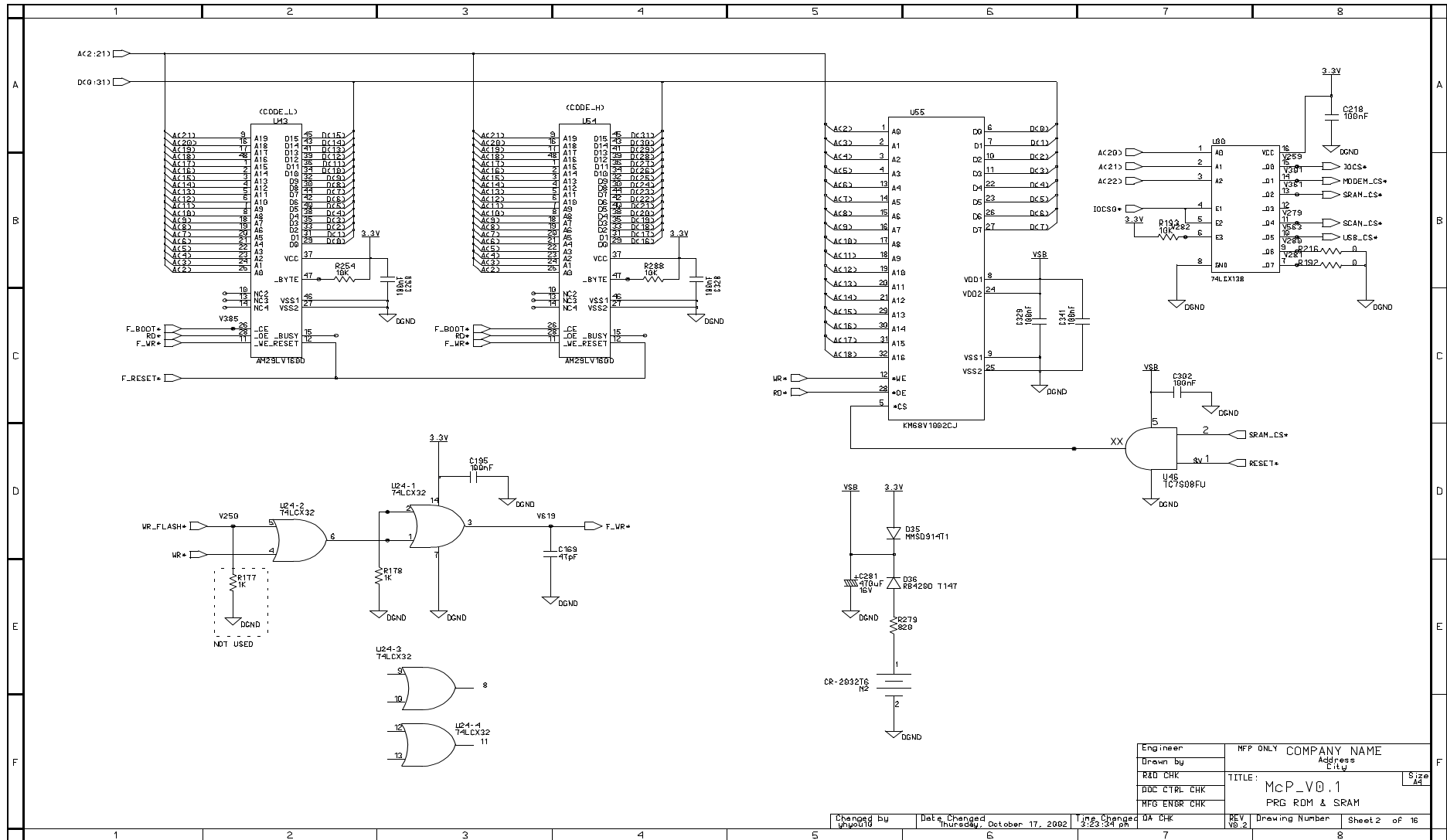
<Inductive Circuit>

4. Schematic Diagrams

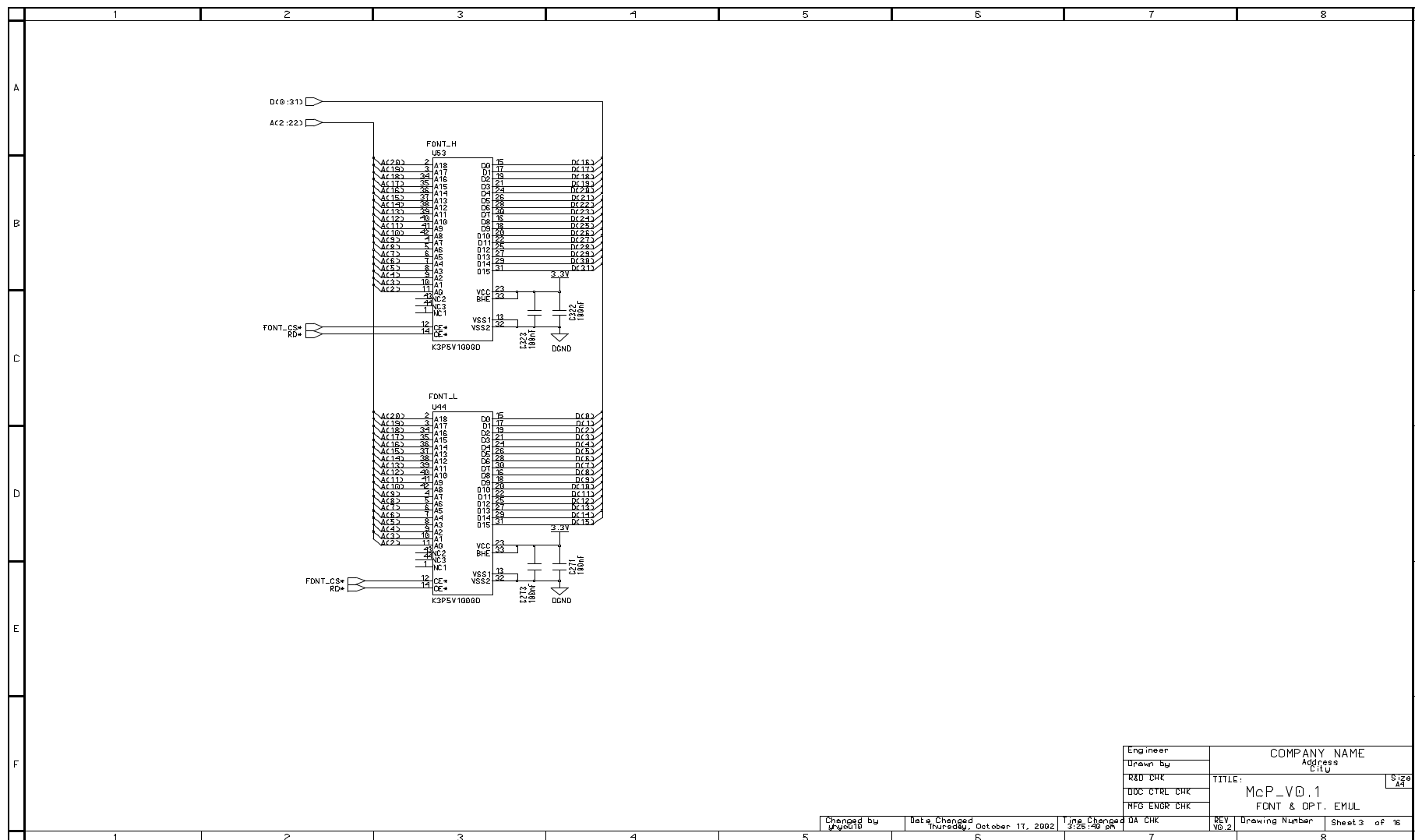
4-1 Main Circuit Diagram (1/16)



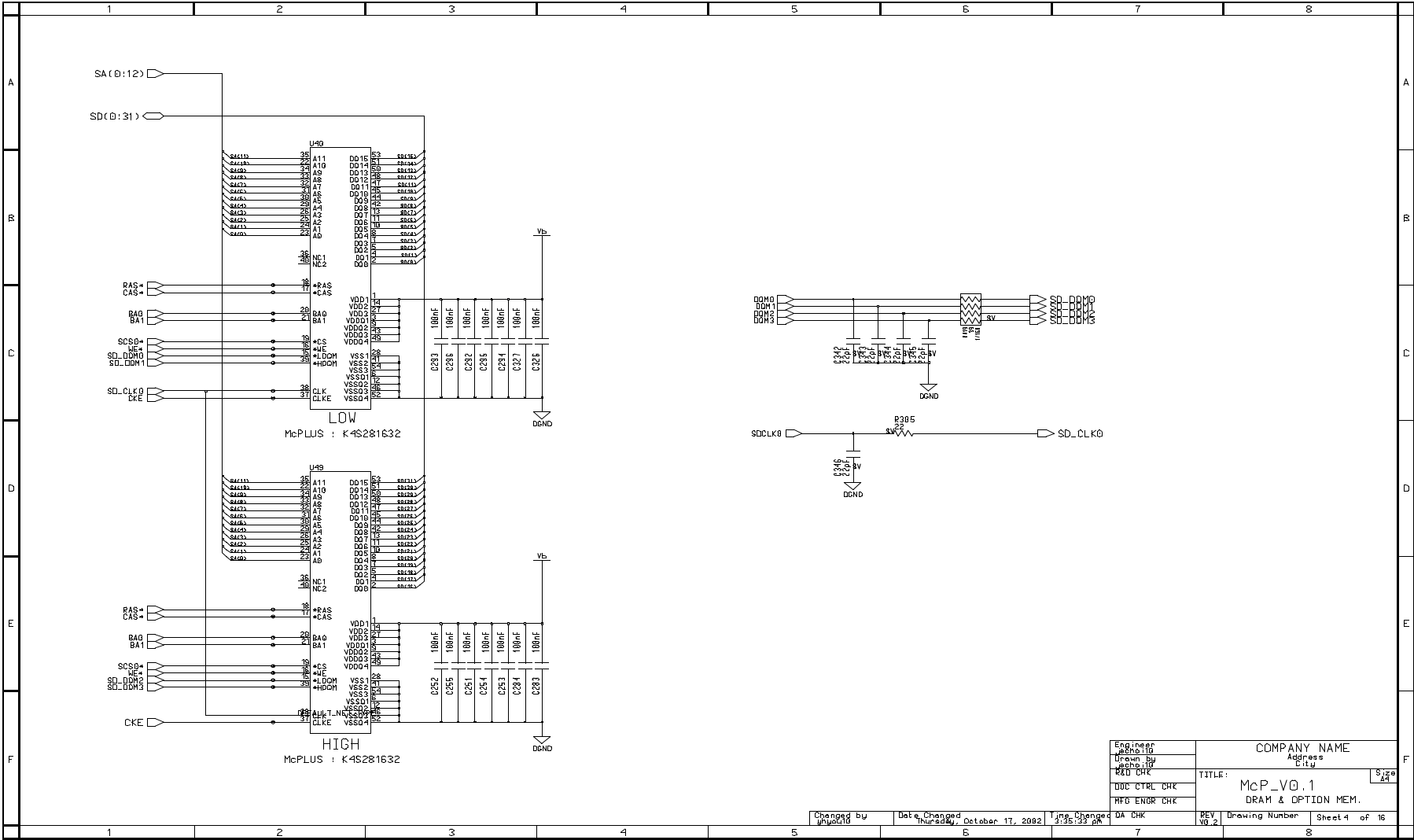
Main Circuit Diagram (2/16)



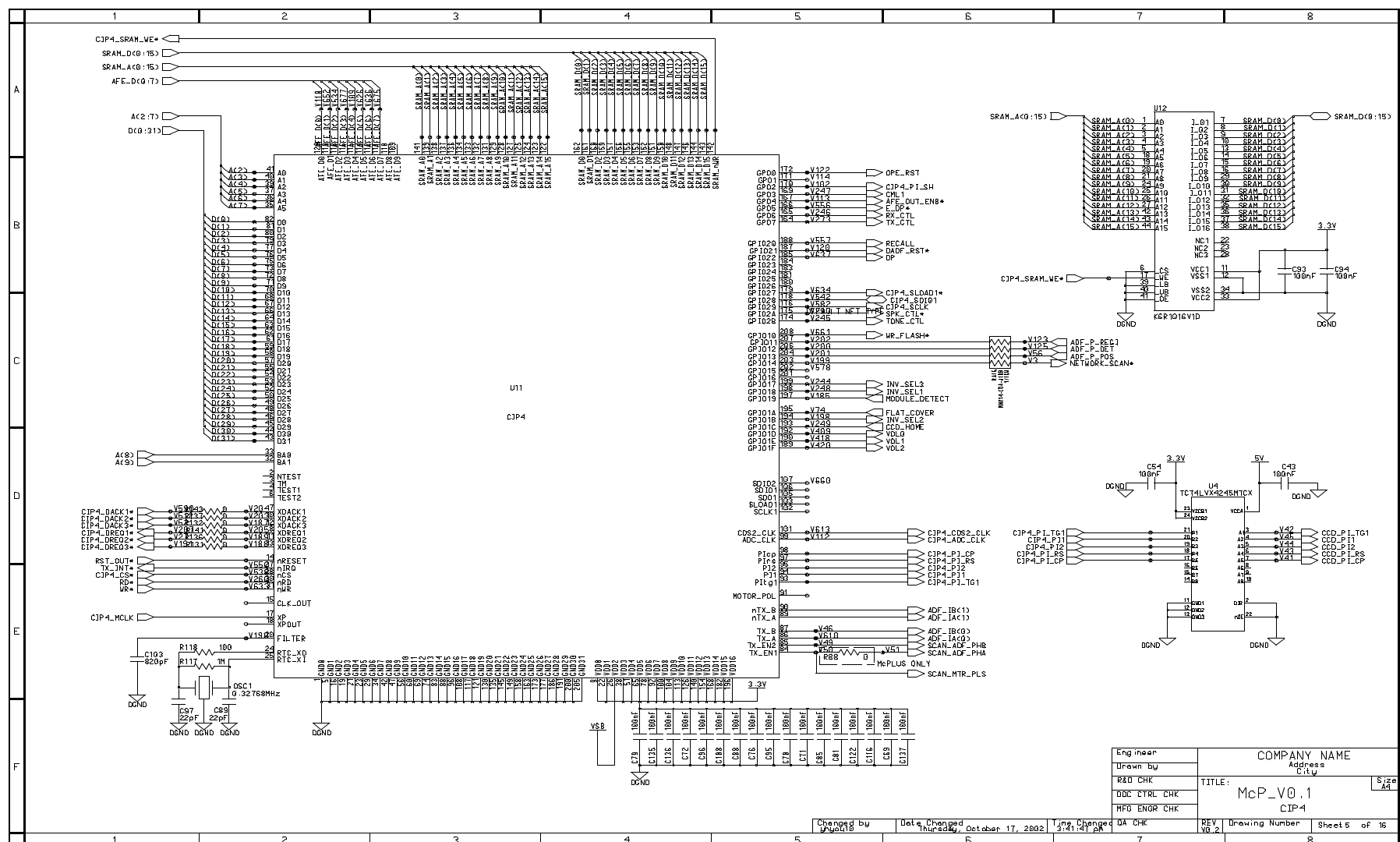
Main Circuit Diagram (3/16)



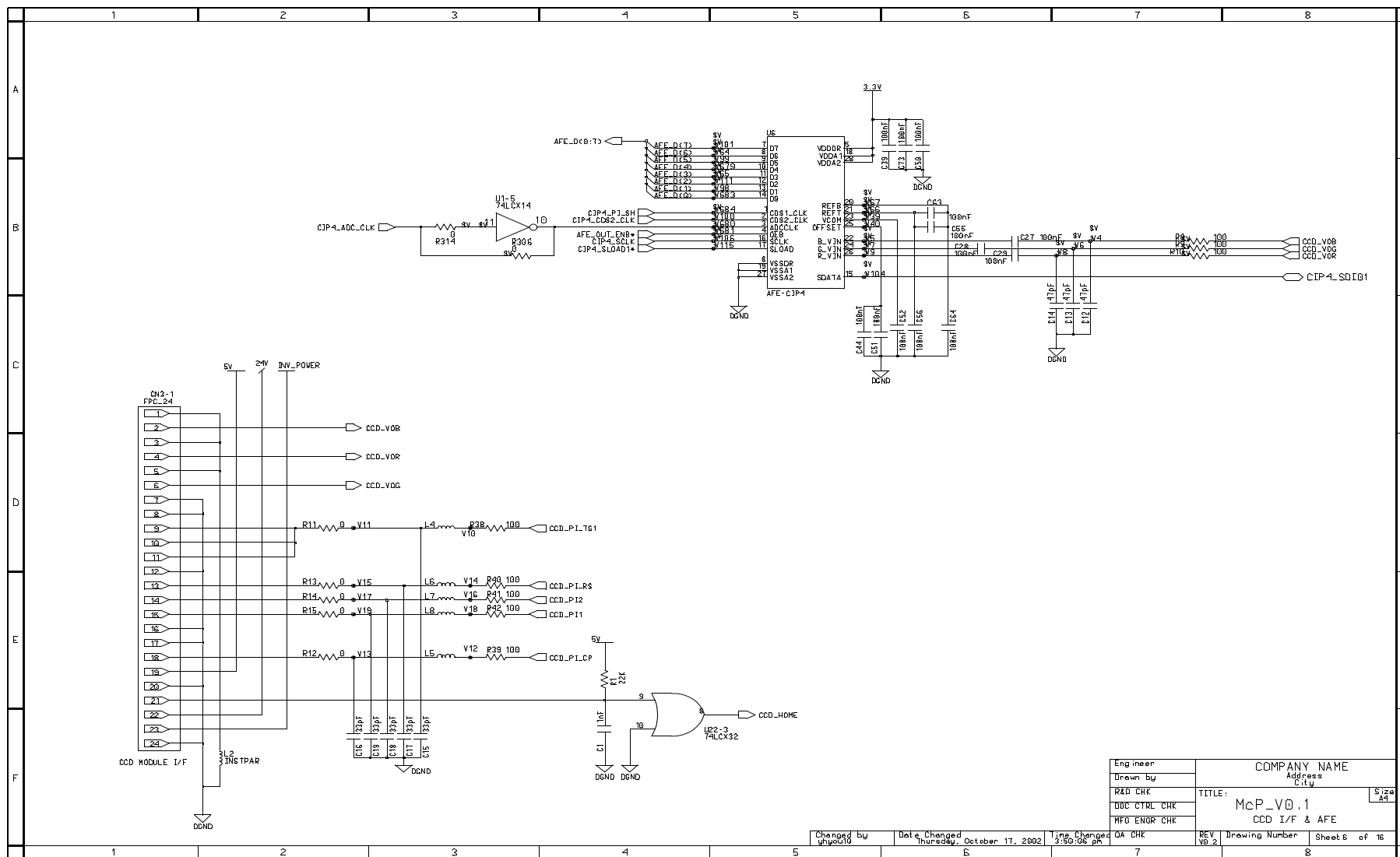
Main Circuit Diagram (4/16)

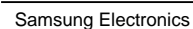


Main Circuit Diagram (5/16)

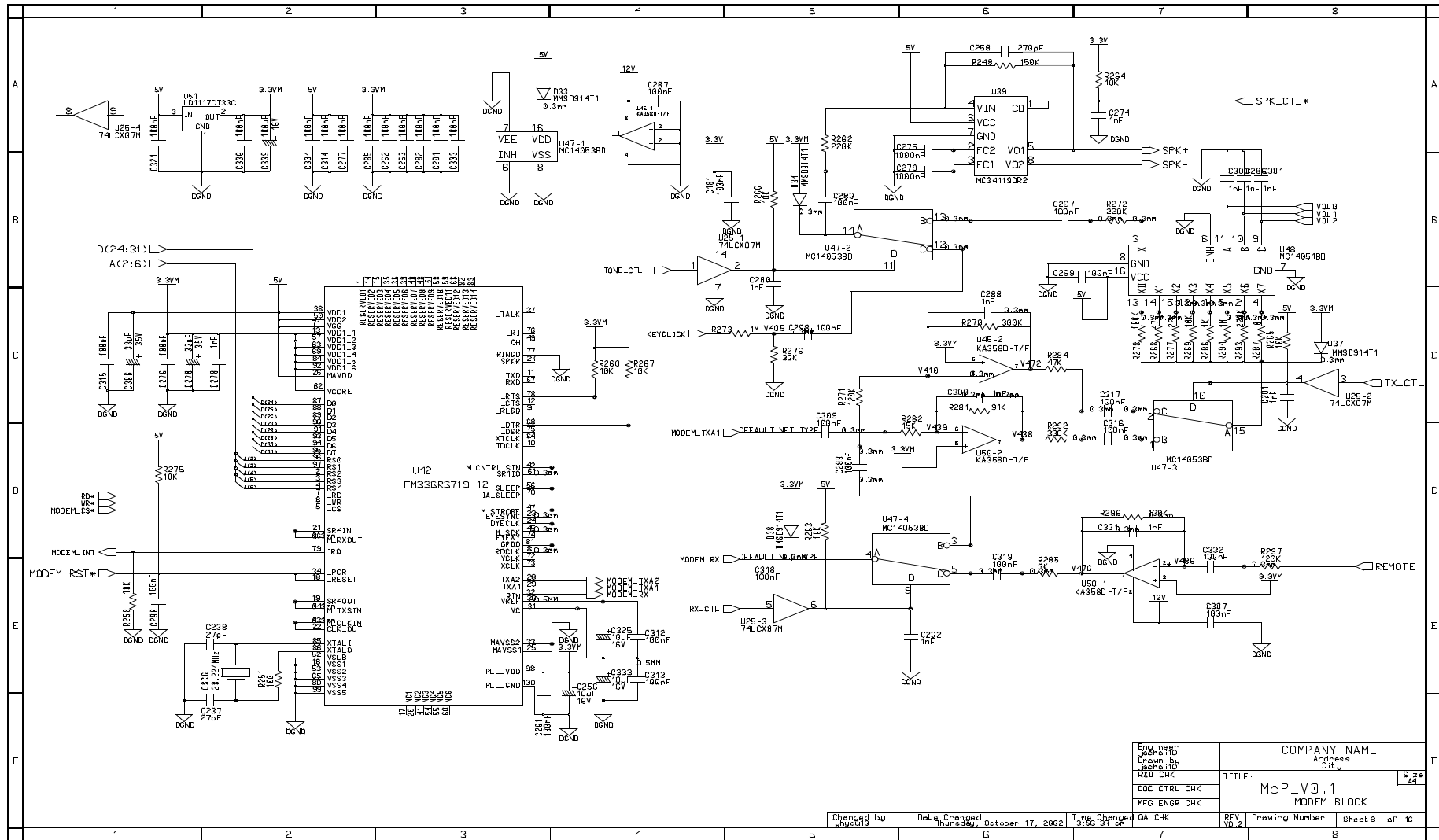


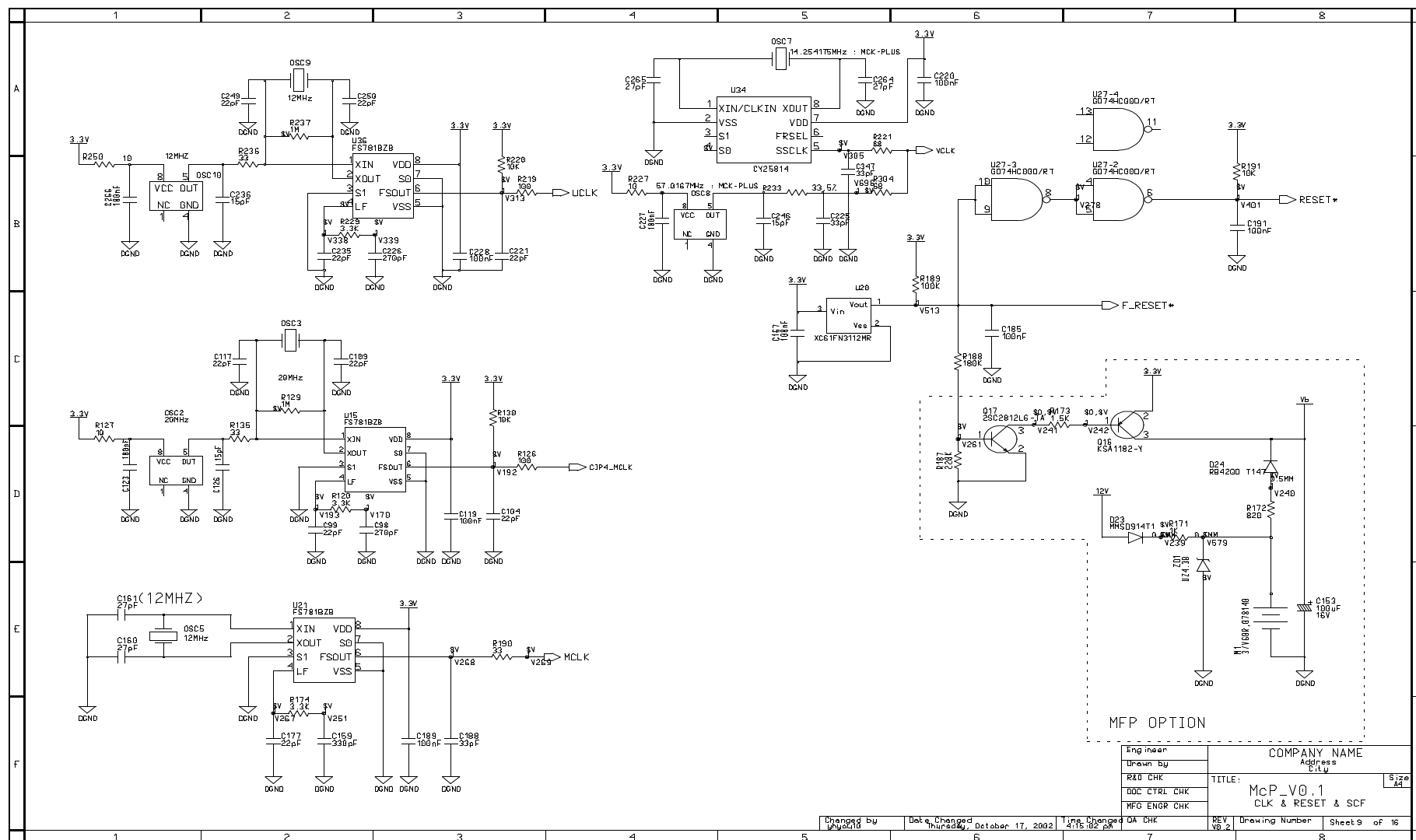
Main Circuit Diagram (6/16)



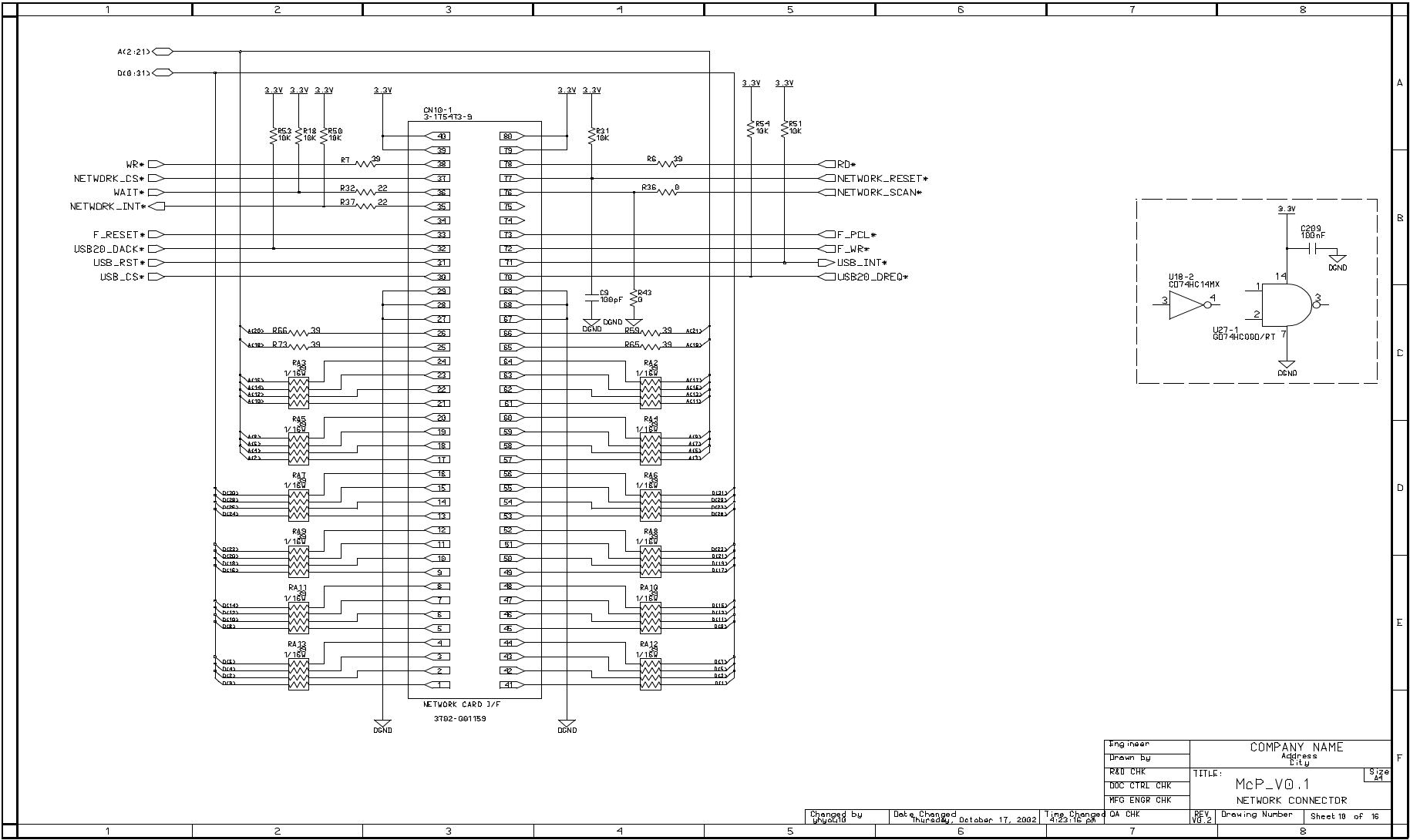


Main Circuit Diagram (8/16)



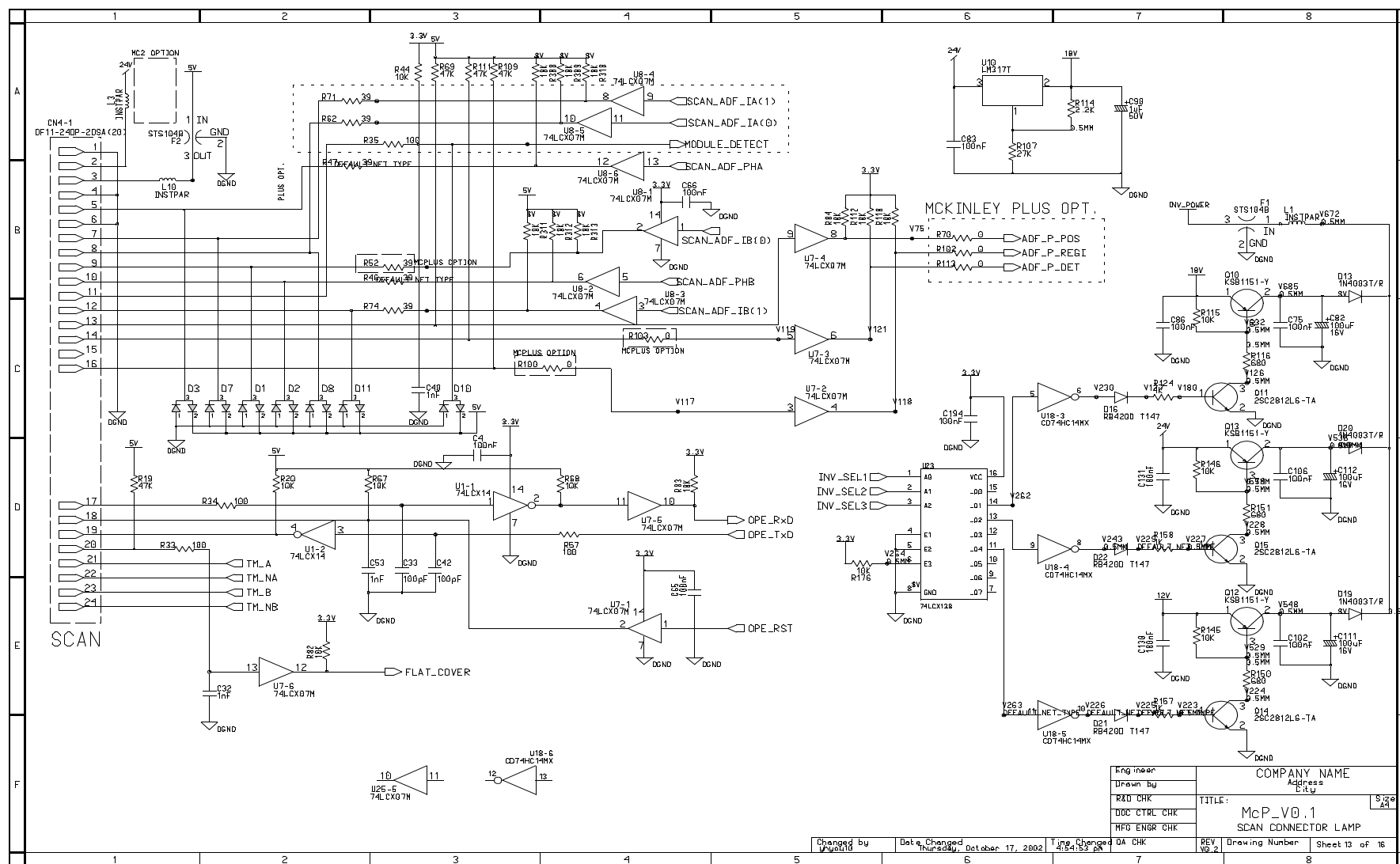


Main Circuit Diagram (10/16)

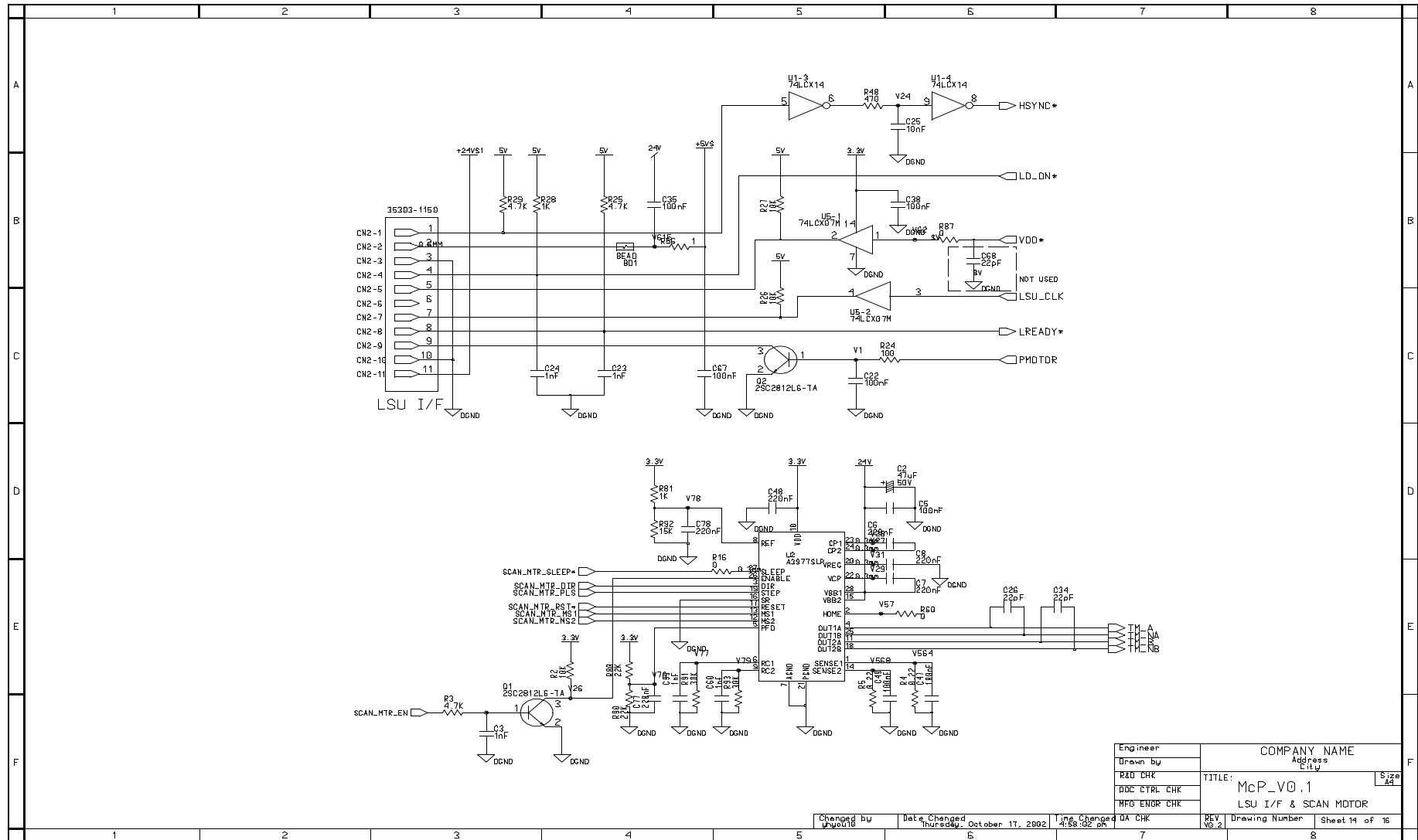


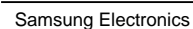


Main Circuit Diagram (13/16)

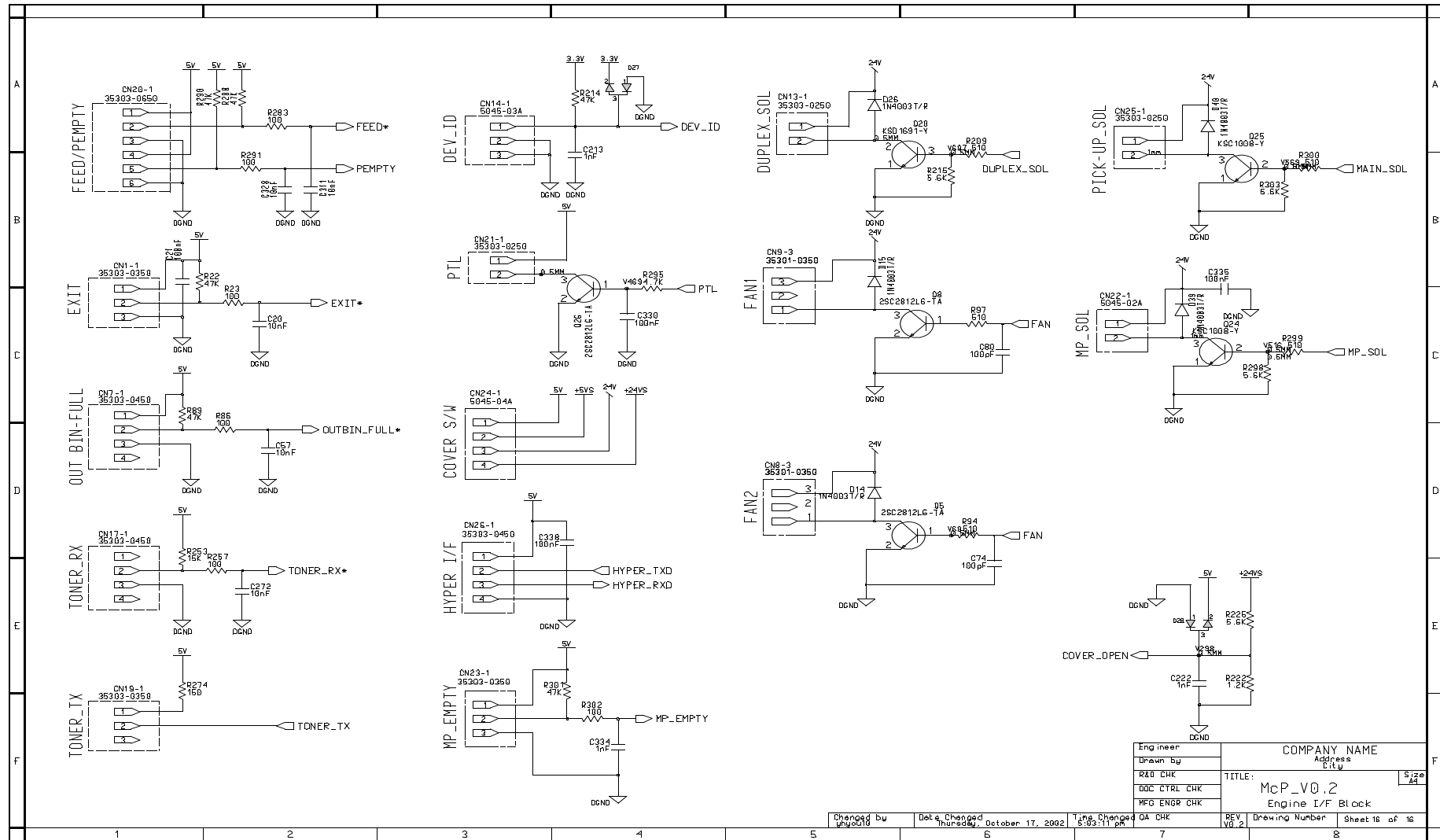


Main Circuit Diagram (14/16)



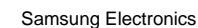


Main Circuit Diagram (16/16)

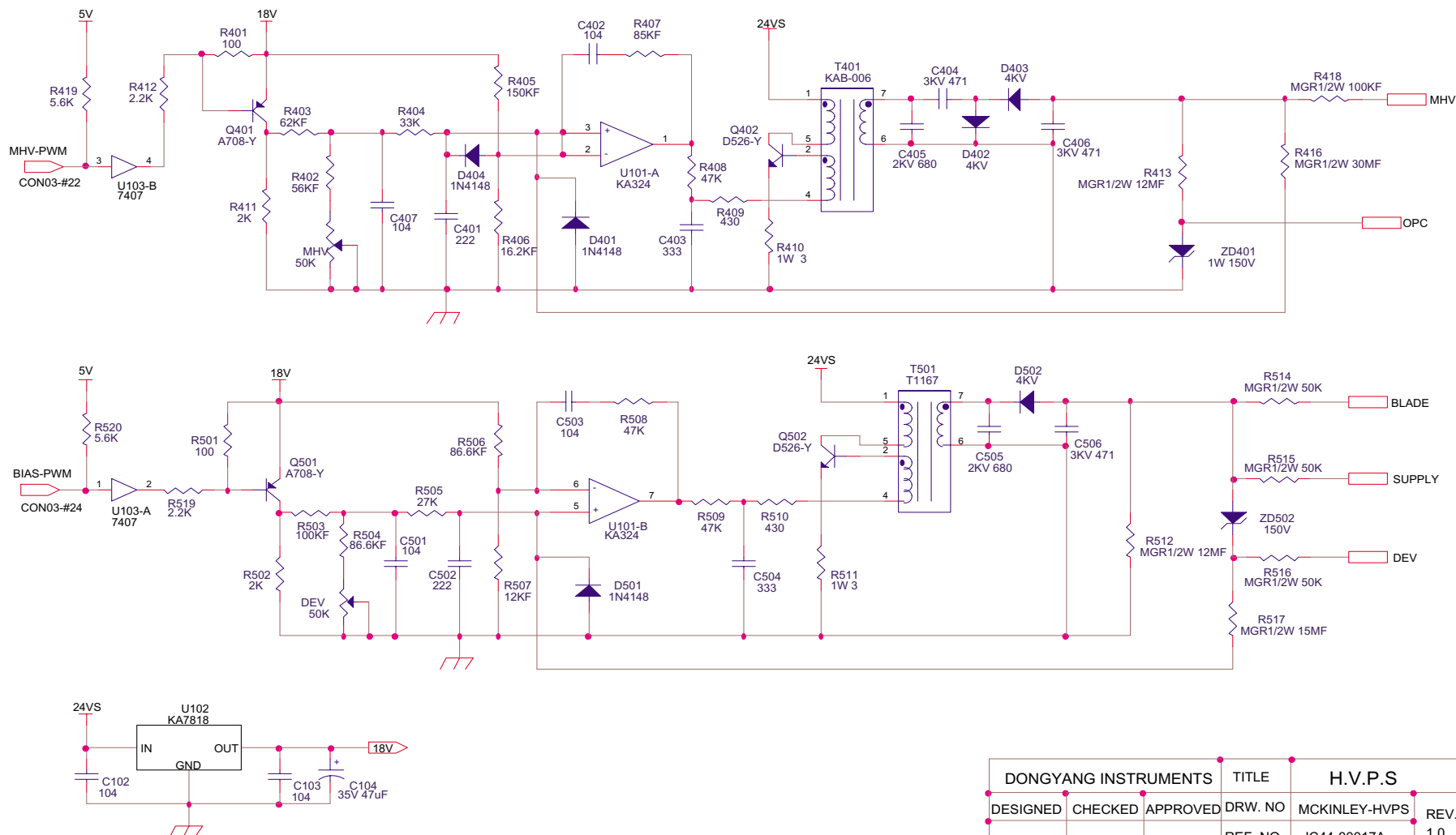




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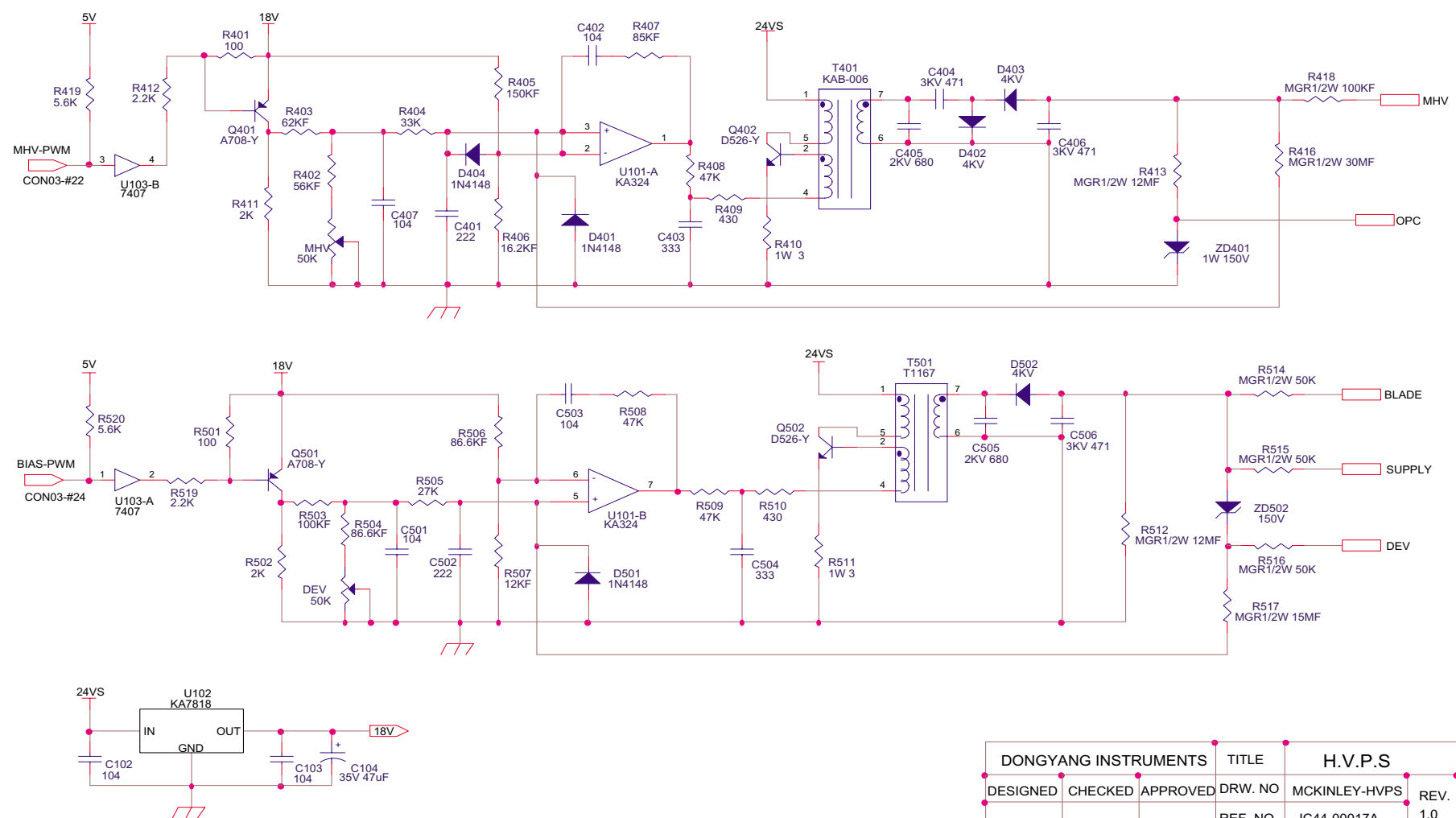


4-4 HVPS Circuit Diagram (1/2)



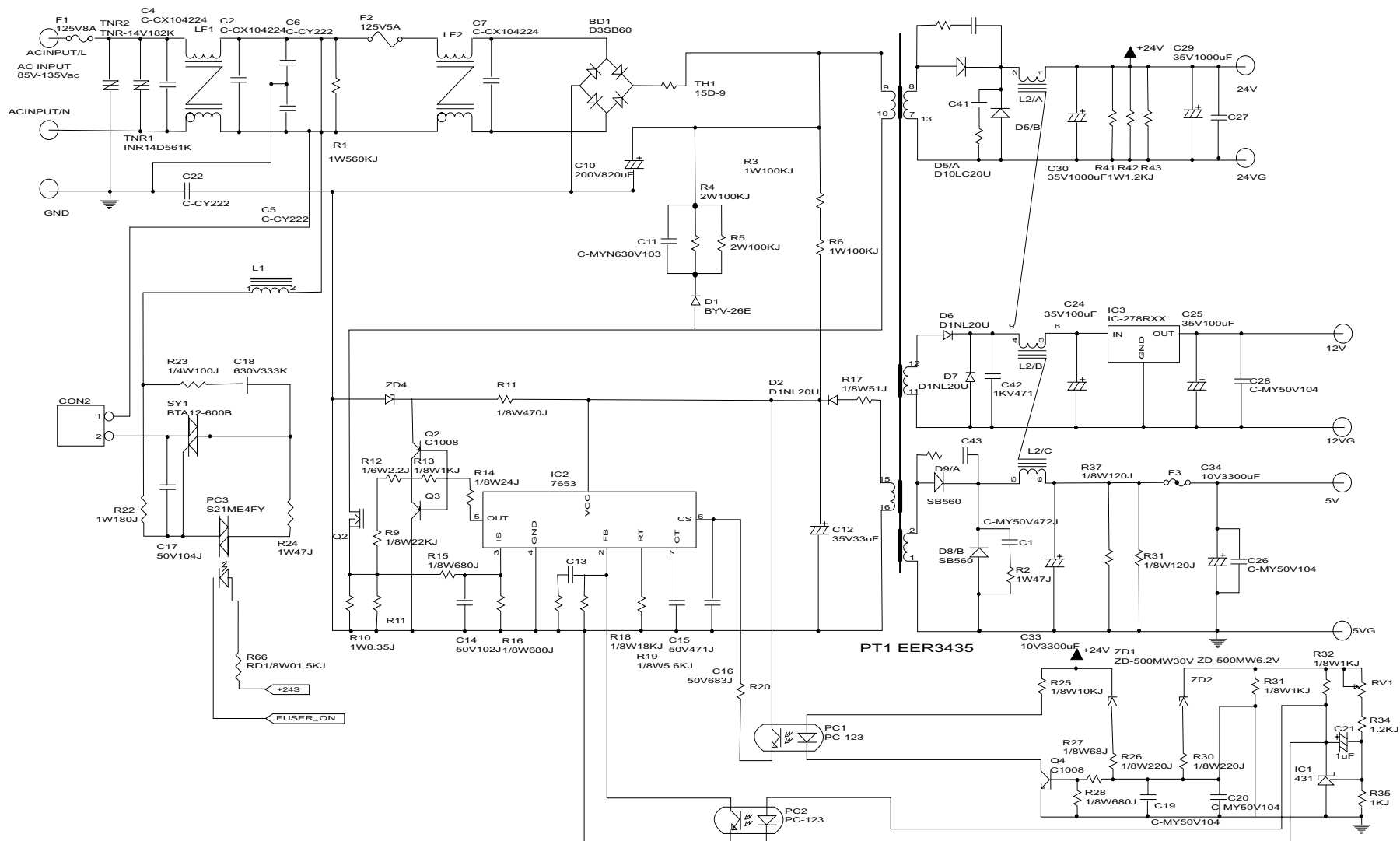
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| J.S.YOUN | | | REF. NO | JC44-00017A | 1.0 |
| | | | SIZE A4 | DATE 01/05/20 | 1 OF 2 |

HVPS Circuit Diagram (2/2)

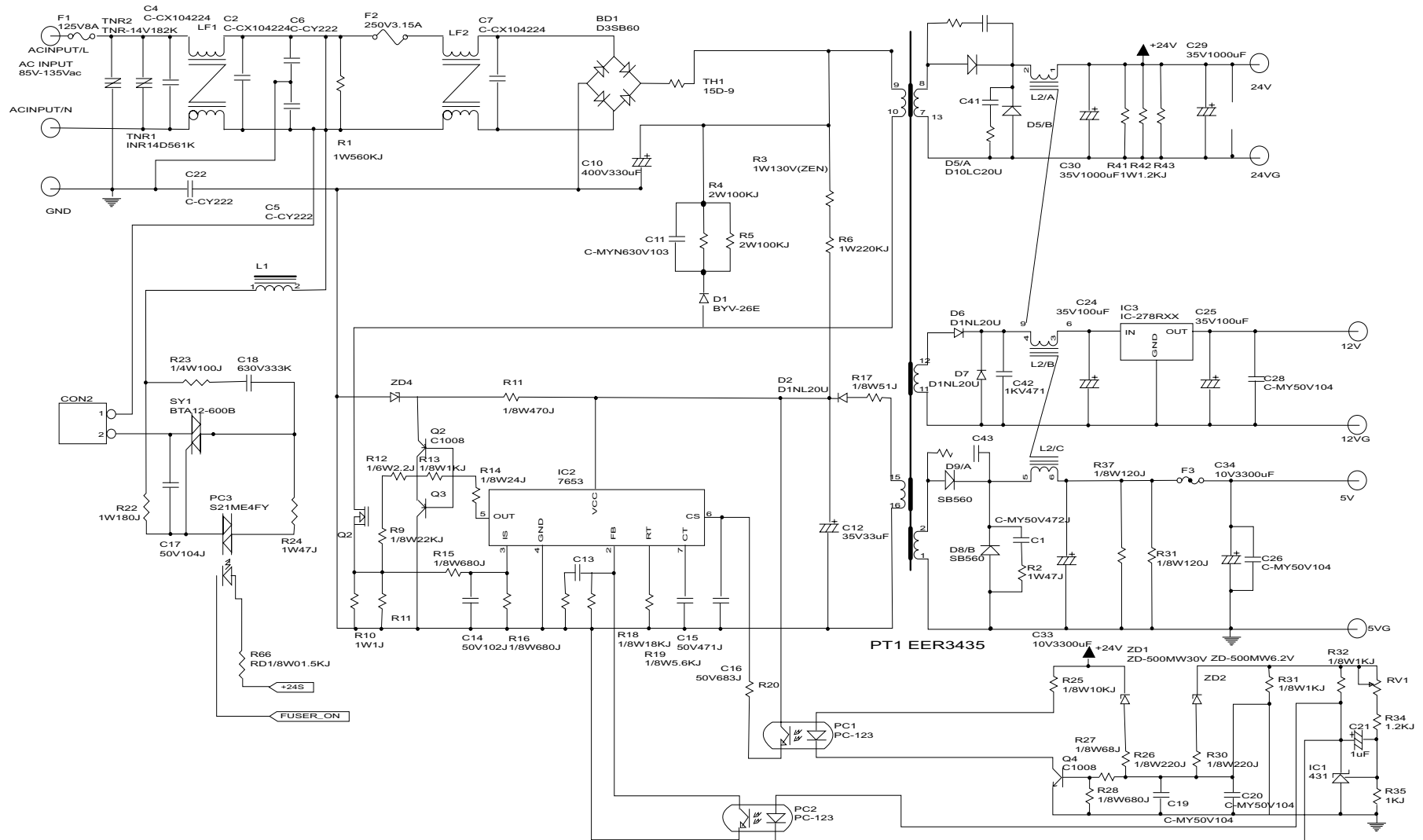


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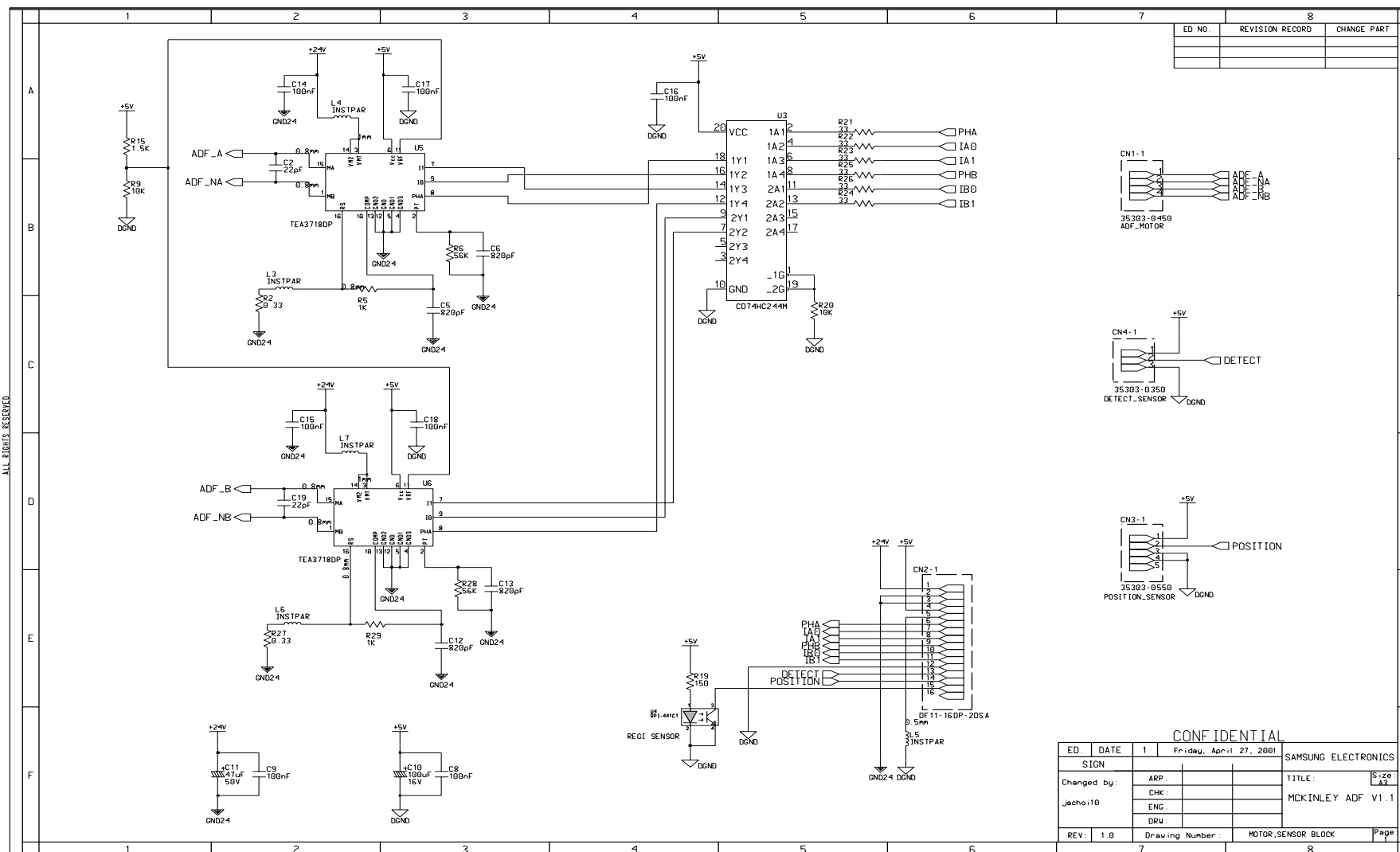
4-5 SMPS Circuit Diagram (110V)



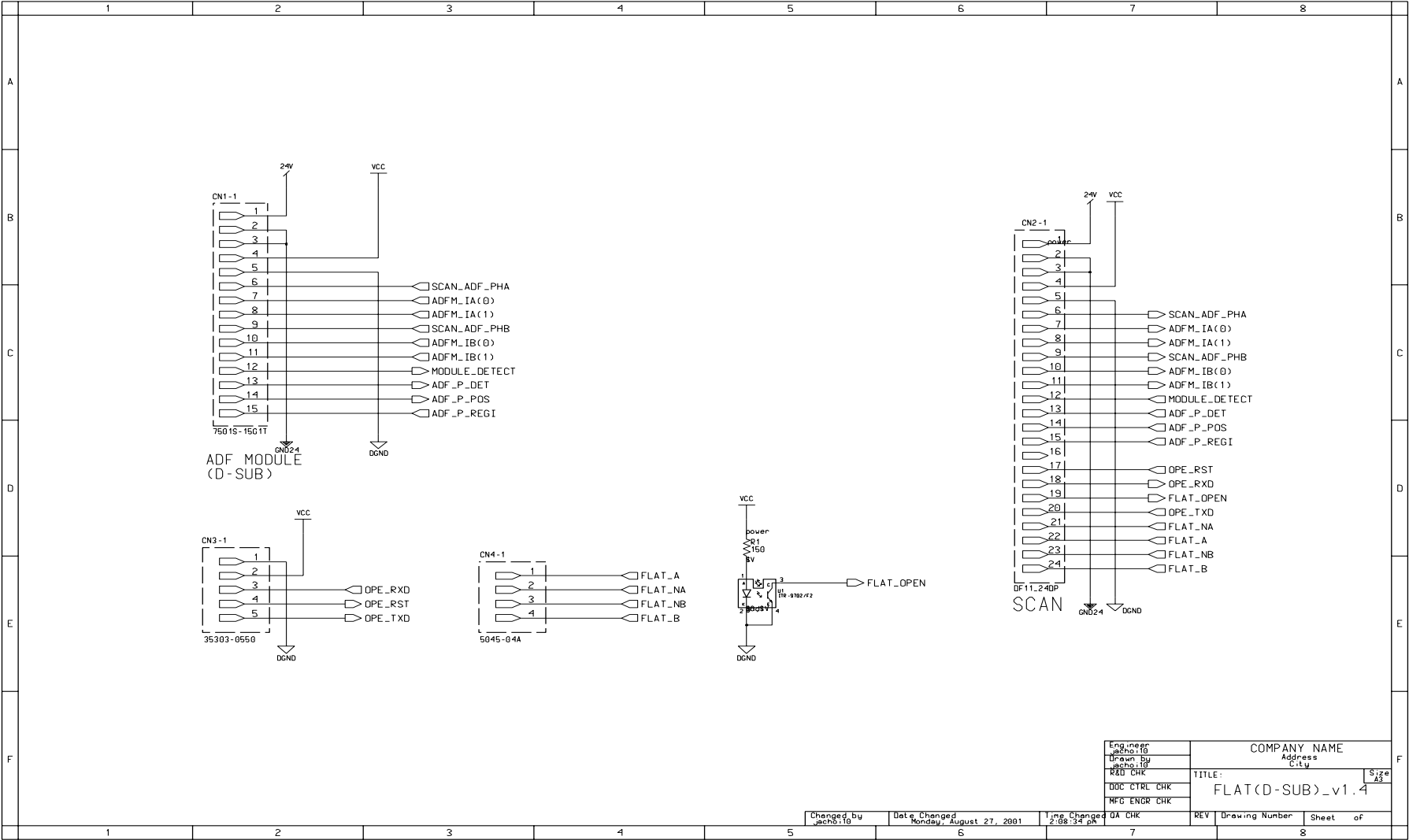
SMPS Circuit Diagram (220V)



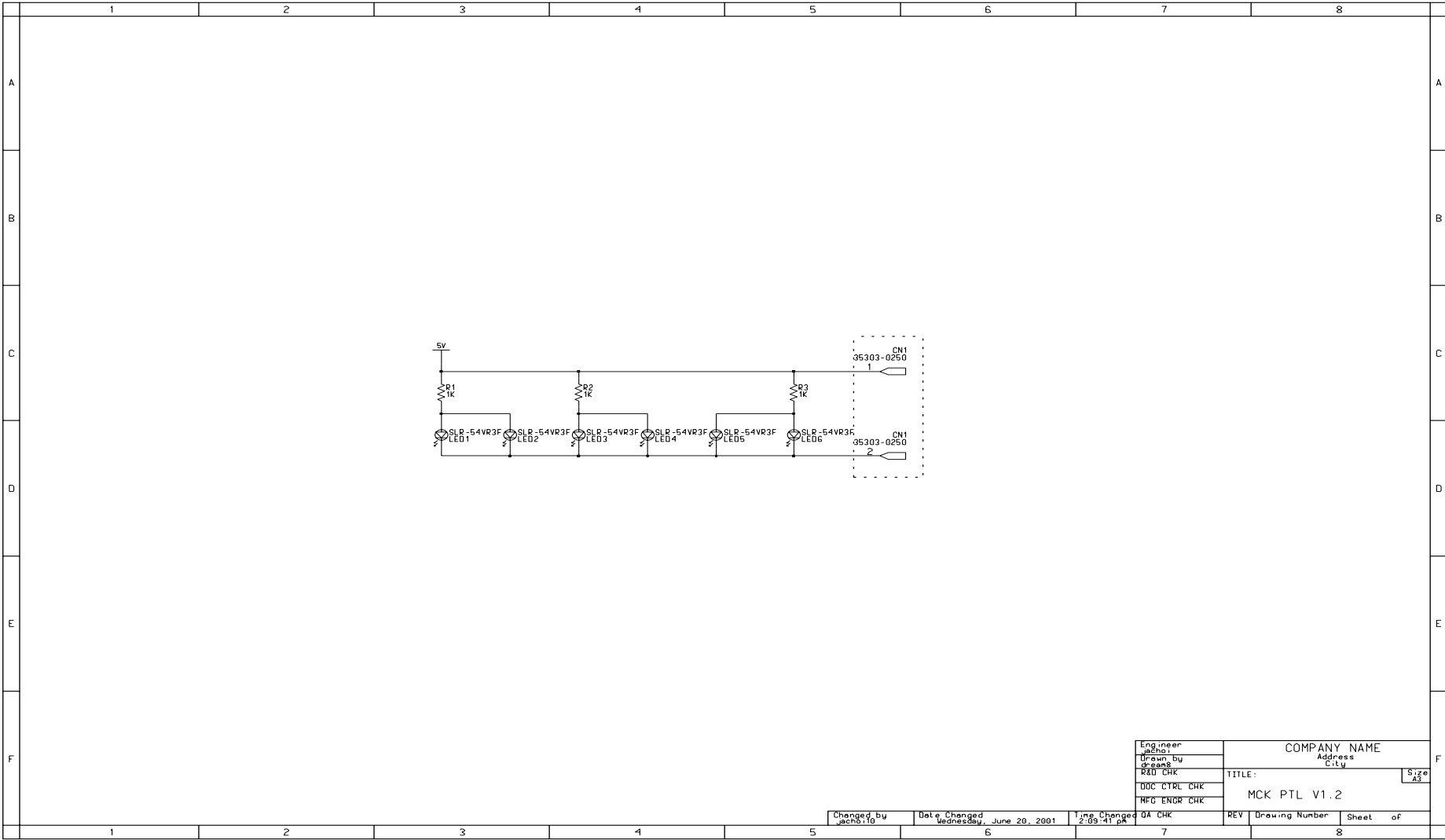
4-6 ADF Circuit Diagram



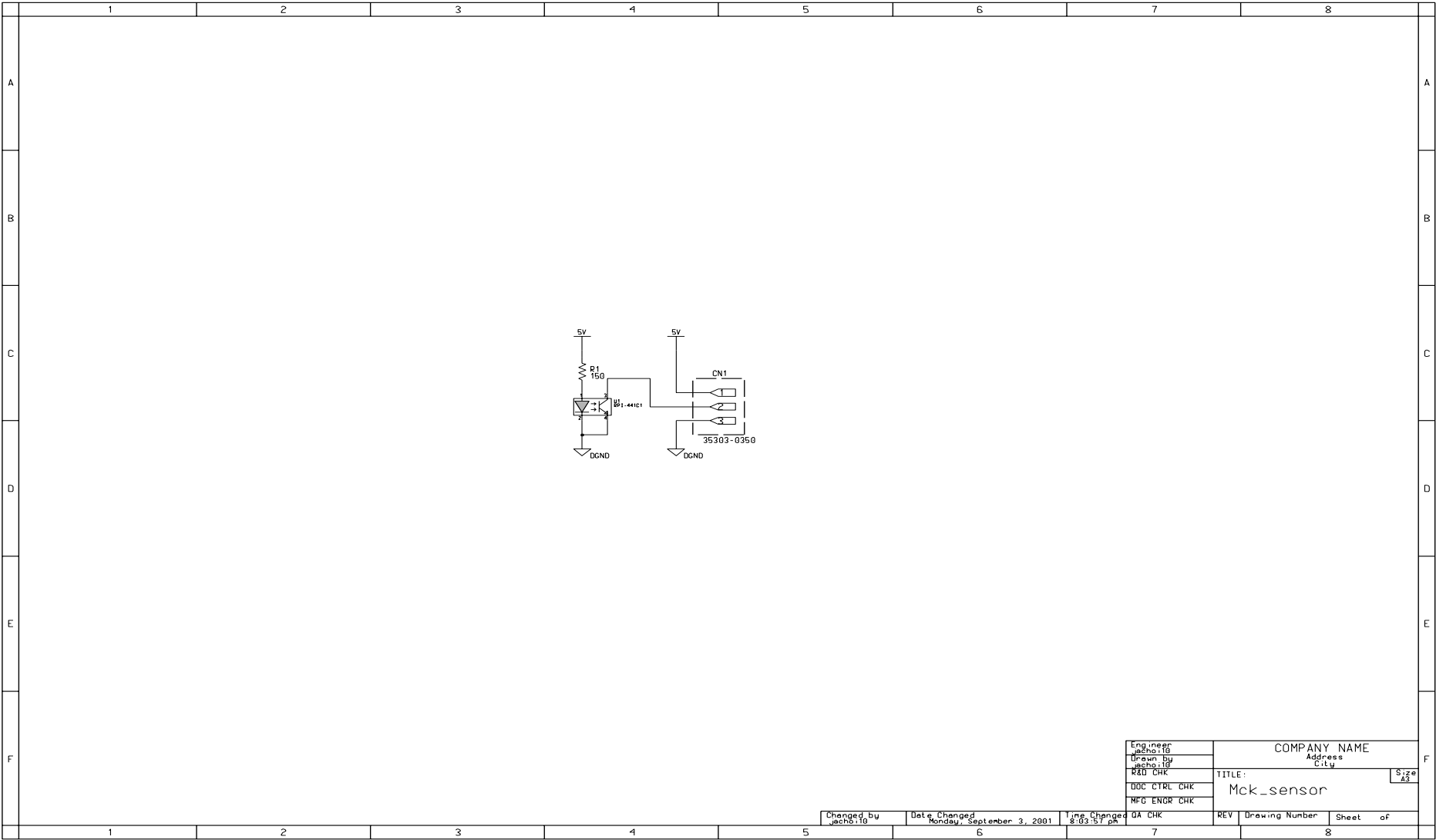
4-7 Flat Circuit Diagram



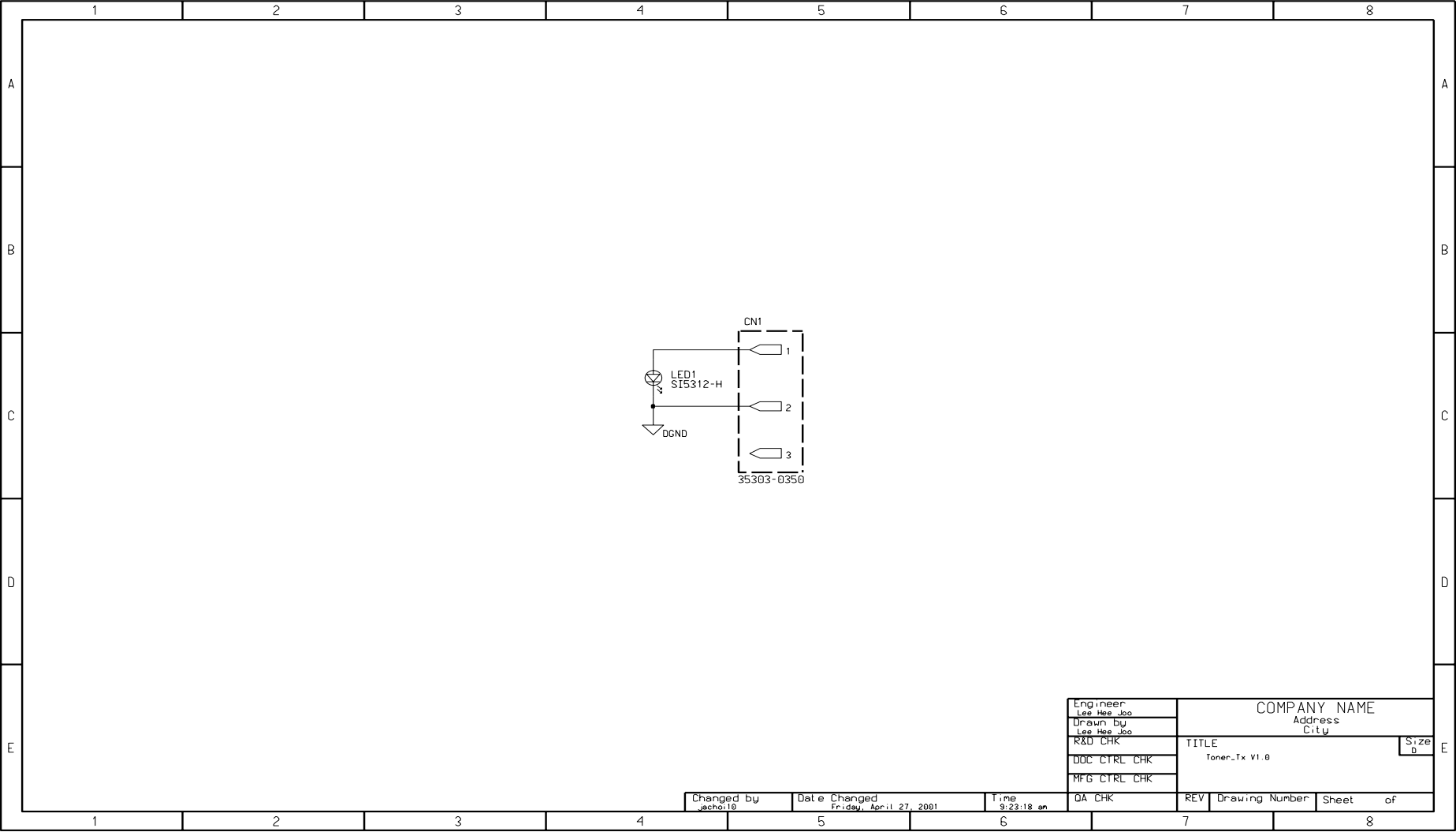
4-8 PTL Circuit Diagram



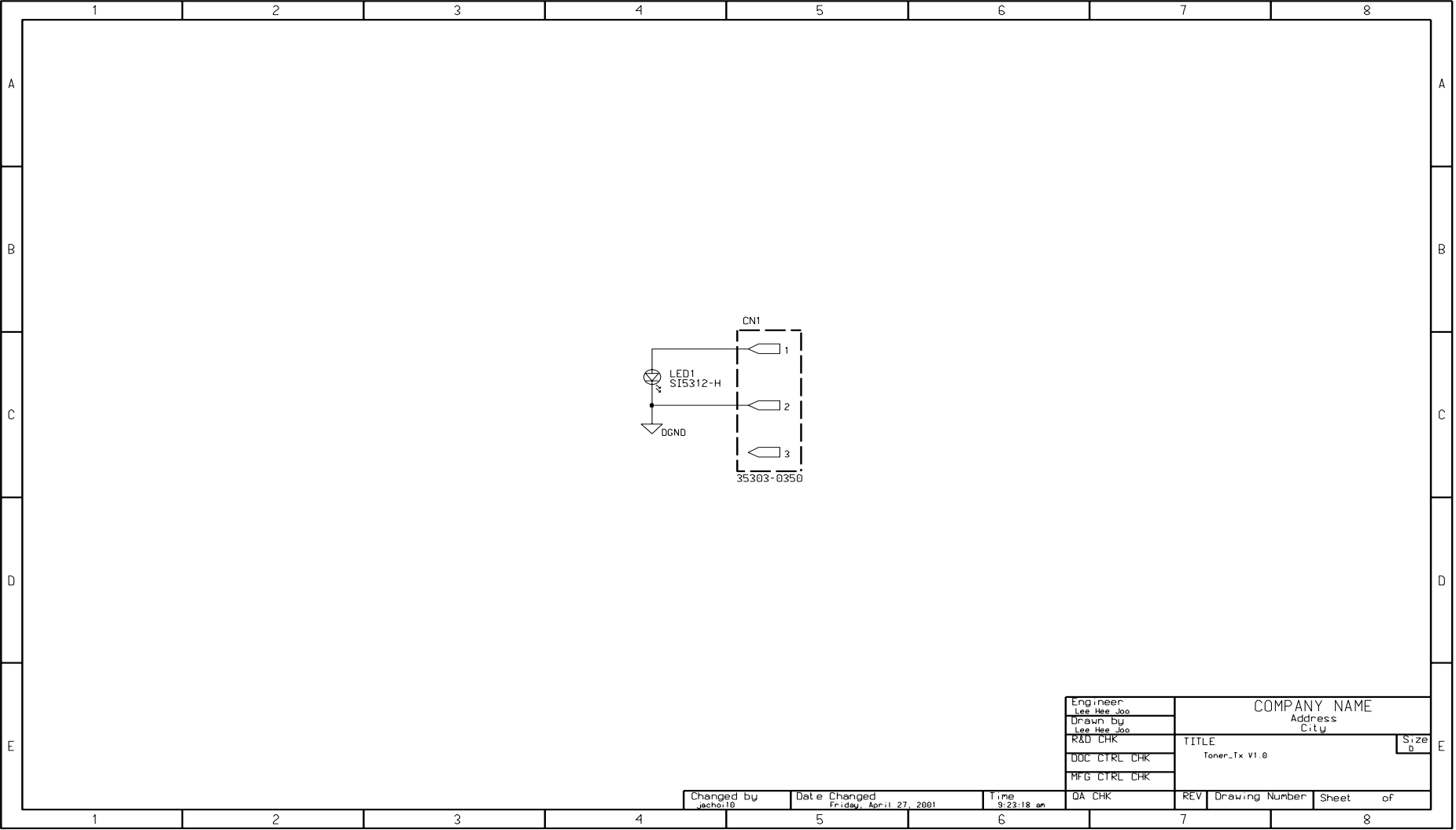
4-9 Sensor Circuit Diagram



4-10 Toner_Rx Circuit Diagram



4-11 Toner_Tx Circuit Diagram





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