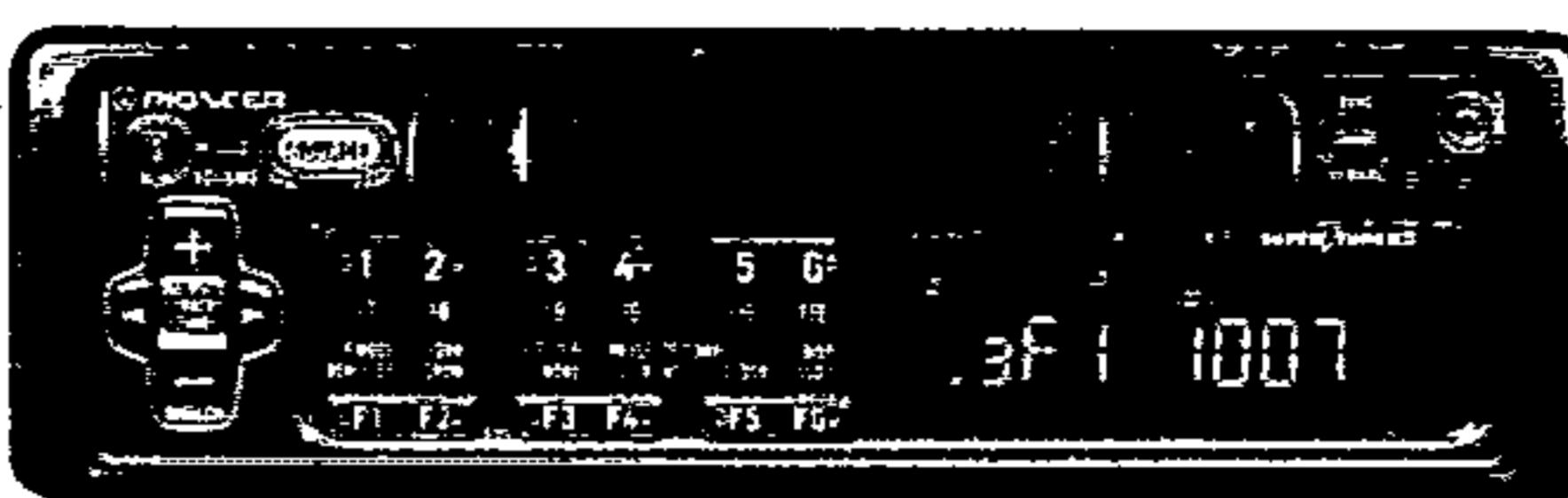


# Service Manual

● KEH-P4200/UC



ORDER NO.  
**CRT1629**

MULTI-CD CONTROL FM/AM TUNER DECK AMPLIFIER

**KEH-P4200** UC

**KEH-P4250** ES

MULTI-CD CONTROL FM/MW/LW TUNER DECK AMPLIFIER

**KEH-P4110** EE

**KEH-P20** EW

**KEH-P10** EW

## NOTE:

- See the separate manual CX-197 (CRT1328) for the cassette mechanism description.
- The cassette mechanism employed in this model is one of 1M mechanism series.

## CONTENTS

### CHAPTER 1

|  |      |
|--|------|
| 1. SPECIFICATIONS .....                  | 1-2  |
| 2. OPERATION AND CONNECTION .....        | 1-3  |
| 3. DISASSEMBLY .....                     | 1-12 |
| 4. ADJUSTMENT .....                      | 1-13 |
| 5. ERROR NUMBERS AND NEW TEST MODE ..... | 1-17 |
| 6. ELECTRICAL PARTS LIST .....           | 1-23 |

### CHAPTER 2

|   |      |
|---|------|
| 1. PACKING METHOD .....                               | 2-2  |
| 2. CIRCUIT DIAGRAM AND PATTERN .....                  |      |
| 2.1 TUNER AMP UNIT(KEH-P4200/UC,P4250/ES) .....       | 2-5  |
| 2.2 TUNER AMP UNIT(KEH-P4110/EE) .....                | 2-10 |
| 2.3 TUNER AMP UNIT(KEH-P20/EW,P10/EW) .....           | 2-15 |
| 2.4 CASSETTE MECHANISM ASSY .....                     | 2-20 |
| 2.5 FM/AM TUNER UNIT<br>(KEH-P4200/UC,P4250/ES) ..... | 2-21 |
| 2.6 TUNER UNIT(KEH-P4110/EE) .....                    | 2-25 |
| 2.7 FM/AM TUNER UNIT(KEH-P20/EW,P10/EW) .....         | 2-29 |
| 2.8 KEY BOARD UNIT .....                              | 2-33 |
| 3. CHASSIS EXPLODED VIEW .....                        | 2-37 |
| 4. CASSETTE MECHANISM ASSY<br>EXPLODED VIEW .....     | 2-40 |
| 5. BLOCK DIAGRAM .....                                | 2-44 |

**PIONEER ELECTRONIC CORPORATION**

PIONEER ELECTRONICS SERVICE INC. P.O.Box 1760, Long Beach, California 90801 U.S.A.

PIONEER ELECTRONICS OF CANADA, INC. 300 Allstate Parkway Markham, Ontario L3R OP2 Canada

PIONEER ELECTRONIC [EUROPE] N.V. Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium

PIONEER ELECTRONICS AUSTRALIA PTY.LTD. 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL:[03]580-9911

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4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

# **CHAPTER 1**

## **SAFETY INFORMATION (UC MODEL)**

### **CAUTION**

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

### **WARNING**

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxin which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

## **1. SPECIFICATIONS**

### **General**

|                                |   |
|--------------------------------|---|
| Power source.....              | 14.4 V DC (10.8 — 15.6 V allowable)                                   |
| Grounding system .....         | Negative type   |
| Max. current consumption ..... | 8.5 A   |
| Dimensions                     |   |
| (DIN) (mounting size) .....    | 178 (W) × 50 (H) × 150 (D) mm<br>[7 (W) × 2 (H) × 5-7/8 (D) in.]      |
| (nose).....                    | 188 (W) × 58 (H) × 19 (D) mm<br>[7-3/8 (W) × 2-1/4 (H) × 3/4 (D) in.] |
| (D) (mounting size).....       | 178 (W) × 50 (H) × 155 (D) mm<br>[7 (W) × 2 (H) × 6-1/8 (D) in.]      |
| (nose).....                    | 170 (W) × 48 (H) × 14 (D) mm<br>[6-3/4 (W) × 1-7/8 (H) × 1/2 (D) in.] |
| Weight .....                   | 1.3 kg (2.9 lbs)  |

### **Amplifier**

|  |
|--|
| Continuous power output is 15 W per channel min. into 4 ohms,<br>both channels driven 50 to 15,000 Hz with no more than 5 % THD. |
| Maximum power output ..... 35 W × 4 (EIAJ)   |
| Load impedance ..... 4 Ω (4 — 8 Ω allowable)   |
| Preout output level/output impedance ..... 500 mV/1 kΩ   |
| Tone controls (bass)..... ±10 dB (100 Hz)<br>(treble)..... ±10 dB (10 kHz)   |
| Loudness contour..... +10 dB (100 Hz), +7 dB (10 kHz)<br>(Volume: -30 dB)  |

### **Tape player**

|                               |   |
|-------------------------------|---|
| Tape .....                    | Compact cassette tape (C-30 — C-90)         |
| Tape speed.....               | 4.46 cm/sec. (+0.14 cm/sec., -0.05 cm/sec.) |
| Fast forward/rewind time..... | Approx. 100 sec. for C-60                   |
| Wow & flutter .....           | 0.13 % (WRMS)                               |
| Frequency response.....       | 40 — 14,000 Hz (±3 dB)                      |
| Stereo separation .....       | 45 dB                                       |
| Signal-noise ratio .....      | 52 dB (IHF-A network)                       |

### **FM tuner**

|  |  |
|--|--|
| Frequency range(UC).....                                 | 87.9 — 107.9 MHz                             |
| Frequency range(EW,ES).....                              | 87.5 — 108 MHz                               |
| Frequency range(EE).....                                 | 65 — 74 MHz                                  |
| .....  | 87.5 — 108 MHz                               |
| Usable sensitivity.....                                  | 11 dBf (1.0 μV/75 Ω, mono, S/N: 30 dB)       |
| 50 dB quieting sensitivity.....                          | 16 dBf (1.7 μV/75 Ω, mono)                   |
| Signal-to-noise ratio.....                               | 70 dB (IHF-A network)                        |
| Distortion.....  | 0.3 % (at 65 dBf, 1 kHz, stereo)             |
| Frequency response.....                                  | 30 — 15,000 Hz (±3 dB)                       |
| Stereo separation .....                                  | 40 dB (at 65 dBf, 1 kHz)                     |
| Selectivity .....  | 70 dB (2ACA) (±400 kHz)                      |
| Three-signal intermodulation (desire signal level) ..... | 50 dBf (two undersire signal level: 110 dBf) |

### **AM tuner**

|                                 |                            |
|---------------------------------|----------------------------|
| Frequency range(UC,ES).....     | 530 — 1,710 kHz            |
| Frequency range(EW,EE,ES) ..... | 531 — 1,602 kHz            |
| Usable sensitivity .....        | 18 μV (25 dB) (S/N: 20 dB) |
| Selectivity .....               | 50 dB (±10 kHz)            |

*These specifications were determined and are presented in accordance with specification standards established by the Ad Hoc Committee of Car Stereo Manufacturers.*

### **Note:**

Specifications and design are subject to possible modification without notice due to improvements.

## 2. OPERATION AND CONNECTION

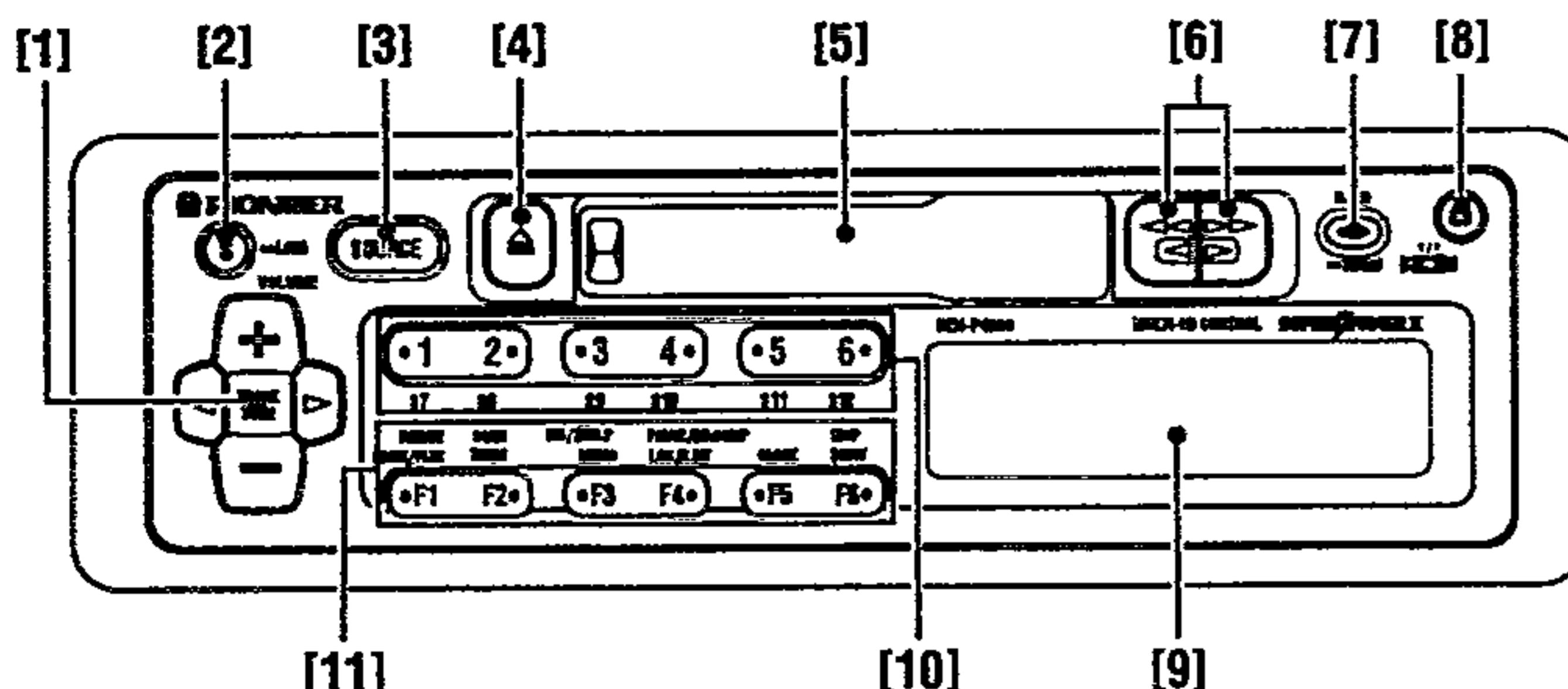


Fig. 1

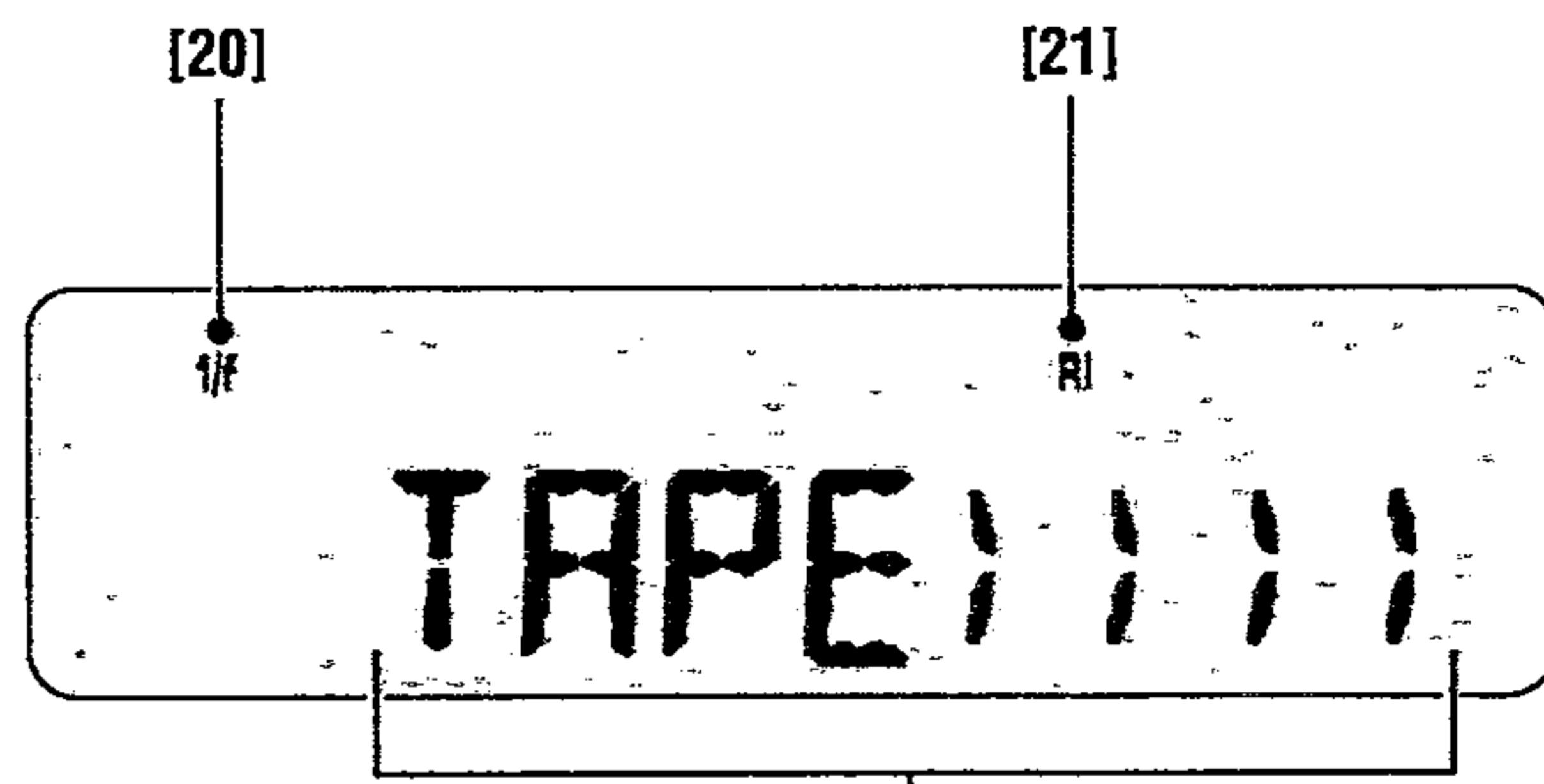


Fig. 3

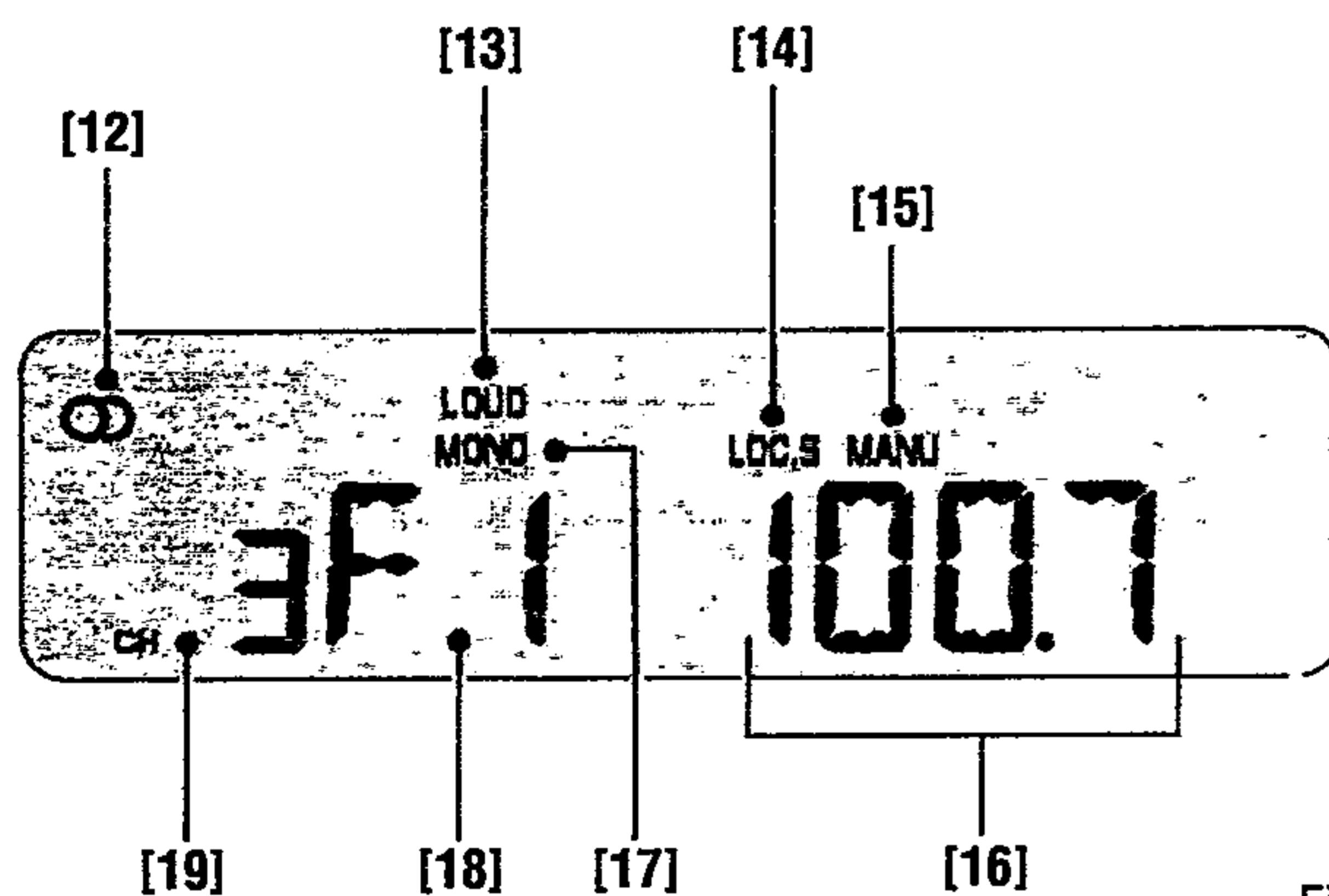


Fig. 2

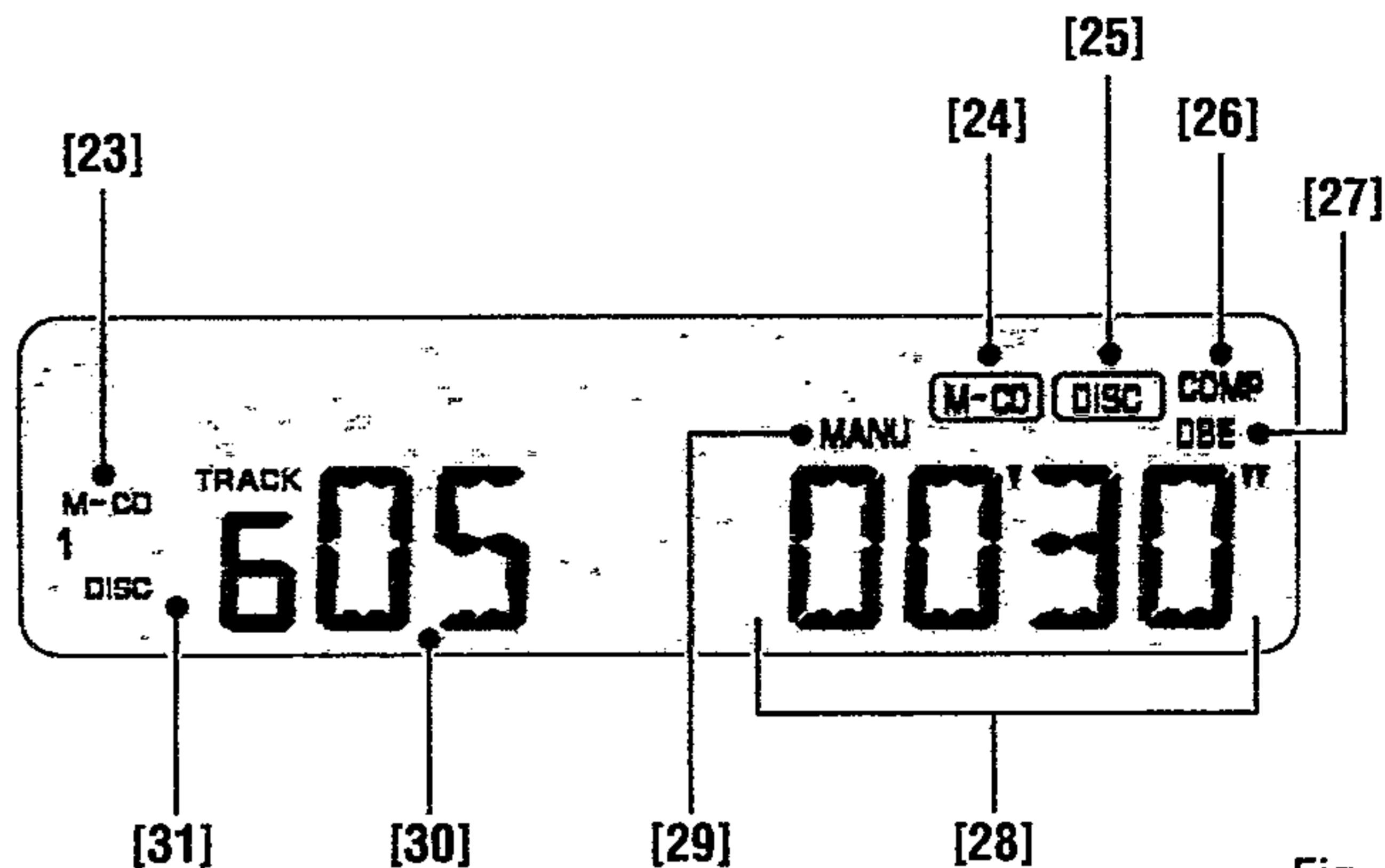


Fig. 4

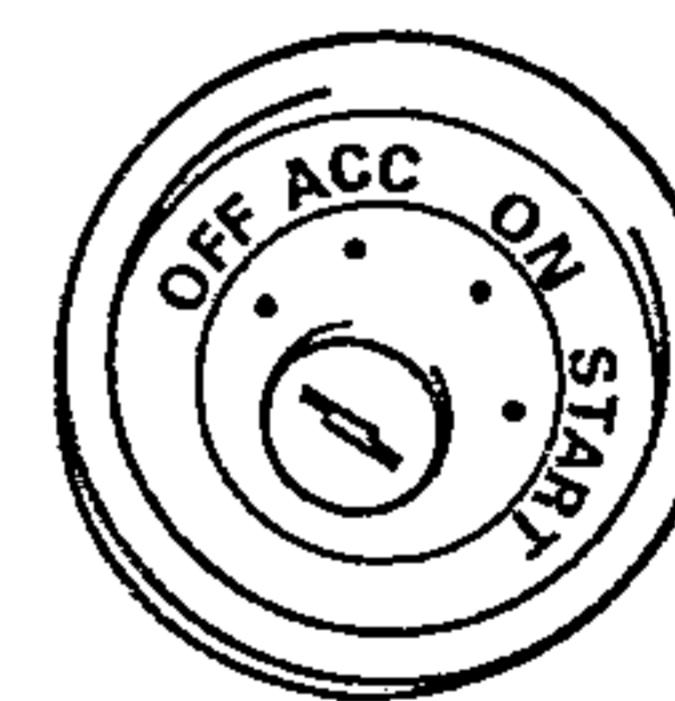
### Connecting the Units

#### Note:

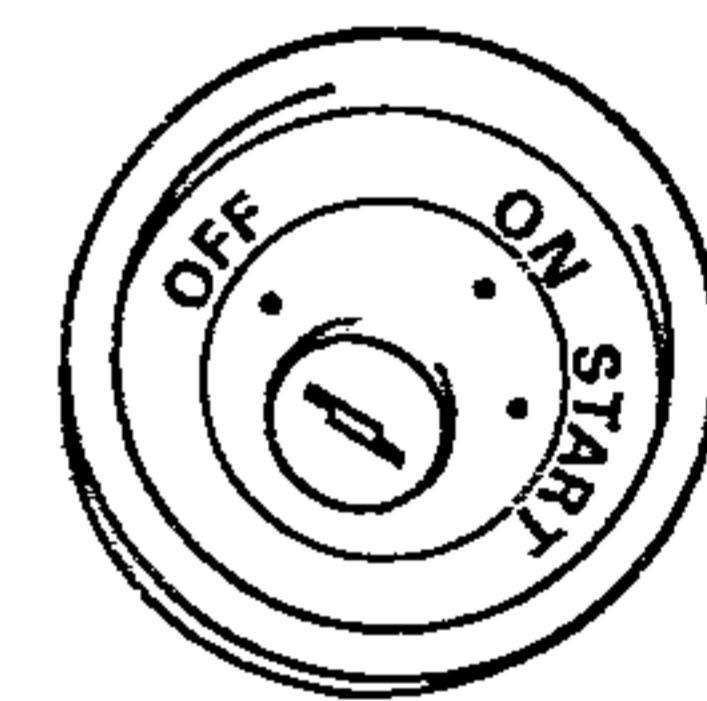
- This unit is for vehicles with a 12-volt battery and negative grounding. Before installing it in a recreational vehicle, truck, or bus, check the battery voltage.
- To avoid shorts in the electrical system, be sure to disconnect the battery  $\ominus$  cable before beginning installation.
- Check whether installation and wiring have been completed correctly. Replace the removed car components, then connect the end of the cable to the negative  $\ominus$  terminal of the battery.
- Refer to the owner's manual for details on connecting the various cords of the power amp and other units, then make connections correctly.
- Secure the wiring with cable clamps or adhesive tape. To protect the wiring, wrap adhesive tape around them where they lie against metal parts.
- Route and secure all wiring so it cannot touch any moving parts, such as the gear shift, handbrake, and seat rails. Do not route wiring in places that get hot, such as near the heater outlet. If the insulation of the wiring melts or gets torn, there is a danger of the wiring short-circuiting to the vehicle body.
- Don't pass the orange lead through a hole into the engine compartment to connect to the battery. This will damage the lead insulation and can cause a very dangerous short.

- Do not shorten any leads. If you do, the protection circuit may fail to work when it should.
- Never feed power to other equipment by cutting the insulation of the power supply lead of the unit and tapping into the lead. The current capacity of the lead will be exceeded, causing over heating.
- When replacing fuse, be sure to use only fuse of the rating prescribed on the fuse holder.
- Since a unique BPTL circuit is employed, never wire so the speaker leads are directly grounded or the left and right speaker  $\ominus$  leads are common.
- Speakers connected to this unit must be high-power types possessing minimum rating of 35 W and impedance of 4 to 8 ohms. Connecting speakers with output and/or impedance values other than those noted here can damage the speakers.
- When connecting a power amp, never connect the blue lead to the amp's power supply terminal. Also, when connecting an auto antenna, never connect the blue lead to the antenna's power supply terminal. Such connections may cause damage due to excessive current.
- To prevent incorrect connection, the input side of the IP-BUS connector is blue, and the output side is black. Connect the connectors of the same colors correctly.

- When the unit is mounted in a vehicle whose ignition switch does not have the ACC (accessory) position as shown in Fig. 6, be sure to connect the red lead of the unit to the terminal controlled by the ignition switch ON/OFF position. If you do not, the vehicle battery may go flat when you leave your vehicle for several hours.



ACC position



No ACC position

Fig. 5

Fig. 6

### Connection Diagram (Fig. 7)

1. Antenna jack
2. Rear out
3. White
4. Red
5. Connecting cords with RCA pin plugs (sold separately)
6. Power amp (sold separately)
7. Blue
8. CD player (sold separately)
9. Multi-play CD player (sold separately)
10. Please make correct connections according to the directions in the Multi-play CD player's owner's manual.
11. IP-BUS input (blue)
12. Blue  
To system control terminal of the power amp or Auto-antenna relay control terminal (Max. 300 mA 12 V DC).
13. Black (ground)  
To vehicle (metal) body.
14. Red  
To electric terminal controlled by ignition switch (12 V DC) ON/OFF.
15. Orange  
To terminal always supplied with power regardless of ignition switch position
16. Fuse resistor
17. Fuse holder
18. With a 2 speaker system, connect to the 2 speakers in the front or the rear.
19. Use this for connections when you have the separately available amplifier.
20. Front/left speaker
21. Front/right speaker
22. Rear/left speaker
23. Rear/right speaker
24. Green
25. Gray
26. Green/black
27. Gray/black
28. Green/red
29. Gray/red
30. Black/green
31. Black/gray

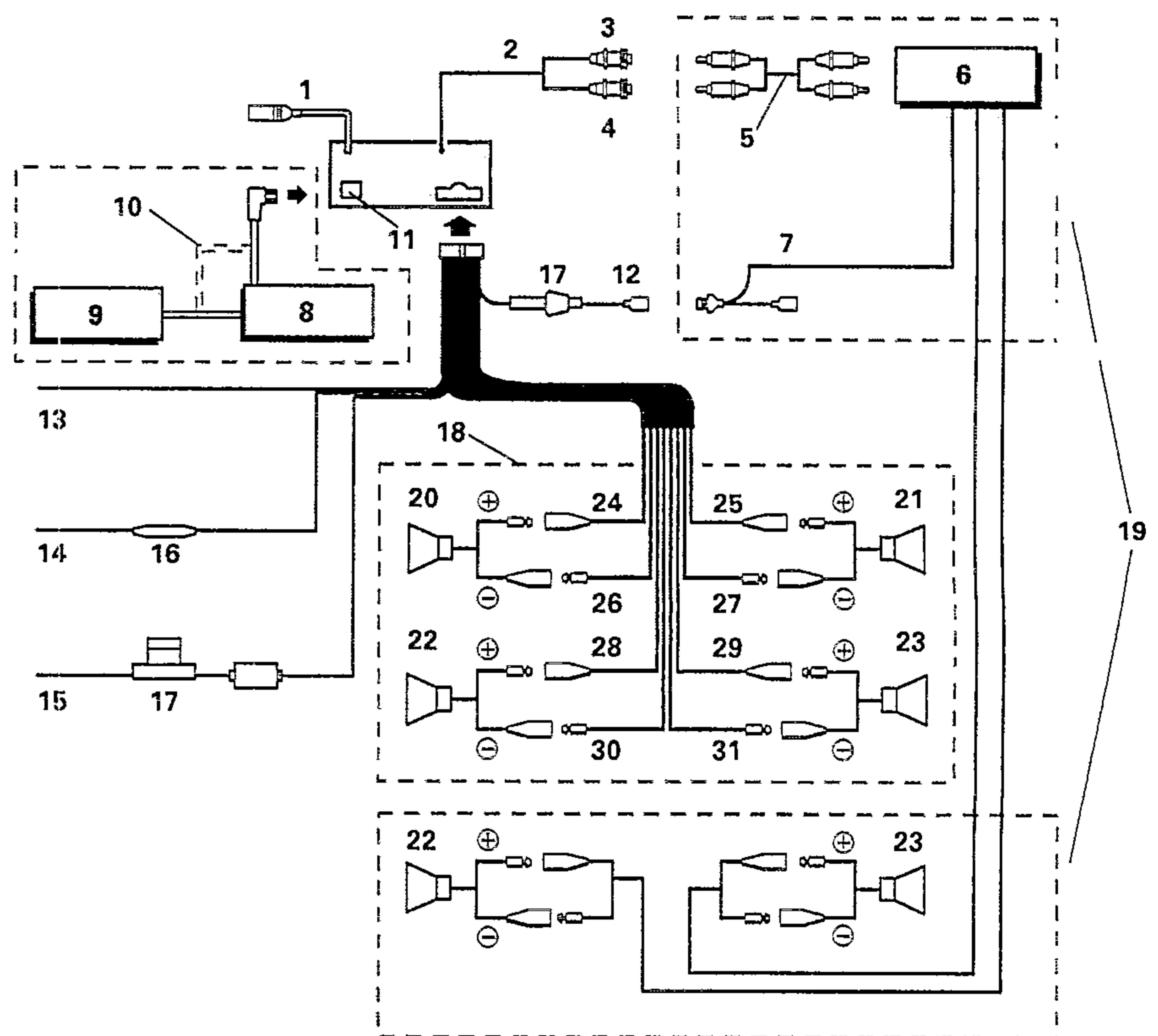


Fig. 7

### Using the Clear Button

- The clear button can be located on the unit after you have removed the front panel. (Fig. 8)
- Refer to the previous page to find out how to remove the front panel.

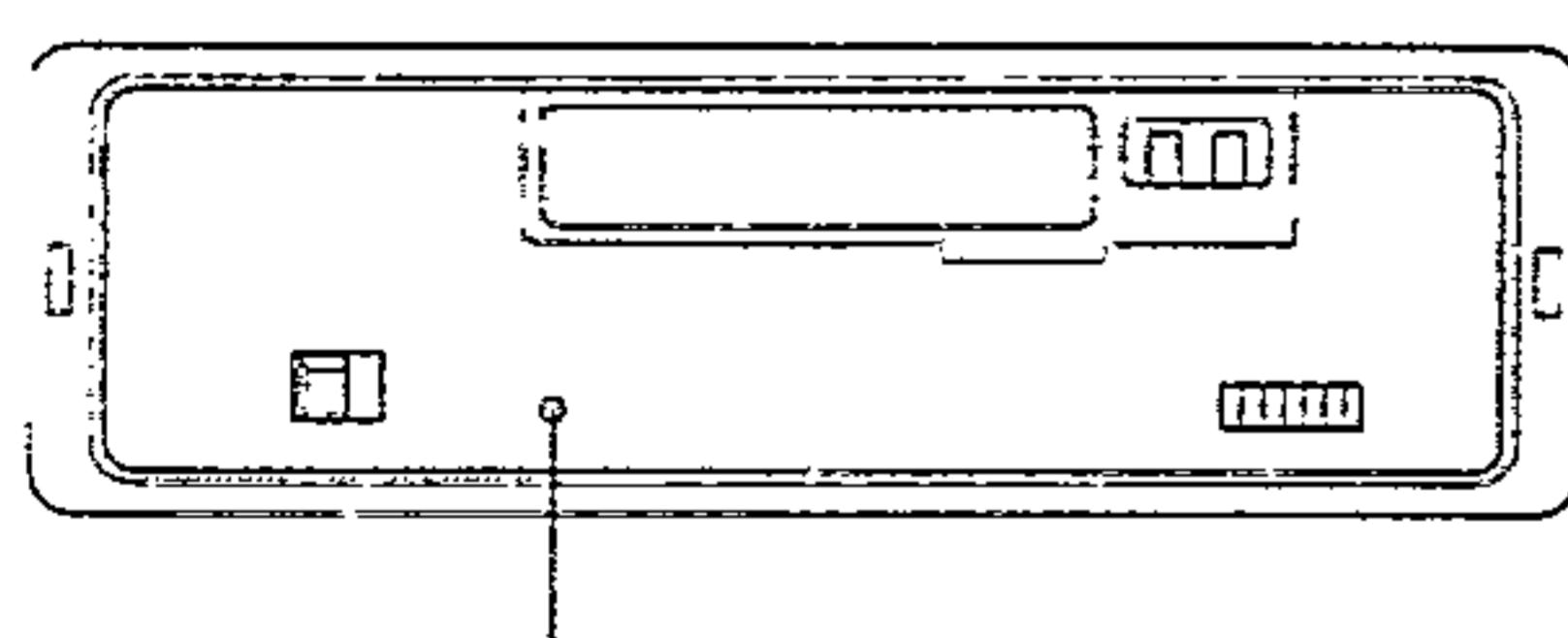


Fig. 8

Once all wiring is complete, press button [32] with a thin, pointed object. Though not a normal occurrence, the microprocessor which controls the operation of this unit can be affected by electrostatic noise. This generally is indicated by such symptoms as no power being supplied when you switch the unit on, failure of buttons and controls, or an abnormal display. Should this happen, press button [32] with a thin, pointed object to reset the microprocessor.

### Switching Power ON

#### Parts Identification

- Fig. 1
- [3] Source selector
  - [5] Cassette door
  - [9] Display
  - [11] Function buttons  
F1: AUX ON/OFF  
F2: Multi-play CD player display ON/OFF

#### Changing the source

Each time you press button [3], the source changes as follows.  
Tape → Radio → Multi-play CD player → CD player → AUX → OFF

#### Tape

- When there is no cassette tape loaded in this unit, the source does not switch to Tape.
- The source switches to TAPE when a cassette is inserted into [5] on this unit.

#### Multi-play CD player

- Even if this unit is not combined with a multi-CD player, the multi-CD player indicator appears when the source button is switched ("M-CD" appears on display [9]). To turn this indicator off when the multi-CD player is not connected, hold down button F2 in Bank [11] and turn the ignition switch from the OFF position to the ON position.
- When this operation is performed again, "M-CD" appears on the display.

**CD player**

- When not using this unit with a CD player, or when a CD is not loaded in the CD player, the source does not switch to CD player.
- When there is a disc loaded in the CD player, the source switches to CD player.

**AUX**

- When no other components are connected to this unit, or when the AUX (external input) is set to OFF, the source does not change. Switch the AUX (external input) to ON. Hold down button F1 in Bank [11] and set the ignition switch from OFF to ON.

**Adjusting Volume and Tone****Parts Identification****Fig. 1**

- [1] Volume/Audio adjustment  
[2] Shift  
[9] Display

**Fig. 2**

- [13] Loudness

**Mode Selection**

Each press of button [2] changes the mode as follows:

Volume adjustment (VOL) → Balance adjustment (FAD/BAL) → Tone adjustment (BAS/TRE) → F.I.E. mode.

- When you are adjusting fader, balance, bass or treble settings, the indicator will stop at the center setting briefly.
- If no operations are performed within 8 seconds, adjustment modes are canceled. Make adjustments within 8 seconds.

**Volume Adjustment**

Pressing the (+) side of button [1] increases the volume, while the (-) side decreases it. (Display shows "VOL 00" ~ "VOL 30".)

- When driving your vehicle, be sure to keep the volume of the unit set low enough to allow you to hear sounds coming from outside.

**Balance Adjustment**

Press button [2] to select balance adjustment mode. ("FAD" appears on the display.) Adjust the fader using the (+) or (-) side of button [1]. To adjust the balance, press either the (◀) or (▶) side of button [1] to turn on "BAL" and use the (◀) or (▶) side of the button.

**Fader**

When you press the (+) side of button [1], the front speaker volume increases gradually while the rear speaker volume decreases. When you press the (-) side of the button, the rear speaker volume increases gradually while the front speaker volume decreases. (Display shows "FAD F15" ~ "FAD R15".)

- Please set "FAD 0" when using 2 speaker system.

**Balance**

Pressing the (◀) side of button [1] shifts the balance to the left speaker, while the (▶) side shifts it to the right speaker. (Display shows "BAL L9" ~ "BAL R9".)

**Tone Adjustment**

Press button [2] to select tone adjustment mode. ("BAS" appears.) Select the tone you wish to adjust using the (◀) or (▶) side of button [1]. Pressing the (▶) side boosts the TRE; pressing the (◀) side boosts the BAS.

**Bass Adjustment**

Select the Bass mode. Pressing the (+) side of button [1] increases bass, while the (-) side decreases bass. (Display shows "BAS -6" ~ "BAS +6".)

**Treble Adjustment**

Select Treble adjustment mode. Pressing the (+) side of button [1] increases treble, while the (-) side decreases treble. (Display shows "TRE -6" ~ "TRE +6".)

**Switching the F.I.E. function**

Pressing the (▶) side of button [1] turns the F.I.E. (Front Image Enhancer) function on. Pressing the (◀) side of button [1] turns it off.

**Using the F.I.E. function**

The F.I.E. (Front Image Enhancer) function cuts middle and high range frequency output from the rear speakers so that only low-range frequencies are output, for a simple way to enhance front imaging.

1. Press button [2] to switch to the F.I.E. mode.
2. Press the (▶) side of button [1] to switch the F.I.E. mode ON.
3. Switch to the Fader mode, and balance front volume and rear bass volume.
4. Adjust volume and tone.

**Note:**

- If you turn off the F.I.E. function, the rear speakers will output all sounds in addition to the bass sounds. This will cause a sudden increase in volume. Therefore, be sure to reduce the volume before turning off the F.I.E. function.

**Loudness**

This "loudness" function enhances both the high and low ranges of sound to give even more power to output even at low volume.

Hold down the button [2] for more than 2 seconds, the loudness function turns on. (The "LOUD" [13] indicator appears on the display [9].)

Hold down the button [2] again for more than 2 seconds, the loudness function turns off.

**Using the Radio****Parts Identification****Fig. 1**

- [1] Tuning  
[3] Source selector  
[7] Band/Manual  
[9] Display  
[10] Preset  
[11] Function buttons  
    F1: Best stations memory (BSM)  
    F3: FM stereo, mono  
    F4: Local station

**Fig. 2**

- [12] FM stereo  
[14] Local station  
[15] Manual  
[16] Frequency  
[17] FM mono  
[18] Band  
[19] Preset number

**Listening to the Radio****• Electronic Tuner**

Frequency allocation differs depending upon the area. This unit has been designed in accordance with the frequency allocations for North America. Use in other areas will result in improper reception.

1. Press button [3] to switch the radio power on.

2. Press button [7] to select a band.

**F1 → F2 → F3 → AM**

(FM1)    (FM2)    (FM3)    (AM)

3. Use seek tuning to tune in a frequency. Press the (▶) side of button [1] to automatically tune in the next higher receivable frequency, and the (◀) side for a lower frequency.

4. Adjust volume and tone.

5. Assign the tuned frequency to one of the buttons in Bank [10] (preset memory).

Press and hold down one of the buttons in Bank [10] for at least 2 seconds. The frequency is assigned to the selected button when the preset number [19] stops flashing on the display. Up to 18 FM stations (6 FM1 stations, 6 FM2 stations and 6 FM3 stations), and 6 AM stations can be assigned to the preset memory.

6. Once a frequency is assigned to a button in Bank [10], you just need to press that button to tune it in.

This also causes the number of the button pressed to appear at position [19] on the display.

### Adjusting Seek Sensitivity

The seek tuning function of this tuner lets you select between a local setting for reception of strong stations only, and a DX (distant) setting for reception of weaker stations.

### Switching between Local and DX

Press button F4 of Bank [11] to switch between Local and DX (distant) seek tuning. When "LOC.S" [14] is shown on the display, seek tuning is performed with the local seek sensitivity. Otherwise, seek tuning is performed with the DX seek sensitivity.

### Manual Tuning

Use manual tuning when stations are too weak to be picked up by seek tuning.

1. Hold down button [7] for more than 2 seconds, and "MANU" indication [15] lights.
2. Each press of the (►) side of button [1] increases the frequency in 0.2 MHz steps in the FM band, 10 kHz in the AM band. Pressing the (◀) side of button [1] decreases the frequency. Holding down either side of button [1] changes the frequency at high speed.

### Switching between FM Stereo and Mono

Generally, it is best to allow the "Super Tuner III" function to automatically set the optimum listening conditions. When stereo broadcasting is received, "○" [12] will appear on the display. When there is a large amount of noise, you can press button F3 of Bank [11] for clearer mono reception ("MONO" [17] will appear on the display).

### BSM (Best Stations Memory)

This function automatically locates stronger stations and automatically assigns their frequencies to the buttons in Bank [10], from strongest to weakest. It comes in handy when trying to find local stations while driving.

1. Press button [7] and select a band.
2. Holding down button F1 of Bank [11] for about 2 seconds will start BSM search. At this time, "BSM" will flash on the display.
3. The frequency display will return once BSM search is complete, and frequencies are assigned to preset buttons.
- You can cancel BSM search by pressing button F1 of Bank [11] again.
- If there are fewer than 6 strong stations in the area, some of the preset buttons will not be assigned frequencies, so they will retain any frequencies assigned to them previously.
- BSM search may take as long as 30 seconds in areas where there are few strong stations.

### Using the Tape Deck

#### Parts Identification

- Fig. 1  
 [3] Source selector  
 [4] Eject  
 [5] Cassette door  
 [6] Fast forward, Rewind/Direction change  
 [9] Display  
 [11] Function buttons  
 F1: FLEX (Frequency Level Expander)  
 F4: Radio intercept

- Fig. 3  
 [20] FLEX  
 [21] Radio intercept  
 [22] Tape play

#### About Cassette Tapes

- Do not use tapes longer than C-90-type (90 min.) cassettes. Longer tapes can interfere with tape transport.
- A loose or warped label on a cassette tape may interfere with the eject mechanism of the unit or cause the cassette to become jammed in the unit. Avoid using such tapes or remove such labels from the cassette before attempting use.
- Storing cassettes in areas directly exposed to sunlight or high temperatures can distort them and subsequently interfere with tape transport. (Fig. 9)

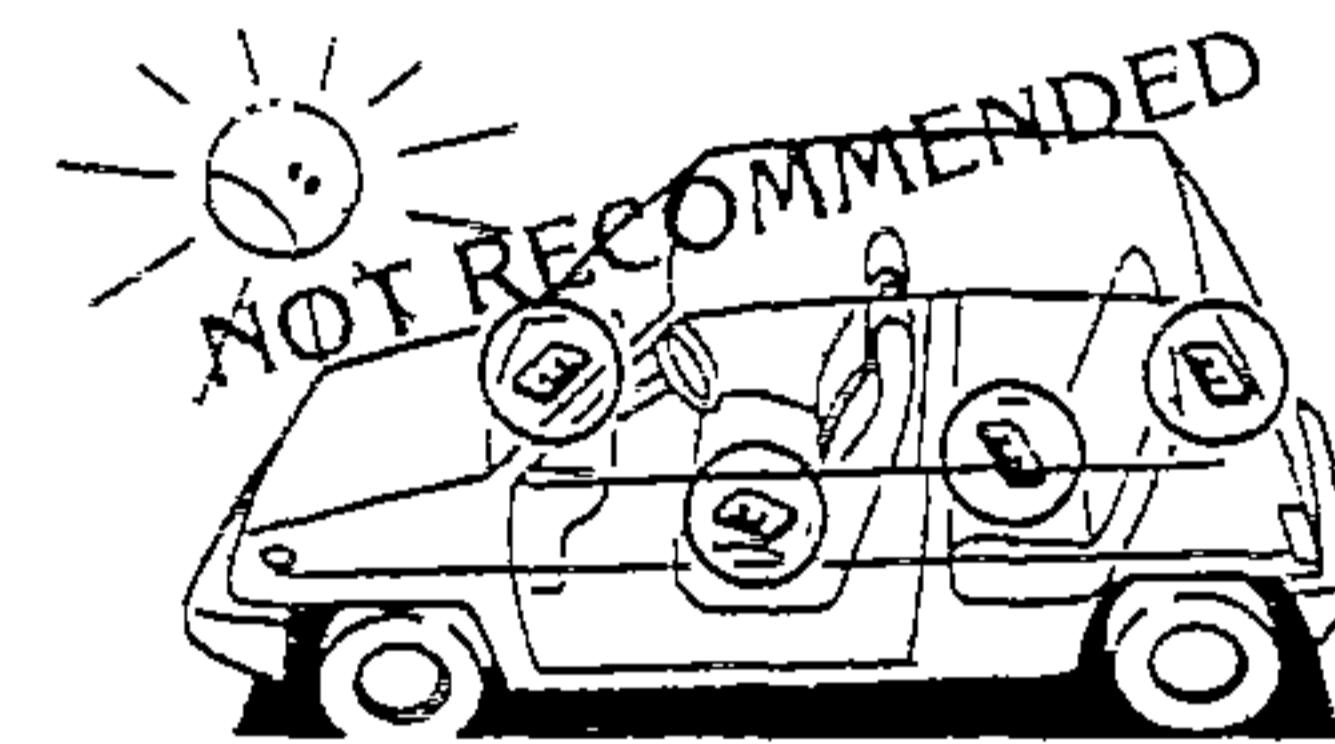


Fig. 9

- Store unused tapes in a tape case where there is no danger of them becoming loose or being exposed to dust.

#### Cleaning the Head

- If the head becomes dirty, the sound quality will deteriorate and there will be sound dropouts and other imperfections in performance. In this case, the head must be cleaned.
- When using a cleaning tape, play it once on one side for normal cleaning. Excessive use of the cleaning tape will increase head wear. Be sure to read the cleaning tape instructions before use.

#### Listening to a Tape

1. By inserting the cassette tape into slot [5], power will be turned on and the tape will begin to play.
- At this time, the tape running, tape play indicator [22] will light up to your satisfaction.
2. Adjust volume and tone.
3. To stop tape playback, press button [3] to switch the source OFF, or press button [4] to eject the cassette tape.
- Do not try to eject the cassette immediately after insertion, as it may result in malfunction. Wait a few seconds.
- Be sure to eject the tape when the front panel is removed, or the vehicle's ignition is turned OFF. Leaving the tape in the unit can deform the pinch roller causing wow and flutter during tape playback.
- Loose tapes should be rewound with the aid of a pencil and unevenly wound tapes rewound with the use of the fast forward function.

### Changing Program

Push the fast forward and rewind buttons [6] together to switch from one side of the tape to the other (from Side A to Side B or vice versa).

### Using Fast Forward and Rewind

Since the transport can be in either direction, both the left and right high-speed tape transport buttons [6] can be regarded as fast forward/rewind buttons.

For fast forward, press the high-speed tape transport button [6] that corresponds to the direction that is shown by the tape play indicator [22]. When the end of the tape is reached, playback will automatically begin from the opposite side of the tape (Auto-reverse). For rewind, press the button [6] that is opposite that of the direction shown by the tape play indicator [22]. When the end of the tape is reached, playback will automatically begin from the beginning of the same side of the tape (Auto-replay).

When you release fast forward/rewind, lightly press button [6] located on the opposite side of the one you pressed to fast forward or rewind.

- "←→" [22] will flash when the tape is fast forwarding or rewinding.

### FLEX (Frequency Level Expander)

If the high-frequency performance is poor when playing back an old or poorly recorded cassette, you can improve it by pressing button F1 in bank [11]. ("I/f" [20] appears.)

- This function may have little effect on a cassette offering good sound quality, for instance, one recorded from compact disc.

### Radio Intercept

During fast forward/rewind of a tape, it is possible to listen to the radio.

Press button F4 in bank [11]. ("RI" [21] appears.) At this time, if you fast forward or rewind the tape, the unit automatically switches to radio sound.

- While the radio intercept is in operation, the display indicates radio.

## Playing Compact Discs

### Precautions When Using the Multi-Play CD Control

- This unit can control multi-play CD players when it is used with multi-play CD player (CDX-P1210, CDX-P610).
- If the IP-BUS extension adapter is used, up to 4 multi-play CD players can be connected to the unit. When two or more CD players are connected, their priorities must be specified for the Multi-play CD players. See the Multi-play CD players instructions and set the address switches correctly.
- The Owner's Manual for the multi-play CD player does not contain an explanation of the CD controls for this unit. Read this Owner's Manual for details on proper operation and keep it handy for later reference.

### Parts Identification

**Fig. 1**

- [1] Track number search/Fast forward, Reverse
- [3] Source selector
- [7] Multi-play CD player select/Manual
- [9] Display
- [10] Disc number search
- [11] Function buttons
  - F1: Play mode switching/Program erase
  - F2: Scan play/Random play
  - F3: ITS (Instant Track Selection)/ ITS play
  - F4: Pause/Digital Compression
  - F6: Display switching/Disc title

**Fig. 4**

- [23] Multi-play CD player number display
- [24] Magazine repeat mode display
- [25] Disc repeat mode display
- [26] COMP
- [27] DBE
- [28] Play elapse time display
- [29] Manual
- [30] Track number
- [31] Disc number

### Using the Multi-Play CD Player

- Press button [3] to change the display to the multi-play CD player mode and to begin disc play.
- Use the Disc Number Search function to select a disc.

Select the desired disc by pressing one of the Disc number search buttons. The number of the disc selected appears at position [31] on the display.

- When connected to the 12-disc changer, to select discs 7 – 12, press buttons 1 – 6 and hold for at least 2 seconds.

#### Example:

To select disc 7, press button 1 in Bank [10] and hold for 2 seconds more.

- If the number at position [31] on the display does not change when you press a Disc number search buttons, it means that there is no disc loaded in that tray.

#### 3. Adjust volume and tone.

- To stop disc play, press button [3]. At another press, the normal play resumes from about where it stopped.

#### Note:

- When you turn the power on or change the disc to be played, the multi-play CD player may perform a preparatory operation (verifying there is a disc, reading disc information, etc.) "READY" is displayed during this time.
- When the multi-play CD player is not working correctly, an error message appears on the display (Ex.: "ERROR-80"). Identify the error from the multi-play CD player owner's manual.
- After you press a Disc number search button, it may take some time before play begins due to the time necessary to load and set the disc in the mechanism.

### Multi-Play CD Player Switching

Up to 4 Multi-play CD players can be connected to this unit. When several multi-play CD players are connected, you can select the one you want to play.

Each press of button [7] selects multi-play CD player 1 to 4. The Multi-play CD player number appears on the display [23].

### Track Number Search

The desired track on the disc currently being played can be selected by track (or song) number.

Confirm that Track Number is shown at Position [30] on the display. If not, press the button F6 of Bank [11].

Press the (►) side of button [1] to increase the number at Position [30], or the (◀) side to decrease the number. Holding either side of button [1] changes the track number at high speed.

### Using Fast Forward and Reverse

- Hold down button [7] for more than 2 seconds, and "MANU" indication [29] lights.
- Press the (►) side of button [1] for fast forward, and the (◀) side for reverse.
- Sound is output during fast forward and reverse operations.

### Repeat

You can select one of the play modes (repeat modes) listed below.

| Play mode<br>(repeat mode) | Operation  |
|----------------------------|--|
| One-Track Repeat           | Play the current track repeatedly. <ul style="list-style-type: none"> <li>When you perform track number search or fast forward or rewind, the mode changes to disc repeat mode.</li> <li>Switching the multi-CD player being played or the disc switches to magazine repeat mode.</li> </ul> |
| Disc Repeat                | Play the same disc repeatedly. <ul style="list-style-type: none"> <li>Switching the multi-CD player being played or the disc switches to magazine repeat mode.</li> </ul>  |
| Magazine Repeat            | Play all discs loaded in the magazine in the multi-play CD player repeatedly. All discs in the magazine are played repeatedly from the first disc.   |
| ALL Repeat                 | The mode changes to this mode when 2 or more multi-play CD players are connected. Multi-play CD players 1 to 4 are played.   |

Each press of button F1 in bank [11] causes the mode to change as follows:

One-Track Repeat ("RPT" appears on the display [28]) → Disc Repeat ("DISC" [25] appears) → Magazine Repeat ("M-CD" [24] appears) → ALL Repeat

**Random Play**

The microcomputer of the multi-play CD player can play tracks on discs in a random order. Random play is performed according to the current play mode (repeat mode) as follows:

| Play mode<br>(repeat mode) | Tracks to be played at random  |
|----------------------------|--|
| One-Track Repeat           | All tracks on the disc being played.<br>• The play mode changes to disc repeat mode. |
| Disc Repeat                | All tracks on the disc being played.   |
| Magazine Repeat            | All tracks on the discs in the magazine being played.                                |
| ALL Repeat*                | All tracks on all discs in multi-play CD players 1 to 4.                             |

\* When 2 or more multi-play CD players are connected.

1. Select the desired random play mode (repeat mode).
2. Hold down button F2 in Bank [11] for more than 2 seconds. ("RDM" appears on the display [28].) To cancel random play, hold down button F2 in Bank [11] for more than 2 seconds again. ("RDM" disappears.)

**Using Scan**

The first parts of each track are played in succession for about 10 seconds. This function is useful to search for the track or disc you want to listen to. Scan is performed according to the current play mode (repeat mode) as follows:

| Play mode<br>(repeat mode) | Tracks to be scanned and played  |
|----------------------------|--|
| One-Track Repeat           | All tracks on the disc being played.<br>• The play mode changes to disc repeat mode. |
| Disc Repeat                | All tracks on the disc being played.   |
| Magazine Repeat            | The first tracks of all the discs in the magazine being played.                      |
| ALL Repeat *               | First tracks of all discs loaded in multi-play CD players 1 to 4.                    |

\* When 2 or more multi-play CD players are connected.

1. Select the desired scan play mode (repeat mode).
2. Press button F2 in Bank [11]. ("SCAN" appears on the display [28]). The first parts of all tracks are played in succession for about 10 seconds.
3. When you hear the track you want, press button F2 in Bank [11] again to cancel Scan. ("SCAN" disappears.) The track (disc) being played is then played to the end.
- The previous function automatically resumes when a piece of music with which Scan began returns.

**ITS (Instant Track Selection)**

This function lets you program and play the tracks you want. You can listen to just your favorite tracks.

- The ADPS function\* of the multi-play CD player lets you program up to 100 discs. (Up to 100 discs can be programmed including disc title inputs.)
- \* ADPS: Automatic Disc Program Selection
- Up to 99 tracks can be programmed for a single disc.
- When the number of discs exceeds 100, discs not being played (information not being renewed) in memory is overwritten by the newest.
- Tracks are programmed for each disc. Programmed tracks are not erased after the disc is changed.

**Programming**

1. Play the track you want to program.
2. Press button F3 in Bank [11] to program the track. ("ITS" appears on the display [28] for 3 seconds.)
- Program tracks while ITS play is not in progress. It is possible during scan play or random play.

**ITS Play**

Tracks stored only in memory are played in order. Tracks are played according to ITS play mode (repeat mode) as follows:

| Play mode<br>(repeat mode) | Tracks to be played by ITS  |
|----------------------------|---|
| One-Track Repeat           | Programmed tracks on the disc being played.<br>• The play mode changes to disc repeat mode.   |
| Disc Repeat                | Programmed tracks on the disc being played.   |
| Magazine Repeat            | Programmed tracks on the discs in the magazine being played.<br>• If the disc being played contains no programmed tracks, the next disc containing programmed tracks is played.   |
| ALL Repeat*                | Programmed tracks on all discs in all magazines in multi-play CD players 1 to 4.<br>• If the disc (multi-play CD) being played contains no programmed tracks, the next disc (multi-play CD) containing programmed tracks is played. |

\* When 2 or more multi-play CD players are connected.

1. Select the desired ITS play mode (repeat mode).
2. Hold down button F3 in Bank [11] for more than 2 seconds. ("ITS.P" appears on the display [28].) To cancel ITS play, hold down button F3 in Bank [11] for more than 2 seconds again. ("ITS.P" disappears.)
- If you try to play a track that is not programmed within the play range of the selected repeat mode by ITS, "EMPTY" will appear on the display [28] for about 3 seconds, indicating that ITS play is not possible.
- You can perform scan play or random play during ITS play. In this case, scan play or random play applies to all the tracks stored in memory. (If the play mode is the magazine repeat mode or all repeat mode, scan play applies to all the tracks of the discs in the magazine stored in memory.)
- During ITS play, multi-play CD players containing discs with programmed tracks are switched, and disc and track number search is performed on programmed tracks. So, you cannot switch to any tracks or discs that are not stored in memory.
- When you turn the power on or change the disc to be played, the multi-play CD player may perform a preparatory operation (verifying there is a disc, reading disc information, etc.). "READY" is displayed during this time.

#### **Erasing the ITS Program**

You can erase one or all selections of the program for the disc being played by ITS.

##### **To erase a single selection:**

1. Start ITS play.
2. Play the track you wish to erase by using disc number search or track number search.
3. Hold down button F1 in Bank [11] for more than 2 seconds. ("CLEAR" appears on the display [28] for about 3 seconds.)

##### **To erase the disc program:**

1. Start normal play.
2. Play the disc you wish to erase by using disc number search.
3. Hold down button F1 in Bank [11] for more than 2 seconds to erase the program. ("CLEAR" appears on the display [28] for about 3 seconds.)

#### **Pausing**

1. Press button F4 in Bank [11] to pause during disc playback ("PAUSE" appears on display [28]).
2. Press button F4 in Bank [11] again to release pause.
- You can select a track using the track number search during pause. ("PAUSE" is off while a track is being searched.) When the track search ends, the found track is paused at its beginning.

#### **Disc Title Input**

You can enter a title for the disc in the multi-play CD player. The title stored for the disc can be displayed.

- The ADPS function\* of the multi-play CD player lets you enter titles for up to 100 discs. (Up to 100 discs, including ITS, can be programmed.)
- \*ADPS: Automatic Disc Program Selection
- A disc title can consist of up to 8 characters for a single disc.
- When the number of discs exceeds 100, discs not being played (information not being renewed) in memory is overwritten by the newest.
- One title is stored for each disc. The title stored for a disc is not erased after the disc is changed.

#### **Entering Titles**

1. Select the disc for which you want to enter a title.
2. Hold down button F6 in Bank [11] for more than 2 seconds to select title input mode.
3. Press the (◀) or (▶) side of button [1] to select the input position. The input position moves continuously when you hold down either side of the button.



#### **Display Switching**

Each press of button F6 in Bank [11] switches the display [28] between the elapsed play time and disc title. When you press button [7] while the disc title is being displayed, the normal operation display will appear for 8 seconds.

#### **CD sound quality adjustment function**

If you connect a Multi-play CD Player with COMP (Compression) and D.B.E. (Dynamic Bass Emphasis) functions to this unit, you can use these functions with this unit. (If

#### **COMP and D.B.E. switching**

You can switch between two COMP and D.B.E. levels. Level switching of both functions at the same time is not possible.

1. Press button F4 in Bank [11] for more than 2 seconds to select the switching mode.
2. Each time you press button F4 in Bank, the mode changes as follows.  
COMP OFF → COMP 1 → COMP 2 → COMP OFF → DBE 1 → DBE 2 → COMP OFF
- With both COMP and D.B.E., the second mode is more effective.

(If you connect a multi-play CD player that does not feature these functions, even if you try to switch to these functions, "NO COMP" is displayed, indicating that switching is not possible.)

##### **COMP (Compression) function**

This function suppresses loud sounds while boosting quiet sounds to reduce the difference between the two.

Use this function if there is distortion when you raise the volume.

When the COMP function is ON, "COMP" [26] lights in the display.

##### **D.B.E. (Dynamic Bass Emphasis) function**

When listening in a car, bass sound may be insufficient. This function boosts bass.

When the D.B.E. function is ON, "DBE" [27] lights in the display.

## Using CD Player

Precautions when using the CD player

### Control

- If you connect a CDS-P45 CD player, you can control it with this unit.
- CD player operation is explained in the CD player's instruction manual, but because this unit is controlling the CD player, refer to this unit's instruction manual for details concerning operation.

## Parts Identification

### Fig. 1

- [1] Track number search/Fast Forward, Reverse
- [7] Manual
- [9] Display
- [11] Function buttons
  - F1: Repeat play
  - F2: Scan play/Random play
  - F6: Display Switching/Disc title

### Fig. 3

- [28] Play elapse time display
- [29] Manual
- [30] Track number

## Listening to the CD player

- Load the CD player with a disc. Play starts automatically.
- If there is already a disc loaded in the player, press button [3] to switch sources.
- Adjust volume and tone.
- To stop CD play, press button [3] to switch the source OFF or eject the disc.
- Refer to the CD player's instruction manual for details concerning disc loading and ejection.

## Track Number Search

The desired track on the disc currently being played can be selected by track (or song) number.

Make sure "MANU" [29] is not displayed on the display of the head unit. If it is, press the button [7] for more than 2 seconds and turn it off.

Press the (►) side of button [1] to increase the number at Position [30], or the (◀) side to decrease the number. Holding either side of button [1] down changes the track number at high speed.

## Using Fast Forward and Reverse

- Press the button [7] for more than 2 seconds. "MANU" [29] appears on the display.
- Press the (►) side of button [1] for fast forward, and the (◀) side for reverse.
- Sound is output during fast forward and reverse operations.*

## Pausing

- Press button F4 in Bank [11] to pause during disc playback ("PAUSE" appears on display [28] of the head unit).
- Press button F4 in Bank [11] again to release pause.
- You can select a track using the track number search during pause. ("PAUSE" is off while a track is being searched.) When the track search ends, the found track is paused at its beginning.*

## Repeat

- To repeat the music you are listening to, press button F1 in Bank [11] ("RPT" appears on the display [28] of the head unit).
- To cancel music repeat, press button F1 in Bank [11] ("RPT" disappears).

## Random Play

- To play music randomly, hold down button F2 in Bank [11] for more than 2 seconds ("RDM" appears on the display [28] of the head unit). Once the current track has been played, the microprocessor will randomly select the next and subsequent tracks.
- To cancel random play, hold down button F2 in Bank [11] for more than 2 seconds again ("RDM" disappears).
- Since selections are played in random order, the same selection may be played twice in succession.*

## Scan

The first parts of each track are played in succession for about 10 seconds. This function is useful to search for the track you want to listen to.

- Press button F2 in Bank [11]. ("SCAN" appears on the display [28] of the head unit.) The first parts of all tracks are played in succession for about 10 seconds.
- When you hear the track you want, press button F2 in Bank [11] again to cancel Scan. ("SCAN" disappears.) The track being played is when played to the end.
- The previous function automatically resumes when a piece of music with which Scan began returns.*

## Disc Title Input

In a system with a multi-play CD player connected, you can input and memorize the title of the disc loaded in this unit.

When you play a disc whose title you have input and memorized, title indication in the head unit's display is possible.

- The ADPS function\* of the multi-play CD player lets you enter titles for up to 100 discs. (With ITS [refer to the head unit's owner's manual], 100 discs can be registered. ADPS and ITS are multi-play CD player functions. For details refer to the head unit's owner's manual.)

- \* ADPS: Automatic Disc Program Selection
- A disc title can consist of up to 8 characters for a single disc.

The letters and numbers you can input differ depending on the head unit.

- When the number of discs exceeds 100, discs not being played (information not being renewed) in memory are overwritten by the newest.
- One title is stored for each disc. The title stored for a disc is not erased after the disc is changed.

### Entering Titles

- Hold down button F6 in Bank [11] for more than 2 seconds to select title input mode.
- Press the (◀) or (►) side of button [1] to select the input position. The input position moves continuously when you hold down either side of the button.



- Select characters using the (+) or (-) side of button [1]. When you hold down either side of the button, the character changes continuously. Each press of the (+) side changes the character from "A → B → C → ...", while each press of the (-) side changes the character from "C → B → A → ...". To enter a space, press the space sign ( \_ ).
- Enter all characters by repeating steps 2 and 3.
- Press button F6 in Bank [11] to store them in memory.
- The title will appear on the display of the head unit.

## Display Switching

Each press of button F6 in Bank [11] switches the display of the head unit between the elapsed play time and disc title.

When you press one of the buttons of the head unit while the disc title is being displayed, the normal operation display will appear for 8 seconds.

## Using the Clock Display

### Parts Identification

#### Fig. 1

[9] Display

[10] 1: Hour adjustment

2: Minute adjustment

3: Quick clock adjustment button

[11] Function buttons

F5: Clock

### Displaying the Time

The clock is displayed while button F5 in Bank [11] is depressed. Press button F5 in Bank [11] again to turn off the clock display.

- The clock display can be used only when the main unit is in operation.
- When the clock display is ON, pressing other buttons will release the clock display. The display will be restored approximately 25 seconds after the button operation has been completed.

### Adjusting the Time

#### Adjusting Hours

While holding down button F5 in Bank [11], press button 1 in bank [10], to adjust the hour setting of the clock. Each press of button 1, advances the hour setting by one hour, and holding it down advances the setting at high speed.

#### Adjusting the Minutes

While holding down button F5 in Bank [11], press button 2 in Bank [10], to adjust the minute setting of the clock. Each press of button 2, advances the minute setting by one minute, and holding it down advances the setting at high speed.

#### Adjust the clock with the "Immediate clock adjustment"

Hold down button F5 in Bank [11] and press button 3 in Bank [10]. The time becomes "○○:00".

- If the "minute" indication is 00 to 29, it is discarded, and the clock starts.  
(Example: If the time is "10:18", it becomes "10:00".)
- If the "minute" indication is 30 to 59, it is rounded up, and the clock starts.  
(Example: If the time is "10:36", it becomes "11:00".)

### 3. DISASSEMBLY

#### ● Removing the Case (not shown)

1. Insert and turn a flat screwdriver at locations indicated by arrows to remove the case.

#### ● Removing the Cassette Mechanism Assy

(Fig.10)

1. Remove the four screws.
2. Disconnect the connector.
3. Remove the cassette mechanism assy.

#### ● Removing the Front Grille Assy (Fig.10)

1. Disconnect the two stoppers indicated by arrows.
2. Remove the front grille assy.

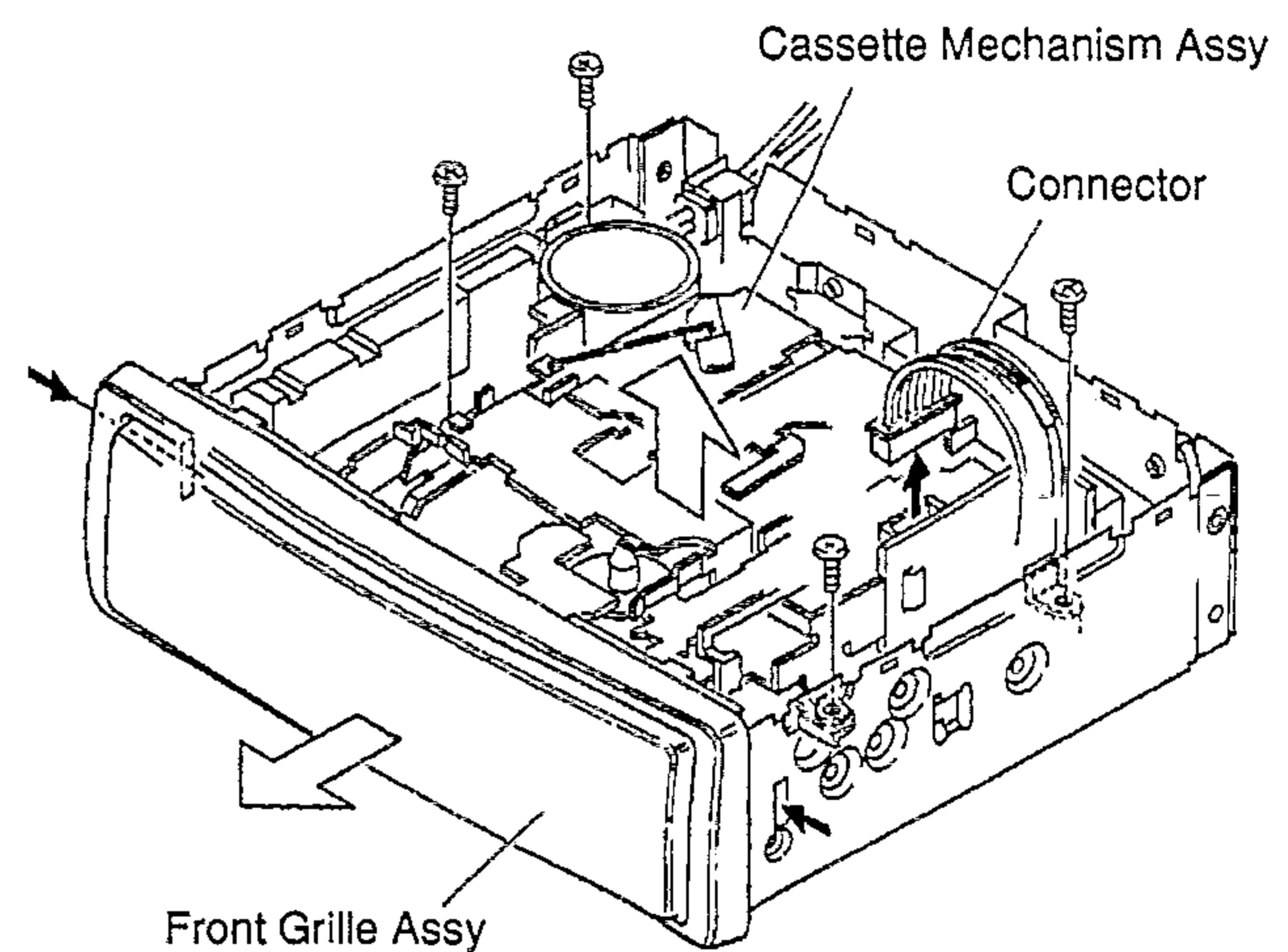


Fig.10

#### ● Removing the Chassis Unit (Fig.11)

1. Remove the screw A, and then remove the holder.
2. Remove the two screws B and two screws C.
3. Unbend the tabs at three locations indicated by arrows.
4. Remove the chassis unit.

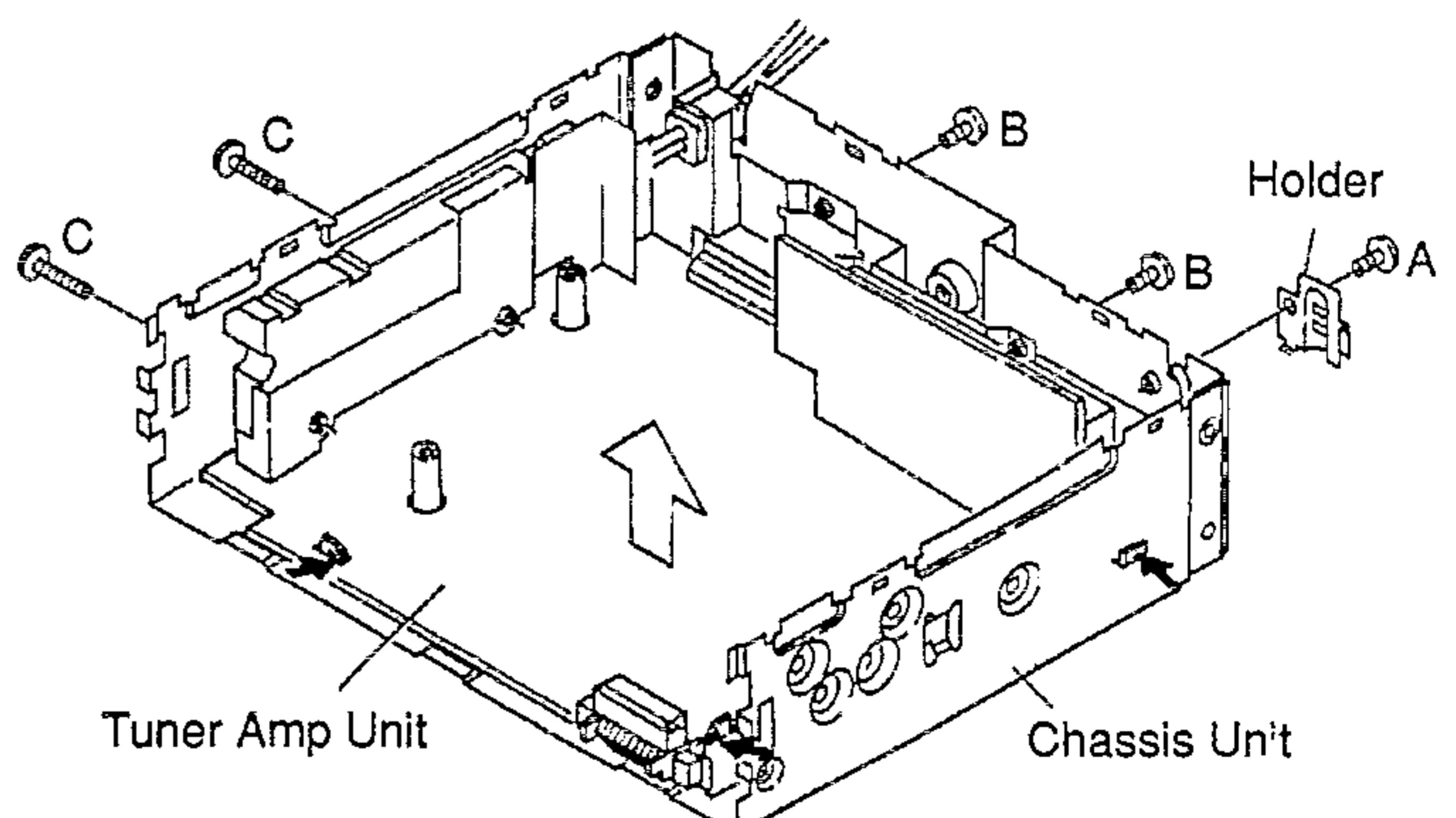


Fig.11

## 4. ADJUSTMENT

### 4.1 TEST MODE

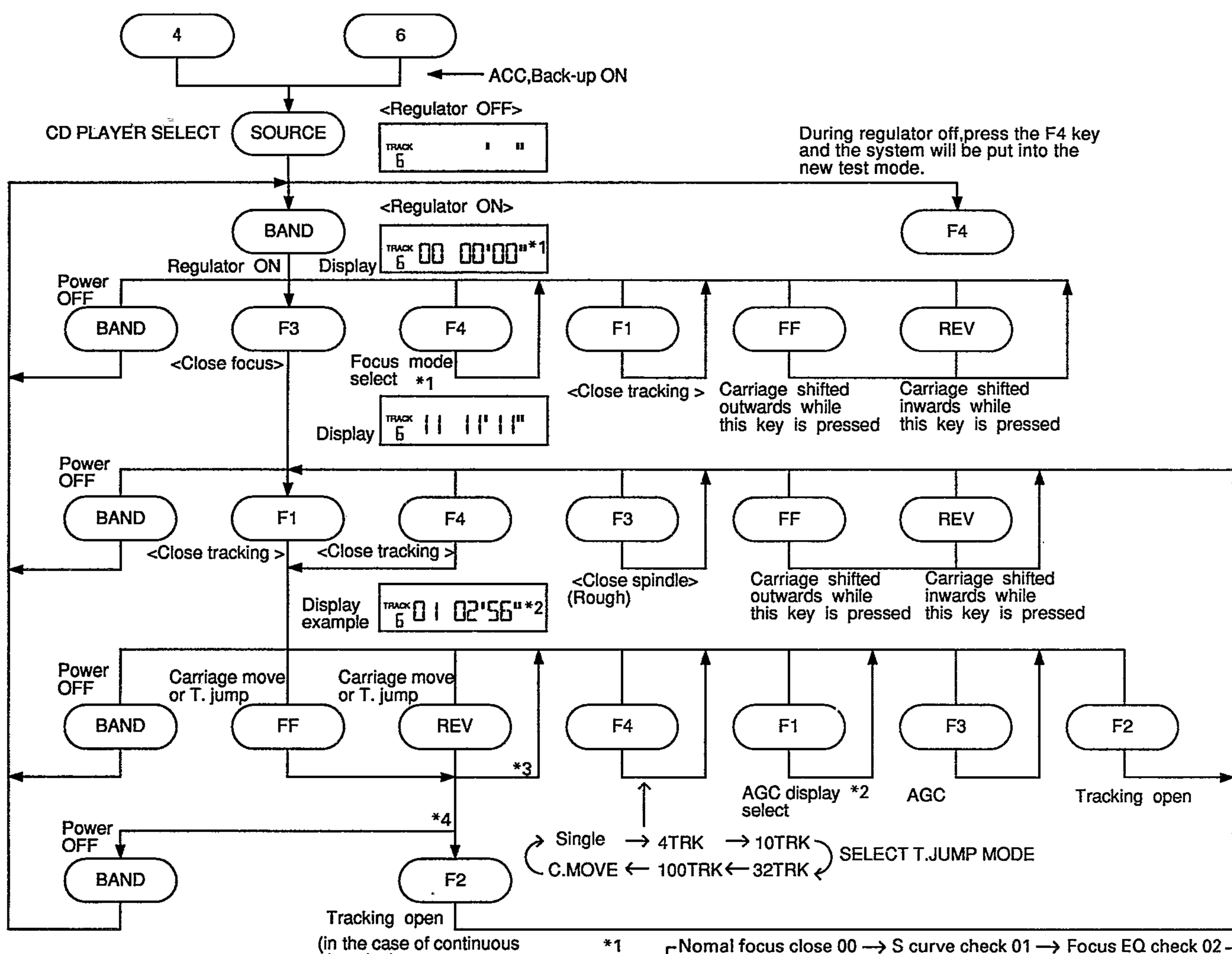
Test mode is mainly used adjustment of IP BUS type CD multi players.(Such as CDX-P610)

- Switching to test mode

While pressing the 4, 6 keys together, switch the back up and ACC ON.

- Canceling test mode  
Switch the back up and ACC off.
- SINGLE/10TRK/32TRK will continue to operate even after the key is released.Tracking closed the moment C-MOVE is released.
- JUMP MODE resets to SINGLE as soon as power is switched off.

#### ● Flow Chart



## 4.2 TUNER SECTION

### ● Connection Diagram

**NOTE:**

Select C1 so that total capacity of 80pF is attained from the direction of the receiver jack.

Z: Output impedance of SSG.

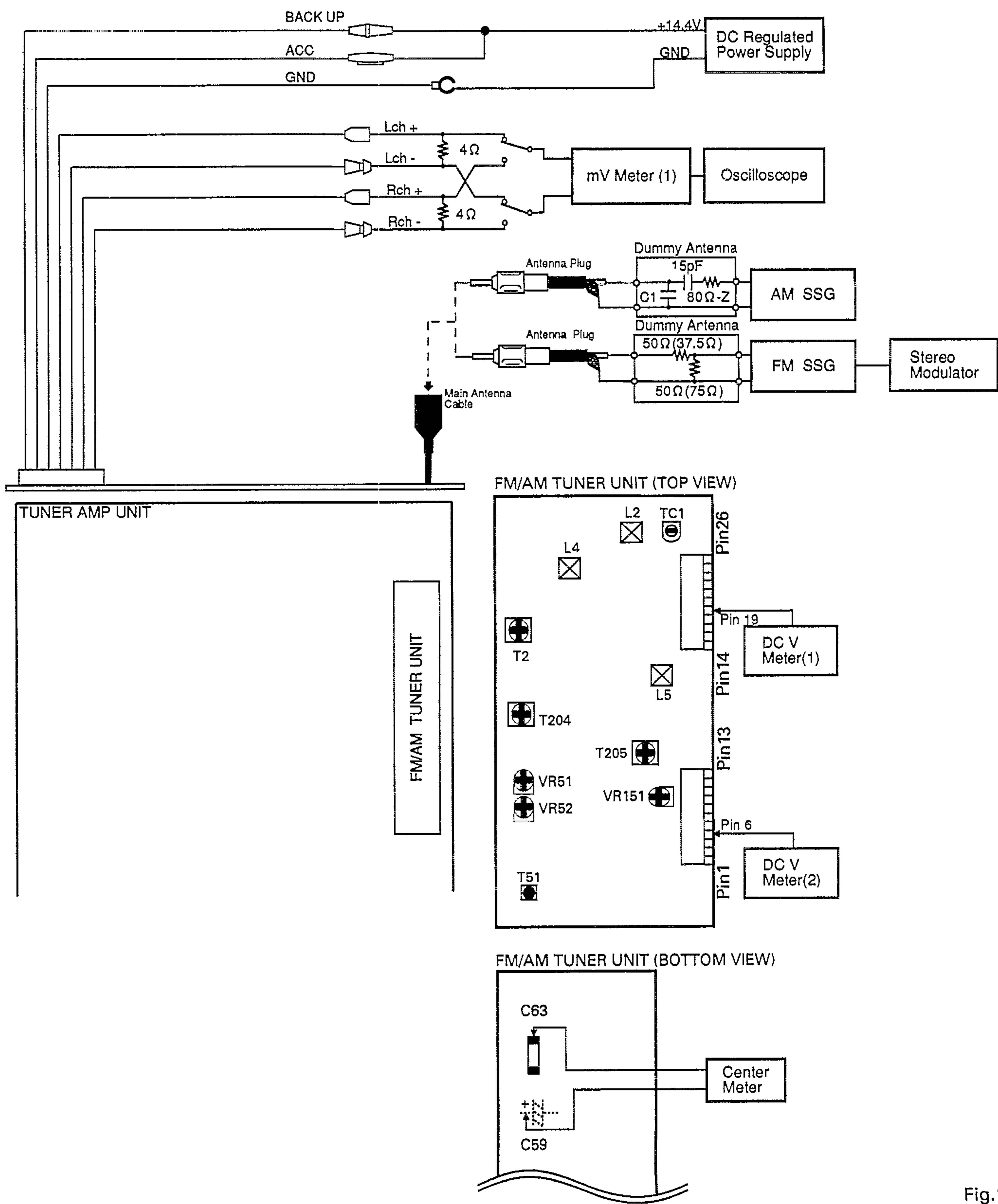


Fig.12

**AM ADJUSTMENT(KEH-P4200/UC, P4250/ES)** (ES model tuning steps at 10kHz)

|    | No. | AM SSG(400Hz,30%) |             | Displayed Frequency(kHz) | Adjustment Point | Adjustment Method (Switch Position) |
|----|-----|-------------------|-------------|--------------------------|------------------|-------------------------------------|
|    |     | Frequency(kHz)    | Level(dBμV) |                          |                  |                                     |
| IF | 1   | 1000              | 20          | 1000                     | T204,T205        | mV Meter(1) : Maximum               |

**AM ADJUSTMENT(KEH-P20/EW, P10/EW, P4110/EE, P4250/ES)** (ES model tuning steps at 9kHz)

|    | No. | AM SSG(400Hz,30%) |             | Displayed Frequency(kHz) | Adjustment Point | Adjustment Method (Switch Position) |
|----|-----|-------------------|-------------|--------------------------|------------------|-------------------------------------|
|    |     | Frequency(kHz)    | Level(dBμV) |                          |                  |                                     |
| IF | 1   | 999               | 20          | 999                      | T204,T205        | mV Meter(1) : Maximum               |

**FM ADJUSTMENT(KEH-P4200/UC,P4250/ES)** (\* 108MHz : ES Model)

Modulation M:MONO MOD., 400Hz 100%(75kHz Dev.)

S:STEREO MOD., 1kHz, L or R=100%(67.5kHz+7.5kHz Dev.)

NOTE:Before proceeding to further adjustments after switching power ON, let the tuner run for ten minutes to allow the circuits to stabilize.

|           | No. | FM SSG         |            | Displayed Frequency(MHz) | Adjustment Point | Adjustment Method (Switch Position)    |
|-----------|-----|----------------|------------|--------------------------|------------------|--|
|           |     | Frequency(MHz) | Level(dBf) |                          |                  |  |
| TUN Volt  | 1   | 107.9 M        | 65         | 107.9 *(108)             | L5               | DC V Meter(1) : 6.5V±0.1V              |
| IF        | 1   | 98.1 M         | 65         | 98.1                     | T51              | Center Meter : 0                       |
| ANT,RF    | 1   | 98.1 M         | 5          | 98.1                     | L2,L4            | mV Meter(1) : Maximum                  |
| IFT       | 1   | 98.1 M         | 10         | 98.1                     | T2               | mV Meter(1) : Maximum<br>(STEREO MODE) |
| Soft Mute | 1   | 98.1 M         | 65         | 98.1                     | .....            | mV Meter(1) : A<br>(STEREO MODE)       |
|           | 2   | 98.1 M         | 15         | 98.1                     | VR52             | mV Meter(1) : A-3dB                    |
| ARC       | 1   | 98.1 S         | 40         | 98.1                     | VR151            | mV Meter(1) : Separation 5dB           |
| SD        | 1   | 98.1 S         | 22         | 98.1                     | VR51             | DC V Meter(2) : Approx. 5V             |

**FM ADJUSTMENT(KEH-P4110/EE)**

|           | No. | FM SSG         |            | Displayed Frequency(MHz) | Adjustment Point | Adjustment Method (Switch Position)    |
|-----------|-----|----------------|------------|--------------------------|------------------|--|
|           |     | Frequency(MHz) | Level(dBf) |                          |                  |  |
| TUN Volt  | 1   | 108.0 M        | 65         | 108.0                    | L5               | DC V Meter(1) : 8.0V±0.1V              |
| IF        | 1   | 98.1 M         | 65         | 98.1                     | T51              | Center Meter : 0                       |
| ANT,RF    | 1   | 106.1 M        | 10         | 106.1 M                  | L2,L4            | mV Meter(1) : Maximum                  |
| IFT       | 1   | 98.1 M         | 10         | 98.1                     | T2               | mV Meter(1) : Maximum<br>(STEREO MODE) |
| Soft Mute | 1   | 98.1 M         | 65         | 98.1                     | .....            | mV Meter(1) : A<br>(STEREO MODE)       |
|           | 2   | 98.1 M         | 15         | 98.1                     | VR52             | mV Meter(1) : A-3dB                    |
| ARC       | 1   | 98.1 S         | 40         | 98.1                     | VR151            | mV Meter(1) : Separation 5dB           |
| SD        | 1   | 98.1 S         | 22         | 98.1                     | VR51             | DC V Meter(2) : Approx. 5V             |

**FM ADJUSTMENT(KEH-P20/EW, P10/EW)**

|           | No. | FM SSG         |            | Displayed Frequency(MHz) | Adjustment Point | Adjustment Method (Switch Position)   |
|-----------|-----|----------------|------------|--------------------------|------------------|---|
|           |     | Frequency(MHz) | Level(dBf) |                          |                  |   |
| TUN Volt  | 1   | 108.0 M        | 65         | 108.0                    | L5               | DC V Meter(1) : 6.5V±0.1V   |
| IF        | 1   | 98.1 M         | 65         | 98.1                     | T51              | Center Meter : 0  |
| TRIMMER   | 1   | .....          | .....      | .....                    | TC1              | Initial setting(before measurement)<br>of trimmer should be that of Fig.12. |
| ANT,RF    | 1   | 98.1 M         | 5          | 98.1                     | L2,L4            | mV Meter(1) : Maximum   |
| IMAGE     | 1   | 129.3 M        | 70—90      | 107.9                    | TC1              | mV Meter(1) : Minimum   |
| IFT       | 1   | 98.1 M         | 10         | 98.1                     | T2               | mV Meter(1) : Maximum<br>(STEREO MODE)                                      |
| Soft Mute | 1   | 98.1 M         | 65         | 98.1                     | .....            | mV Meter(1) : A<br>(STEREO MODE)  |
|           | 2   | 98.1 M         | 15         | 98.1                     | VR52             | mV Meter(1) : A-3dB   |
| ARC       | 1   | 98.1 S         | 40         | 98.1                     | VR151            | mV Meter(1) : Separation 5dB  |
| SD        | 1   | 98.1 S         | 22         | 98.1                     | VR51             | DC V Meter(2) : Approx. 5V  |

## 5. ERROR NUMBERS AND NEW TEST MODE

### ● Indicating An Error Number

If the CD should fail to operate in CD multi-player or if an error has taken place during the operation and resulted in an error, the player will enter into the error mode. And the cause of such error is numerically indicated.

This is aimed at assisting an analysis or repair.

#### (1) Basic Means of Display

- With ERROR indicated in "MODE" on IP-BUS Display date, an error code is transmitted by the use of MIN and SEC. Identical date are transmitted with MIN and SEC.
- Examples of Display                           ERROR-XX

#### (2) Error Codes

| Error Code | Classification | Description                                | Cause/Detail  |
|------------|----------------|--|---|
| 10         | ELECTRIC       | Carriage home failure                      | Carriage doesn't move to or from the innermost position<br>→Home switch failed and/or carriage immobile |
| 11         | ELECTRIC       | Focus failure                              | Focus failed<br>→Defects, disc upside-down, severe vibration  |
| 12         | ELECTRIC       | SETUP failure<br>Subcode failure           | Spindle failed to lock or subcode unreadable<br>→Spindle defective, defect, severe vibration            |
| 14         | ELECTRIC       | Mirror failure                             | Unrecorded CD-R<br>The disc is upside-down, defects, vibration  |
| 17         | ELECTRIC       | Set up failure                             | AGC protect failed<br>→Defects, disc upside-down, severe vibration                                      |
| 30         | ELECTRIC       | Search time out                            | Failed to reach target address<br>→Carriage/tracking defective and/or defects                           |
| A0         | SYSTEM         | Power failure                              | Power overvoltage or short circuit detected<br>→Switching transistor defective and/or power abnormal    |
| 50         | MECHANISM      | An error upon ejection                     | MAG switch release time has time out<br>Elevation time out when eject                                   |
| 60         | MECHANISM      | An error while putting in and out the tray | Tray in / out time has time out<br>Tray is caught when put in   |
| 70         | MECHANISM      | An error upon elevation                    | Elevation time has time out   |
| 80         | MECHANISM      | An error with an empty magazine inserted   | No disc is available  |

\* Setup means a series of operations after focusing up to sound output.

### ● New Test Mode(aging operation and setup analysis)

The single CD player plays in normal mode. After being set up, it will display FOK (focus), LOCK (spindle), subcode, sound skip, protection against a mechanical error or the like, occurrence of an error, cause and time of an expiry, if any, (and disc number)

During the setup, the CD software operation status (internal RAM and C-point)is displayed.

#### (1) How to enter NEW TEST Mode

See the test mode flow chart Page 1-13.

**(2) Relations of keys between TEST and NEW TEST Modes**

| Keys | Test Mode        |                   | New Test Mode    |  |
|------|------------------|-------------------|------------------|--|
|      | Regulator OFF    | Regulator ON      | PLAY in progress | Error Occurred, Protection Activated       |
| BAND | Regulator ON     | Regulator OFF     | —                | Time of occurrence / cause of error select |
| FF   | —                | FWD-Kick          | TRACK UP / FF    | —  |
| REV  | —                | REV-Kick          | TRACK DOWN / REV | —  |
| F1   | —                | Tracking close    | RPT              | —  |
| F2   | —                | Tracking open     | RANDOM           | —  |
| F3   | —                | Focus close       | ITS              | —  |
| F4   | To New Test Mode | Focus Mode Select | PAUSE            | —  |

Operations, such as EJECT, CD ON/OFF, etc. are performed normally

**(3) Error Cause (Error Number) Code**

| Error Code | Classification | Mode | Description                | Cause                        | Detail  |
|------------|----------------|------|----------------------------|------------------------------|---|
| 40         | ELECTRIC       | PLAY | FOK=L 100ms                | Put out of focus             | Scratch,<br>Stain,<br>Vibration,<br>Servo defect,<br>etc... |
| 41         | ELECTRIC       | PLAY | LOCK=L 150ms               | Spindle unlock               |   |
| 42         | ELECTRIC       | PLAY | Subcode unacceptable 500ms | Failed to read subcode       |   |
| 43         | ELECTRIC       | PLAY | Sound skipped              | Last address memory operated |   |

**(4) Indicating an Operation Status During Setup**

| Status No. | Description   | Protection operation   |
|------------|---|--|
| 01         | Carriage home mode started  | None   |
| 02         | Carriage moving inwards   | 10-second time out, Home switch failed                               |
| 03         | Carriage moving outwards  | 10-second time out, Home switch failed                               |
| 05         | Carriage moving outwards  | None   |
| 11         | Setup started   | None   |
| 12         | Spindle turn/Focus search started   | None   |
| 13         | Waiting for focus closure (XSI=L)   | Failure to close focus   |
| 10,14      | Waiting for focus closure (FOK=H)   | Failure to close focus   |
| 15, 16, 17 | Focus closed, Tracking open   | Focus disrupted  |
| 18         | During focus AGC<br>Subcode waiting   | Focus disrupted  |
| 19         | During tracking AGC   | Disrupted focus  |
| 20         | Waiting for MIRR, LOCK or subcode read<br>Carriage closed, SPINDLE=ADAPTIVE | Focus disrupted, MIRR NG, Failure to lock,<br>failed to read subcode |

**(5) Example of Display.**

· SET UP in progress

|     |     |     |
|-----|-----|-----|
| TNo | Min | Sec |
| 11  | 11  | 11  |

· Protection/Error upon occurrence  
(a) Error number indicated

ERROR-xx



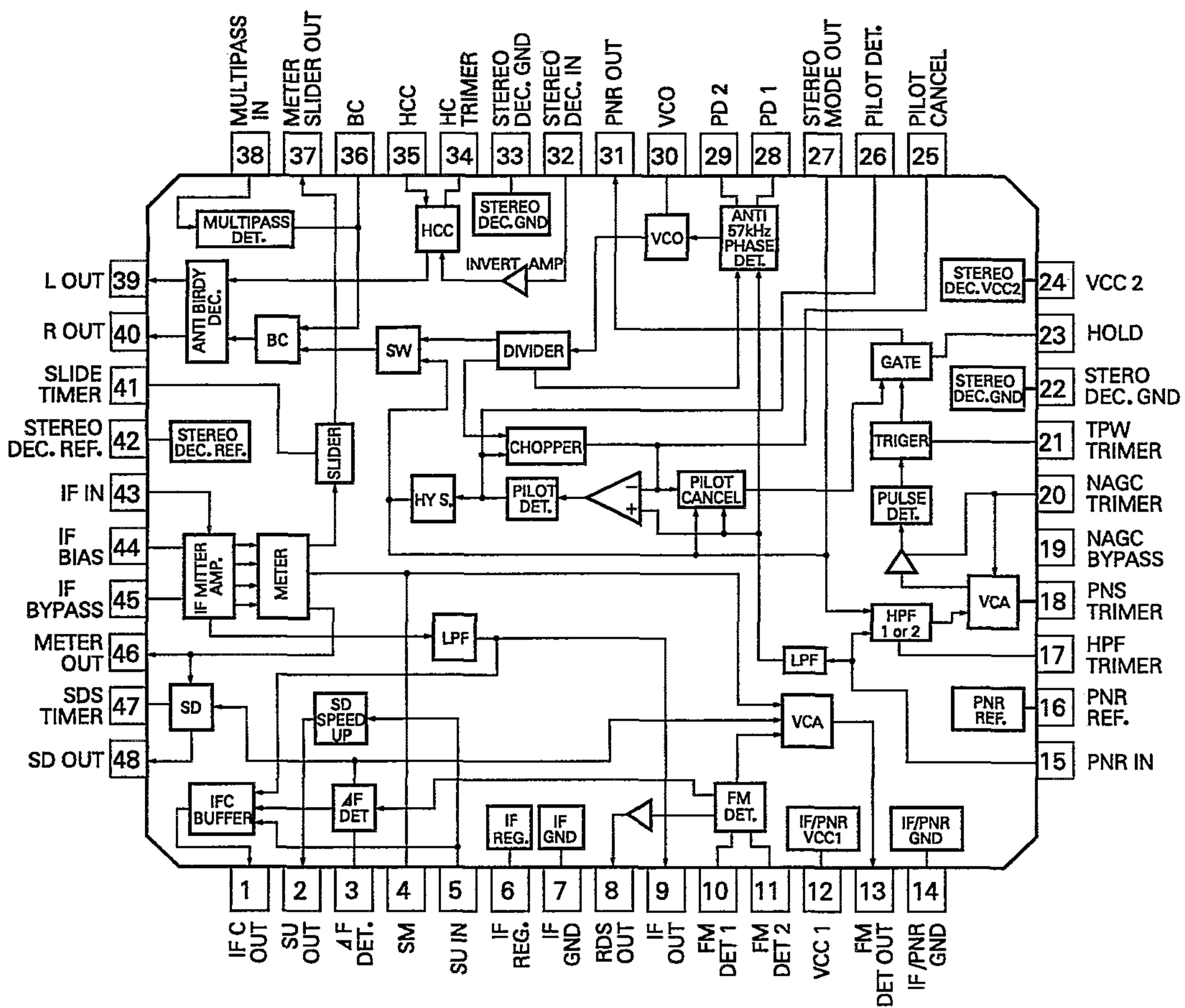
(b) Track number and  
absolute time indicated

|     |     |     |
|-----|-----|-----|
| TNo | Min | Sec |
| 10  | 40  | 05  |

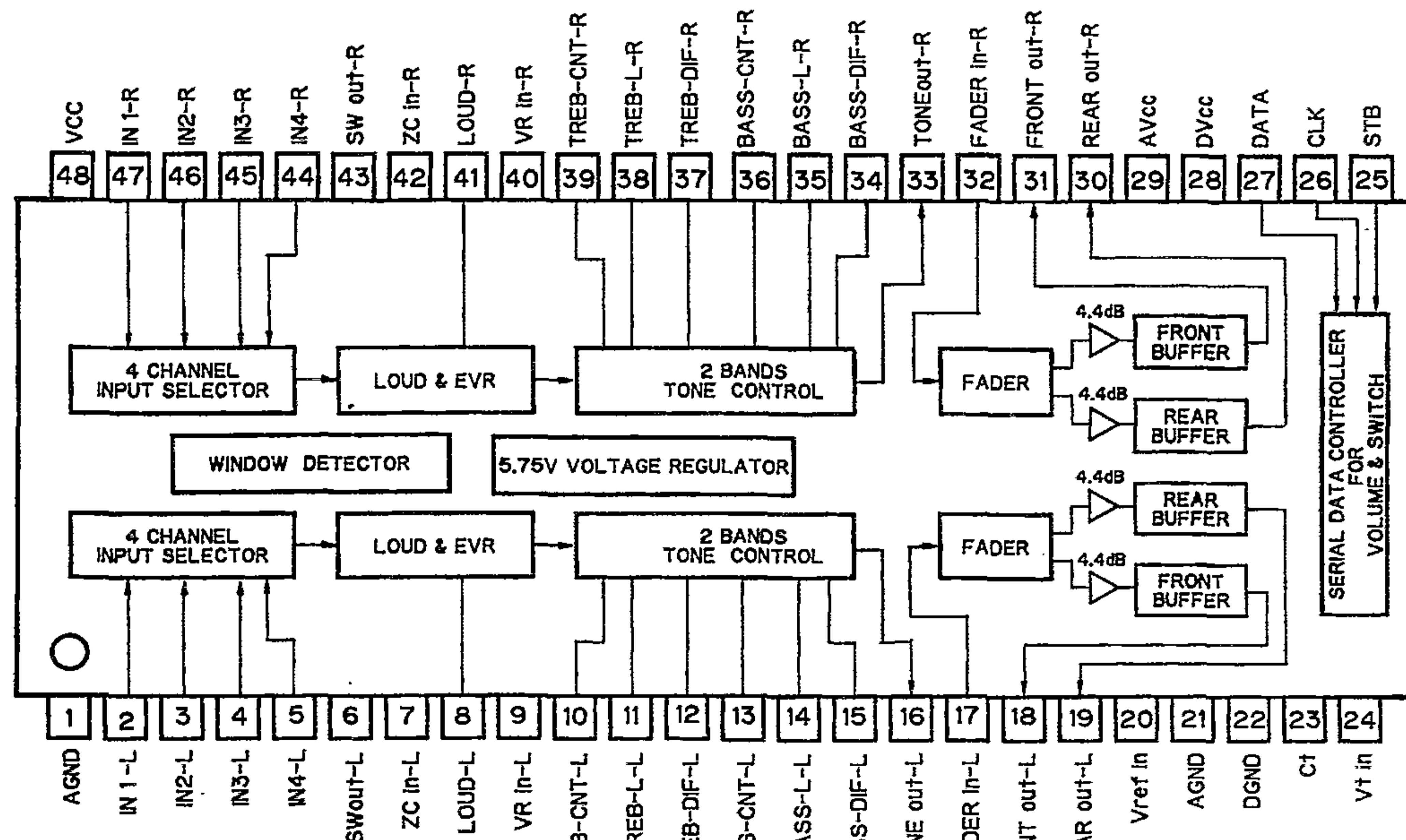
· Operation (PLAY, SEARCH, etc.) in progress perfectly identical with that in the normal mode.

Select the display with the  
BAND key.

ICs  
PA2022B

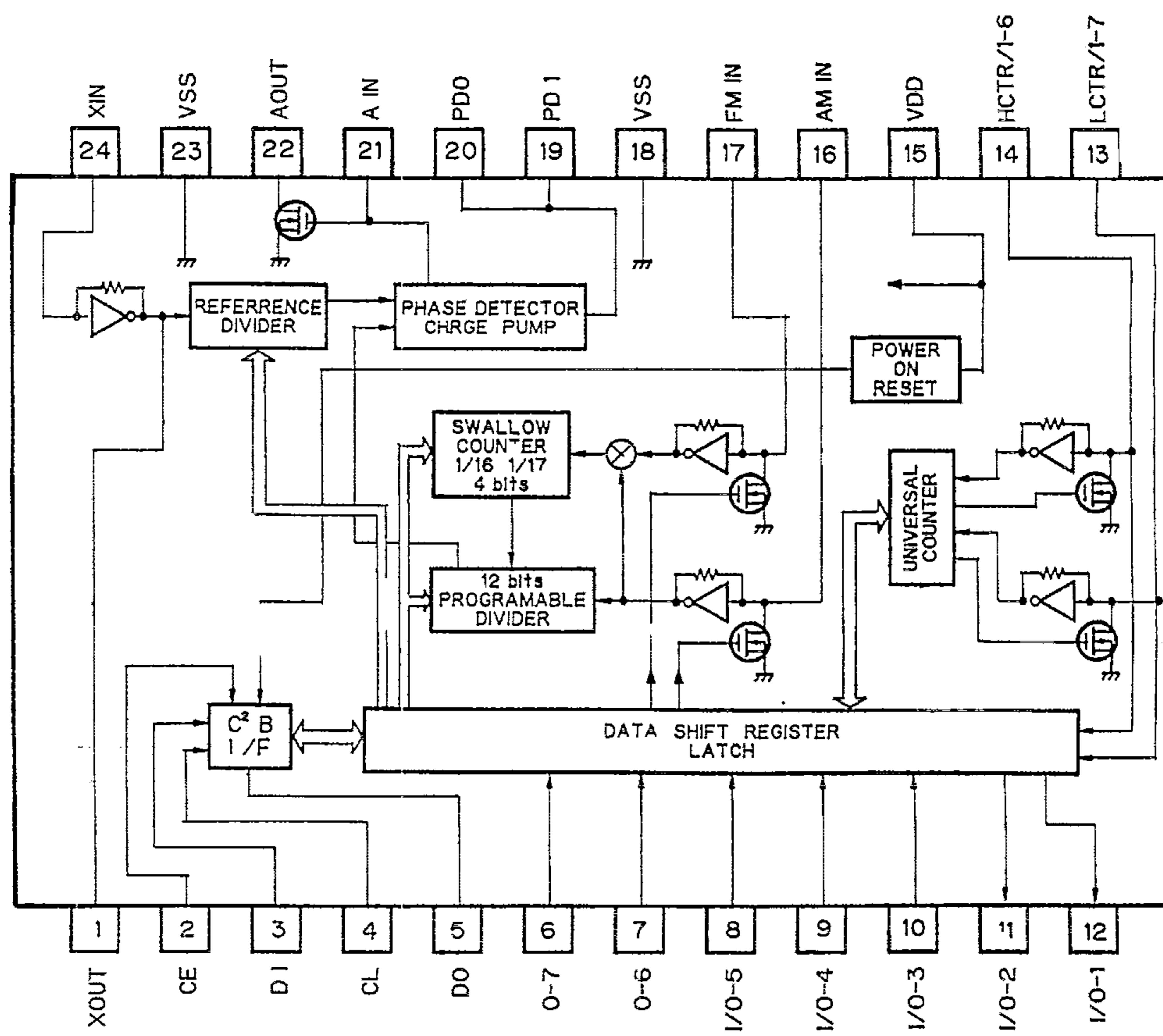


SN761025DL

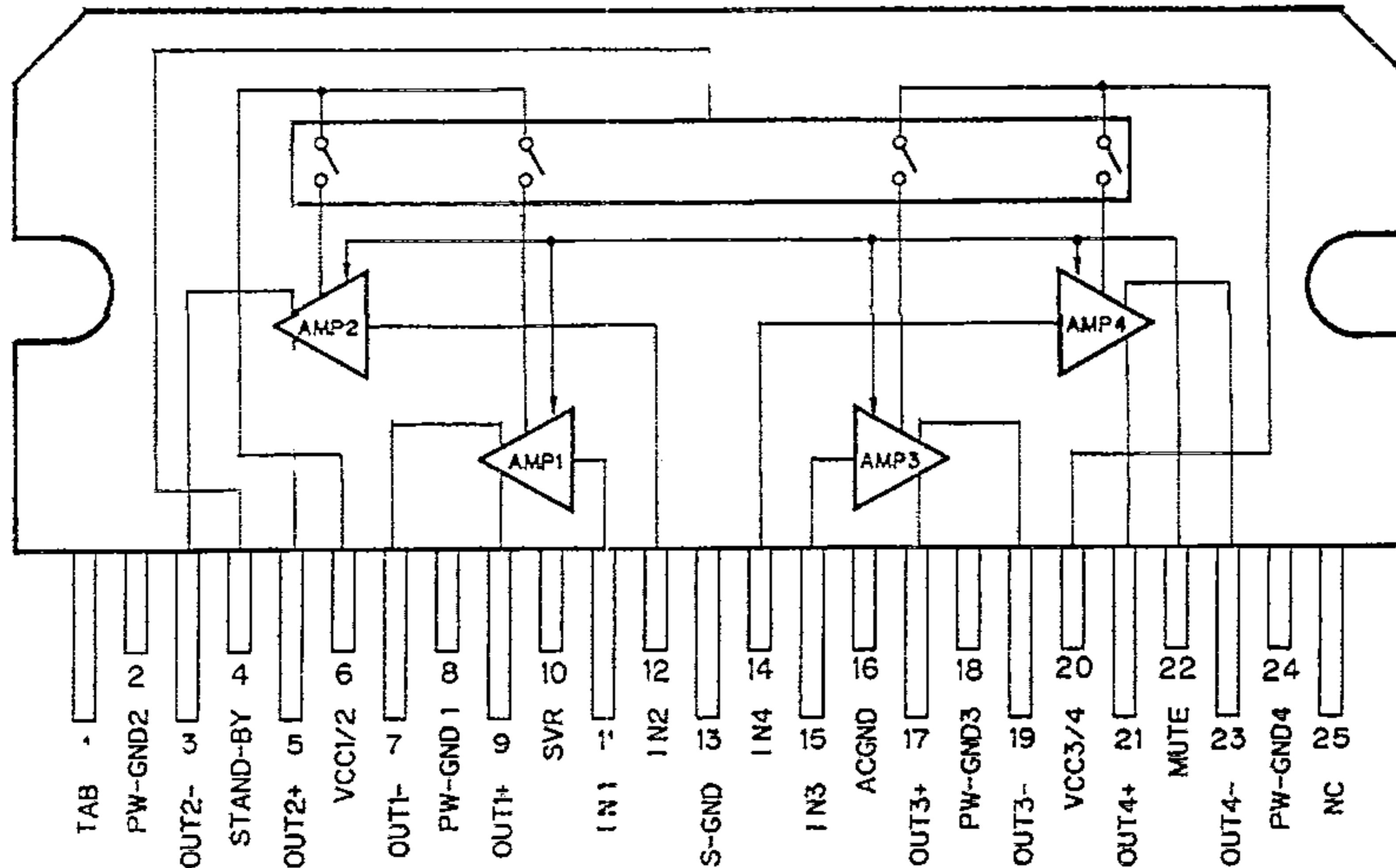


**KEH-P4200,P4250,P4110,P20,P10**

LC72146M



PAL003A

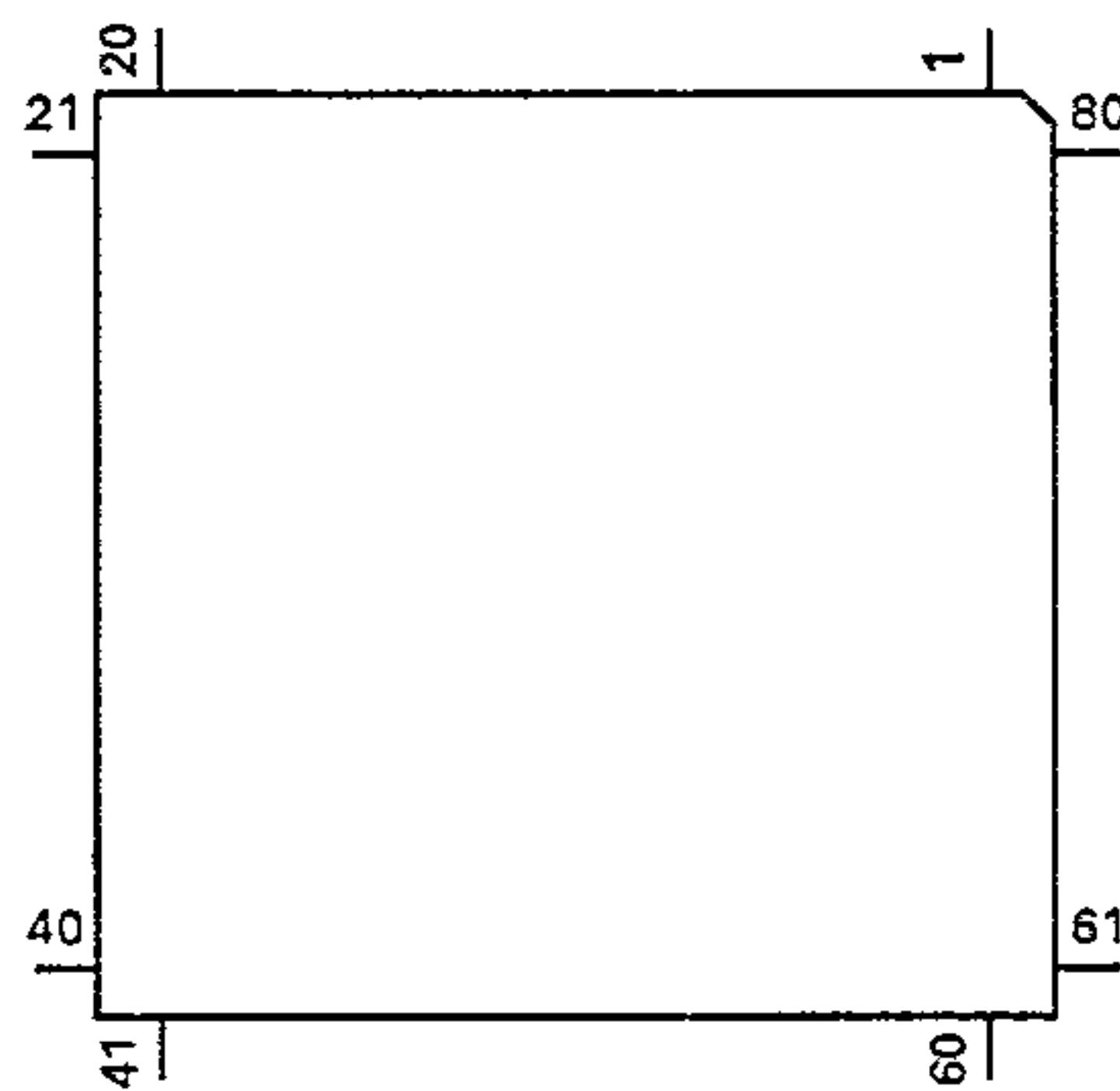


## ● Pin Functions (PDR016A)

| Pin No. | Pin Name | I/O | I/O Format | Function and Operation                              |
|---------|----------|-----|------------|---|
| 1       | NC       |     |            | Not used  |
| 2,3     | SEL1,2   | I   |            | Model select pin                                    |
| 4       | AVSS     |     |            | GND   |
| 5,6     | SEL3,4   | I   |            | Model select pin                                    |
| 7       | AVREF1   | I   |            | A/D converter reference voltage input               |
| 8       | KYDT     | I   |            | Key data input                                      |
| 9       | DPDT     | O   |            | Display data output                                 |
| 10      | SWVDD    | O   | C          | Key board unit power supply control output          |
| 11-13   | NC       |     |            | Not used  |
| 14      | MONO     | O   | C          | Forced mono output                                  |
| 15      | SD       | I   |            | FM SD input   |
| 16      | PDI      | I   |            | Data input from PLL IC                              |
| 17      | PDO      | O   | C          | Data output for PLL IC                              |
| 18      | PCK      | O   | C          | Clock output for PLL IC                             |
| 19      | PCE      | O   | C          | Chip enable output for PLL IC                       |
| 20-23   | NC       |     |            | Not used  |
| 24      | LPASS    | O   |            | Low pass filter control output                      |
| 25      | CORR     | O   |            | Error output  |
| 26      | RECIVE   |     |            | Not used  |
| 27-32   | NC       |     |            | Not used  |
| 33      | VSS      |     |            | Gnd   |
| 34      | TMUTE    | O   | C          | Tuner mute output                                   |
| 35      | DKOUT    | O   | C          | Mute release output for mechanism                   |
| 36      | MUTE     | O   | N          | Mute output   |
| 37,38   | NC       |     |            | Not used  |
| 39      | HARF     | I   |            | Cassette tape set sense input                       |
| 40      | ILMPW    | O   | C          | Illumination power supply control output            |
| 41      | VDT      | O   | C          | Data output for electronic volume                   |
| 42      | VCK      | O   | C          | Clock output for electronic volume                  |
| 43      | VST      | O   | C          | Strobe pulse output for electronic volume           |
| 44      | NC       |     |            | Not used  |
| 45      | PEE      | O   | C          | Beep tone output                                    |
| 46      | SYSPW    | O   | C          | System power supply control output                  |
| 47      | AM       | O   | C          | AM power control output                             |
| 48      | FM       | O   | C          | FM power control output                             |
| 49      | PCL      | O   | C          | Clock adjustment output                             |
| 50      | PELL     | O   | C          | Beep tone level control output                      |
| 51      | MECPW    | O   | C          | Cassette mechanism power output                     |
| 52      | MTL      | O   | C          | Cassette mechanism tape select output               |
| 53      | NR       | O   | C          | Dolby NR ON/OFF select output                       |
| 54      | FLEX     | O   | C          | FLEX output   |
| 55      | ASENBO   | O   | C          | Slave power supply control output                   |
| 56      | TX       | O   | C          | IP BUS data output                                  |
| 57      | RX       | I   |            | IP BUS data input                                   |
| 58      | IPPW     | O   | C          | Power supply control output for IP BUS interface IC |
| 59      | MCMUTE   | I   |            | Cassette mechanism mute input                       |
| 60      | RESET    | I   |            | Reset input   |
| 61      | RCK      | I   |            | RDS demodulation clock input                        |
| 62      | BSENS    | I   |            | Back up power sense input                           |
| 63      | ASENS    | I   |            | ACC power sense input                               |
| 64      | DSENS    | I   |            | Grille detach sense                                 |
| 65      | TAPLD    | I   |            | Tape loading input                                  |
| 66      | NOR/REV  | I   |            | Tape direction input                                |
| 67      | CLKIN    | I   |            | Clock input from PLL IC                             |
| 68      | VDD      |     |            | Power supply  |
| 69,70   | X2,X1    |     |            | Crystal oscillating element connection pin          |

| Pin No. | Pin Name | I/O | I/O Format | Function and Operation                |
|---------|----------|-----|------------|---------------------------------------|
| 71      | VPP      |     |            | Not used                              |
| 72      | XT2      |     |            | Not used                              |
| 73      | TESTIN   | I   |            | Test program mode input               |
| 74      | AVDD     |     |            | Power supply                          |
| 75      | AVREF0   | I   |            | A/D converter reference voltage input |
| 76      | FMSL     | I   |            | FM signal level input                 |
| 77      | AMSL     | I   |            | AM signal level input                 |
| 78      | NC       |     |            | Not used                              |
| 79      | NC       |     |            | Not used                              |
| 80      | NC       |     |            | Not used                              |

\*PDR016A



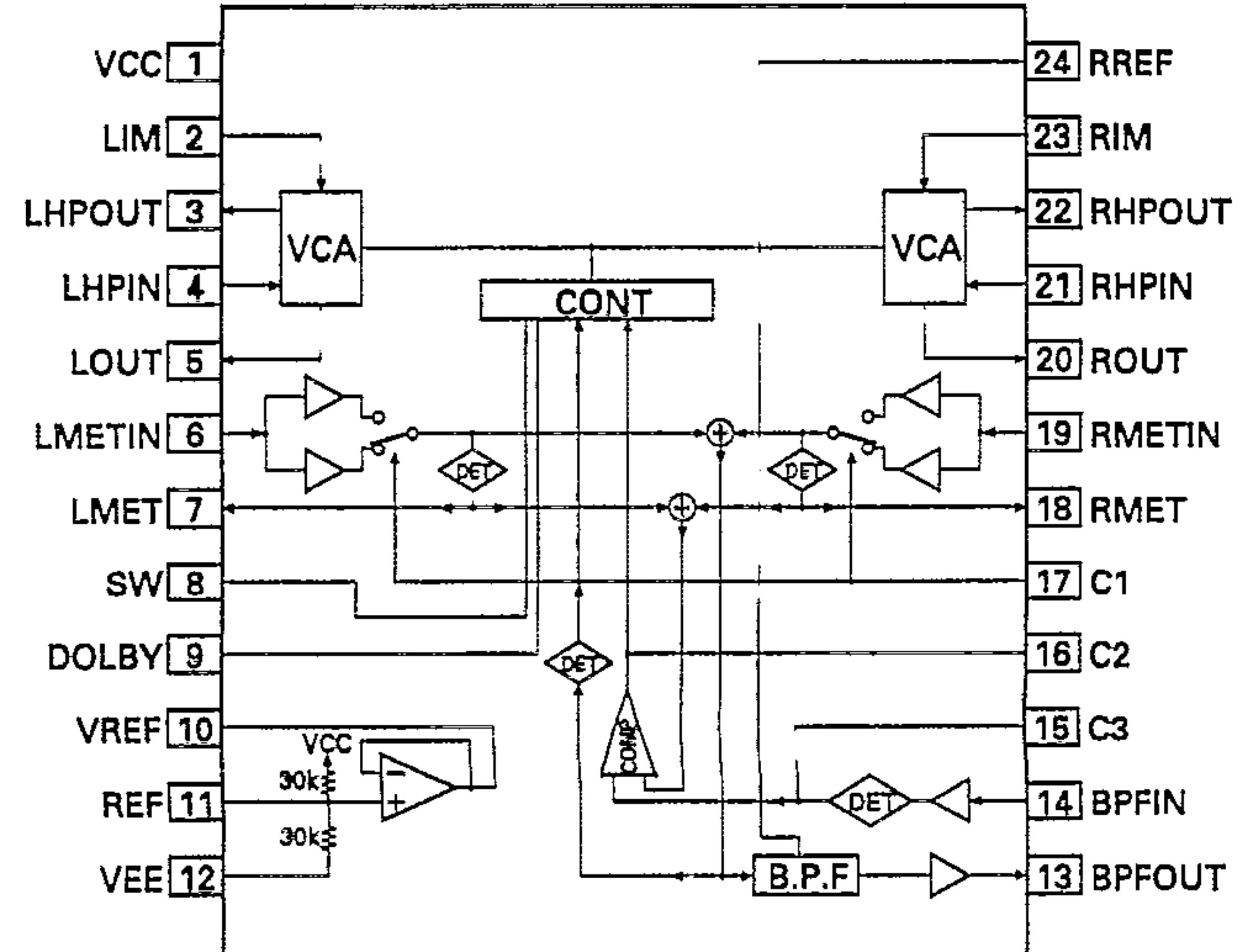
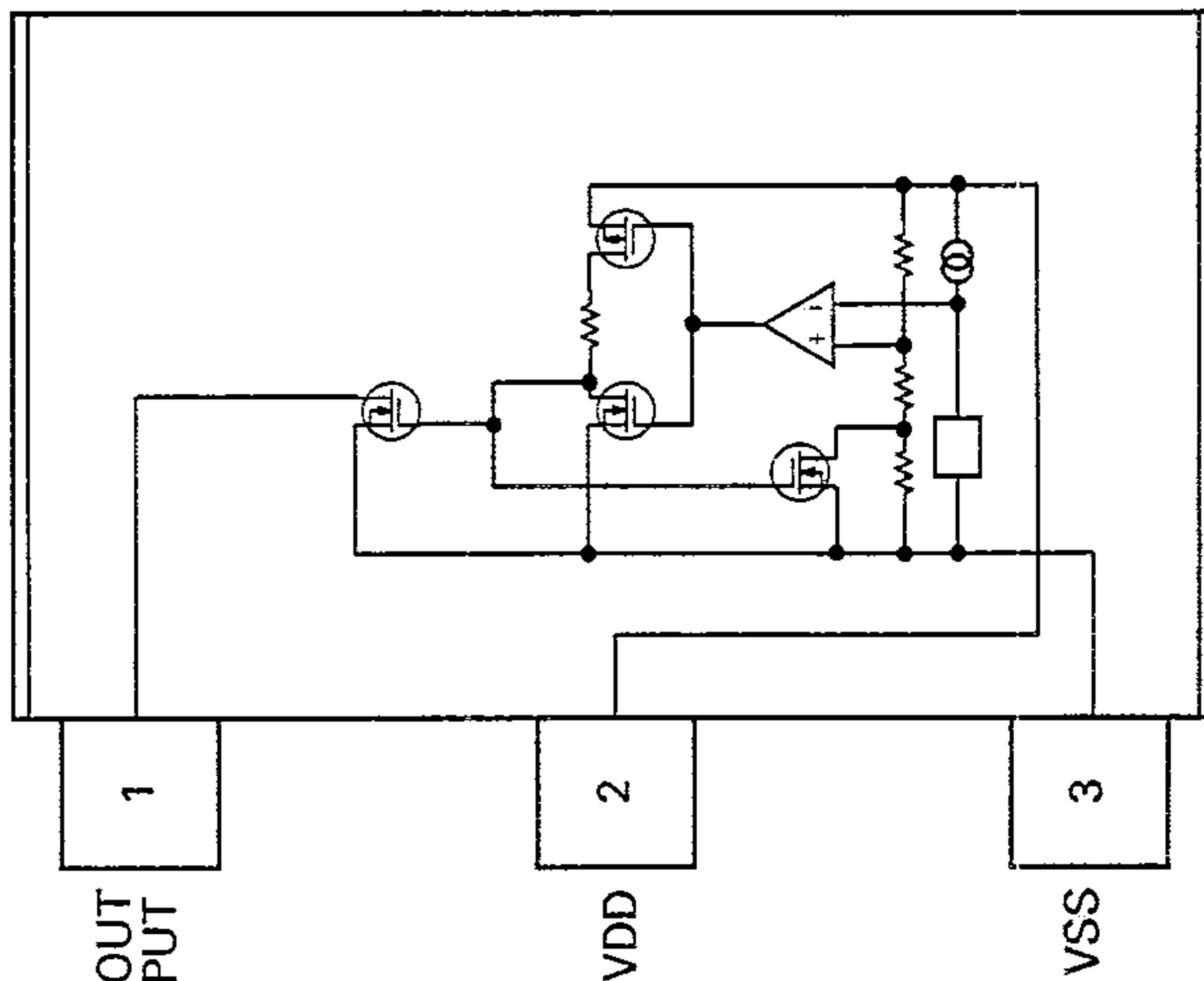
IC's marked by\* are MOS type.

Be careful in handing them because they are very liable to be damaged by electrostatic induction.

| I/O Format | Meaning              |
|------------|----------------------|
| C          | C MOS                |
| N          | N channel open drain |

PA0059AM

\*S-80734AN



## 6. ELECTRICAL PARTS LIST

### NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

#### Chip Resistor

RS1/OS000J, RS1/OOS000J

#### Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

| ====Circuit Symbol & No. Part Name=====   | Part No.          | ====Circuit Symbol & No. Part Name=====   | Part No.     |
|---|-------------------|---|--------------|
| Unit Number : CWM4061                     |                   | R 260                                     | RS1/10S470J  |
| Unit Name : Tuner Amp Unit                |                   | R 261 262                                 | RS1/10S334J  |
| MISCELLANEOUS                             |                   | R 263 264                                 | RS1/10S133J  |
| IC 251                                    | TA8162SN          | R 267 270 305 471 472 853 854 910 928 930 | RS1/10S223J  |
| IC 301                                    | PA0059AM          | R 268                                     | RS1/8S223J   |
| IC 451                                    | SN761025DL        | R 269                                     | RS1/10S222J  |
| IC 501                                    | LC72146M          | R 271                                     | RS1/10S472J  |
| IC 551                                    | PAL003A           | R 273                                     | RS1/8S0R0J   |
| IC 601                                    | PDR016A           | R 274 277 310 2001 2002                   | RS1/10S0R0J  |
| IC 602                                    | S-80734AN         | R 275                                     | RD1/4PS333JL |
| IC 851                                    | TA2050S           | R 278                                     | RS1/10S104J  |
| IC 852                                    | PA0051AM          | R 303                                     | RD1/4PS512JL |
| Q 251 252 253 301 501 504 552 906         | 2SC2458           | R 304                                     | RS1/10S512J  |
| Q 302 851 910                             | 2SA1048           | R 306 532                                 | RS1/10S102J  |
| Q 481 482                                 | DTC143TK          | R 307 572                                 | RS1/8S103J   |
| Q 483                                     | DTA124EK          | R 308                                     | RS1/10S563J  |
| Q 484                                     | DTA124ES          | R 309                                     | RS1/16S0R0J  |
| Q 485 486                                 | DTC143TS          | R 310                                     | RS1/10S0R0J  |
| Q 505                                     | 2SK330            | R 451 452                                 | RS1/16S102J  |
| Q 551 553                                 | DTC124EK          | R 453 454                                 | RS1/16S162J  |
| Q 852 909 912 916 918 919                 | DTC124ES          | R 455                                     | RD1/4PS152JL |
| Q 903                                     | 2SD1859           | R 456                                     | RS1/10S152J  |
| Q 907                                     | 2SC2458           | R 457 458                                 | RS1/16S472J  |
| Q 908 917                                 | 2SB1242           | R 459 460                                 | RS1/16S272J  |
| Q 911                                     | 2SB1243           | R 461 462                                 | RS1/16S151J  |
| Q 913                                     | 2SD2395           | R 463 464                                 | RS1/16S101J  |
| Q 914 915                                 | 2SA1674           | R 465                                     | RS1/10S331J  |
| Q 2001                                    | 2SC2712           | R 466                                     | RS1/16S331J  |
| D 251 301 302 303 505 506 553 554 556 601 | 1SS133            | R 469 470                                 | RS1/10S471J  |
| D 252                                     | 1SS133            | R 473                                     | RS1/10S223J  |
| D 253 917                                 | HZS6LB2           | R 474 513 528 567 906 912 933 935         | RS1/10S103J  |
| D 504                                     | RD3R0ESB2         | R 475 578                                 | RD1/4PS471JL |
| D 555                                     | HZS9LA2           | R 476 932                                 | RS1/8S471J   |
| D 901 902 903 904 905 919                 | ERA15-02          | R 477 478                                 | RS1/16S104J  |
| D 906                                     | HZS6LB1           | R 501                                     | RS1/10S472J  |
| D 909                                     | HZS7LC3           | R 502 514 529 608 609 610 859 904 919     | RS1/8S472J   |
| D 910                                     | HZS9LA1           | R 503 531                                 | RS1/10S152J  |
| D 911 912 913 914 915 916                 | 1SS133            | R 515                                     | RS1/8S102J   |
| D 918                                     | HZS9LB2           | R 520 605                                 | RS1/10S102J  |
| L 501 601 851 901                         | Ferri-Inductor    | R 521 522 523 524 525 573                 | RS1/10S102J  |
| L 502                                     | Ferri-Inductor    | R 526 538 2031                            | RS1/8S222J   |
| L 602                                     | Ferri-Inductor    | R 533 534                                 | RS1/8S473J   |
| X 501                                     | Crystal Resonator | R 536 537 539 916 921 922 923             | RD1/4PS222JL |
| X 601                                     | Ceramic Resonator | R 541                                     | RS1/8S0R0J   |
| S 601                                     | Switch(Reset)     | R 545                                     | RS1/8S104J   |
|   | FM/AM TunerUnit   | R 551                                     | RS1/8S683J   |
|   |                   | R 568                                     | RS1/10S153J  |
|   |                   | R 569                                     | RS1/10S221J  |
|   |                   | R 570 861 862                             | RS1/10S101J  |
|   |                   | R 571 611                                 | RD1/4PS103JL |
| RESISTORS                                 |                   |   |              |
| R 251 253 272 530 535 546 574 607 857 863 | RS1/10S473J       | R 577                                     | RD1/4PS471JL |
| R 252                                     | RS1/10S103J       | R 579                                     | RS1/8S0R0J   |
| R 254 255 256 505 512 519 603 858         | RS1/10S222J       | R 606                                     | RS1/10S124J  |
| R 257 258                                 | RS1/10S333J       | R 614                                     | RS1/16S223J  |
| R 259                                     | RS1/8S470J        | R 851 852                                 | RS1/10S181J  |

| =====Circuit Symbol & No. Part Name===== |      |      |      |       |     |     |     |     | =====Circuit Symbol & No. Part Name===== |             |     |     |     |  |  |  |  | Part No..    |  |
|--|------|------|------|-------|-----|-----|-----|-----|--|-------------|-----|-----|-----|--|--|--|--|--------------|--|
|  |      |      |      |       |     |     |     |     |  |             |     |     |     |  |  |  |  |              |  |
| R 855                                    | 856  | 865  | 866  | 934   | 936 |     |     |     | RS1/10S102J                              | C 907       |     |     |     |  |  |  |  | CCH1181      |  |
| R 860                                    |      |      |      |       |     |     |     |     | RS1/10S620J                              | C 910       |     |     |     |  |  |  |  | CCH1179      |  |
| R 864                                    | 905  | 907  | 908  | 913   | 918 |     |     |     | RS1/10S473J                              | C 911       |     |     |     |  |  |  |  | CKSQYB473K16 |  |
| R 867                                    | 868  |      |      |       |     |     |     |     | RD1/4PS122JL                             |             |     |     |     |  |  |  |  |              |  |
| R 869                                    | 870  |      |      |       |     |     |     |     | RS1/16S472J                              |             |     |     |     |  |  |  |  |              |  |
| R 903                                    |      |      |      |       |     |     |     |     | RS1/10S101J                              |             |     |     |     |  |  |  |  |              |  |
| R 909                                    |      |      |      |       |     |     |     |     | RS1/10S1R0J                              |             |     |     |     |  |  |  |  |              |  |
| R 911                                    | 929  |      |      |       |     |     |     |     | RD1/4PS102JL                             |             |     |     |     |  |  |  |  |              |  |
| R 917                                    |      |      |      |       |     |     |     |     | RD1/4PS473JL                             |             |     |     |     |  |  |  |  |              |  |
| R 920                                    |      |      |      |       |     |     |     |     | RS1/10S0R0J                              |             |     |     |     |  |  |  |  |              |  |
| R 924                                    | 925  |      |      |       |     |     |     |     | RD1/4PS472JL                             | IC 961      |     |     |     |  |  |  |  | PD6122A      |  |
| R 926                                    | 927  |      |      |       |     |     |     |     | RD1/4PS1R5JL                             | D 951       |     |     |     |  |  |  |  | MA3062L      |  |
| R 931                                    | 938  |      |      |       |     |     |     |     | RD1/4PS331JL                             | D 952       |     |     |     |  |  |  |  | UZMA6R2      |  |
| R 2004                                   | 2005 | 2010 |      |       |     |     |     |     | RS1/10S0R0J                              | L 951       |     |     |     |  |  |  |  | LAU150K      |  |
| R 2007                                   | 2008 |      |      |       |     |     |     |     | RS1/10S473J                              | X 951       |     |     |     |  |  |  |  | CSS1312      |  |
| R 2009                                   |      |      |      |       |     |     |     |     | RS1/10S332J                              | S 951       | 952 | 953 | 954 |  |  |  |  | CSG1044      |  |
| R 2021                                   |      |      |      |       |     |     |     |     | RS1/16S0R0J                              | S 955       | 956 | 957 | 958 |  |  |  |  | CSG1044      |  |
| <b>CAPACITORS</b>                        |      |      |      |       |     |     |     |     |  | S 959       | 960 | 961 | 962 |  |  |  |  | CSG1044      |  |
| C 251                                    | 309  | 316  | 455  | 456   | 482 | 859 |     |     | CKSQYB104K16                             | S 963       | 964 | 965 | 966 |  |  |  |  | CSG1044      |  |
| C 252                                    | 573  |      |      |       |     |     |     |     | CKSQYB104K25                             | S 967       | 968 | 969 |     |  |  |  |  | CSG1044      |  |
| C 253                                    |      |      |      |       |     |     |     |     | CKSQYB104K16                             |             |     |     |     |  |  |  |  |              |  |
| C 254                                    | 310  | 319  | 321  | 904   |     |     |     |     | CEA101M10LL                              |             |     |     |     |  |  |  |  |              |  |
| C 255                                    | 256  | 301  | 302  | 307   | 308 | 311 | 312 | 318 | 453                                      | CEA4R7M35LL |     |     |     |  |  |  |  |              |  |
| C 257                                    | 258  | 303  | 304  | 515   | 522 | 908 |     |     | CKSQYB103K50                             |             |     |     |     |  |  |  |  |              |  |
| C 259                                    | 260  |      |      |       |     |     |     |     | CEA101M10LL                              |             |     |     |     |  |  |  |  |              |  |
| C 261                                    | 262  |      |      |       |     |     |     |     | CKSQYB821K50                             |             |     |     |     |  |  |  |  |              |  |
| C 263                                    | 314  | 315  | 457  | 458   | 463 | 464 | 473 |     | CEA100M16LL                              |             |     |     |     |  |  |  |  |              |  |
| C 305                                    | 306  |      |      |       |     |     |     |     | CKSQYB222K50                             |             |     |     |     |  |  |  |  |              |  |
| C 317                                    | 461  | 462  | 572  | 574   | 851 | 852 | 853 | 854 | 855                                      | CEA010M50LL |     |     |     |  |  |  |  |              |  |
| C 320                                    |      |      |      |       |     |     |     |     | CEA470M10LL                              |             |     |     |     |  |  |  |  |              |  |
| C 451                                    | 452  | 469  | 470  | 474   | 607 |     |     |     | CEA2R2M50LL                              |             |     |     |     |  |  |  |  |              |  |
| C 454                                    | 520  |      |      |       |     |     |     |     | CEA4R7M35LL                              |             |     |     |     |  |  |  |  |              |  |
| C 459                                    | 460  |      |      |       |     |     |     |     | CKSRYB822K25                             |             |     |     |     |  |  |  |  |              |  |
| C 465                                    | 466  |      |      |       |     |     |     |     | CKSRYB152K50                             |             |     |     |     |  |  |  |  |              |  |
| C 467                                    | 468  | 511  | 2021 |       |     |     |     |     | CCSRCH101J50                             |             |     |     |     |  |  |  |  |              |  |
| C 471                                    | 472  |      |      |       |     |     |     |     | CKSQYB333K25                             |             |     |     |     |  |  |  |  |              |  |
| C 477                                    |      |      |      |       |     |     |     |     | CKSQYB332K50                             |             |     |     |     |  |  |  |  |              |  |
| C 478                                    |      |      |      |       |     |     |     |     | CKSRYB103K25                             |             |     |     |     |  |  |  |  |              |  |
| C 479                                    | 480  |      |      |       |     |     |     |     | CEA100M16LL                              |             |     |     |     |  |  |  |  |              |  |
| C 481                                    |      |      |      |       |     |     |     |     | CEA470M10LL                              |             |     |     |     |  |  |  |  |              |  |
| C 483                                    | 484  |      |      |       |     |     |     |     | CKSQYB183K25                             |             |     |     |     |  |  |  |  |              |  |
| C 485                                    | 486  |      |      |       |     |     |     |     | CKSRYB102K50                             |             |     |     |     |  |  |  |  |              |  |
| C 487                                    |      |      |      |       |     |     |     |     | CEA3R3M50LL                              |             |     |     |     |  |  |  |  |              |  |
| C 488                                    |      |      |      |       |     |     |     |     | CEA3R3M50LL                              |             |     |     |     |  |  |  |  |              |  |
| C 501                                    | 519  | 575  | 576  | 606   |     |     |     |     | CCSQCH101J50                             |             |     |     |     |  |  |  |  |              |  |
| C 503                                    |      |      |      |       |     |     |     |     | CKSYB473K16                              |             |     |     |     |  |  |  |  |              |  |
| C 504                                    | 506  | 905  |      |       |     |     |     |     | CKSQYB473K16                             |             |     |     |     |  |  |  |  |              |  |
| C 505                                    | 521  |      |      |       |     |     |     |     | CKSQYB223K25                             |             |     |     |     |  |  |  |  |              |  |
| C 507                                    |      |      |      |       |     |     |     |     | CKSQYB102K50                             |             |     |     |     |  |  |  |  |              |  |
| C 513                                    |      |      | 4.7  | μF    | 16V |     |     |     | CCH1005                                  |             |     |     |     |  |  |  |  |              |  |
| C 514                                    |      |      |      |       |     |     |     |     | CFTLA474J50                              |             |     |     |     |  |  |  |  |              |  |
| C 517                                    | 518  |      |      |       |     |     |     |     | CCSQCH150J50                             |             |     |     |     |  |  |  |  |              |  |
| C 524                                    |      |      |      | 0.047 | μF  |     |     |     | CCG1008                                  |             |     |     |     |  |  |  |  |              |  |
| C 525                                    |      |      |      |       |     |     |     |     | CKSQYB473K16                             |             |     |     |     |  |  |  |  |              |  |
| C 551                                    | 552  | 553  | 554  |       |     |     |     |     | CEAR22M50LL                              |             |     |     |     |  |  |  |  |              |  |
| C 569                                    |      |      |      |       |     |     |     |     | CEAS472M16                               |             |     |     |     |  |  |  |  |              |  |
| C 570                                    |      |      |      |       |     |     |     |     | CEA220M16LL                              |             |     |     |     |  |  |  |  |              |  |
| C 571                                    |      |      |      |       |     |     |     |     | CEA330M10LL                              |             |     |     |     |  |  |  |  |              |  |
| C 579                                    |      |      |      |       |     |     |     |     | CCSQCH101K50                             |             |     |     |     |  |  |  |  |              |  |
| C 580                                    |      |      |      |       |     |     |     |     | CKSQYB103K50                             |             |     |     |     |  |  |  |  |              |  |
| C 604                                    |      |      |      |       |     |     |     |     | CEA4R7M35LL                              |             |     |     |     |  |  |  |  |              |  |
| C 605                                    |      |      |      |       |     |     |     |     | CKSQYB473K16                             |             |     |     |     |  |  |  |  |              |  |
| C 856                                    |      |      |      |       |     |     |     |     | CEA010M50LL                              |             |     |     |     |  |  |  |  |              |  |
| C 857                                    | 858  |      |      |       |     |     |     |     | CEA100M16LL                              |             |     |     |     |  |  |  |  |              |  |
| C 860                                    |      |      |      |       |     |     |     |     | CKSYB104K16                              |             |     |     |     |  |  |  |  |              |  |
| C 902                                    |      |      |      | 1000  | μF  | 16V |     |     | CCH1185                                  |             |     |     |     |  |  |  |  |              |  |
| C 903                                    |      |      |      |       |     |     |     |     | CKSQYB473K50                             |             |     |     |     |  |  |  |  |              |  |

| =====Circuit Symbol & No. Part Name===== |                    |              | Part No.                                  | =====Circuit Symbol & No. Part Name===== |                  |  | Part No.     |
|--|--------------------|--------------|---|--|------------------|--|--------------|
| T 51                                     | Coil               | CTC1119      | C 6                                       |  |                  |  | CCSRRH040C50 |
| T 204                                    | Coil               | CTE1074      | C 8                                       |  |                  |  | CKSRYB102K50 |
| T 205                                    | Coil               | CTE1075      | C 9                                       |  |                  |  | CCSRCH470J50 |
| CF 51 52 201                             |                    | CTF1320      | C 10                                      |  |                  |  | CCSRRH100D50 |
| CF 202                                   |                    | CTF1300      | C 12 13                                   |  |                  |  | CCSRCH050D50 |
| X 151                                    |                    | CSS1308      | C 14 20 21 151 227 228                    |  |                  |  | CKSRYB103K50 |
| X 201                                    | Crystal Resonator  | CSS1111      | C 15 55 58 101 161                        |  |                  |  | CKSQYB104K16 |
| VR 51                                    | Semi-fixed 47kΩ(B) | CCP1210      | C 16                                      |  |                  |  | CCSRCH020C50 |
| VR 52                                    | Semi-fixed 68kΩ(B) | CCP1211      | C 17                                      |  |                  |  | CCSRRH100D50 |
| VR 151                                   | Semi-fixed 10kΩ(B) | CCP1206      | C 18                                      |  |                  |  | CCSRRH090D50 |
| <b>RESISTORS</b>                         |                    |              |   |  |                  |  |              |
| R 1 3 16 20                              |                    | RS1/16S223J  | C 23 56 104 162                           |  |                  |  | CEA010M50LL  |
| R 2                                      |                    | RS1/16S331J  | C 24 106 213 236                          |  |                  |  | CKSRYB223K25 |
| R 4 14                                   |                    | RS1/16S563J  | C 26 28 212                               |  |                  |  | CEA330M10LL  |
| R 6                                      |                    | RS1/16S123J  | C 27                                      |  |                  |  | CKSRYB103K50 |
| R 8                                      |                    | RS1/16S271J  | C 31 73 152 153                           |  |                  |  | CKSRYB333K16 |
| R 9                                      |                    | RS1/16S153J  | C 32 103 105 206                          |  |                  |  | CKSRYB222K50 |
| R 10 32                                  |                    | RS1/16S682J  | C 34                                      |  |                  |  | CKSRYB682K50 |
| R 11                                     |                    | RS1/16S474J  | C 53 54                                   |  |                  |  | CCSRCH270J50 |
| R 13                                     |                    | RS1/16S104J  | C 57 64 66                                |  |                  |  | CCSRCH101J50 |
| R 15 103 217                             |                    | RS1/16S563J  | C 59                                      |  |                  |  | CEAR47M50LL  |
| R 17 21 206                              |                    | RS1/16S332J  | C 61                                      |  |                  |  | CEAR22M50LL  |
| R 18                                     |                    | RS1/16S223J  | C 72                                      |  |                  |  | CKSRYB102K50 |
| R 22                                     |                    | RS1/16S560J  | C 102 154 156 163 203 219 238             |  |                  |  | CKSQYB473K16 |
| R 51                                     |                    | RS1/16S391J  | C 155                                     |  |                  |  | CEAR68M50LL  |
| R 52                                     |                    | RS1/16S182J  | C 158                                     |  |                  |  | CEA100M16LL  |
| R 53                                     |                    | RS1/16S751J  | C 159                                     |  |                  |  | CCSRCH271J50 |
| R 54                                     |                    | RS1/16S223J  | C 160                                     |  |                  |  | CKSYB105K16  |
| R 55 102 161 209 222                     |                    | RS1/16S822J  | C 164 209 210 215 220 223 225 235 239     |  |                  |  | CKSRYB103K50 |
| R 56                                     |                    | RS1/16S272J  | C 190                                     |  |                  |  | CCSRCH223K25 |
| R 71                                     |                    | RS1/16S272J  | C 191                                     |  |                  |  | CEA150M10LS  |
| R 72                                     |                    | RS1/16S821J  | C 201                                     |  |                  |  | CKSRYB222K50 |
| R 73                                     |                    | RS1/16S331J  | C 204                                     |  |                  |  | CCSRCH151J50 |
| R 74                                     |                    | RS1/16S681J  | C 205 221                                 |  |                  |  | CCSRCH680J50 |
| R 101                                    |                    | RS1/16S224J  | C 207                                     |  |                  |  | CEA470M6R3LL |
| R 104                                    |                    | RS1/16S822J  | C 208                                     |  |                  |  | CCSRCH330J50 |
| R 153 159 239                            |                    | RS1/16S103J  | C 211                                     |  |                  |  | CKSYB105K16  |
| R 154                                    |                    | RS1/16S123J  | C 214 230                                 |  |                  |  | CKSRYB472K50 |
| R 155                                    |                    | RS1/16S822J  | C 216                                     |  |                  |  | CCSRCH100D50 |
| R 156                                    |                    | RS1/16S822J  | C 217                                     |  |                  |  | CCSRCH221J50 |
| R 157                                    |                    | RS1/16S562J  | C 218                                     |  |                  |  | CEA4R7M35LL  |
| R 158                                    |                    | RS1/10S682J  | C 222                                     |  |                  |  | CCSRCH150J50 |
| R 160 190                                |                    | RS1/16S473J  | C 224                                     |  |                  |  | CCSRUJ181J50 |
| R 161                                    |                    | RS1/16S103J  | C 226                                     |  |                  |  | CEA4R7M35LL  |
| R 191 207                                |                    | RS1/16S225J  | C 229                                     |  |                  |  | CEAR68M50LL  |
| R 192                                    |                    | RS1/16S221J  | C 232                                     |  |                  |  | CCSRTH180J50 |
| R 193                                    |                    | RS1/16S224J  | C 233                                     |  |                  |  | CKSRYB332K50 |
| R 194                                    |                    | RS1/16S225J  | C 234                                     |  |                  |  | CEA220M6R3LL |
| R 203                                    |                    | RS1/16S102J  | C 240                                     |  |                  |  | CKSRYB103K50 |
| R 204 213                                |                    | RS1/16S222J  | Unit Number :<br>Unit Name : P.C.Board(A) |  |                  |  |              |
| R 205                                    |                    | RS1/16S333J  | S 2                                       |  | Switch(FWD/REV)  |  | ESH1003      |
| R 208                                    |                    | RS1/16S752J  | Unit Number :<br>Unit Name : P.C.Board(B) |  |                  |  |              |
| R 214 218                                |                    | RS1/16S333J  | S 3                                       |  | Switch(TAPE/TUN) |  | ESN1011      |
| R 215 224                                |                    | RS1/16S330J  | S 4                                       |  | Switch(MUTE B)   |  | ESH1004      |
| R 216                                    |                    | RS1/16S152J  | Miscellaneous Parts List                  |  |                  |  |              |
| R 220                                    |                    | RS1/16S100J  | S 1                                       |  | Switch(MUTE A)   |  | ESN1014      |
| R 221                                    |                    | RS1/16S273J  | M 1                                       |  | Motor Unit       |  | EXA1304      |
| R 298                                    |                    | RS1/16S225J  | HD 1                                      |  | Head Assy        |  | EXA1366      |
| R 299                                    |                    | RS1/16S225J  |   |  |                  |  |              |
| <b>CAPACITORS</b>                        |                    |              |   |  |                  |  |              |
| C 1                                      |                    | CCSQCH220J50 |   |  |                  |  |              |
| C 2 11 19 27 29 51 52 62 63              |                    | CKSRYB103K50 |   |  |                  |  |              |
| C 3                                      |                    | CCSRCH470J50 |   |  |                  |  |              |
| C 4                                      |                    | CCSRRH270J50 |   |  |                  |  |              |
| C 5                                      |                    | CCSRRH080D50 |   |  |                  |  |              |

- The KEH-P4250/ES, KEH-P4110/EE, KEH-P20/EW, and KEH-P10/EW Parts Lists enumerate the parts which differ from those enumerated in the KEH-P4200/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-P4200/UC Parts List is given on page,1- 23.

**Tuner Amp Unit**

| Circuit Symbol & No. | KEH-P4200/UC | KEH-P4250/ES | KEH-P4110/EE | KEH-P10/EW<br>KEH-P20/EW |
|----------------------|--------------|--------------|--------------|--------------------------|
|                      | Part No.     | Part No.     | Part No.     | Part No.                 |
| IC301                | PA0059AM     | PA0059AM     | PA0059AM     | .....                    |
| Q301                 | 2SC2458      | 2SC2458      | 2SC2458      | .....                    |
| Q302                 | 2SA1048      | 2SA1048      | 2SA1048      | .....                    |
| Q484                 | DTA124ES     | DTA124ES     | DTA124ES     | .....                    |
| Q485,486             | DTC143TS     | DTC143TS     | DTC143TS     | .....                    |
| Q507                 | .....        | .....        | DTC124ES     | DTC124ES                 |
| Q508                 | .....        | 2SC2458      | .....        | .....                    |
| D301,302,303         | 1SS133       | 1SS133       | 1SS133       | .....                    |
| D557                 | .....        | .....        | HZS9LB3      | .....                    |
| EF901                | .....        | .....        | .....        | CCG1003                  |
| FM/AM Tuner Unit     | CWE1362      | CWE1362      | CWE1366      | CWE1360                  |
| R273                 | RS1/8S0R0J   | RS1/8S0R0J   | RS1/8S0R0J   | .....                    |
| R303                 | RD1/4PS512JL | RD1/4PS512JL | RD1/4PS512JL | .....                    |
| R304                 | RS1/10S512J  | RS1/10S512J  | RS1/10S512J  | .....                    |
| R305                 | RS1/10S223J  | RS1/10S223J  | RS1/10S223J  | .....                    |
| R306                 | RS1/10S102J  | RS1/10S102J  | RS1/10S102J  | .....                    |
| R307                 | RS1/8S103J   | RS1/8S103J   | RS1/8S103J   | .....                    |
| R308                 | RS1/10S563J  | RS1/10S563J  | RS1/10S563J  | .....                    |
| R455                 | RD1/4PS152JL | RD1/4PS152JL | RD1/4PS152JL | .....                    |
| R456                 | RS1/10S152J  | RS1/10S152J  | RS1/10S152J  | .....                    |
| R457,458             | RS1/10S472J  | RS1/10S472J  | RS1/10S472J  | .....                    |
| R467,468             | .....        | .....        | RS1/16S104J  | RS1/16S104J              |
| R477,478             | RS1/16S104J  | RS1/16S104J  | RS1/16S104J  | .....                    |
| R543                 | .....        | RS1/10S103J  | .....        | .....                    |
| R544                 | .....        | RS1/10S222J  | .....        | .....                    |
| R545                 | RS1/8S104J   | RS1/8S104J   | .....        | .....                    |
| R575                 | .....        | .....        | RD1/4PS391JL | .....                    |
| R602                 | .....        | .....        | .....        | RS1/10S222J              |
| R603                 | RS1/10S222J  | .....        | RS1/10S222J  | .....                    |
| R604                 | .....        | RS1/10S222J  | RS1/10S222J  | .....                    |
| R612                 | .....        | .....        | RS1/16S223J  | RS1/16S223J              |
| R613                 | .....        | .....        | RS1/16S104J  | RS1/16S104J              |
| R1001                | .....        | .....        | .....        | RS1/16S0R0J              |
| R1002                | .....        | .....        | .....        | RS1/10S0R0J              |
| R2031                | RS1/8S222J   | RS1/8S222J   | .....        | .....                    |
| C301,302             | CEA4R7M35LL  | CEA4R7M35LL  | CEA4R7M35LL  | .....                    |
| C303,304             | CKSQYB103K50 | CKSQYB103K50 | CKSQYB103K50 | .....                    |
| C305,306             | CKSQYB222K50 | CKSQYB222K50 | CKSQYB222K50 | .....                    |
| C307,308             | CEA4R7M35LL  | CEA4R7M35LL  | CEA4R7M35LL  | .....                    |
| C309,316             | CKSQYB104K16 | CKSQYB104K16 | CKSQYB104K16 | .....                    |
| C310,319             | CEA101M10LL  | CEA101M10LL  | CEA101M10LL  | .....                    |
| C311,312,318         | CEA4R7M35LL  | CEA4R7M35LL  | CEA4R7M35LL  | .....                    |
| C314,315             | CEA100M16LL  | CEA100M16LL  | CEA100M16LL  | .....                    |
| C317                 | CEA010M50LL  | CEA010M50LL  | CEA010M50LL  | .....                    |
| C320                 | CEA470M10LL  | CEA470M10LL  | CEA470M10LL  | .....                    |
| C321                 | CEA101M10LL  | CEA101M10LL  | CEA101M10LL  | .....                    |
| C475,476             | .....        | .....        | CKSRYB102K50 | CKSRYB102K50             |
| C487,488             | CEA3R3M50LL  | CEA3R3M50LL  | CEA3R3M50LL  | .....                    |
| C516                 | .....        | .....        | CEAR47M50LL  | CEAR47M50LL              |
| C526                 | .....        | .....        | .....        | CCSRCH101J50             |
| C577                 | .....        | .....        | CEA101M10LL  | .....                    |
| C578                 | .....        | .....        | CKSQYB103K25 | .....                    |
| C2001                | .....        | .....        | .....        | CKSQYB473K50             |
| C2011                | .....        | CCSQCH101K50 | .....        | .....                    |

## Key Board Unit

|                      | KEH-P4250/ES<br>KEH-P4200/UC | KEH-P4110/EE | KEH-P20/EW | KEH-P10/EW |
|----------------------|------------------------------|--------------|------------|------------|
| Circuit Symbol & No. | Part No.                     | Part No.     | Part No.   | Part No.   |
| LCD951               | CAW1314                      | CAW1313      | CAW1312    | CAW1313    |
| D951                 | MA3062L                      | MA3056M      | MA3062L    | MA3056M    |
| IL951,952,953        | CEL1341                      | CEL1295      | CEL1341    | CEL1295    |
| IL954,955,956        | CEL1341                      | CEL1295      | CEL1341    | CEL1295    |

## FM/AM Tuner Unit

|                      | KEH-P4250/ES<br>KEH-P4200/UC | KEH-P4110/EE | KEH-P10/EW<br>KEH-P20/EW |
|----------------------|------------------------------|--------------|--------------------------|
| Circuit Symbol & No. | Part No.                     | Part No.     | Part No.                 |
| Q53                  | .....                        | .....        | 2SA1162                  |
| D1                   | 1SV251                       | 1SV250       | 1SV251                   |
| D2,3,4               | KV1410-F1                    | KV1460-F6    | KV1410-F1                |
| D6,7                 | RD39JSB3                     | .....        | .....                    |
| D158                 | .....                        | MA1101-1A    | .....                    |
| AR1                  | .....                        | DSP-201M     | DSP-201M                 |
| CF51,52,201          | CTF1320                      | CTF1320      | CTF1292                  |
| L1                   | LCTBR12K2125                 | .....        | LCTBR12K2125             |
| L2                   | CTC1108                      | CTC1112      | CTC1108                  |
| L3                   | CTC1105                      | CTC1121      | CTC1105                  |
| L4                   | CTC1108                      | CTC1122      | CTC1108                  |
| L5                   | CTC1107                      | CTC1111      | CTC1107                  |
| TC1                  | .....                        | .....        | CCL1038                  |
| R3                   | RS1/16S223J                  | RS1/16S0R0J  | RS1/16S223J              |
| R5                   | .....                        | RS1/16S0R0J  | .....                    |
| R6                   | RS1/16S123J                  | RS1/16S393J  | RS1/16S123J              |
| R16                  | RS1/16S223J                  | RS1/16S273J  | RS1/16S223J              |
| R54                  | RS1/16S223J                  | RS1/16S563J  | RS1/16S823J              |
| R60                  | .....                        | .....        | RS1/16S123J              |
| R71                  | RS1/16S272J                  | RS1/16S182J  | RS1/16S272J              |
| R154                 | RS1/16S123J                  | RS1/16S223J  | RS1/16S123J              |
| R155                 | RS1/16S822J                  | RS1/16S0R0J  | RS1/16S822J              |
| R156                 | RS1/16S822J                  | RS1/16S103J  | RS1/16S822J              |
| R157                 | RS1/16S562J                  | RS1/16S822J  | RS1/16S562J              |
| R158                 | RS1/16S682J                  | .....        | RS1/16S682J              |
| R160                 | RS1/16S473J                  | RS1/16S273J  | RS1/16S273J              |
| R161                 | RS1/16S103J                  | RS1/16S822J  | RS1/16S822J              |
| R298                 | RS1/16S225J                  | .....        | .....                    |
| R299                 | RS1/16S225J                  | .....        | .....                    |
| C3                   | CCSRCH470J50                 | CCSRCH010C50 | CCSRCH470J50             |
| C4                   | CCSRRH270J50                 | .....        | CCSRRH270J50             |
| C5                   | CCSRRH080D50                 | .....        | .....                    |
| C6                   | CCSRRH040C50                 | .....        | CCSRRH040C50             |
| C10                  | CCSRRH100D50                 | CCSRCH050D50 | CCSRRH100D50             |
| C12,13               | CCSRCH050D50                 | CCSRCH100D50 | CCSRCH050D50             |
| C17                  | CCSRRH100D50                 | CCSRCH180J50 | CCSRRH100D50             |
| C18                  | CCSRRH090D50                 | CCSRCH060C50 | CCSRRH090D50             |
| C32                  | CKSRYB222K50                 | .....        | CKSRYB222K50             |
| C33                  | .....                        | CCSRCH040D50 | .....                    |
| C72                  | CKSRYB102K50                 | CCSRCH221J50 | CKSRYB102K50             |
| C152,153             | CKSRYB333K16                 | CKSRYB223K25 | CKSRYB223K25             |
| C190                 | CKSRYB223K25                 | CKSRYB223K25 | CKSRYB103K50             |

# Service Manual

ORDER NO.  
**CRZ1629**

MULTI-CD CONTROL FM/AM TUNER DECK AMPLIFIER

**KEH-P4200**

**UC**

**KEH-P4250** **ES**

MULTI-CD CONTROL FM/MW/LW TUNER DECK AMPLIFIER

**KEH-P4110** **EE**

**KEH-P20** **EW**

**KEH-P10** **EW**

**NOTE:**

- See the separate manual CX-197 (CRT1328) for the cassette mechanism description.
- The cassette mechanism employed in this model is one of 1M mechanism series.

## CHAPTER 2

### CONTENTS

|   |      |
|---|------|
| 1. PACKING METHOD .....                               | 2-2  |
| 2. CIRCUIT DIAGRAM AND PATTERN                        |      |
| 2.1 TUNER AMP UNIT(KEH-P4200/UC,P4250/ES) .....       | 2-5  |
| 2.2 TUNER AMP UNIT(KEH-P4110/EE) .....                | 2-10 |
| 2.3 TUNER AMP UNIT(KEH-P20/EW,P10/EW) .....           | 2-15 |
| 2.4 CASSETTE MECHANISM ASSY .....                     | 2-20 |
| 2.5 FM/AM TUNER UNIT<br>(KEH-P4200/UC,P4250/ES) ..... | 2-21 |
| 2.6 TUNER UNIT(KEH-P4110/EE) .....                    | 2-25 |
| 2.7 FM/AM TUNER UNIT(KEH-P20/EW,P10/EW) .....         | 2-29 |
| 2.8 KEY BOARD UNIT .....                              | 2-33 |
| 3. CHASSIS EXPLODED VIEW .....                        | 2-37 |
| 4. CASSETTE MECHANISM ASSY<br>EXPLODED VIEW .....     | 2-40 |
| 5. BLOCK DIAGRAM .....                                | 2-44 |

**PIONEER ELECTRONIC CORPORATION**

4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

**PIONEER ELECTRONICS SERVICE INC.** P.O.Box 1760, Long Beach, California 90801 U.S.A.

**PIONEER ELECTRONICS OF CANADA, INC.** 300 Allstate Parkway Markham, Ontario L3R OP2 Canada

**PIONEER ELECTRONIC [EUROPE] N.V.** Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium

**PIONEER ELECTRONICS AUSTRALIA PTY.LTD.** 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL:[03]580-9911

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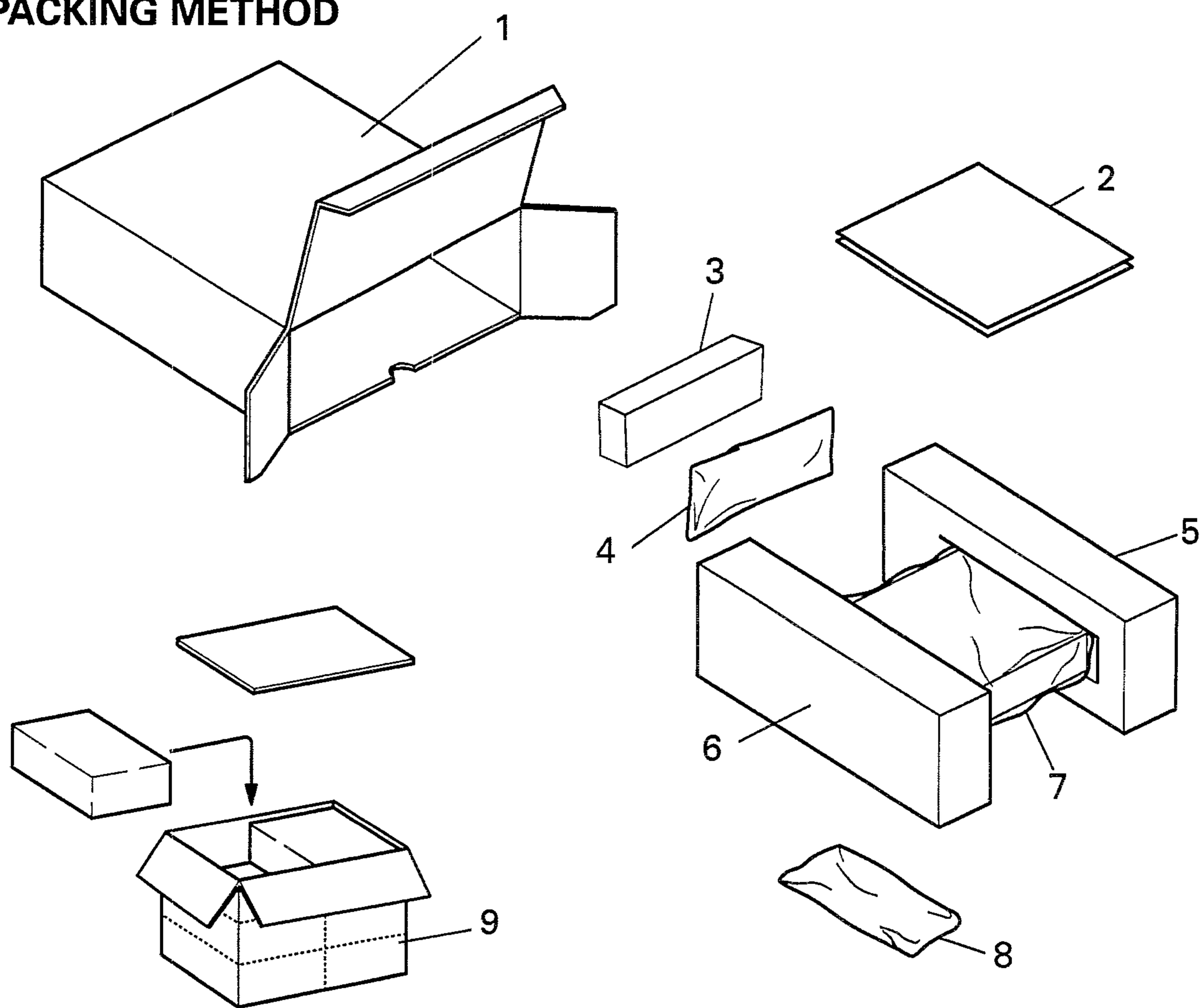
**1. PACKING METHOD**

Fig.1

**● Parts List(KEH-P4200/UC) \* : Non Spare Part**

| Mark | No. | Description      | Part No. |
|------|-----|------------------|----------|
|      | 1   | Carton           | CHG2545  |
|      | 2-1 | Owner's Manual   | CRD1802  |
| *    | 2-2 | Card             | ARY1048  |
|      | 3   | Case             | CNS2269  |
|      | 4   | Cord Assy        | CDE4449  |
|      | 5   | Protector        | CHP1607  |
|      | 6   | Protector        | CHP1606  |
|      | 7   | Polyethylene Bag | CEG1173  |
|      | 8   | Accessory Assy   | CEA1918  |
|      | 9   | Contain Box      | CHL2545  |

**Owner's Manual**

| Model        | Part No. | Language  |
|--------------|----------|---|
| KEH-P4200/UC | CRD1802  | English, French, Spanish                                  |
| KEH-P4250/ES | CRD1803  | English, French, Spanish, Arabic                          |
| KEH-P4110/EE | CRD1879  | English, German, Russian, Czechoslovak, Hungarian, Polish |

The KEH-P4250/ES, KEH-P4110/EE, KEH-P20/EW, and KEH-P10/EW Parts Lists enumerate the parts which differ from those enumerated in the KEH-P4200/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-P4200/UC Parts List is given on page 2-2.

| Mark No. | Description      | P4200/UC | P4250/ES | P4110/EE | P20/EW   | P10/EW   |
|----------|------------------|----------|----------|----------|----------|----------|
|          |                  | Part No. |
| 1        | Carton           | CHG2545  | CHG2546  | CHG2544  | CHG2614  | CHG2613  |
| 2-1      | Owner's Manual   | CRD1802  | CRD1803  | CRD1879  | .....    | .....    |
| * 2-2    | Card             | ARY1048  | .....    | .....    | .....    | .....    |
| * 2-3    | Warranty Card    | .....    | CRP1137  | CRY1071  | .....    | .....    |
| 4        | Cord Assy        | CDE4449  | CDE4448  | CDE4448  | CDE4448  | CDE4448  |
| 7        | Polyethylene Bag | CEG1173  | CEG-162  | CEG-162  | CEG-162  | CEG-162  |
| 8        | Accessory Assy   | CEA1918  | CEA2002  | CEA1917  | CEA1917  | CEA1917  |
| 9        | Contain Box      | CHL2545  | CHL2546  | CHL2544  | CHL2614  | CHL2613  |

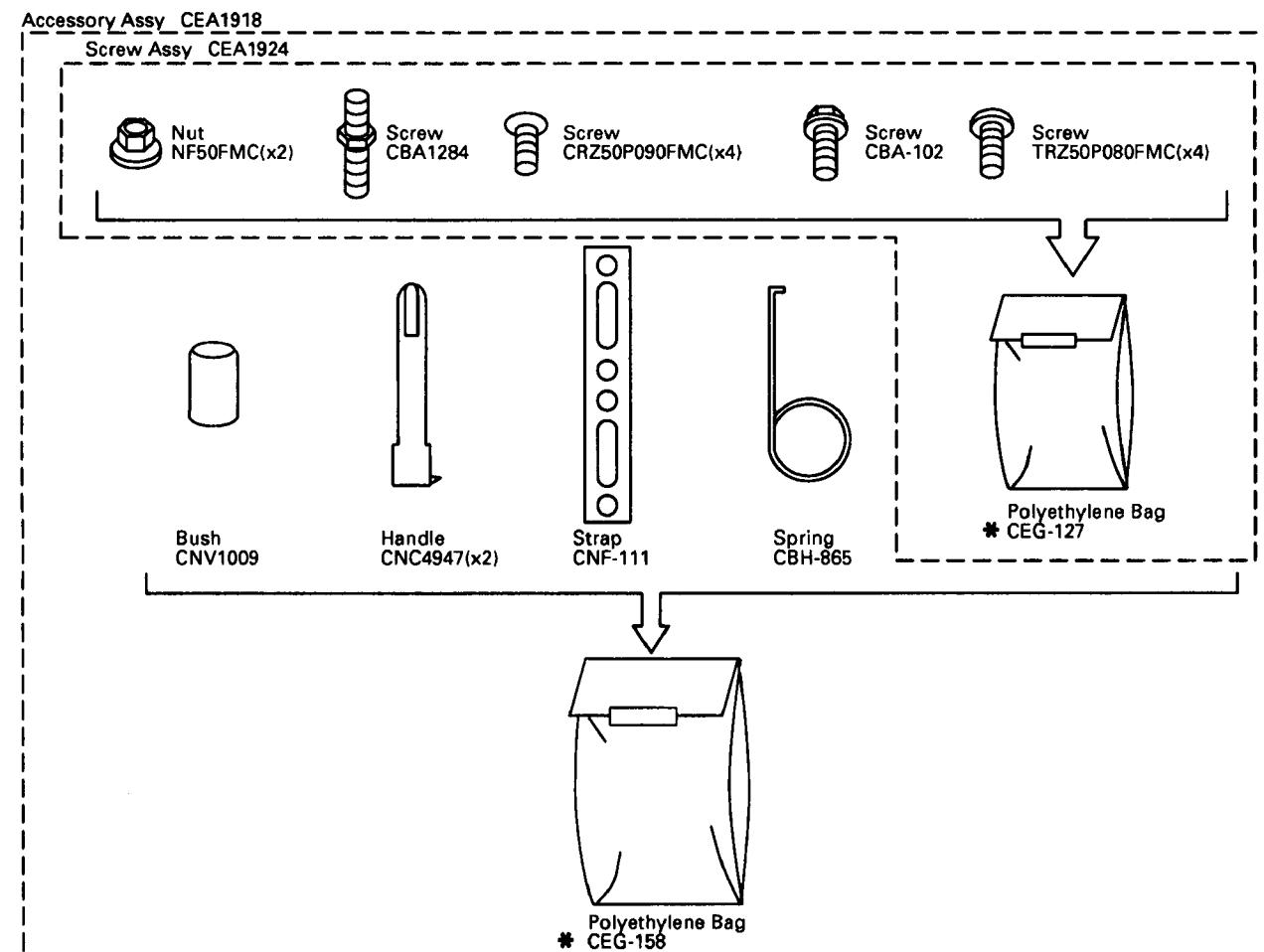


Fig.2

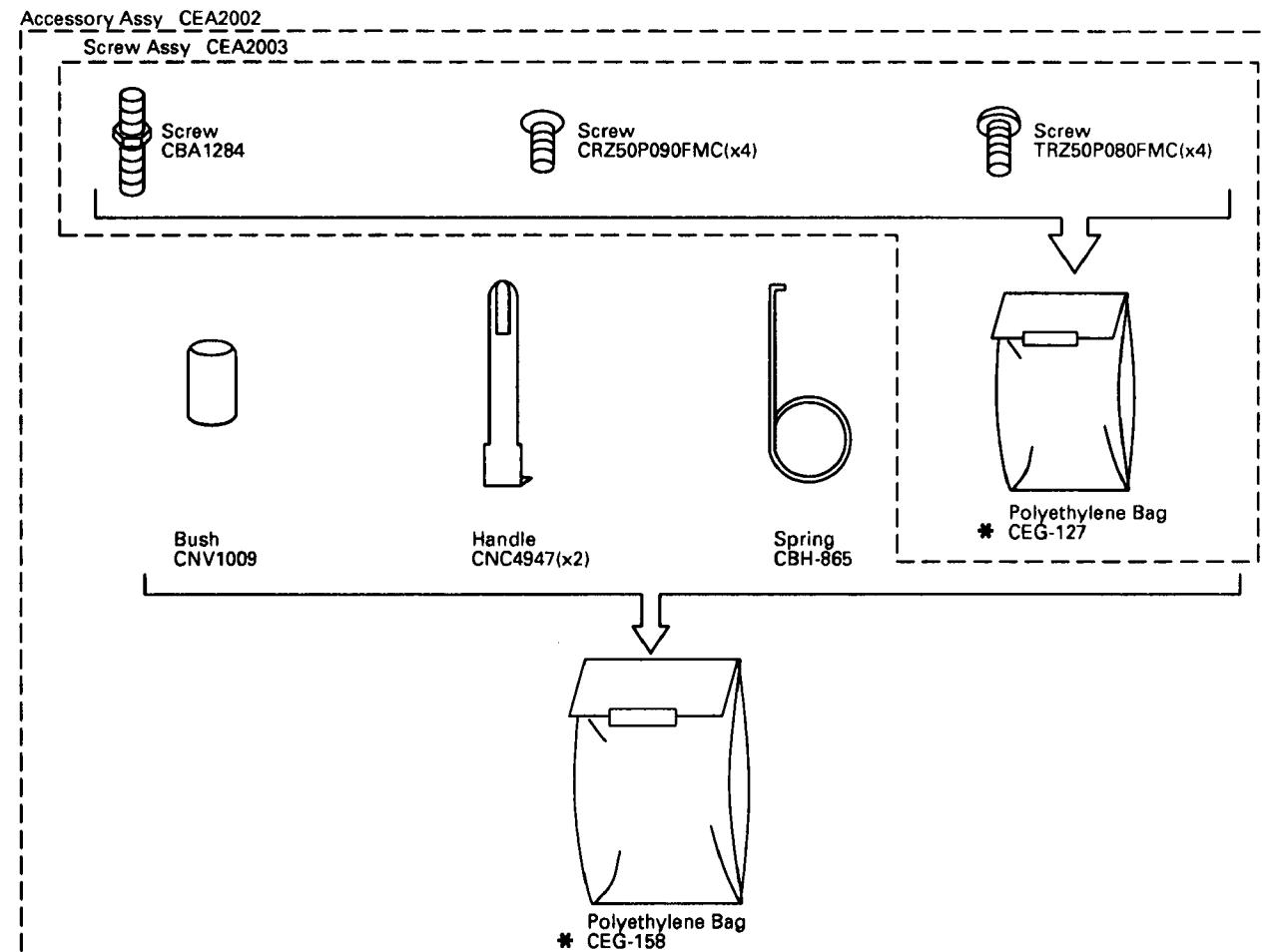


Fig.3

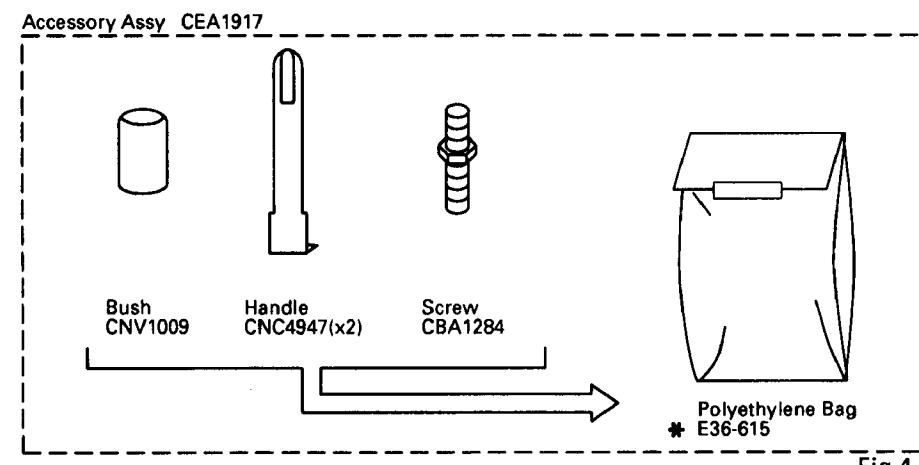
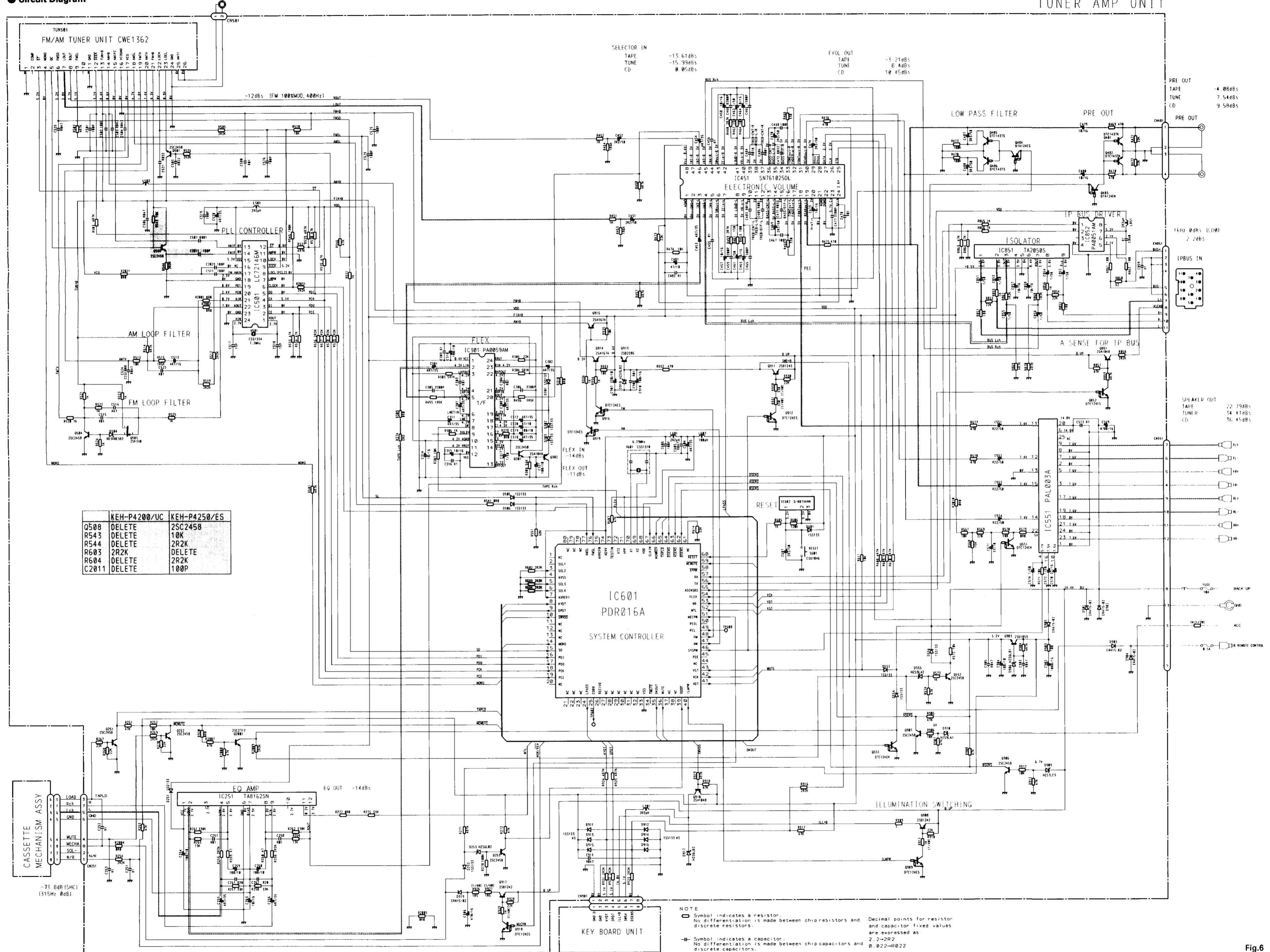


Fig.4

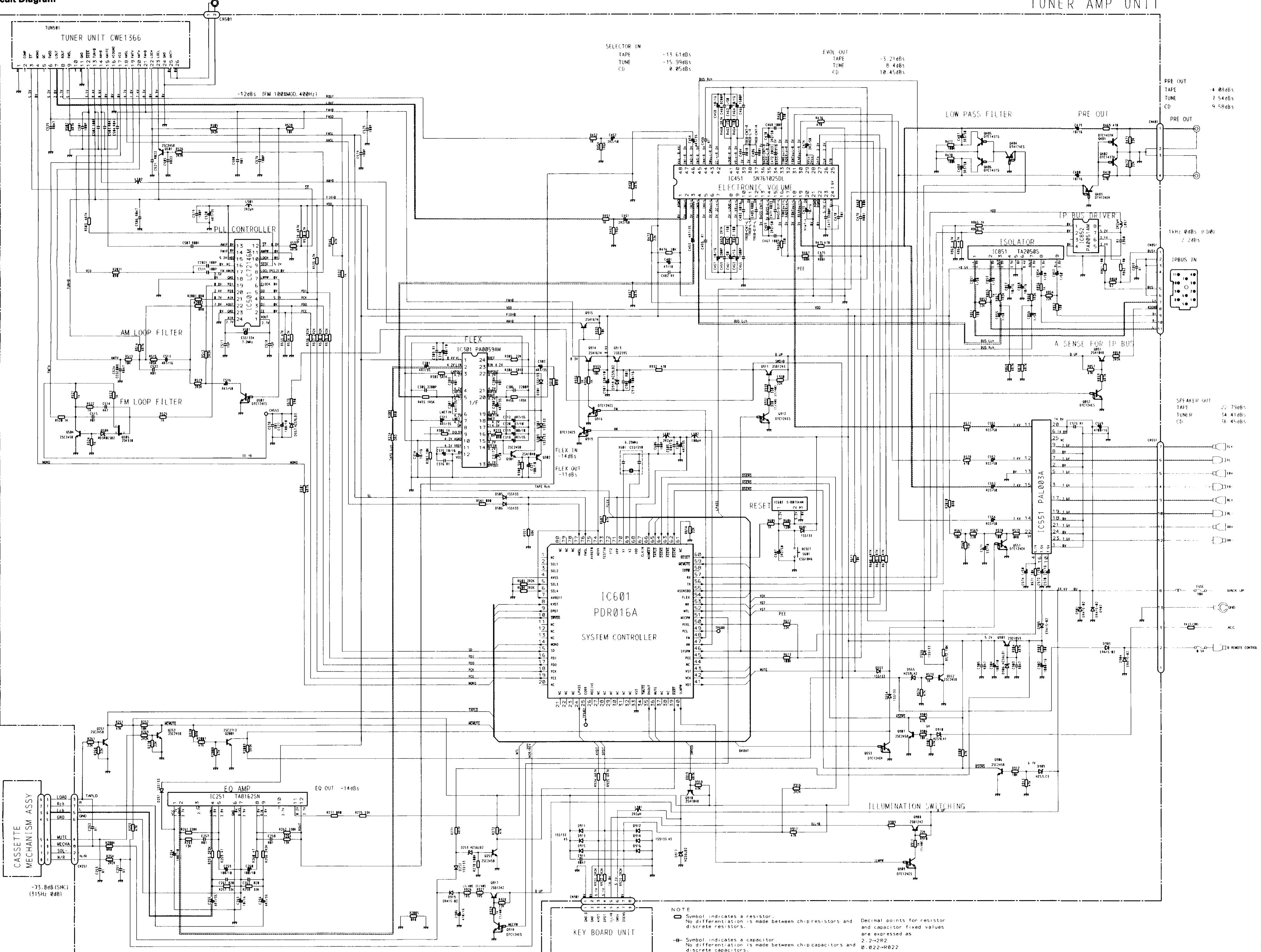
## ● Circuit Diagram

## TUNER AMP UNIT

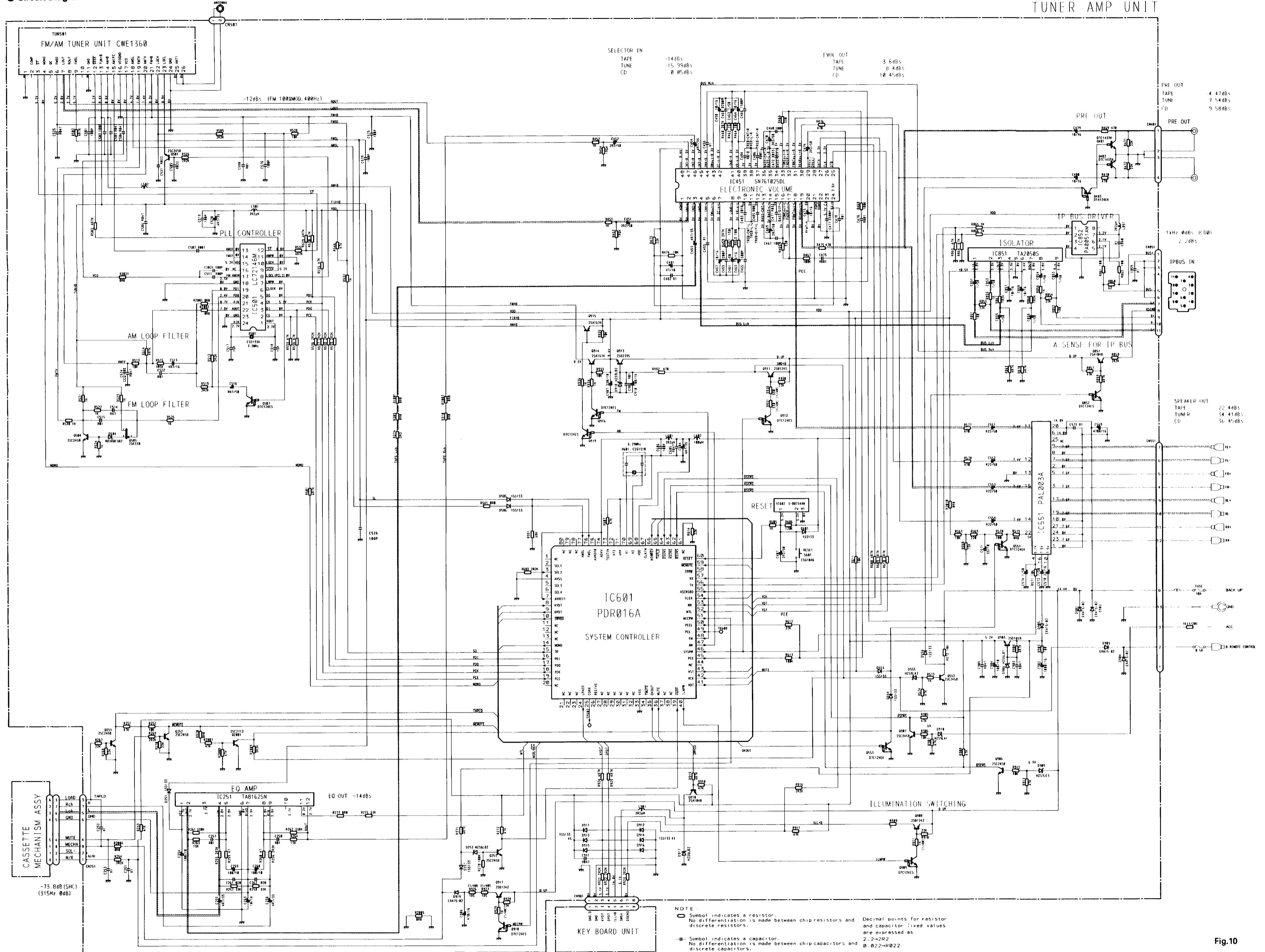


## 2.2 TUNER AMP UNIT(KEH-P4110/EE)

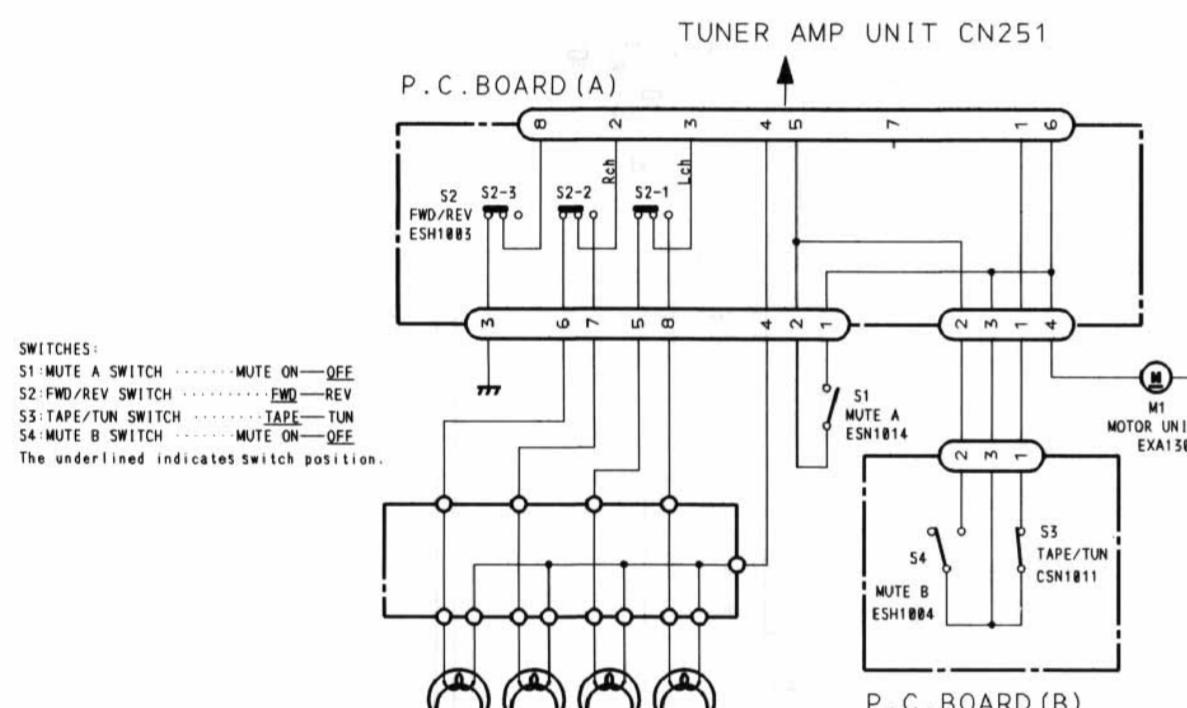
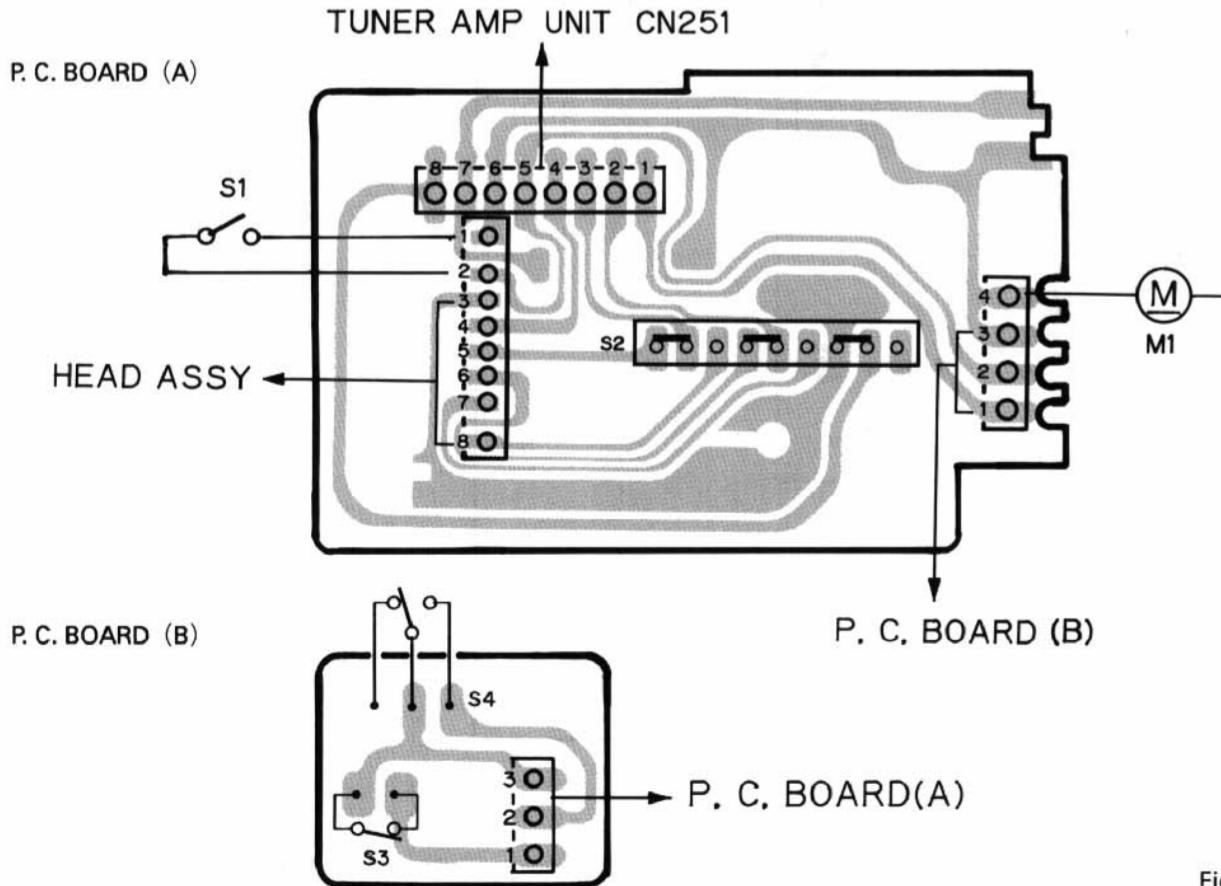
## ● Circuit Diagram



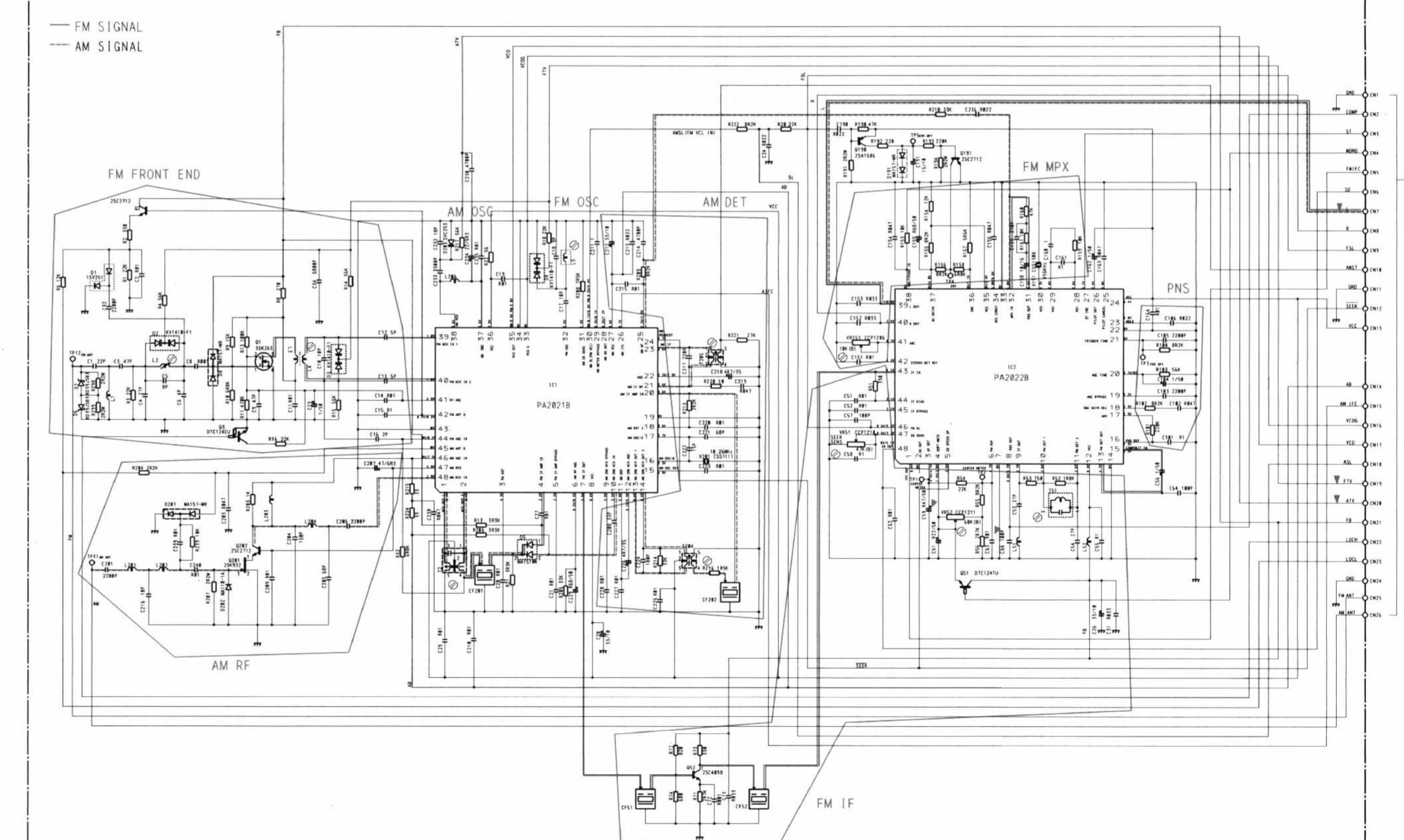
## ● Circuit Diagram



1 2 3 4 5 6 7 8 9

**2.4 CASSETTE MECHANISM ASSY****● Circuit Diagram****● Connection Diagram****2.5 FM/AM TUNER UNIT(KEH-P4200/UC,P4250/ES)****● Circuit Diagram**

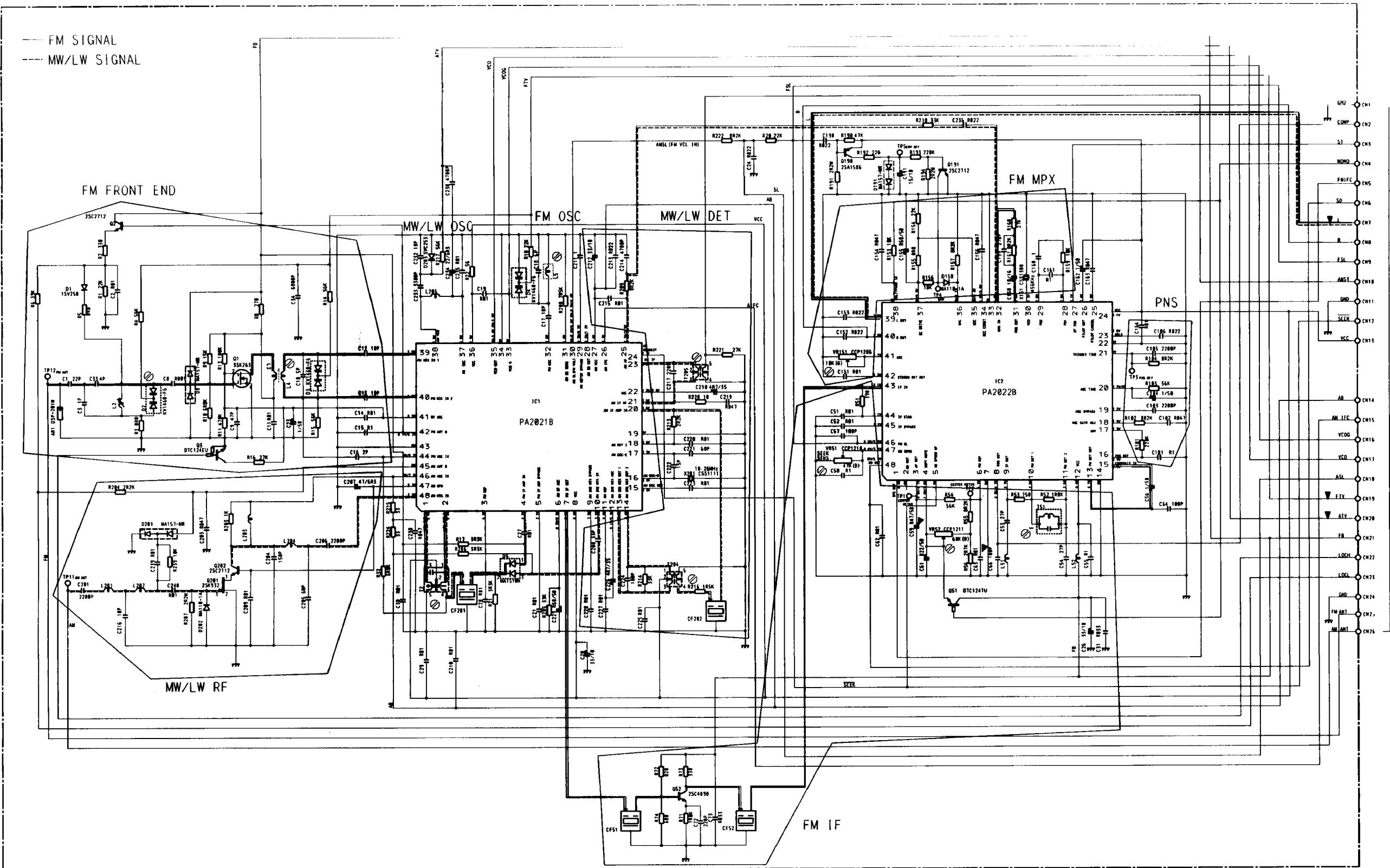
FM/AM TUNER UNIT



## 2.6 TUNER UNIT(KEH-P4110/EE)

## ● Circuit Diagram

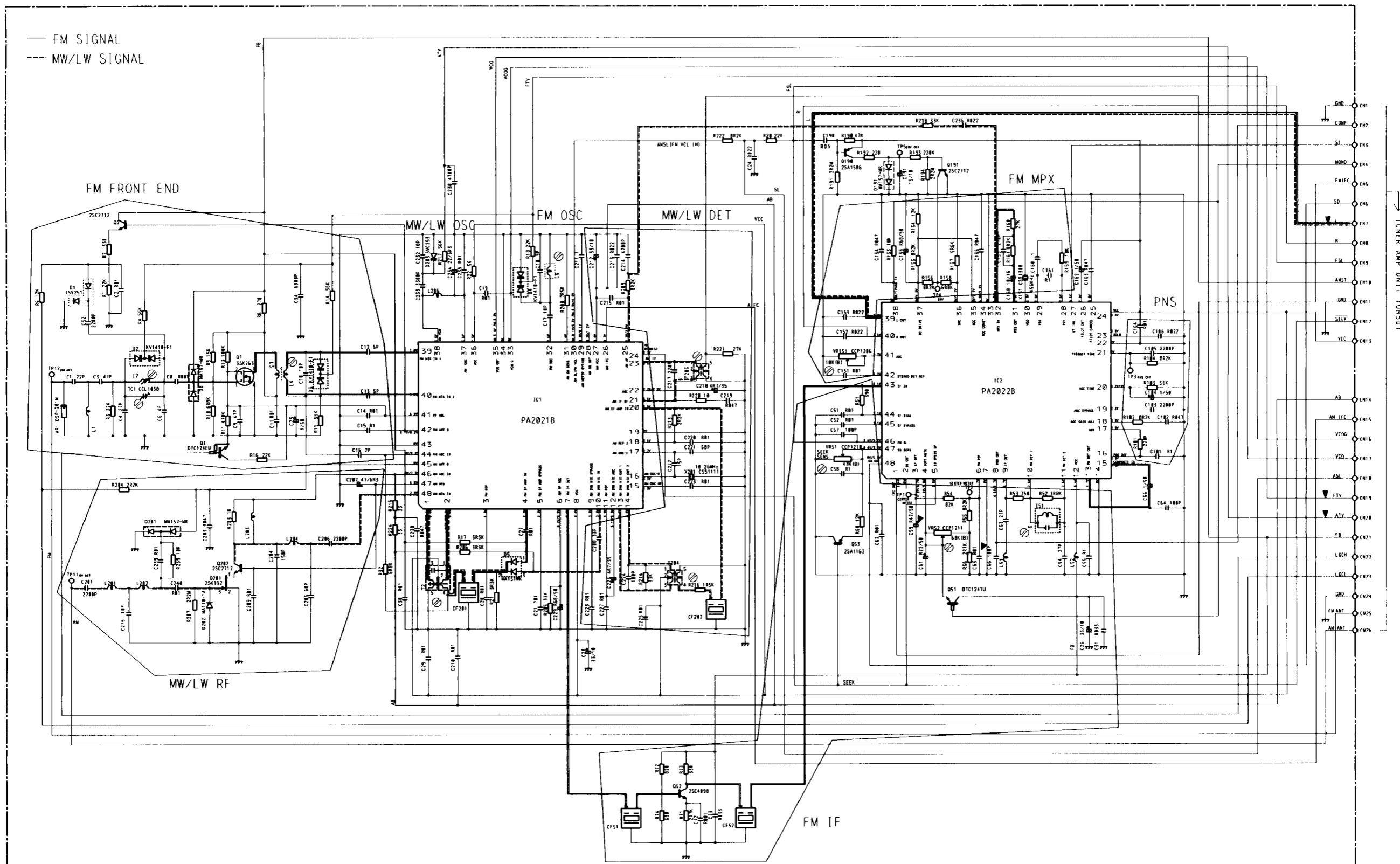
## TUNER UNIT



## 2.7 FM/AM TUNER UNIT(KEH-P20/EW, P10/EW)

## ● Circuit Diagram

## FM/AM TUNER UNIT



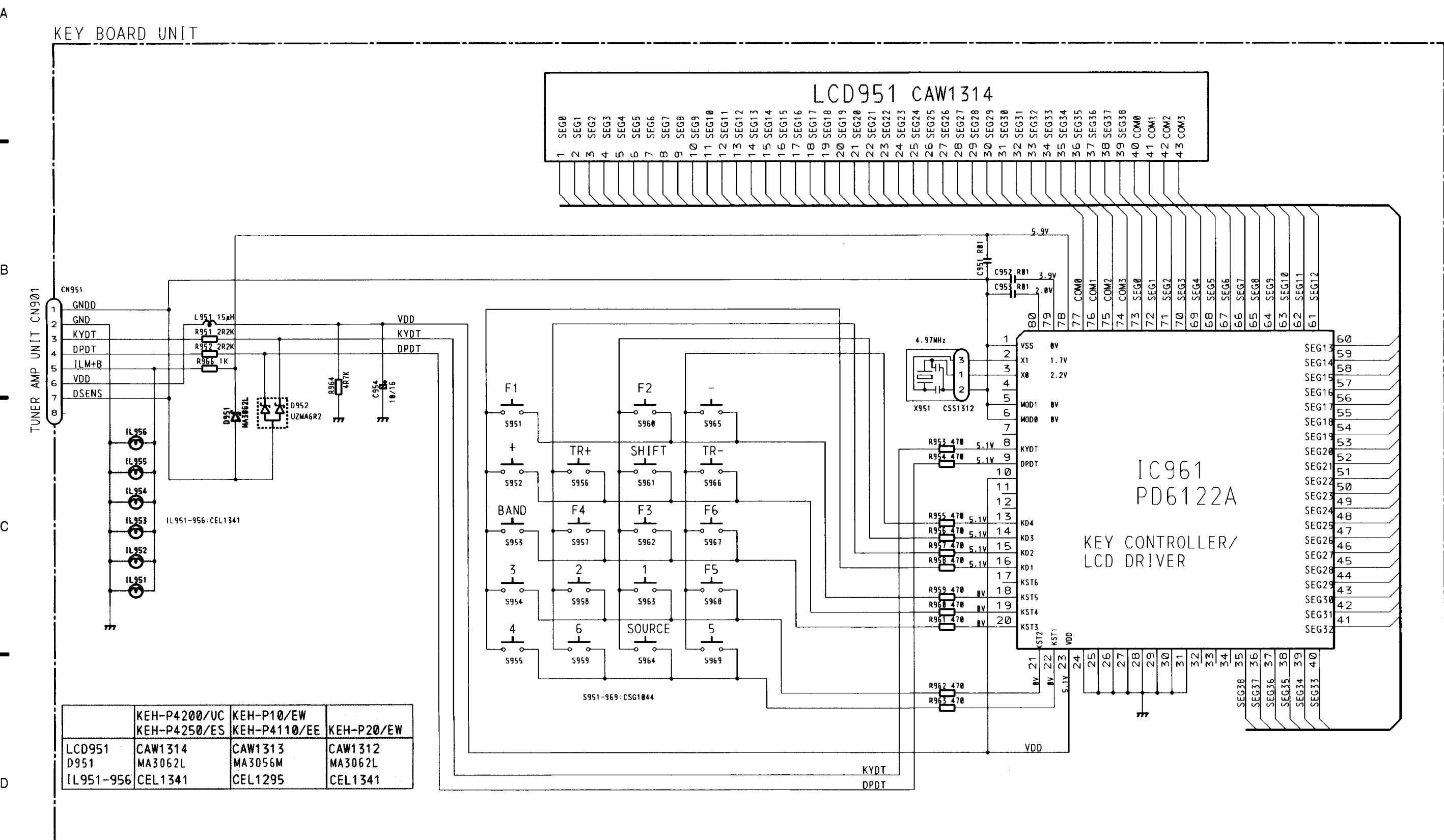
**NOTE:**  
Symbol indicates a resistor.  
No differentiation is made between chip resistors and discrete resistors.

Symbol indicates a capacitor.  
No differentiation is made between chip capacitors and discrete capacitors.

Decimal points for resistor and capacitor fixed values are expressed as:  
2.2=2R2  
0.022=R022

## **2.8 KEY BOARD UNIT**

### ● Circuit Diagram



**Fig.19**

### **3. CHASSIS EXPLODED VIEW**

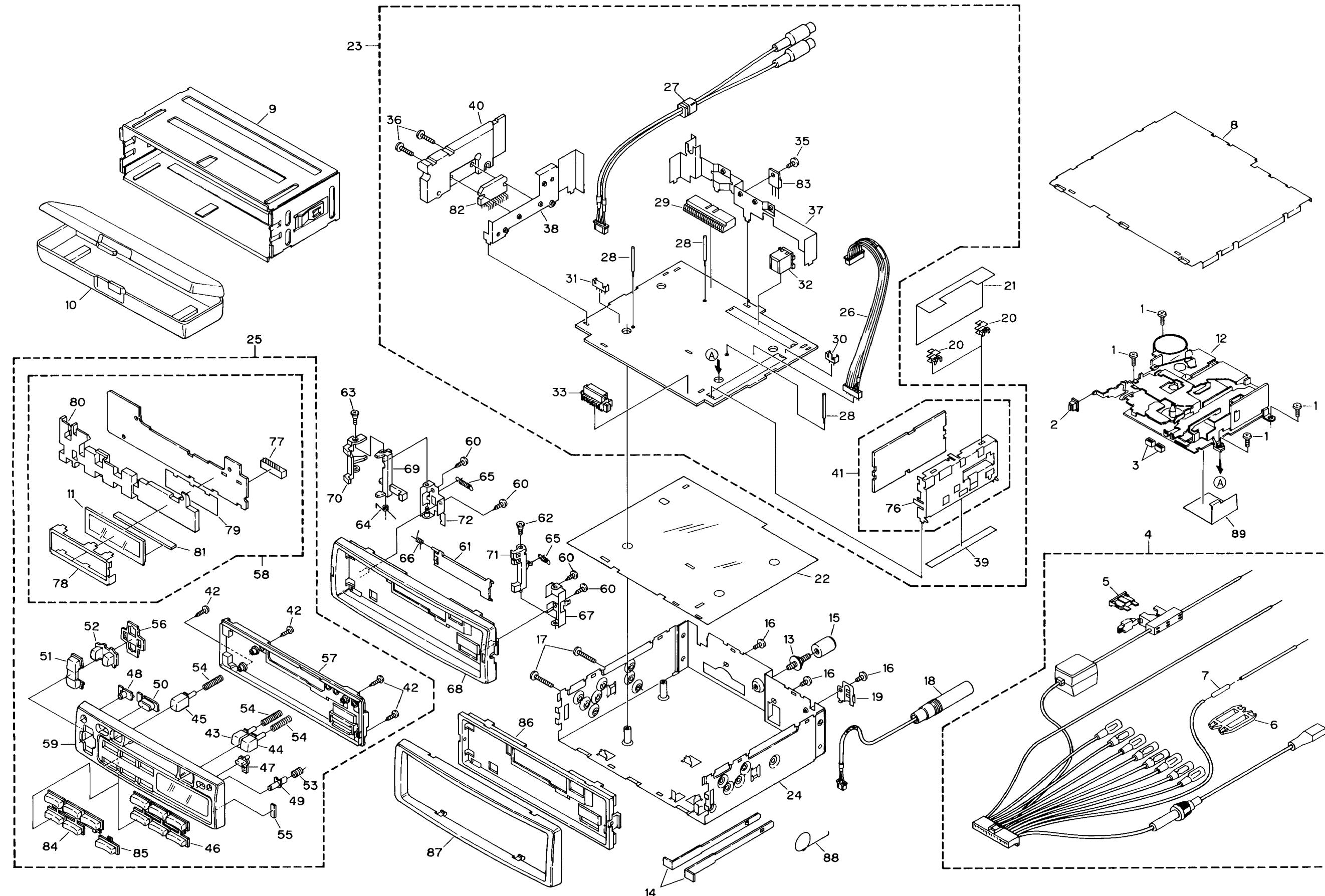


Fig.21

**NOTE:**

- Parts marked by "\*" are generally unavailable because they are not in our Master Spare Parts List.
- Part List(KEH-P4200/UC)

| Mark No. | Description             | Part No.     | Mark No. | Description         | Part No.     |
|----------|-------------------------|--------------|----------|---------------------|--------------|
| 1        | Screw                   | BSZ26P050FMC | 46       | .....               |              |
| 2        | Button                  | CAC2819      | 47       | Button(BAND)        | CAC4077      |
| 3        | Button                  | CAC2820      | 48       | Button(S)           | CAC4078      |
| 4        | Cord Assy               | CDE4449      | 49       | Button(DETACH)      | CAC4079      |
| 5        | Fuse                    | CEK1136      | 50       | Button(SOURCE)      | CAC4184      |
| 6        | Cap                     | CNS1472      | 51       | Button(+-)          | CAC4301      |
| 7        | Resistor                | RS1/2P102JL  | 52       | Button(<>)          | CAC4302      |
| 8        | Case                    | CNB1852      | 53       | Spring              | CBH1748      |
| 9        | Holder                  | CNC4946      | 54       | Spring              | CBH1572      |
| 10       | Case                    | CNS2269      | 55       | Spacer              | CNM4341      |
| 11       | LCD(LCD951)             | CAW1314      | 56       | Cushion             | CNM4358      |
| 12       | Cassette Mechanism Assy | EXK1717      | 57       | Cover               | CNS3270      |
| 13       | Screw                   | CBA1284      | 58       | Key Board Unit      | CWM4062      |
| 14       | Handle                  | CNC4947      | 59       | Grille Unit         | CXA7015      |
| 15       | Bush                    | CNV1009      | 60       | Screw               | BPZ20P080FMC |
| 16       | Screw                   | BSZ30P060FMC | 61       | Door                | CAT1640      |
| 17       | Screw                   | BSZ30P160FMC | 62       | Screw               | CBA1215      |
| 18       | Antenna Cable           | CDH1115      | 63       | Screw               | CBA1271      |
| 19       | Holder                  | CNC4963      | 64       | Spring              | CBH1566      |
| 20       | Holder                  | CNC5704      | 65       | Spring              | CBH1567      |
| 21       | Insulator               | CNM3884      | 66       | Spring              | CBH1655      |
| 22       | Insulator               | CNM4111      | 67       | Holder              | CNC5694      |
| 23       | Tuner Amp Unit          | CWM4061      | 68       | Panel               | CNS3106      |
| 24       | Chassis Unit            | CXA7008      | 69       | Arm                 | CNV3654      |
| 25       | Detach Grille Assy      | CXA6719      | 70       | Arm                 | CNV3655      |
| 26       | Connector(CN251)        | CDE4446      | 71       | Arm                 | CNV3750      |
| 27       | Cord Assy               | CDE4456      | 72       | Holder Unit         | CXA5779      |
| 28       | Clamper                 | CEF1005      | 73       | .....               |              |
| 29       | Plug(CN551)             | CKM1140      | 74       | .....               |              |
| 30       | Plug(CN501)             | CKS1222      | 75       | .....               |              |
| 31       | Plug(CN481)             | CKS1224      | *        | 76 Holder           | CNC5803      |
| 32       | Connector(CN851)        | CKS2486      |          | 77 Connector(CN951) | CKS2883      |
| 33       | Connector(CN901)        | CKS2884      |          | 78 Holder           | CNC5562      |
| 34       | .....                   |              |          | 79 Reflector        | CNM4342      |
| 35       | Screw                   | BSZ30P080FMC |          | 80 Lens             | CNV3981      |
| 36       | Screw                   | BSZ30P120FMC | 81       | Connector           | CNV3982      |
| 37       | Holder                  | CNC5559      | 82       | IC(IC551)           | PAL003A      |
| 38       | Holder                  | CNC5703      | 83       | Transistor(Q913)    | 2SD2395      |
| 39       | Insulator               | CNM4243      | 84       | Button              | CAC4076      |
| 40       | Heat Sink               | CNR1342      | 85       | Button(F5,F6)       | CAC4080      |
| 41       | FM/AM Tuner Unit        | CWE1362      | 86       | Panel               | CNS3106      |
| 42       | Screw                   | BPZ20P100FZK | 87       | Panel               | CNS3107      |
| 43       | Button(REW)             | CAC4072      | 88       | Spring              | CBH-865      |
| 44       | Button(FF)              | CAC4073      | 89       | Spacer              | CNM3842      |
| 45       | Button(EJECT)           | CAC4074      |          |                     |              |

- The KEH-P4250/ES, KEH-P4110/EE, KEH-P20/EW, and KEH-P10/EW Parts Lists enumerate the parts which differ from those enumerated in the KEH-P4200/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-P4200/UC Parts List is given on page 2-39.

| Mark No. | Description        | P4200/UC | P4250/ES | P4110/EE | P20/EW   | P10/EW   |
|----------|--------------------|----------|----------|----------|----------|----------|
|          |                    | Part No. |
| 4        | Cord Assy          | CDE4449  | CDE4448  | CDE4448  | CDE4448  | CDE4448  |
| 11       | LCD(LCD951)        | CAW1314  | CAW1314  | CAW1313  | CAW1312  | CAW1313  |
| 23       | Tuner Amp Unit     | CWM4061  | CWM4064  | CWM4058  | CWM4085  | CWM4085  |
| 24       | Chassis Unit       | CXA7008  | CXA7008  | CXA7008  | CXA7542  | CXA7011  |
| 25       | Detach Grille Assy | CXA6719  | CXA6722  | CXA6716  | CXA6741  | CXA6738  |
| 41       | FM/AM Tuner Unit   | CWE1362  | CWE1362  | CWE1366  | CWE1360  | CWE1360  |
| 43       | Button(REW)        | CAC4072  | CAC4072  | CAC3698  | CAC4072  | CAC3698  |
| 44       | Button(FF)         | CAC4073  | CAC4073  | CAC3699  | CAC4073  | CAC3699  |
| 45       | Button(EJECT)      | CAC4074  | CAC4074  | CAC3700  | CAC4074  | CAC3876  |
| 49       | Button(DETACH)     | CAC4079  | CAC4079  | CAC3876  | CAC4079  | CAC3876  |
| 51       | Button(+-)         | CAC4301  | CAC4301  | CAC4135  | CAC4301  | CAC4135  |
| 52       | Button(<>)         | CAC4302  | CAC4302  | CAC4136  | CAC4302  | CAC4136  |
| 57       | Cover              | CNS3270  | CNS3270  | CNS3103  | CNS3270  | CNS3103  |
| 58       | Key Board Unit     | CWM4062  | CWM4065  | CWM4059  | CWM4077  | CWM4073  |
| 59       | Grille Unit        | CXA7015  | CXA7016  | CXA7014  | CXA7021  | CXA7020  |
| 61       | Door               | CAT1640  | CAT1640  | CAT1575  | CAT1640  | CAT1575  |
| 68       | Panel              | CNS3106  | CNS3106  | CNS3104  | CNS3406  | CNS3104  |
| 86       | Panel              | CNS3106  | CNS3106  | .....    | .....    | .....    |
| 87       | Panel              | CNS3107  | CNS3107  | .....    | .....    | .....    |
| 88       | Spring             | CBH-865  | CBH-865  | .....    | .....    | .....    |

## 4. CASSETTE MECHANISM ASSY EXPLODED VIEW

### ● Part List

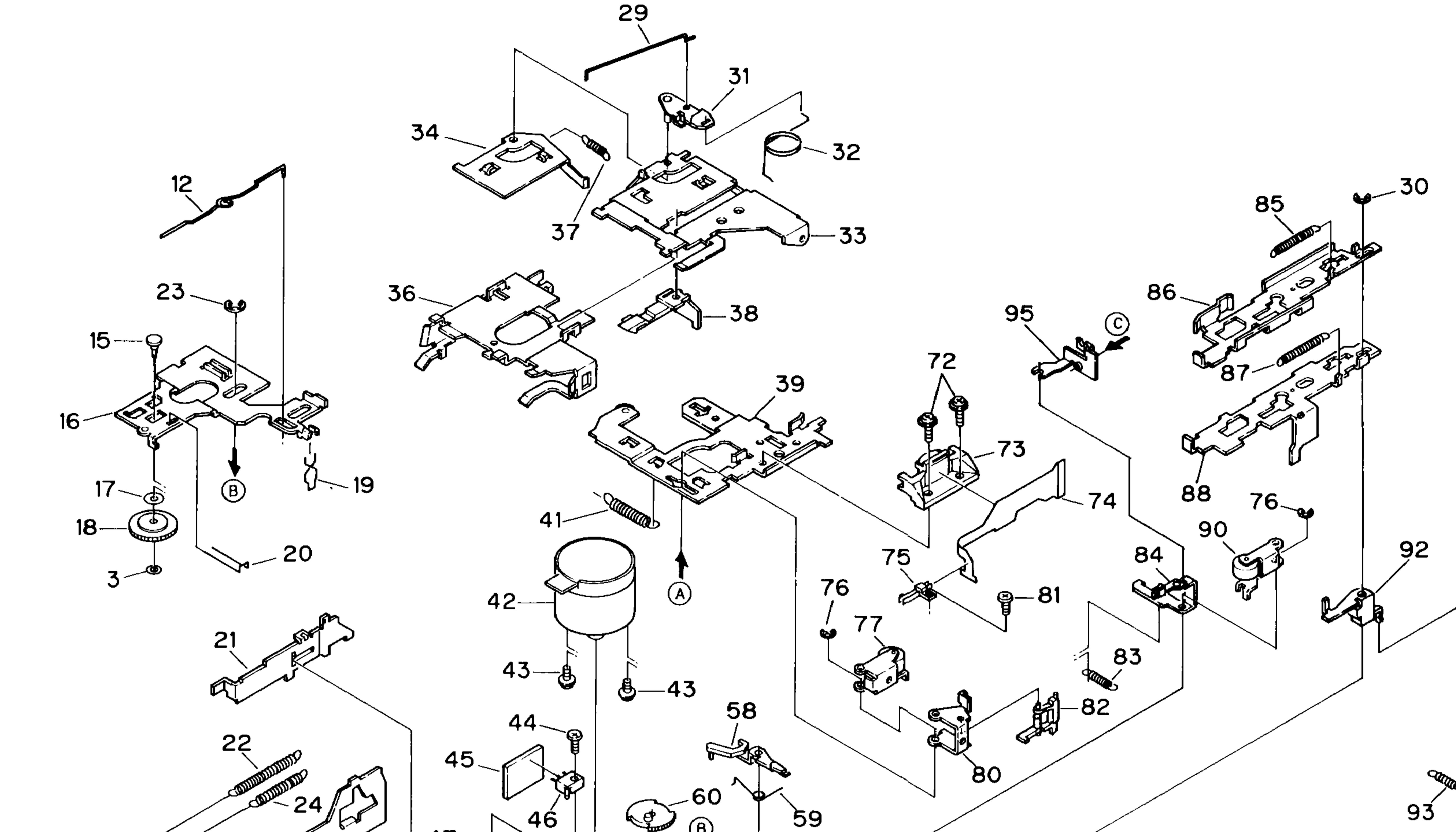
| Mark No. | Description      | Part No.     | Mark No. | Description    | Part No. |
|----------|------------------|--------------|----------|----------------|----------|
| 1        | Reel Unit        | EXA1308      | 21       | Lever          | ENC1302  |
| 2        | Gear Unit        | EXA1206      | 22       | Spring         | EBH1359  |
| 3        | Washer           | CBF1037      | 23       | Washer         | YE25FUC  |
| 4        | .....            |              | 24       | Spring         | EBH1480  |
| 5        | Gear             | ENV1372      | 25       | .....          |          |
| 6        | Gear             | ENV1344      | 26       | Lever          | ENC1256  |
| 7        | Gear             | ENV1374      | 27       | Spring         | EBH1373  |
| 8        | Gear             | ENV1373      | 28       | Arm            | ENC1248  |
| 9        | Sub Chassis Unit | EXA1300      | 29       | Spring         | EBH1308  |
| 10       | Arm              | ENV1375      | 30       | Washer         | YE15FUC  |
| 11       | Screw            | BMZ20P025FMC | 31       | Arm Unit       | EXA1198  |
| 12       | Spring           | EBH1381      | 32       | Spring         | EBH1374  |
| 13       | .....            |              | 33       | Frame          | ENC1363  |
| 14       | .....            |              | 34       | Arm            | ENC1263  |
| 15       | Shaft            | ELA1266      | 35       | .....          |          |
| 16       | Lever            | ENC1275      | 36       | Holder         | ENC1344  |
| 17       | Washer           | EBF1015      | 37       | Spring         | EBH1364  |
| 18       | Gear             | ENV1342      | 38       | Lever          | ENV1287  |
| 19       | Spring           | EBH1462      | 39       | Head Base Unit | EXA1271  |
| 20       | Spring           | EBH1362      | 40       | .....          |          |

| Mark No. | Description         | Part No.     |
|----------|---------------------|--------------|
| 41       | Spring              | EBH1363      |
| 42       | Motor Unit          | EXA1304      |
| 43       | Screw               | PMS26P025FUC |
| 44       | Screw               | CBA1054      |
| 45       | Gathering P.C.Board | ENX1005      |
| 46       | Switch              | ESH1004      |
| 47       | Switch              | ESN1011      |
| 48       | Screw               | CBA1025      |
| 49       | Gear                | ENV1267      |
| 50       | .....               |              |
| 51       | .....               |              |
| 52       | Gear                | ENV1343      |
| 53       | Arm Unit            | EXA1302      |
| 54       | Washer              | YE30FUC      |
| 55       | Spring              | EBH1310      |
| 56       | Flywheel Unit       | EXA1257      |
| 57       | Belt                | ENT1018      |
| 58       | Arm                 | ENV1408      |
| 59       | Spring              | EBH1317      |
| 60       | Gear                | ENV1409      |
| 61       | Chassis Unit        | EXA1368      |
| 62       | Screw               | JFZ20P025FNI |
| 63       | .....               |              |
| 64       | Pulley              | ENV1291      |
| 65       | .....               |              |
| 66       | .....               |              |
| 67       | Plug                | CKS1055      |
| 68       | Gathering P.C.Board | ENX1004      |
| 69       | Switch              | ESH1003      |
| 70       | Washer              | EBC1012      |

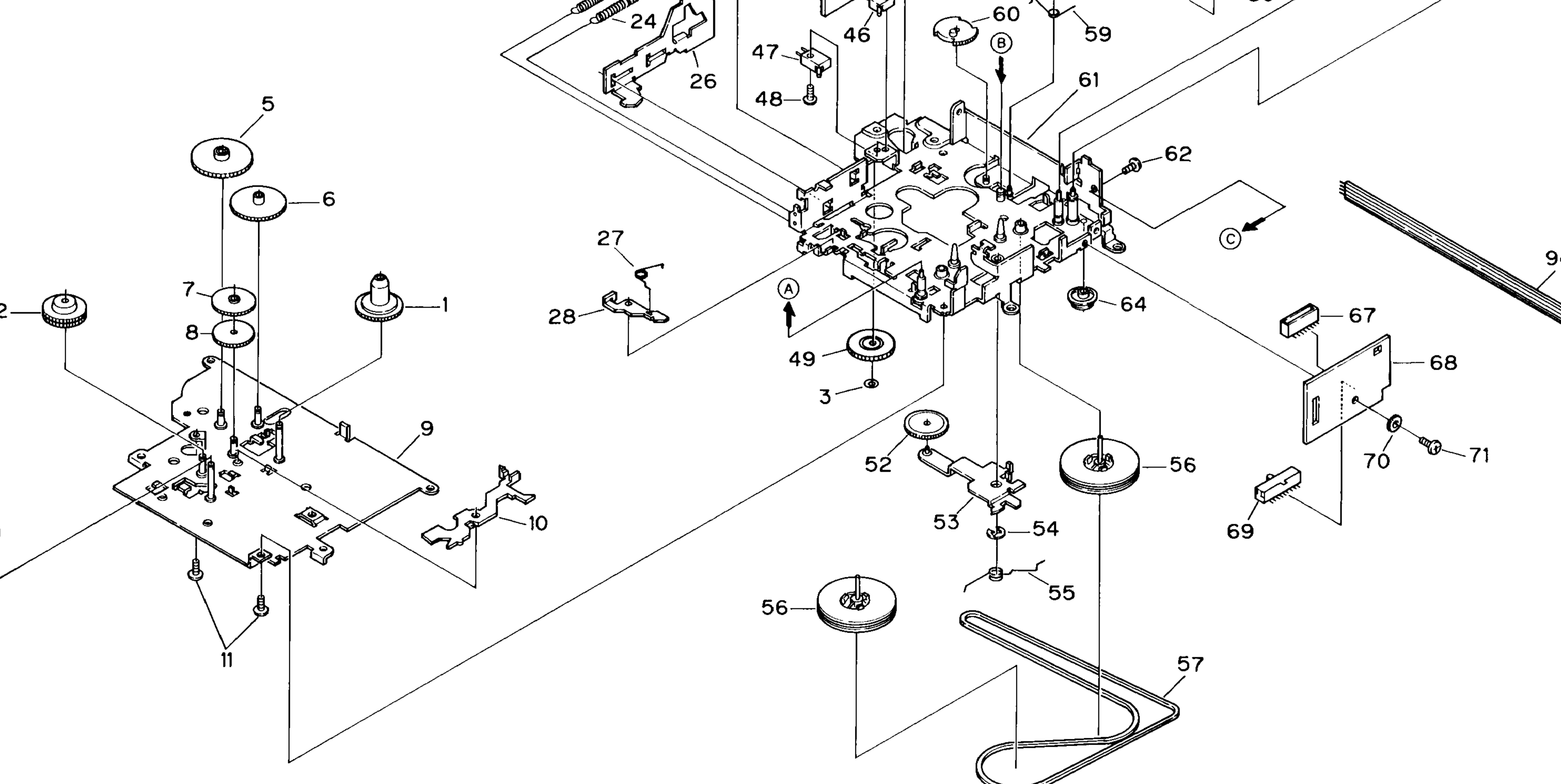
| Mark No. | Description       | Part No.     |
|----------|-------------------|--------------|
| 71       | Screw             | BSZ23P050FMC |
| 72       | Screw             | EBA1028      |
| 73       | Head Assy         | EXA1366      |
| 74       | P.C.Board         | ENP1132      |
| 75       | Switch            | ESN1014      |
| 76       | Washer            | YE20FUC      |
| 77       | Pinch Roller Unit | EXA1355      |
| 78       | .....             |              |
| 79       | .....             |              |
| 80       | Arm               | ENC1213      |
| 81       | Screw             | CBA1038      |
| 82       | Arm               | ENV1426      |
| 83       | Spring            | EBH1368      |
| 84       | Arm               | ENC1340      |
| 85       | Spring            | EBH1481      |
| 86       | Lever             | ENC1244      |
| 87       | Spring            | EBH1481      |
| 88       | Lever             | ENC1245      |
| 89       | .....             |              |
| 90       | Pinch Roller Unit | EXA1350      |
| 91       | .....             |              |
| 92       | Arm               | ENC1305      |
| 93       | Spring            | EBH1367      |
| 94       | Cord              | EDD1010      |
| 95       | Bracket           | ENC1339      |

## ● Cassette mechanism Assy

A



B



D

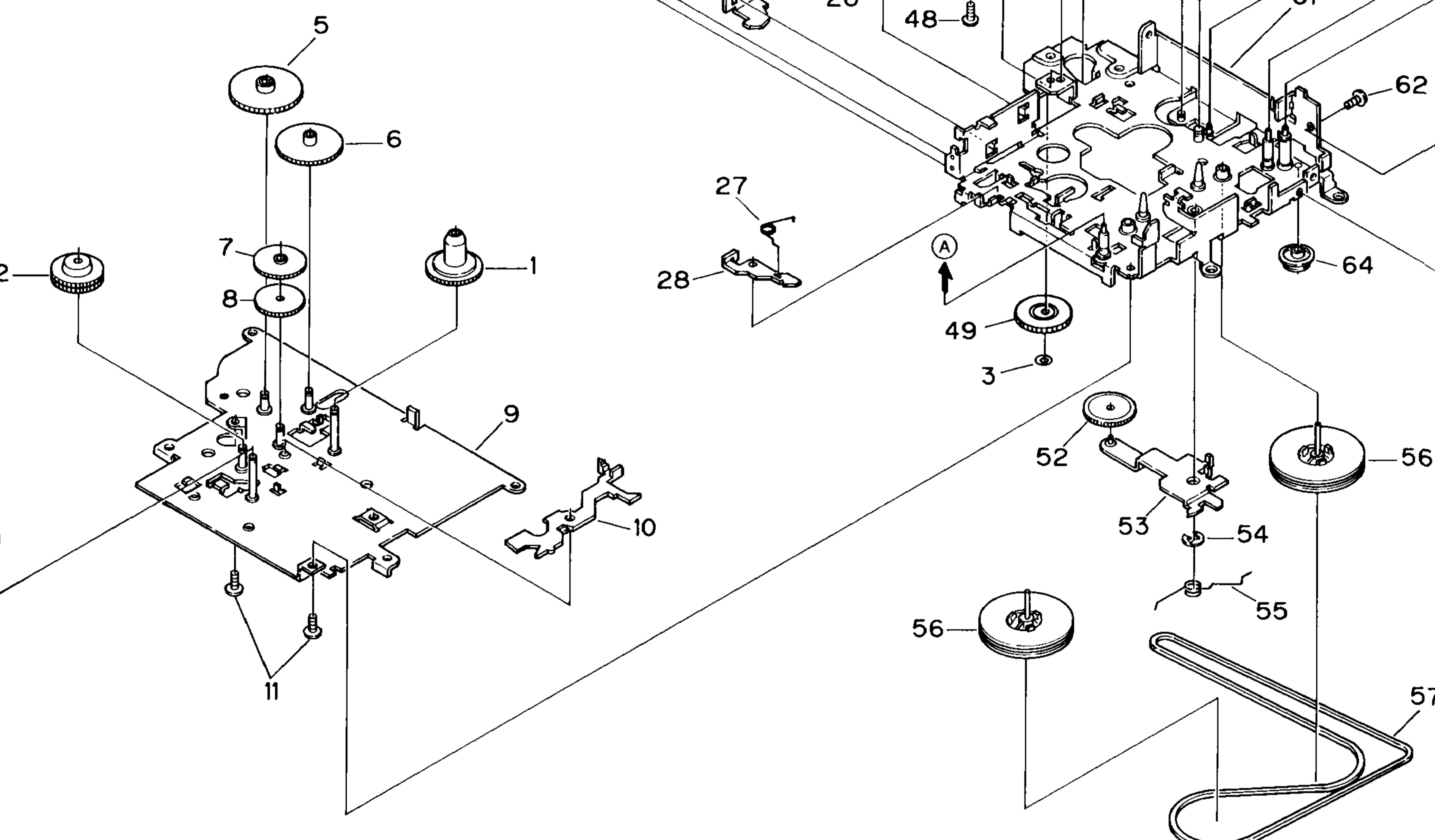


Fig.22

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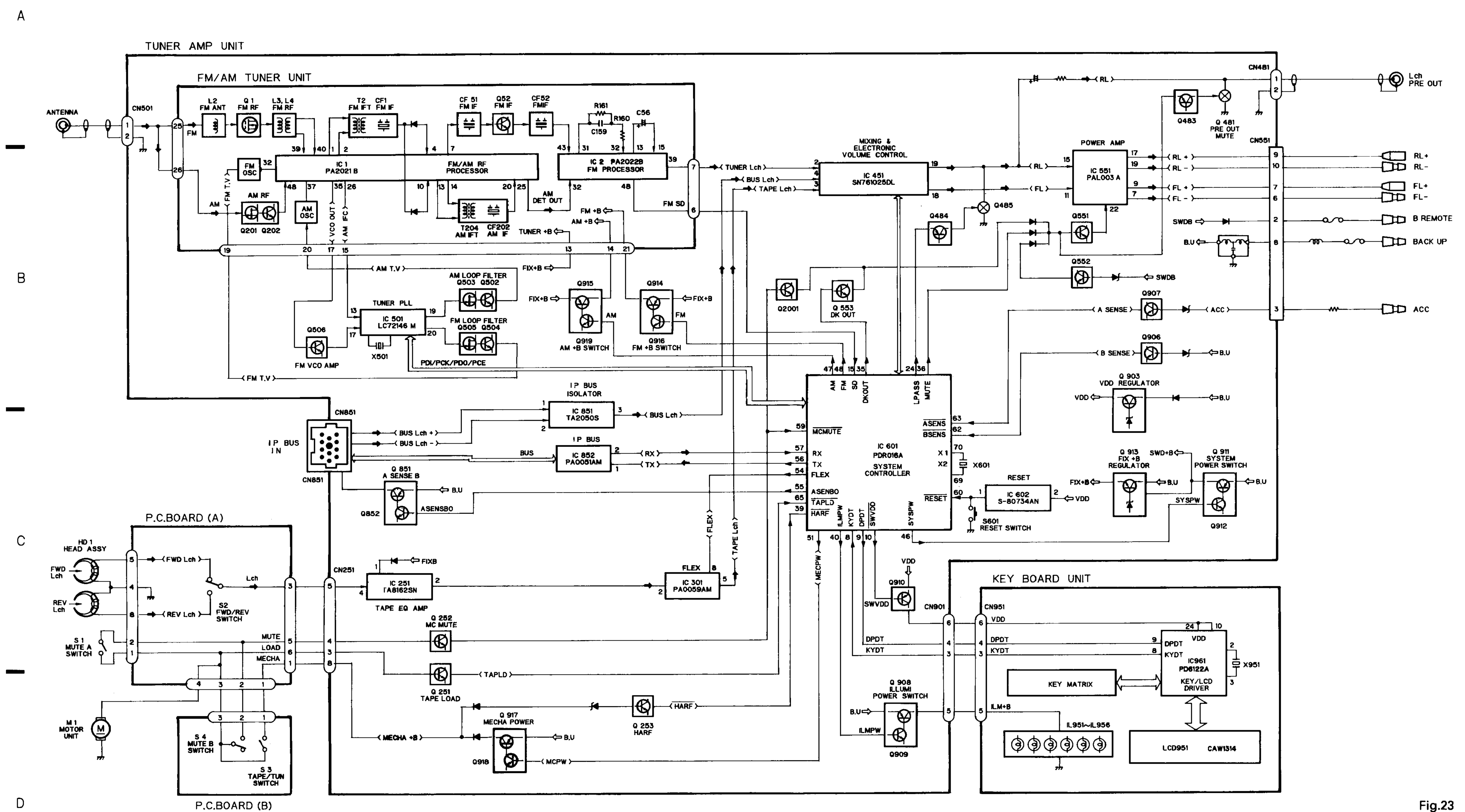
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11

12

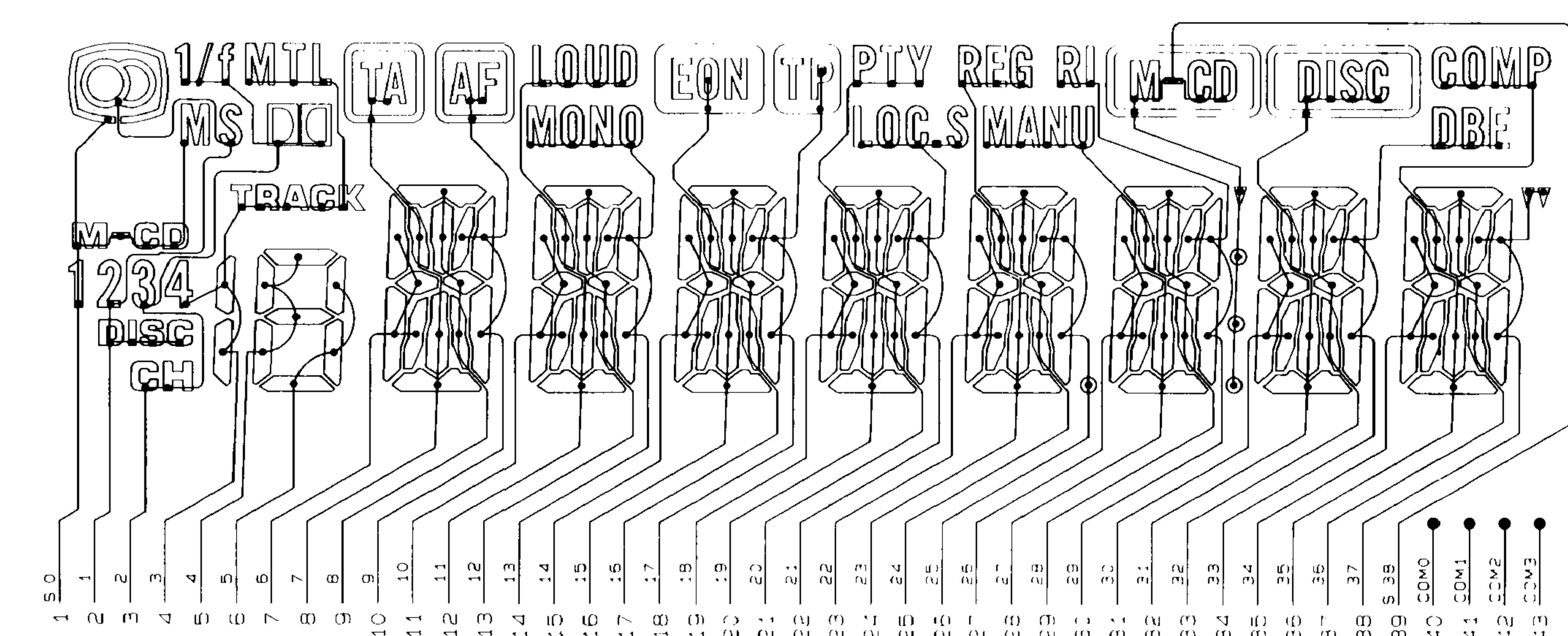
13

## 5. BLOCK DIAGRAM



## ● LCD (CAW1314, CAW1313, CAW1312)

SEGMENT



COMMON

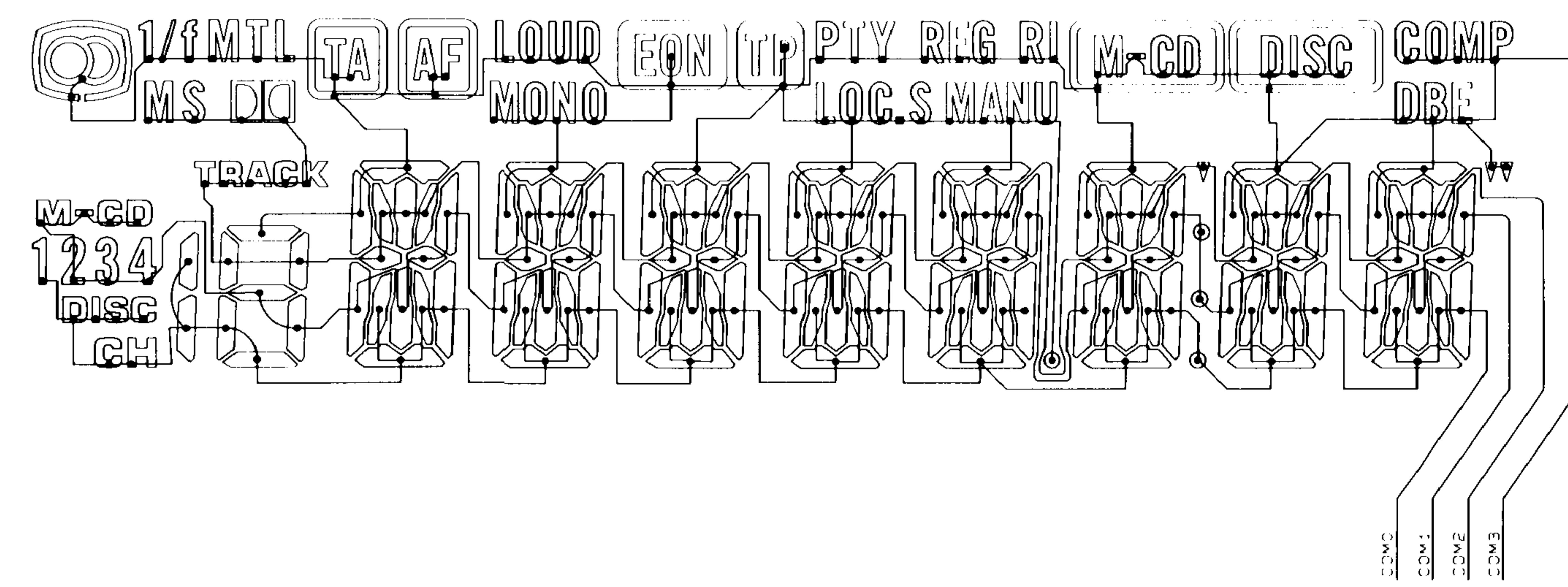


Fig.24

Fig.23 D