

SAMSUNG

GSM TELEPHONE

GT-B7320L

SERVICE *Manual*

GSM TELEPHONE



CONTENTS

1. Safety Precautions
2. Specification
3. Product Function
4. Array course control
5. Exploded View and Parts List
6. Main Electrical Parts List
7. Block Diagrams
8. PCB Diagrams
9. Flow Chart of Troubleshooting
10. Reference data
11. Disassembly and Assembly instructions

**SAMSUNG
ELECTRONICS**



GSPN (Global Service Partner Network)

Country	Web Site
North America	service.samsungportal.com
Latin America	latin.samsungportal.com
CIS	cis.samsungportal.com
Europe	europa.samsungportal.com
China	china.samsungportal.com
Asia	asia.samsungportal.com
Mideast & Africa	mea.samsungportal.com

6. Main Electrical Parts List

SEC CODE	Design LOC	Discription
0403-001547	ZD500	DIODE
0404-001245	D701	DIODE
0406-001167	ZD800	DIODE
0406-001167	ZD801	DIODE
0406-001167	ZD802	DIODE
0406-001167	ZD803	DIODE
0406-001223	ZD600	DIODE
0406-001223	ZD601	DIODE
0406-001223	ZD602	DIODE
0406-001223	ZD603	DIODE
0406-001223	ZD604	DIODE
0406-001223	ZD700	DIODE
0406-001223	ZD804	DIODE
0406-001223	ZD805,	DIODE
0406-001223	ZD806	DIODE
0406-001223	ZD807	DIODE
0406-001369	ZD701	DIODE
0406-001375	ZD704	DIODE
0406-001375	ZD705	DIODE
0406-001375	ZD707	DIODE
0406-001375	ZD808	DIODE
0406-001375	ZD809	DIODE
0407-001002	D500	DIODE
0407-001002	D600	DIODE
0504-000168	TR500	TR-DIGITAL
0504-001138	TR701	TR-DIGITAL
0801-002529	U302	IC
0801-002749	U304	IC
0801-003200	U401	IC
0801-003265	U400	IC
1001-001336	U702	IC
1001-001488	U503	IC
1001-001528	RFS200	IC
1001-001536	RFS201	IC
1001-001580	U712	IC
1108-000248	UME400	MEMORY

SEC CODE	Design LOC	Discription
1201-002733	U600	IC
1201-002830	PAM100	IC
1201-002860	PAM202	IC
1201-002861	PAM201	IC
1201-002863	PAM200	IC
1201-002907	U300	IC
1203-002832	U502	IC
1203-004776	U701	IC
1203-004776	U710	IC
1203-004798	U700	IC
1203-004802	U301	IC
1203-004925	U709	IC
1203-005092	U500	IC
1203-005244	U704	IC
1203-005263	U705	IC
1203-005916	U707	IC
1203-005554	U501	IC
1203-005689	U504	IC
1204-002746	U303	IC
1205-003297	U100	IC
1205-003790	UCP400	IC
2007-000137	R442	R-CHIP
2007-000138	R309	R-CHIP
2007-000138	R426	R-CHIP
2007-000138	R429	R-CHIP
2007-000138	R511	R-CHIP
2007-000138	R700	R-CHIP
2007-000138	R711	R-CHIP
2007-000140	R107	R-CHIP
2007-000140	R108	R-CHIP
2007-000140	R109	R-CHIP
2007-000140	R110	R-CHIP
2007-000140	R203	R-CHIP
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2007-000141	R100	R-CHIP
2007-000141	R412	R-CHIP
2007-000141	R413	R-CHIP
2007-000147	R407	R-CHIP
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2007-000148	R306	R-CHIP
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2007-000148	R428	R-CHIP
2007-000148	R437	R-CHIP
2007-000148	R734	R-CHIP
2007-000149	R515	R-CHIP
2007-000157	R304	R-CHIP
2007-000161	R305	R-CHIP
2007-000162	R400	R-CHIP
2007-000162	R416	R-CHIP
2007-000162	R430	R-CHIP
2007-000162	R512	R-CHIP
2007-000162	R513	R-CHIP
2007-000162	R520	R-CHIP
2007-000162	R737	R-CHIP
2007-000165	R510	R-CHIP
2007-000172	R113	R-CHIP
2007-000172	R300	R-CHIP
2007-000172	R719	R-CHIP
2007-000172	R720	R-CHIP
2007-000172	R721	R-CHIP
2007-000172	R722	R-CHIP
2007-000174	R704	R-CHIP
2007-000242	R724	R-CHIP
2007-001119	R709	R-CHIP
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2007-001285	R116	R-CHIP
2007-001291	R605	R-CHIP
2007-001291	R610	R-CHIP

SEC CODE	Design LOC	Discription
2007-001292	R443	R-CHIP
2007-001298	R101	R-CHIP
2007-001298	R200	R-CHIP
2007-001298	R505	R-CHIP
2007-001305	R103	R-CHIP
2007-001305	R104	R-CHIP
2007-001317	R514	R-CHIP
2007-003004	C245	R-CHIP
2007-003004	R201	R-CHIP
2007-003015	R112	R-CHIP
2007-007008	R702	R-CHIP
2007-007013	R436	R-CHIP
2007-007014	R500	R-CHIP
2007-007014	R504	R-CHIP
2007-007142	R509	R-CHIP
2007-007309	R111	R-CHIP
2007-007310	R517	R-CHIP
2007-007318	R114	R-CHIP
2007-007318	R117	R-CHIP
2007-007468	R506	R-CHIP
2007-007698	R507	R-CHIP
2007-007943	R735	R-CHIP
2007-008045	R115	R-CHIP
2007-008045	R307	R-CHIP
2007-008047	R105	R-CHIP
2007-008047	R106	R-CHIP
2007-008055	R501	R-CHIP
2007-008055	R503	R-CHIP
2007-008263	R516	R-CHIP
2007-008516	R308	R-CHIP
2007-008766	R425	R-CHIP
2007-008774	R731	R-CHIP
2007-008774	R732	R-CHIP
2007-008774	R733	R-CHIP
2007-009201	R102	R-CHIP
2007-009805	R208	R-CHIP

SEC CODE	Design LOC	Discription
2203-000233	C200	C-CERAMIC
2203-000233	C214	C-CERAMIC
2203-000233	C217	C-CERAMIC
2203-000233	C224	C-CERAMIC
2203-000233	C229	C-CERAMIC
2203-000233	C230	C-CERAMIC
2203-000233	C315	C-CERAMIC
2203-000254	C131	C-CERAMIC
2203-000254	C152	C-CERAMIC
2203-000254	C313	C-CERAMIC
2203-000254	C314	C-CERAMIC
2203-000386	C223	C-CERAMIC
2203-000386	C617	C-CERAMIC
2203-000386	C623	C-CERAMIC
2203-000425	C701	C-CERAMIC
2203-000425	C703	C-CERAMIC
2203-000425	C706	C-CERAMIC
2203-000425	C728	C-CERAMIC
2203-000438	C135	C-CERAMIC
2203-000438	C156	C-CERAMIC
2203-000438	C161	C-CERAMIC
2203-000438	C201	C-CERAMIC
2203-000438	C215	C-CERAMIC
2203-000438	C231	C-CERAMIC
2203-000438	C518	C-CERAMIC
2203-000438	C520	C-CERAMIC
2203-000438	C729	C-CERAMIC
2203-000466	C240	C-CERAMIC
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2203-000654	C116	C-CERAMIC
2203-000654	C117	C-CERAMIC
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2203-000679	C525	C-CERAMIC
2203-000679	L107	C-CERAMIC
2203-000812	C100	C-CERAMIC

SEC CODE	Design LOC	Discription
2203-000812	C105	C-CERAMIC
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2203-000812	C145	C-CERAMIC
2203-000812	C168	C-CERAMIC
2203-000812	C169	C-CERAMIC
2203-000812	C170	C-CERAMIC
2203-000812	C219	C-CERAMIC
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2203-000812	C221	C-CERAMIC
2203-000812	C225	C-CERAMIC
2203-000812	C226	C-CERAMIC
2203-000812	C233	C-CERAMIC
2203-000812	C308	C-CERAMIC
2203-000812	C309	C-CERAMIC
2203-000812	C424	C-CERAMIC
2203-000812	C530	C-CERAMIC
2203-000812	C531	C-CERAMIC
2203-000812	C609	C-CERAMIC
2203-000812	C616	C-CERAMIC
2203-000812	C621	C-CERAMIC
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2203-000995	C426	C-CERAMIC
2203-001239	C218	C-CERAMIC
2203-001239	C243	C-CERAMIC
2203-001239	C244	C-CERAMIC
2203-001385	C235	C-CERAMIC
2203-001405	C611	C-CERAMIC
2203-001405	C612	C-CERAMIC
2203-002709	C603	C-CERAMIC
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2203-003054	C708	C-CERAMIC
2203-005050	L208	C-CERAMIC
2203-005053	C242	C-CERAMIC
2203-005053	C310	C-CERAMIC
2203-005053	C112	C-CERAMIC
2203-005053	C113	C-CERAMIC

Main Electrical Parts List

SEC CODE	Design LOC	Discription
2203-005053	C239	C-CERAMIC
2203-005234	C107	C-CERAMIC
2203-005234	L101	C-CERAMIC
2203-005281	C111	C-CERAMIC
2203-005281	L203	C-CERAMIC
2203-005288	C153	C-CERAMIC
2203-005288	C155	C-CERAMIC
2203-005288	L215	C-CERAMIC
2203-005395	C114	C-CERAMIC
2203-005395	C115	C-CERAMIC
2203-005446	C102	C-CERAMIC
2203-005552	C203	C-CERAMIC
2203-005552	C241	C-CERAMIC
2203-005682	C160	C-CERAMIC
2203-005725	C118	C-CERAMIC
2203-005725	C129	C-CERAMIC
2203-005725	C136	C-CERAMIC
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2203-005725	C141	C-CERAMIC
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2203-005736	C210	C-CERAMIC
2203-005736	C211	C-CERAMIC
2203-005736	C237	C-CERAMIC

SEC CODE	Design LOC	Discription
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2203-005736	C523	C-CERAMIC
2203-005806	C154	C-CERAMIC
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2203-006048	C404	C-CERAMIC
2203-006048	C420	C-CERAMIC
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2203-006048	C515	C-CERAMIC
2203-006194	C146	C-CERAMIC
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2203-006208	C722	C-CERAMIC
2203-006324	C607	C-CERAMIC
2203-006399	C400	C-CERAMIC
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2203-006399	C456	C-CERAMIC
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2203-006423	C130	C-CERAMIC
2203-006423	C133	C-CERAMIC
2203-006423	C134	C-CERAMIC

SEC CODE	Design LOC	Discription
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2203-006423	C158	C-CERAMIC
2203-006423	C162	C-CERAMIC
2203-006423	C167	C-CERAMIC
2203-006423	C402	C-CERAMIC
2203-006423	C407	C-CERAMIC
2203-006423	C415	C-CERAMIC
2203-006423	C416	C-CERAMIC
2203-006423	C417	C-CERAMIC
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2203-006562	C301	C-CERAMIC
2203-006562	C303	C-CERAMIC
2203-006562	C305	C-CERAMIC
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2203-006562	C318	C-CERAMIC
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2203-006562	C806	C-CERAMIC
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SEC CODE	Design LOC	Discription
2203-006681	C106	C-CERAMIC
2203-006681	C121	C-CERAMIC
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2203-007165	C507	C-CERAMIC
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2203-007271	C702	C-CERAMIC
2404-001339	TA200	C-TA
2404-001339	TA201	C-TA
2404-001339	TA202	C-TA
2404-001496	TA100	C-TA

SEC CODE	Design LOC	Discription
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2404-001506	TA700	C-TA
2703-001178	L213	INDUCTOR
2703-001701	L301	INDUCTOR
2703-001726	L105	INDUCTOR
2703-001726	L108	INDUCTOR
2703-001726	L109	INDUCTOR
2703-001726	L111	INDUCTOR
2703-001726	L307	INDUCTOR
2703-001728	L207	INDUCTOR
2703-001729	L205	INDUCTOR
2703-001729	L210	INDUCTOR
2703-001734	L302	INDUCTOR
2703-001737	L123	INDUCTOR
2703-001737	C144	INDUCTOR
2703-001747	L300	INDUCTOR
2703-001747	L113	INDUCTOR
2703-001748	L120	INDUCTOR
2703-001748	L201	INDUCTOR
2703-001749	L303	INDUCTOR
2703-001750	L115	INDUCTOR
2703-001750	L117	INDUCTOR
2703-001751	C205	INDUCTOR
2703-001751	L114	INDUCTOR
2703-001786	L112	INDUCTOR
2703-001938	L600	INDUCTOR
2703-001938	L603	INDUCTOR
2703-001938	L106	INDUCTOR
2703-002155	L110	INDUCTOR
2703-002176	L119	INDUCTOR
2703-002198	L116	INDUCTOR
2703-002198	L212	INDUCTOR
2703-002200	L122	INDUCTOR
2703-002201	L102	INDUCTOR
2703-002203	L204	INDUCTOR
2703-002203	L206	INDUCTOR

SEC CODE	Design LOC	Discription
2703-002365	C204	INDUCTOR
2703-002365	L214	INDUCTOR
2703-002367	R209	INDUCTOR
2703-002369	L217	INDUCTOR
2703-001708	L209	INDUCTOR
2703-002506	L306	INDUCTOR
2703-002519	L202	INDUCTOR
2703-002862	L703	INDUCTOR
2703-003196	L704	INDUCTOR
2703-003258	L500	INDUCTOR
2703-003258	L501	INDUCTOR
2703-003258	L502	INDUCTOR
2703-003258	L503	INDUCTOR
2801-004373	OSC500	CRYSTAL-UNIT
2804-001762	VCO300	OSCILLATOR-CLOCK
2809-001324	OSC100	OSCILLATOR-VCTCXO
2901-001361	F803	FILTER-EMI
2901-001361	F804	FILTER-EMI
2901-001361	F805	FILTER-EMI
2901-001470	F800	FILTER-EMI
2901-001470	F801	FILTER-EMI
2901-001470	F802	FILTER-EMI
2901-001552	F501	FILTER-EMI
2904-001705	F100	FILTER-SAW
2904-001739	F201	FILTER-SAW
2904-001756	F101	FILTER-SAW
2904-001759	F300	FILTER-SAW
2904-001789	F202	FILTER-SAW
2904-001883	F200	FILTER-SAW
2910-000032	DUF201	FILTER
2910-000068	DUF200	FILTER
2910-000069	DUF202	FILTER
2911-000128	RFS102	FILTER
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3301-001812	L604	BEAD
3301-001812	L700	BEAD

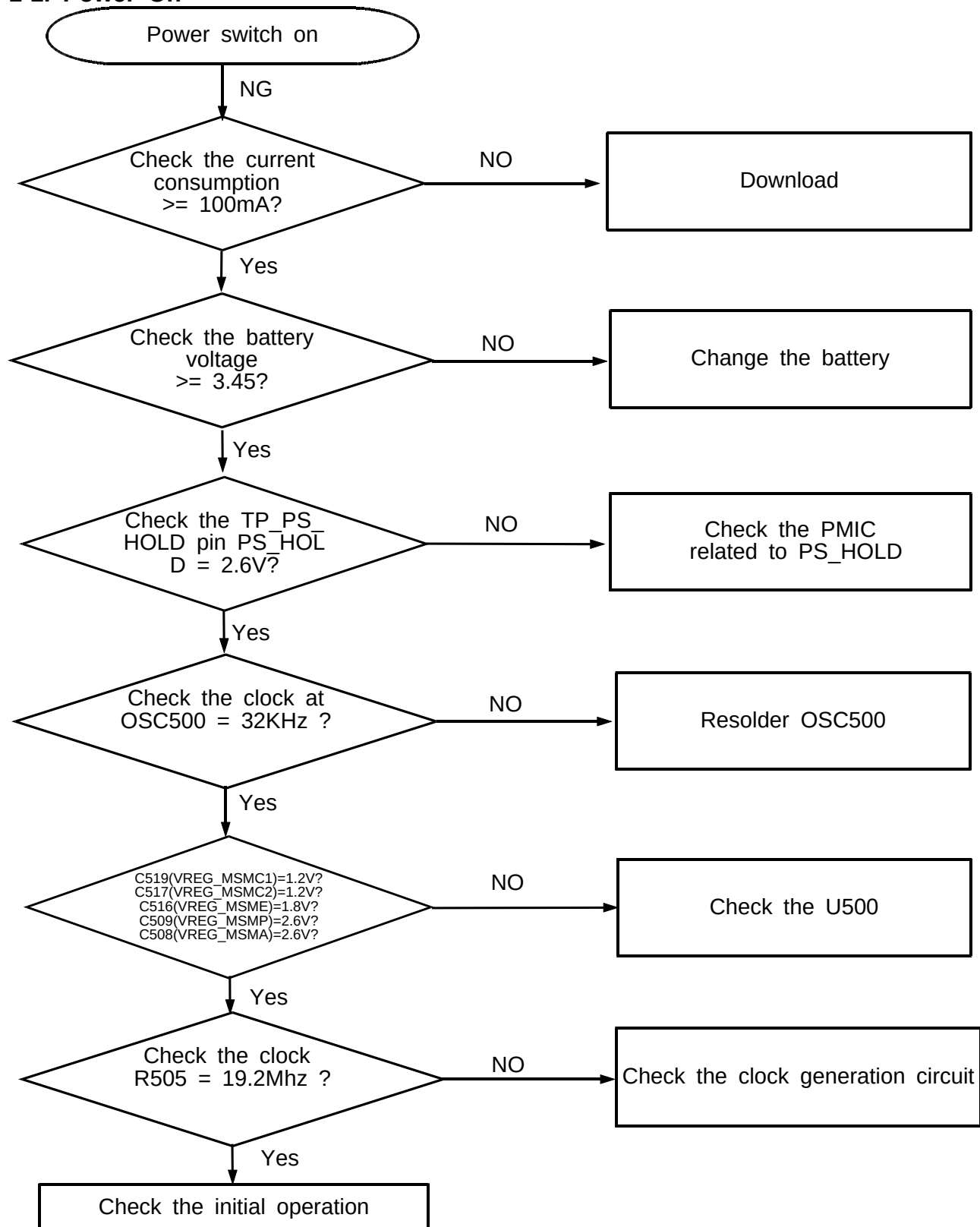
SEC CODE	Design LOC	Discription
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3301-001914	L103	BEAD
3404-001303	TAC500	SWITCH-TACT
3404-001303	TAC800	SWITCH-TACT
3404-001303	TAC801	SWITCH-TACT
3705-001225	RFS100	CONNECTOR
3705-001503	RFS101	CONNECTOR
3708-002162	SLC801	CONNECTOR
3708-002283	SLC800	CONNECTOR
3709-001336	SIM500	CONNECTOR
3709-001504	CD500	CONNECTOR
3711-005296	HDC800	CONNECTOR
3711-005578	HDC803	CONNECTOR
3711-005962	HDC804	CONNECTOR
3711-006119	HDC801	CONNECTOR
3711-006217	BTC500	CONNECTOR
3711-006277	CN400	CONNECTOR
3722-002840	IFC700	CONNECTOR
4302-001130	BAT500	BATTERY
4709-001628	CPL200	RF-MODULE
4709-001629	CPL202	RF-MODULE
4709-001663	MOD300	RF-MODULE
4709-001713	CPL201	RF-MODULE
GH70-03349A	SC200,	SHIELD-CLIP
GH70-03349A	SC202	SHIELD-CLIP
GH70-03349A	SC203	SHIELD-CLIP
GH70-03349A	SC204	SHIELD-CLIP
GH70-03349A	SC206	SHIELD-CLIP
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GH71-08426A	ANT301	ANT
GH71-08426A	ANT600	CONTACT
GH71-08426A	ANT601	CONTACT

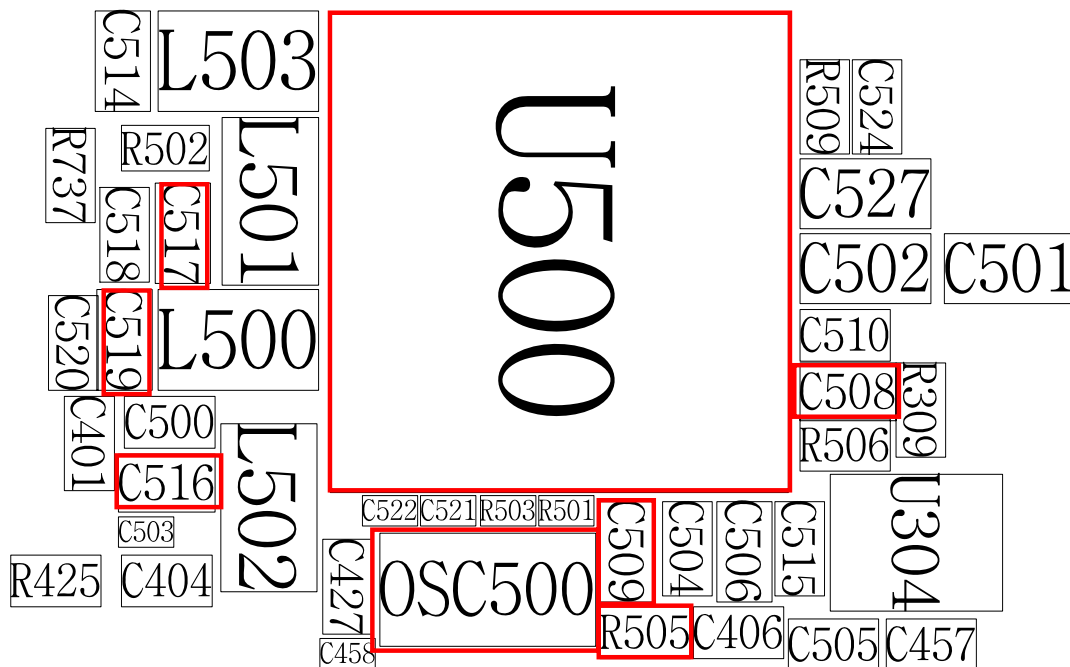
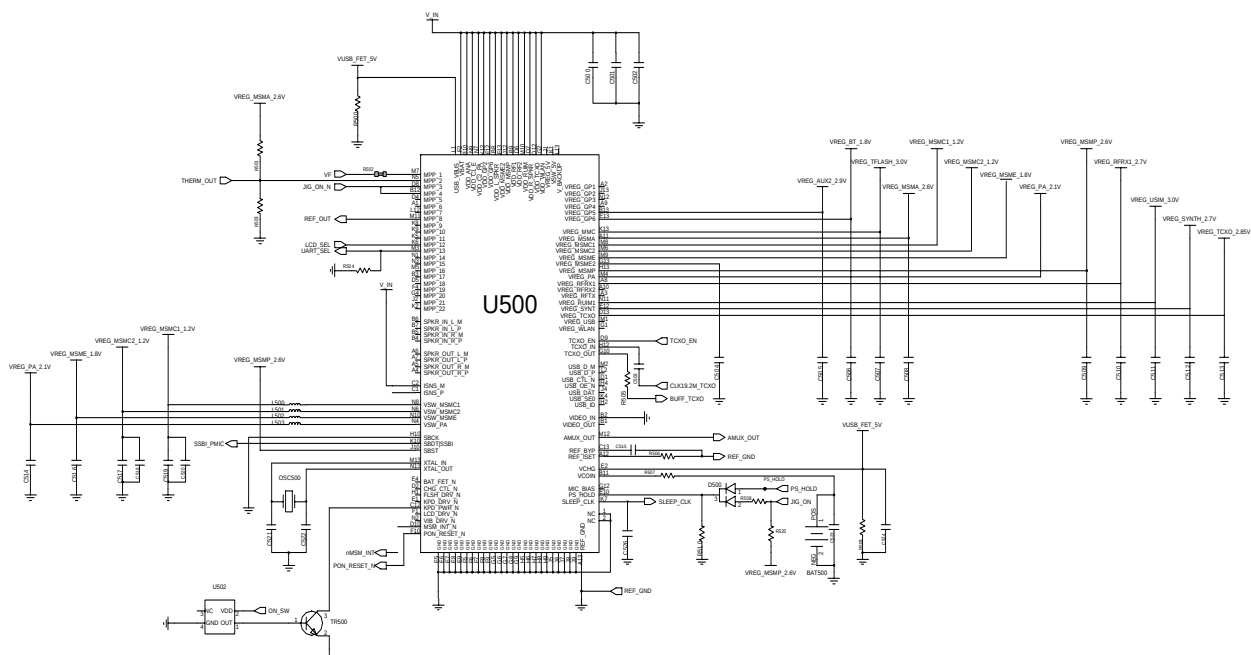
Please consult the GSPN website (Samsung Portal) for the most recent version of the product's part list.

9. Flow Chart of Troubleshooting

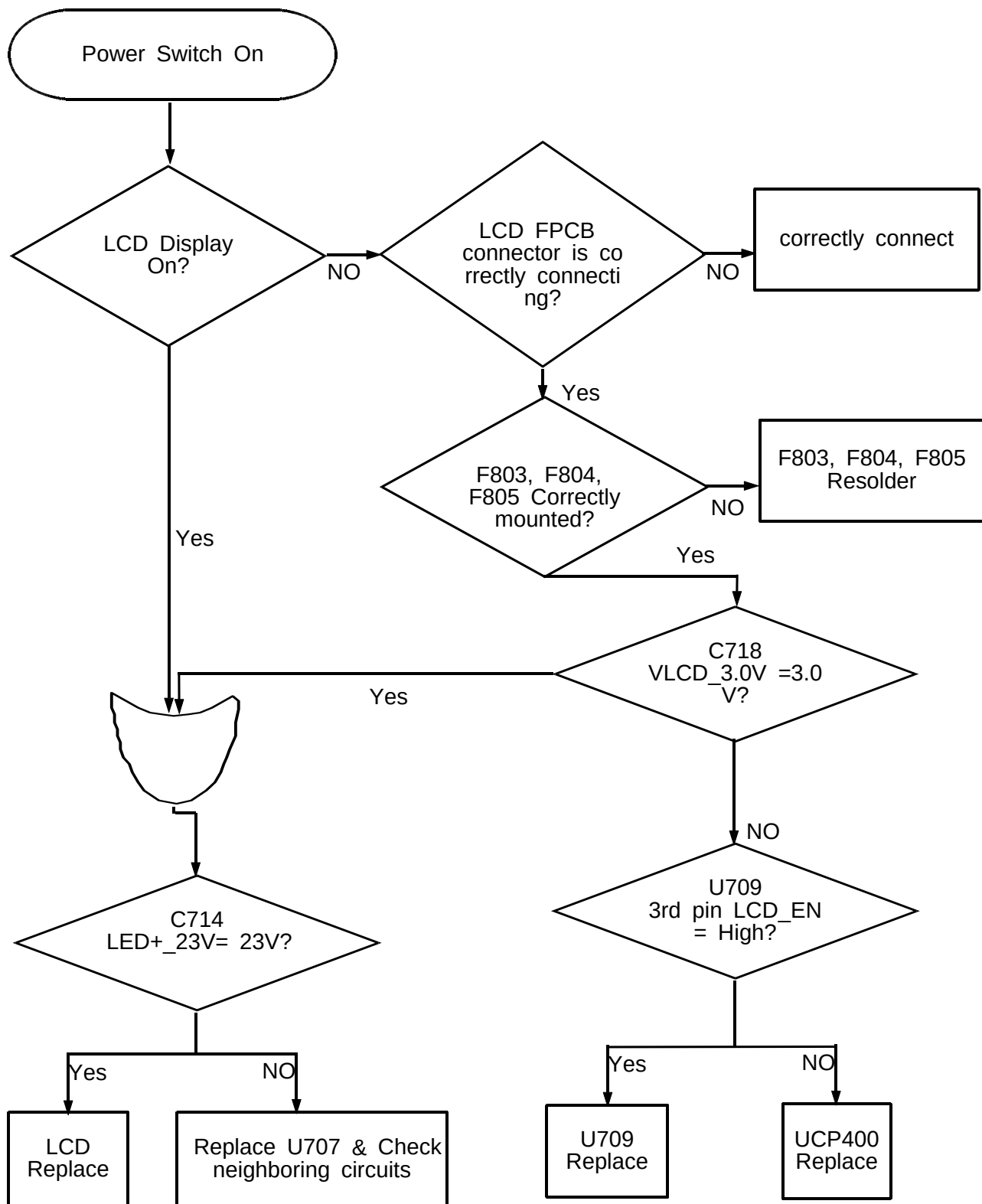
9-1. LOGIC

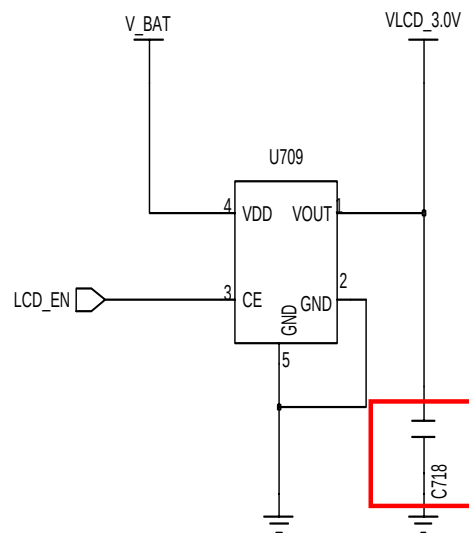
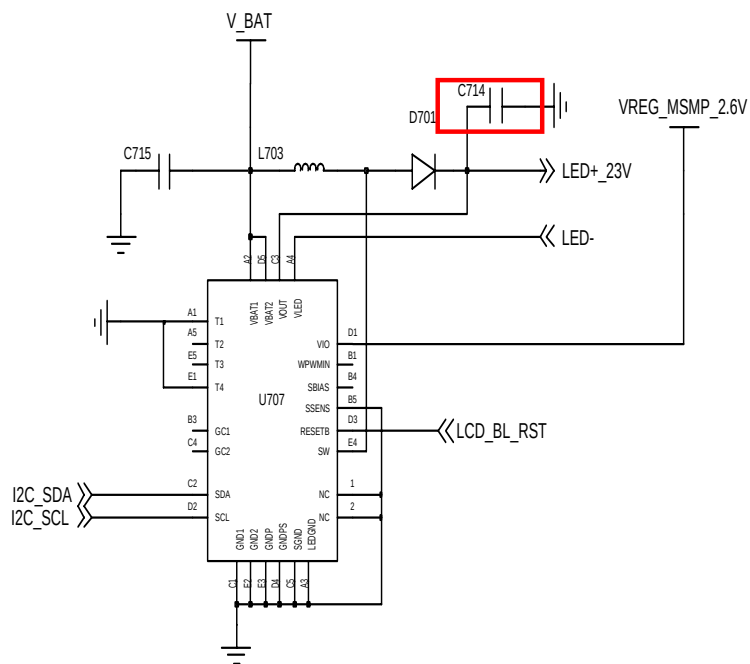
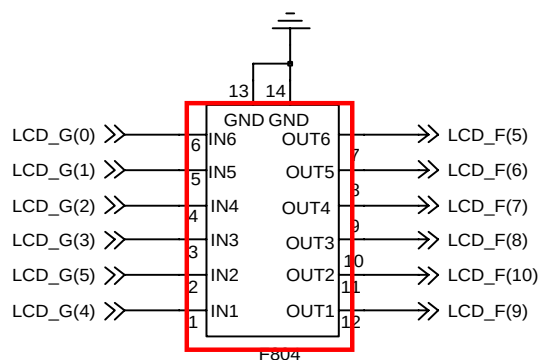
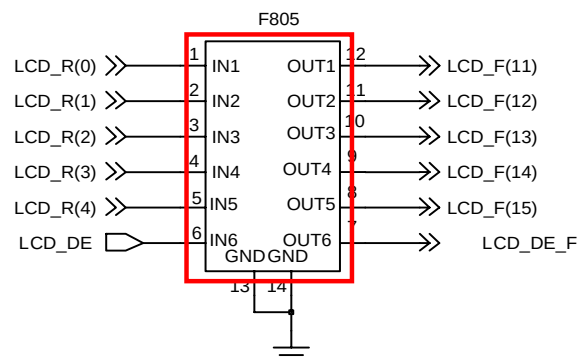
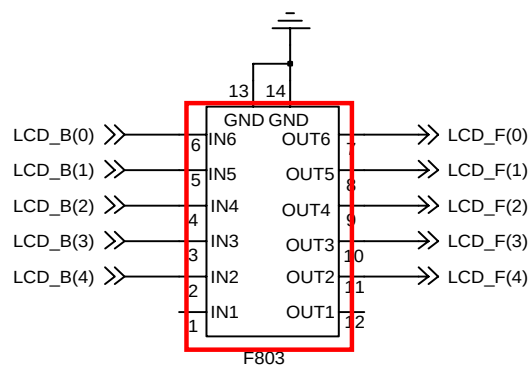
9-1-1. Power On

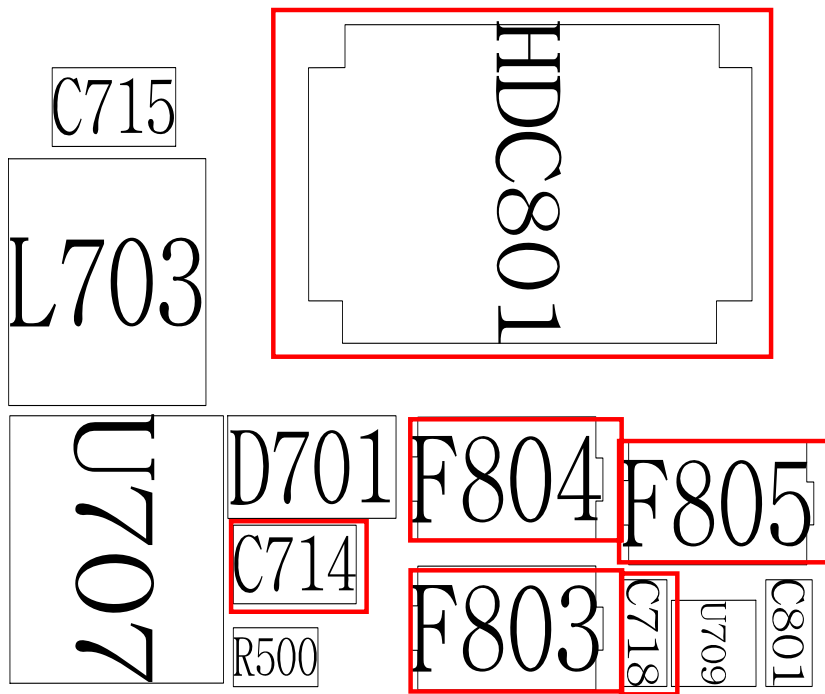




9-1-2. LCD Working

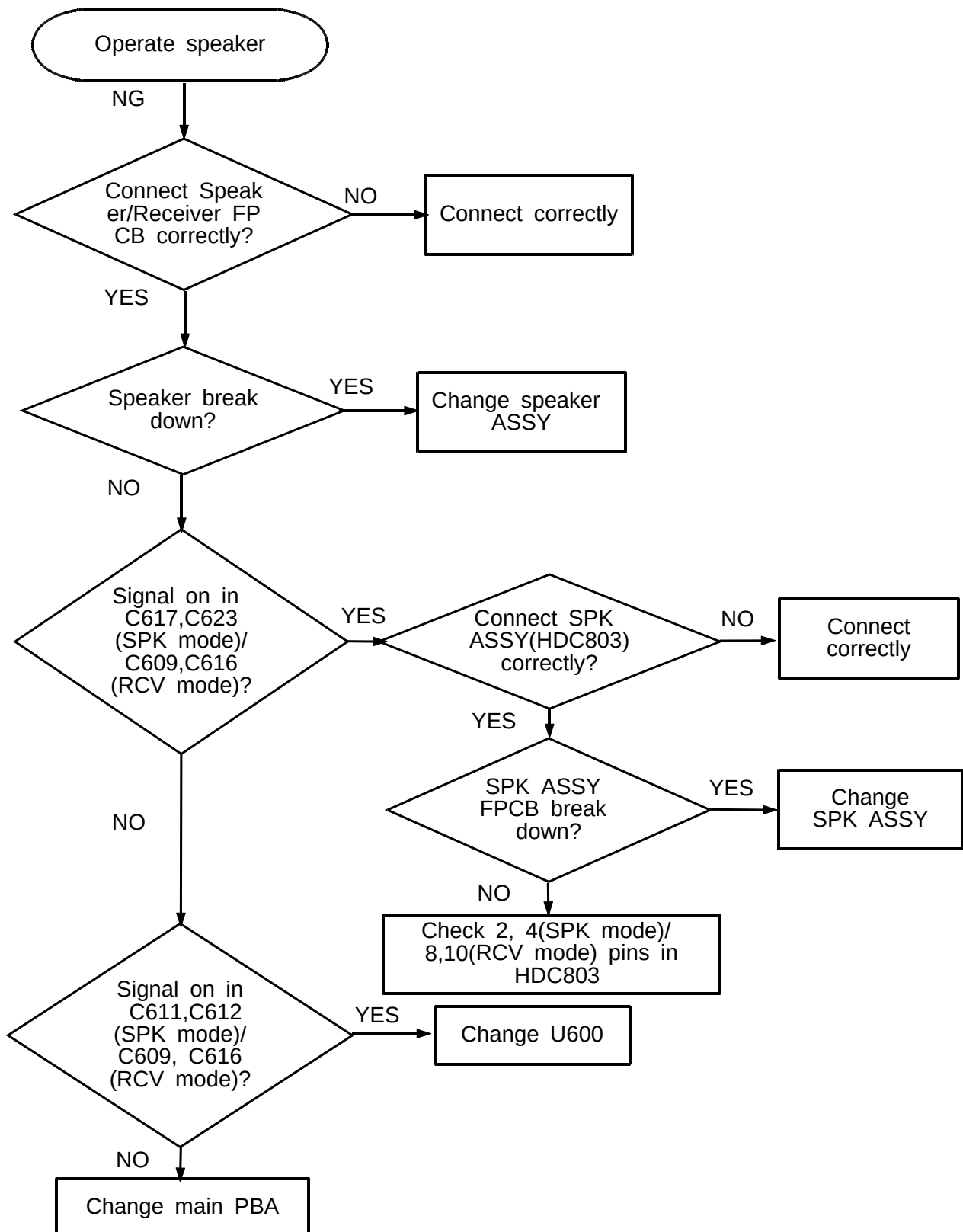


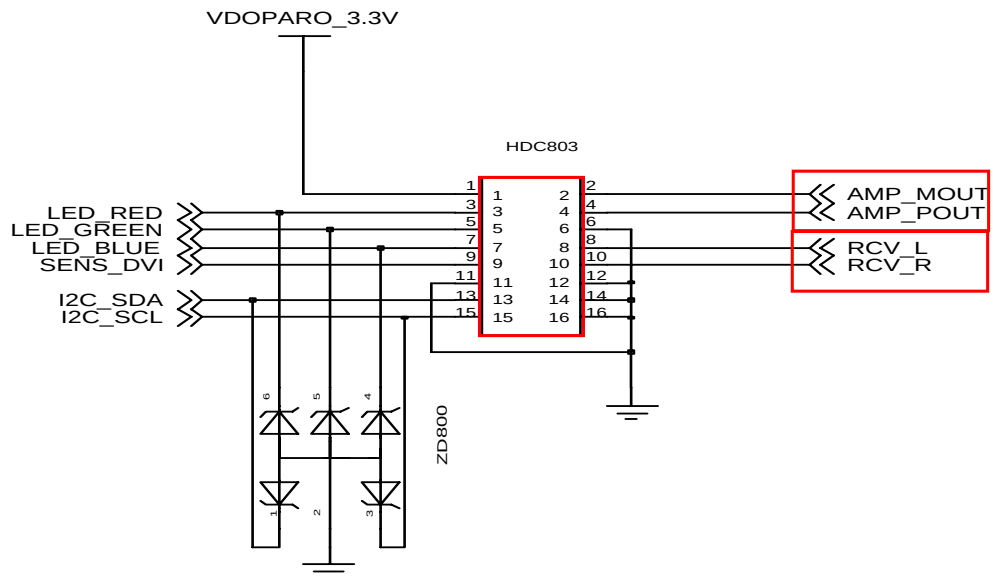
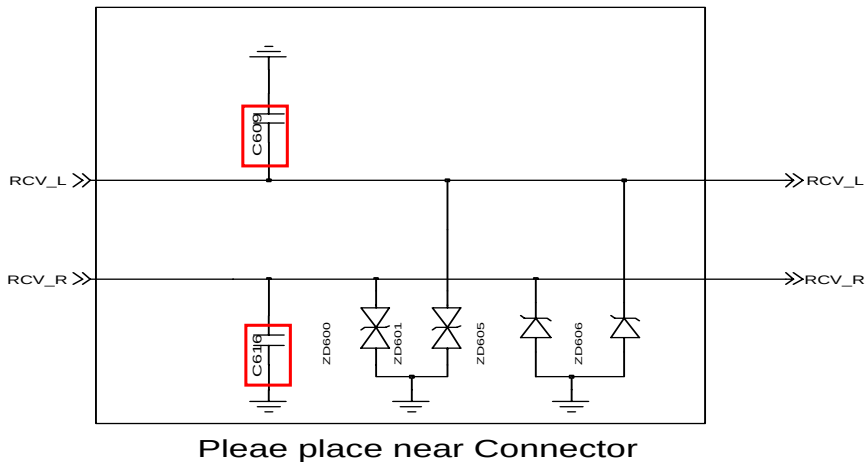
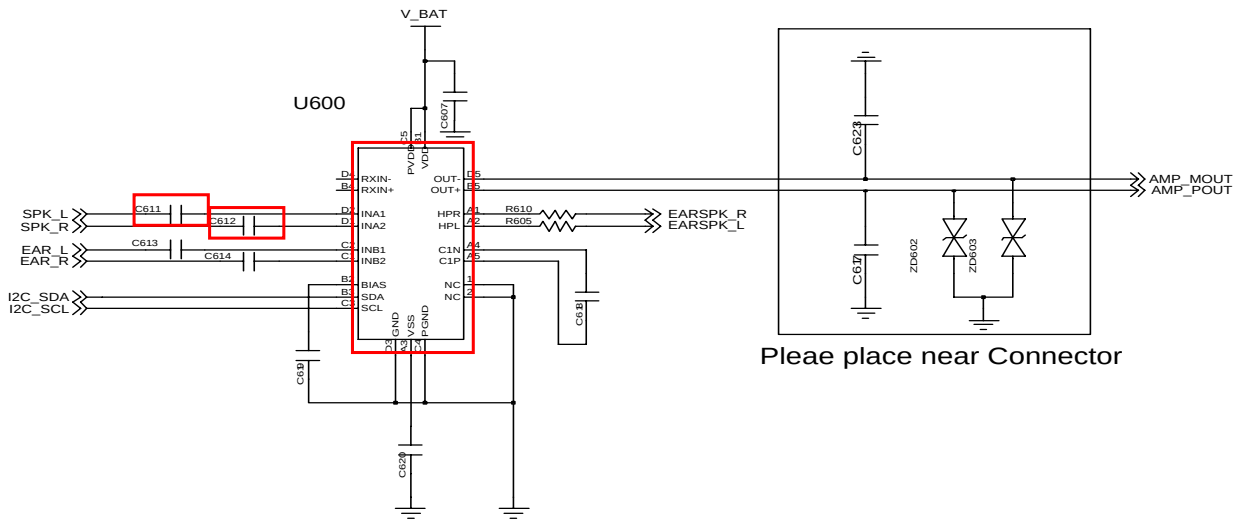


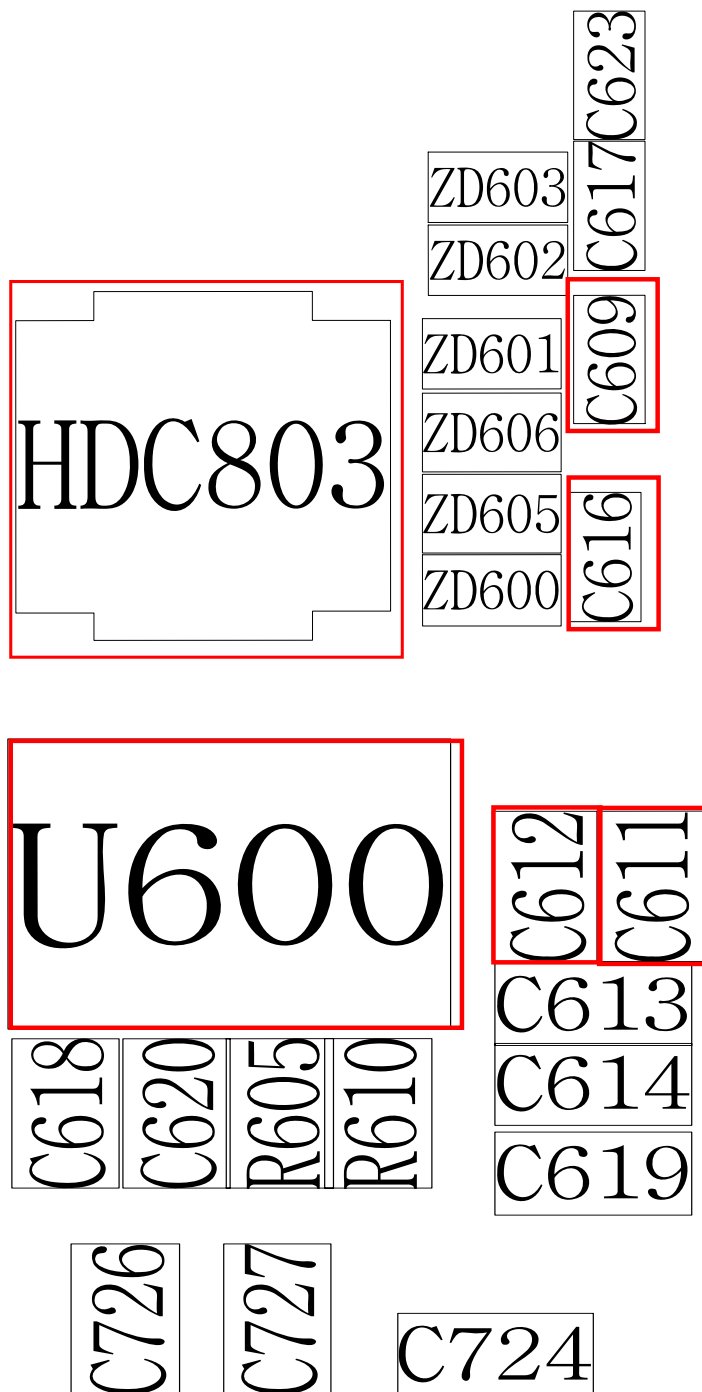


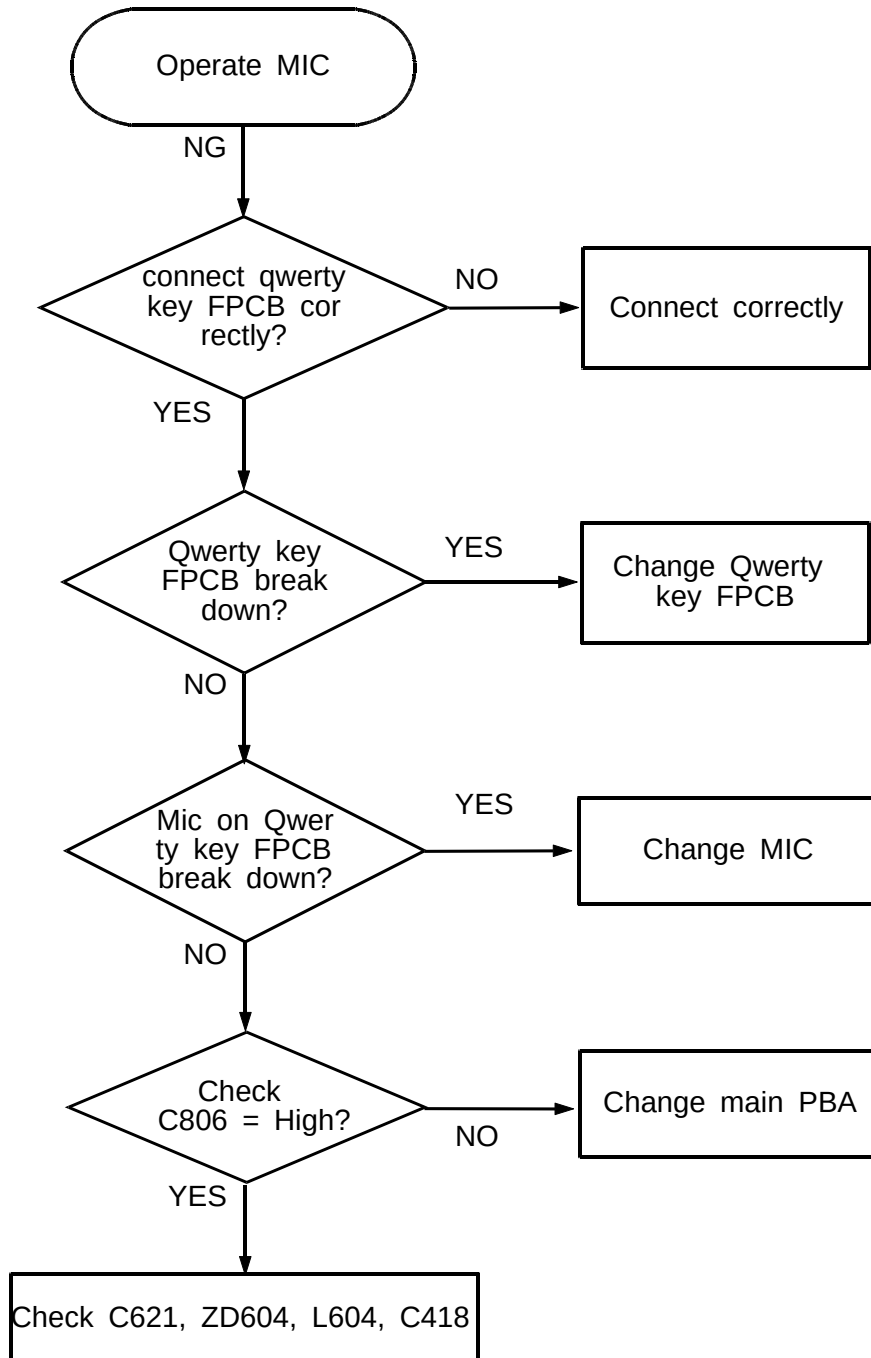
9-1-3. Audio Working

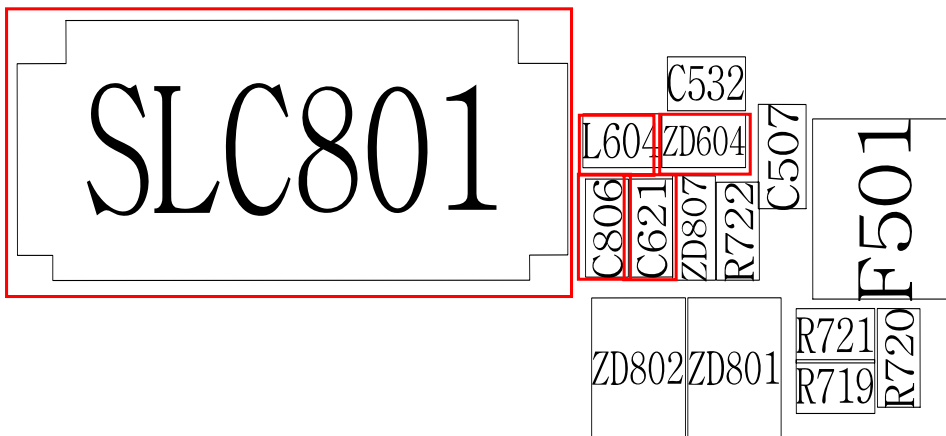
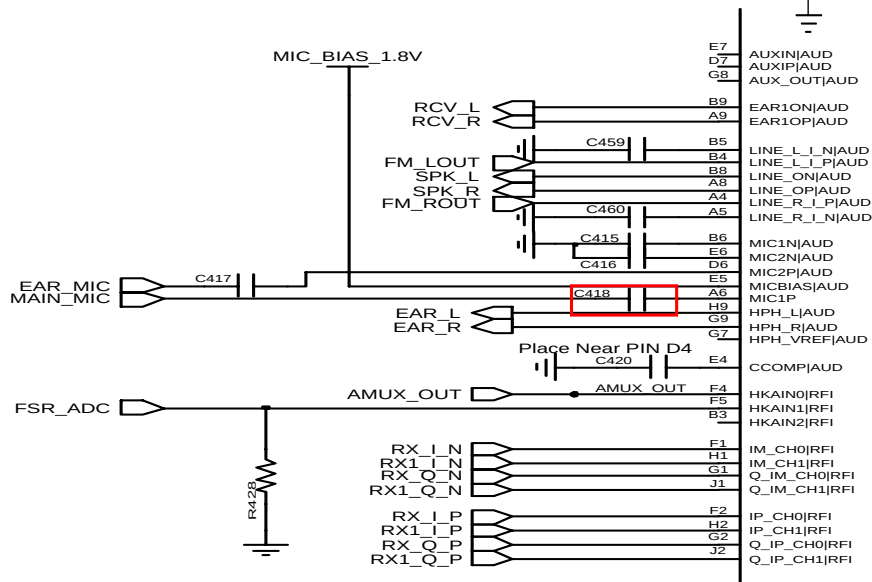
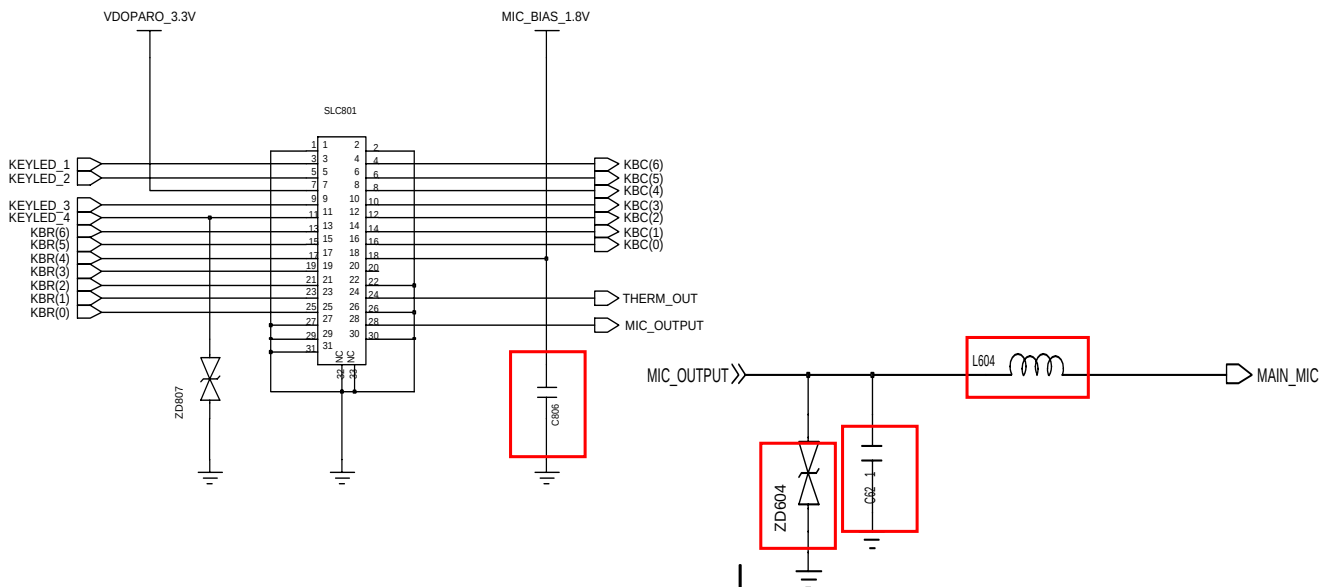
- Speaker(Receiver) Working

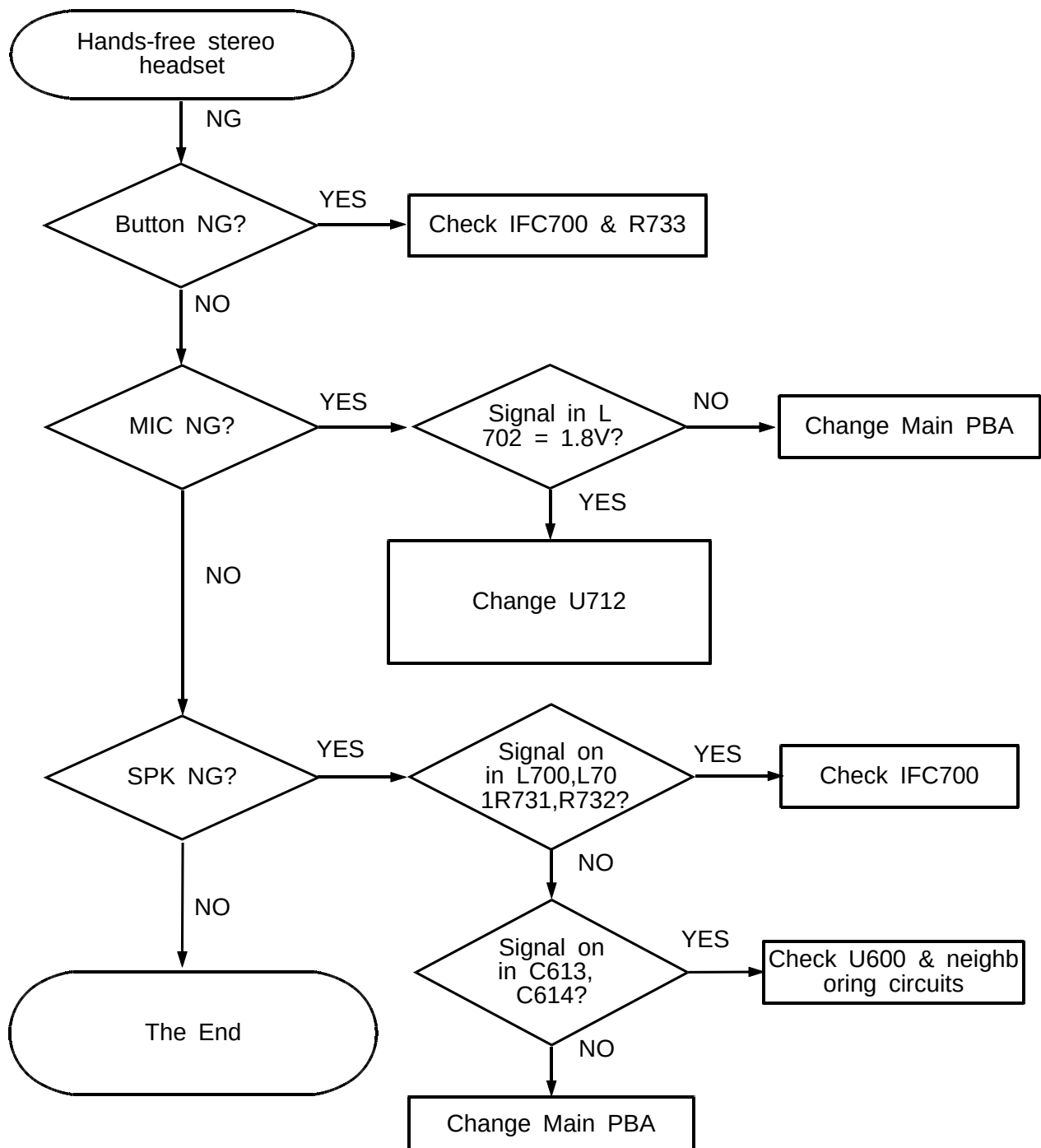


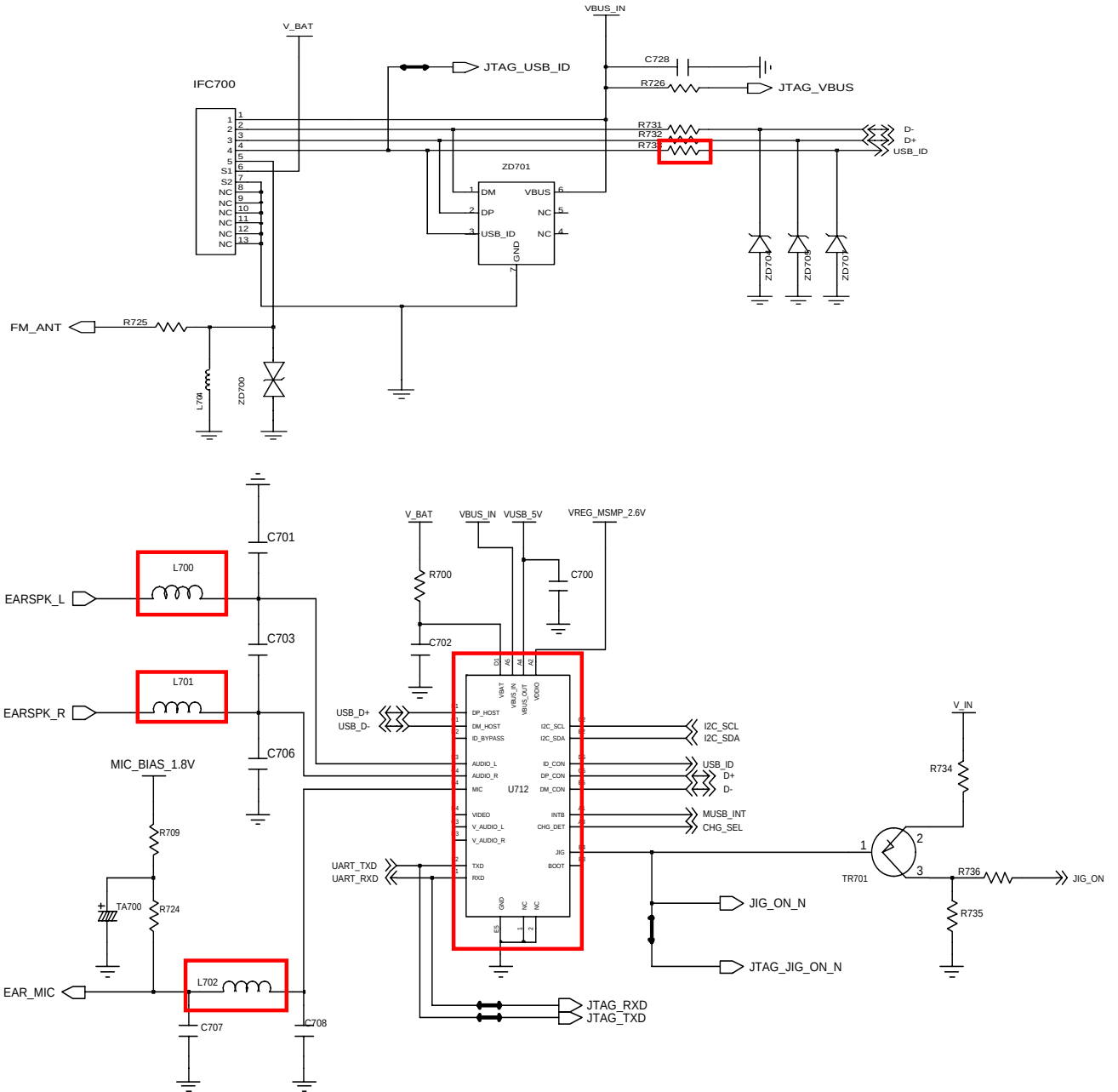


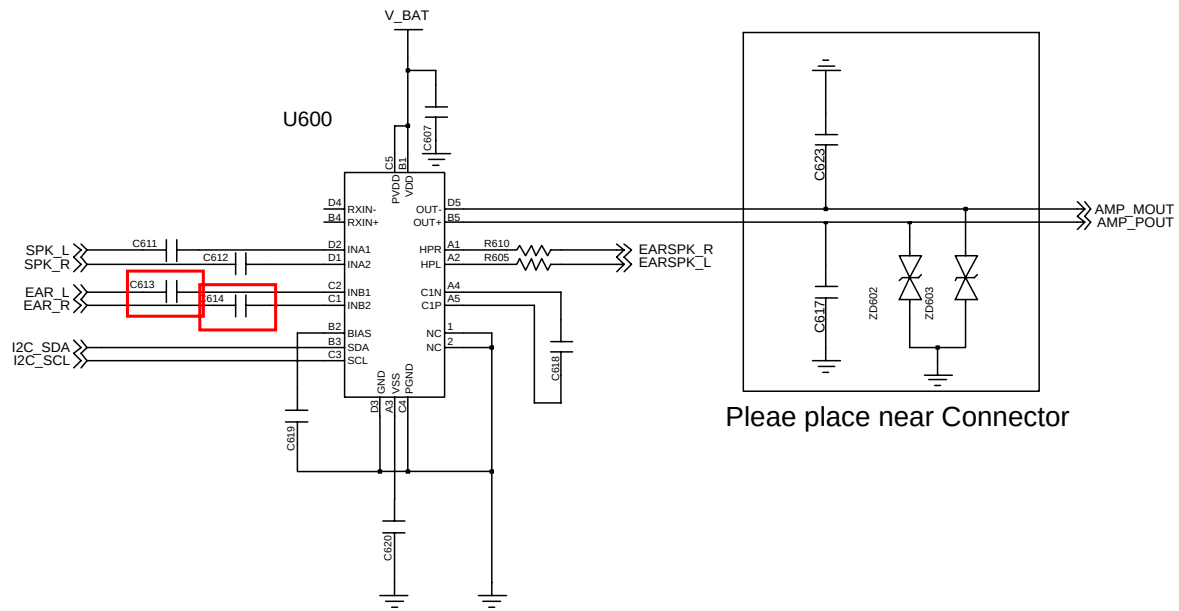


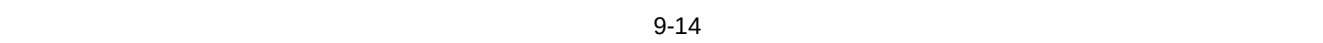
● MIC Working



● Hands-Free Stereo Headset Working

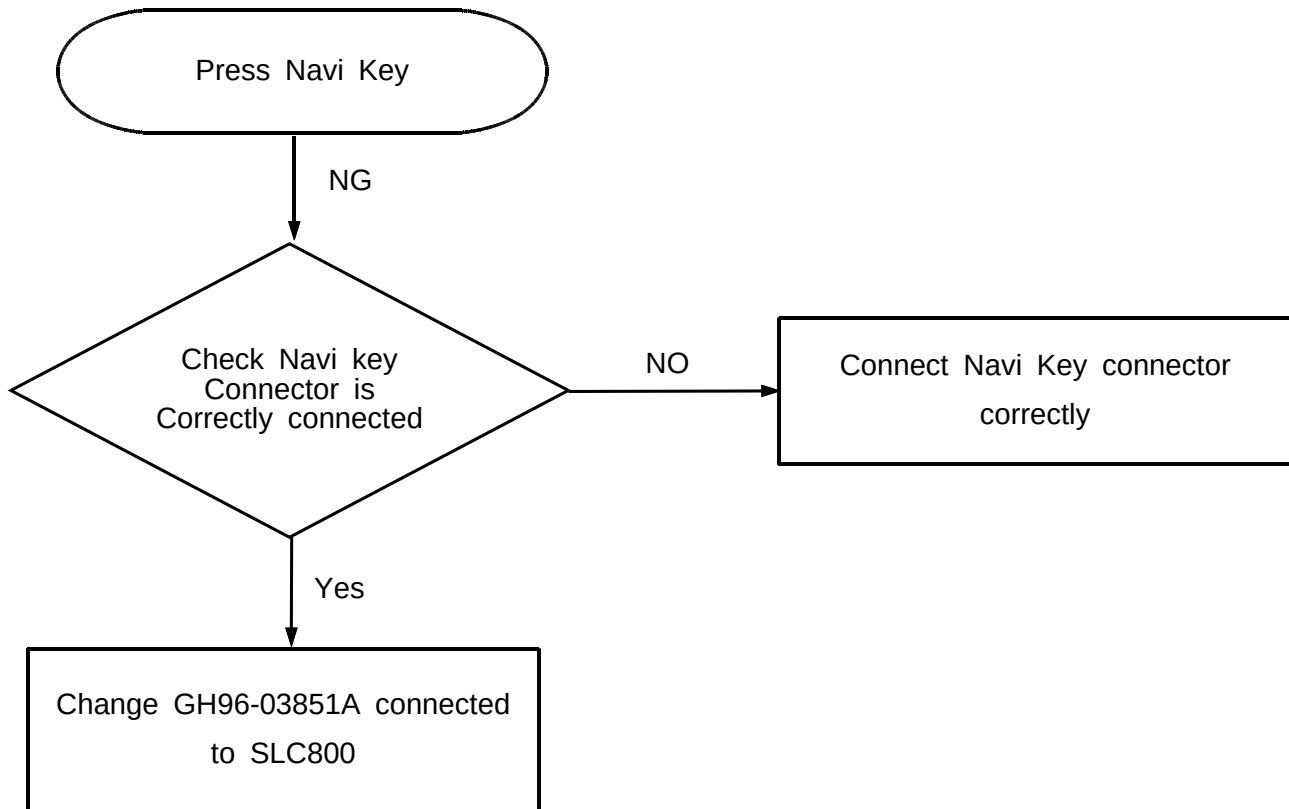


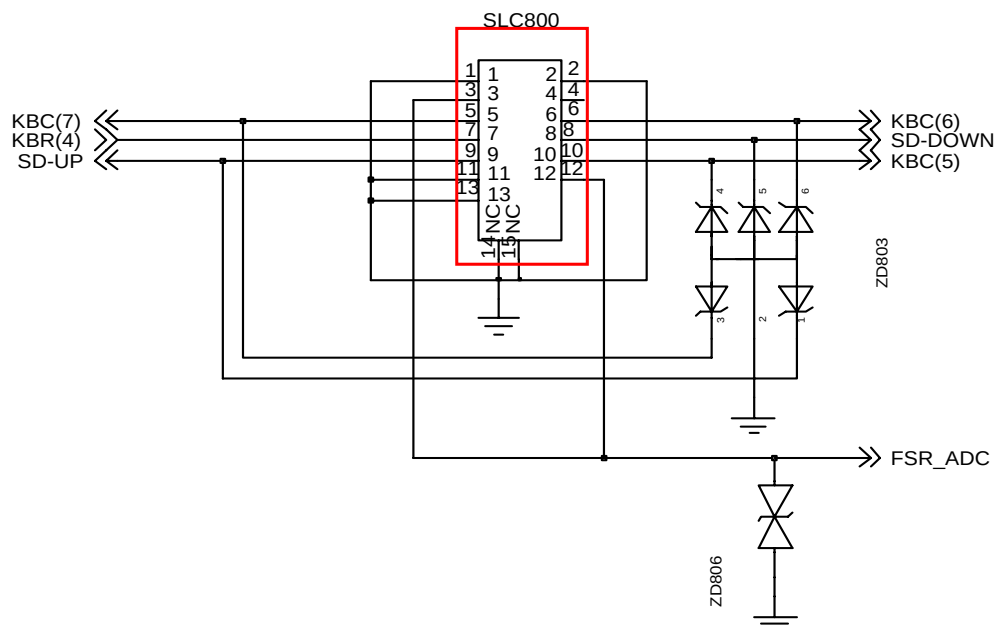




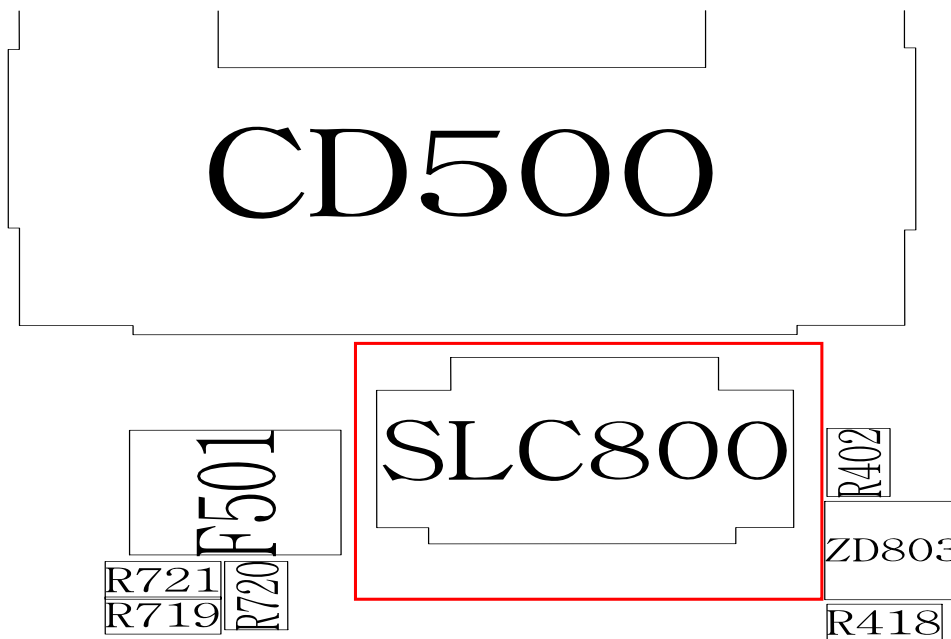
9-1-4. KEY Working

- Navi KEY

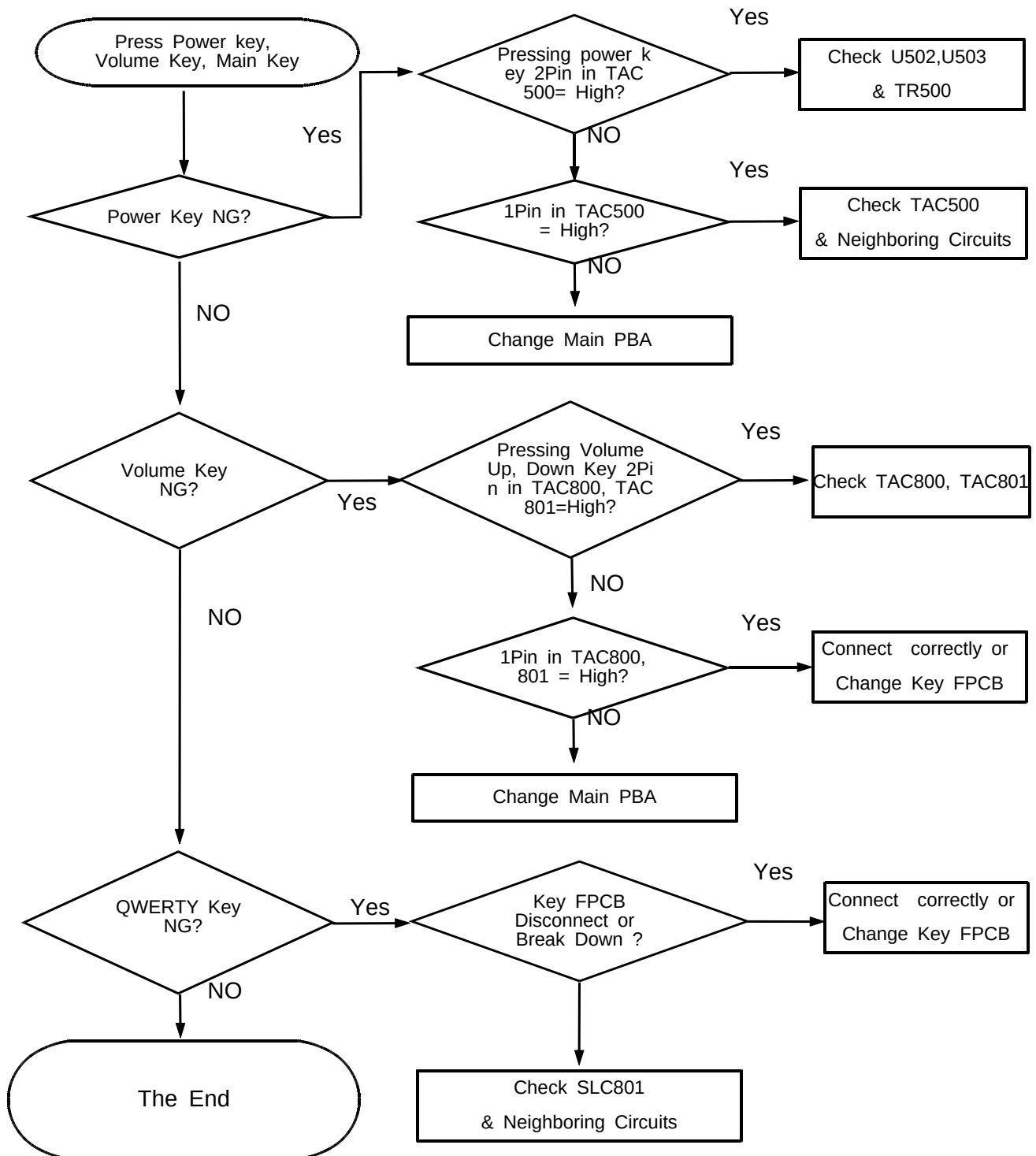


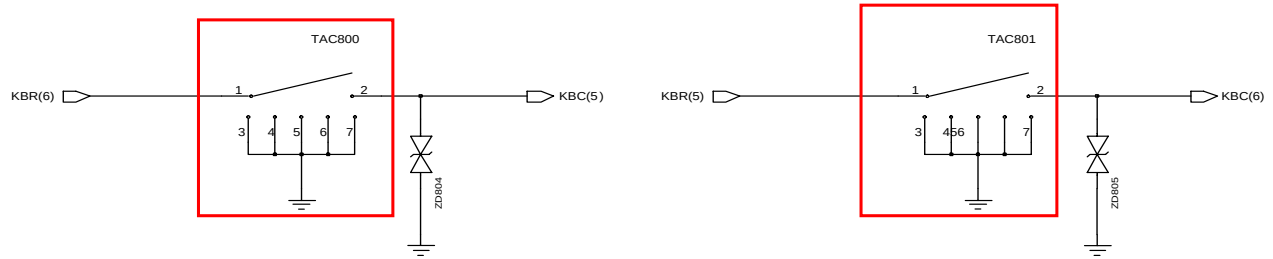


FSR SNAP DOME



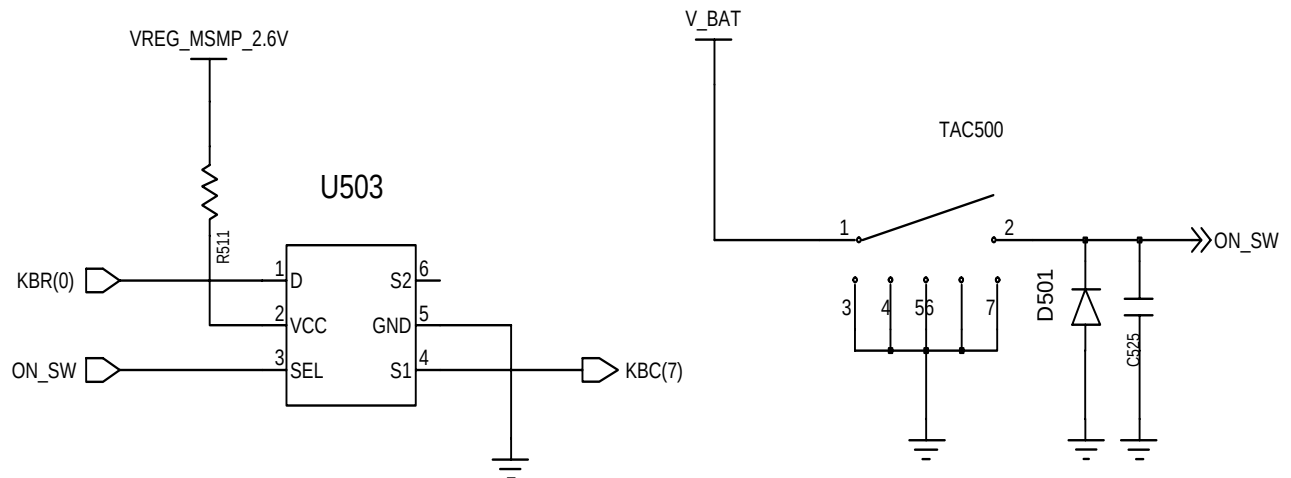
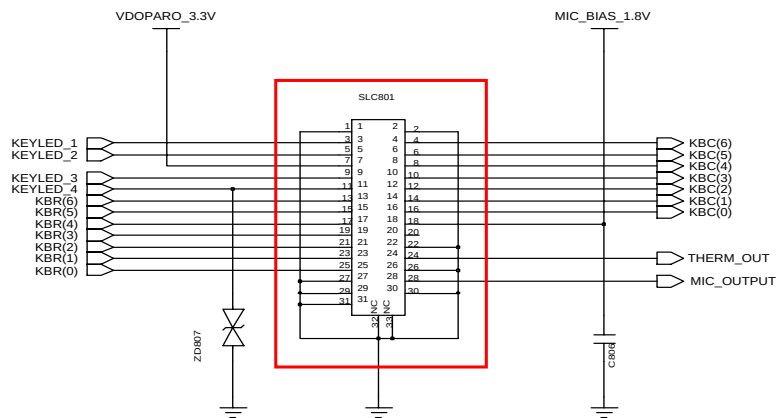
● POWER KEY, VOLUME KEY, MAIN KEY PART

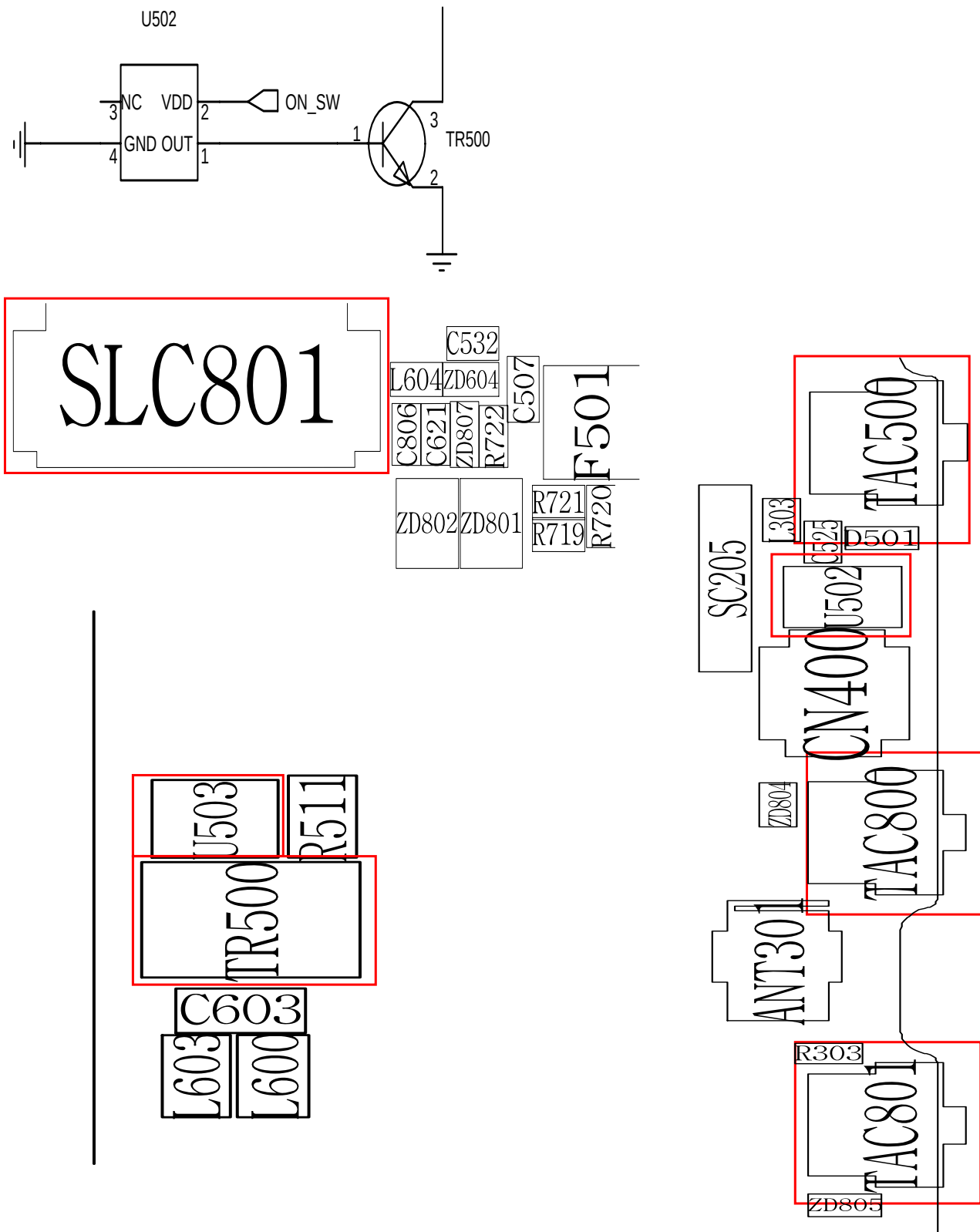




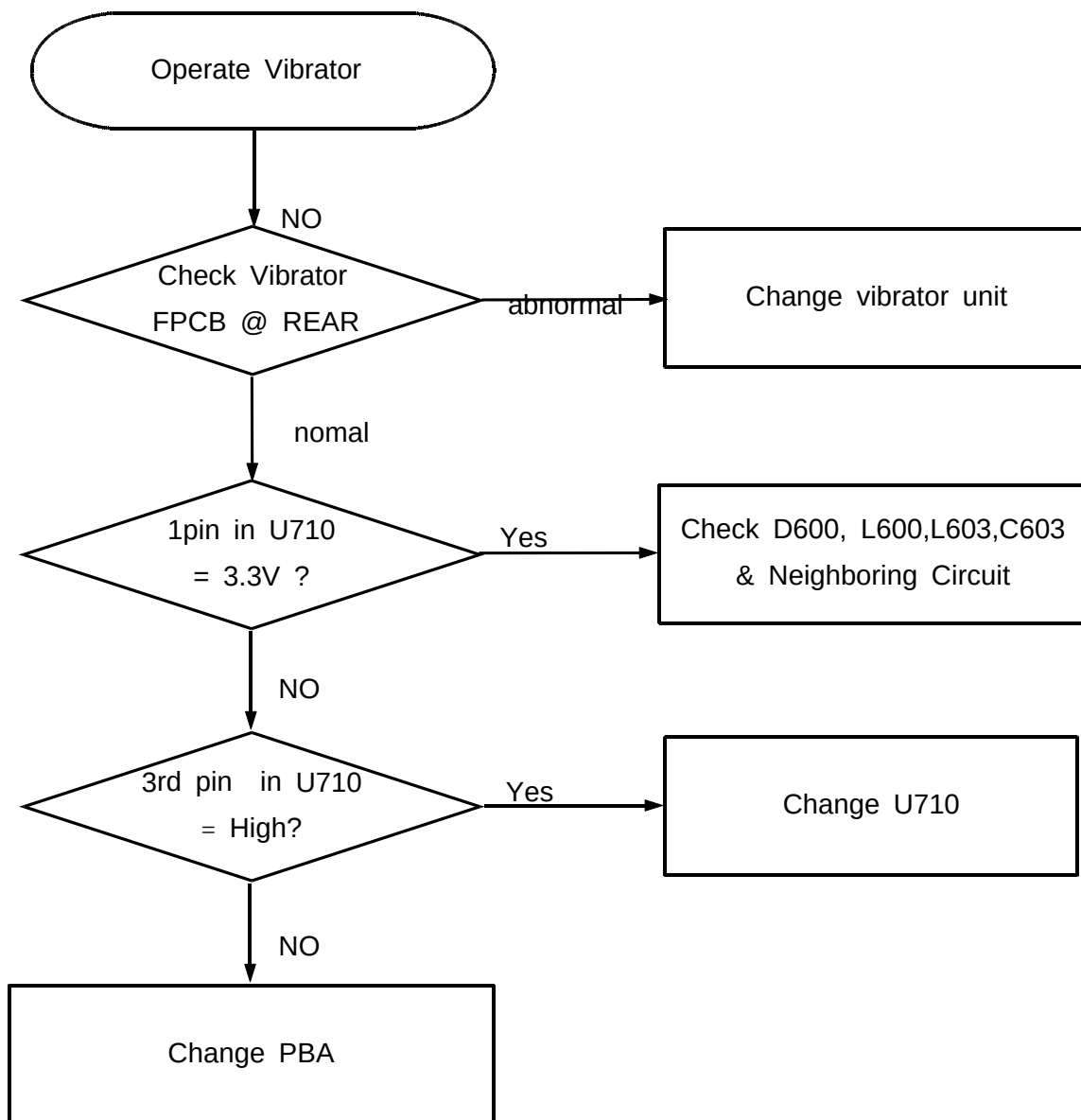
VOLUME UP

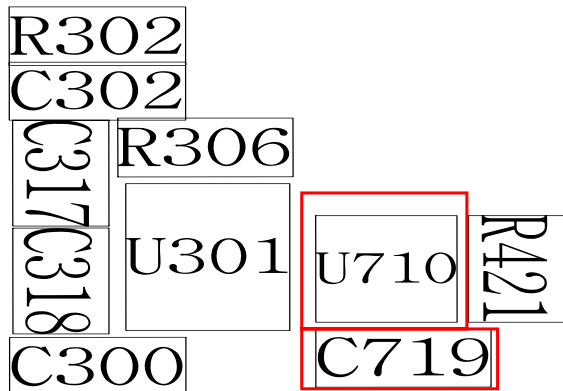
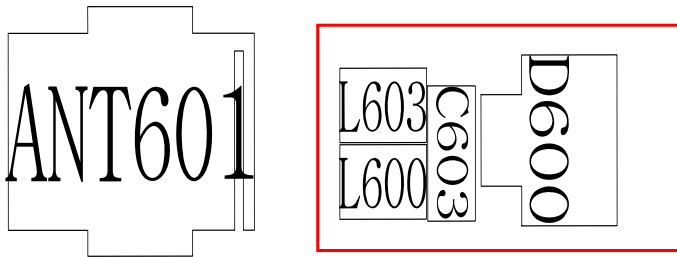
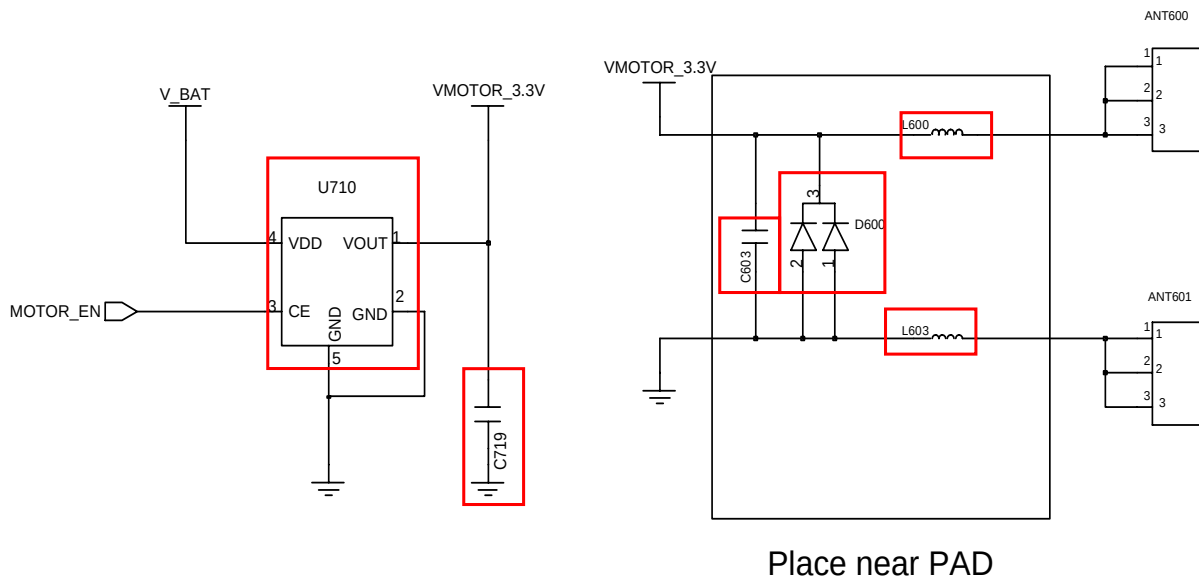
VOLUME DOWN



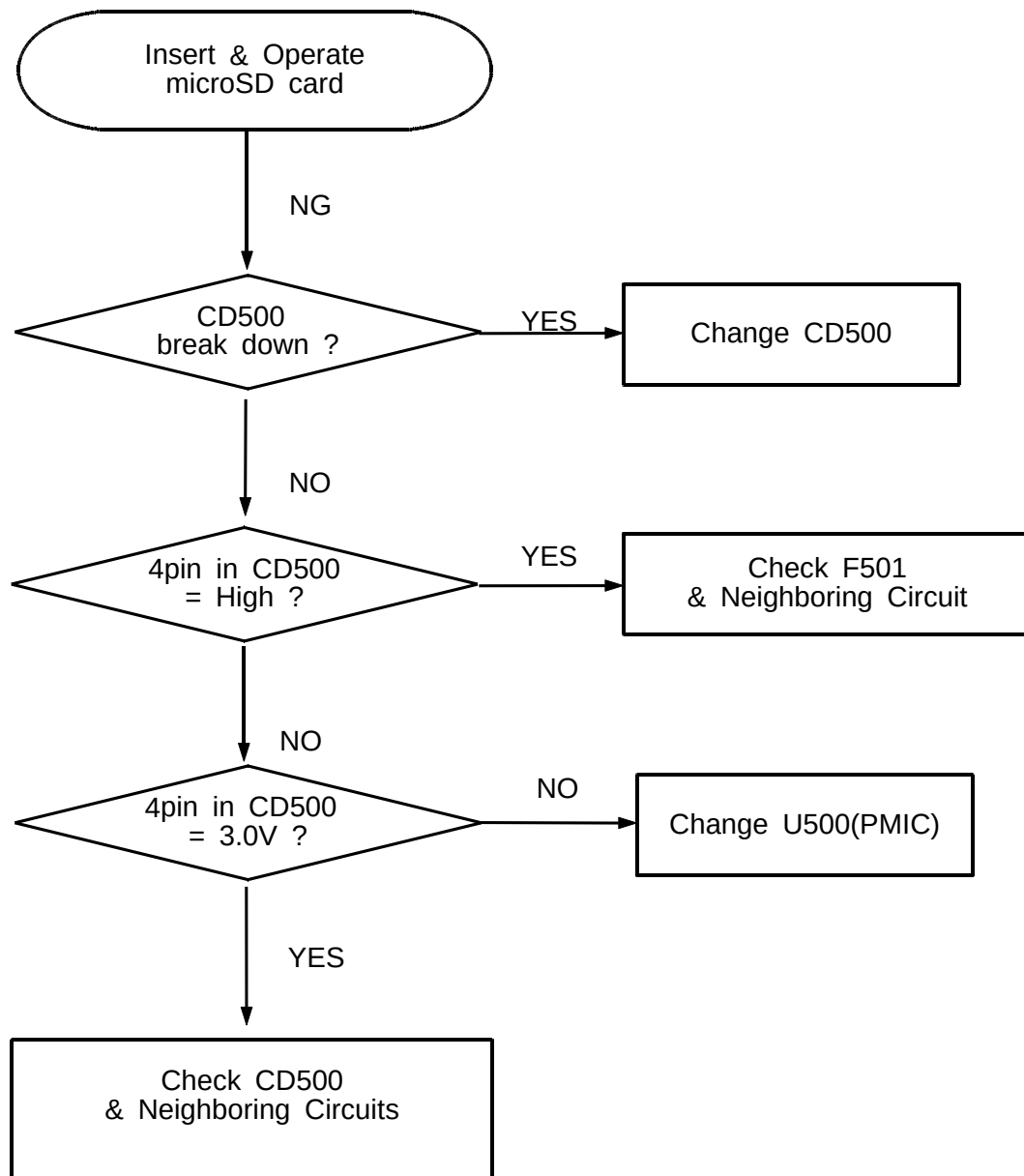


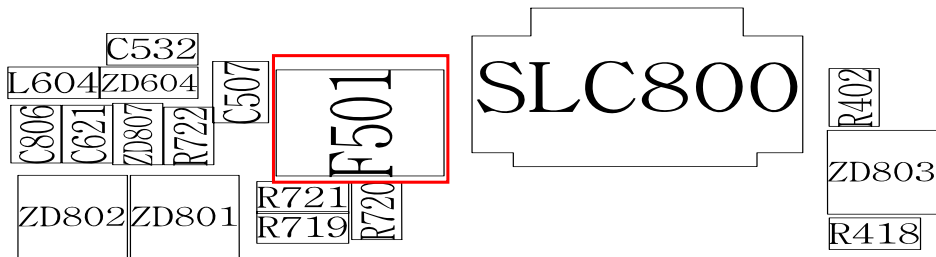
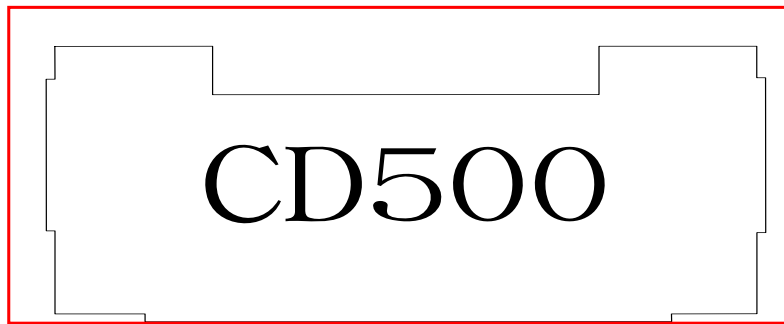
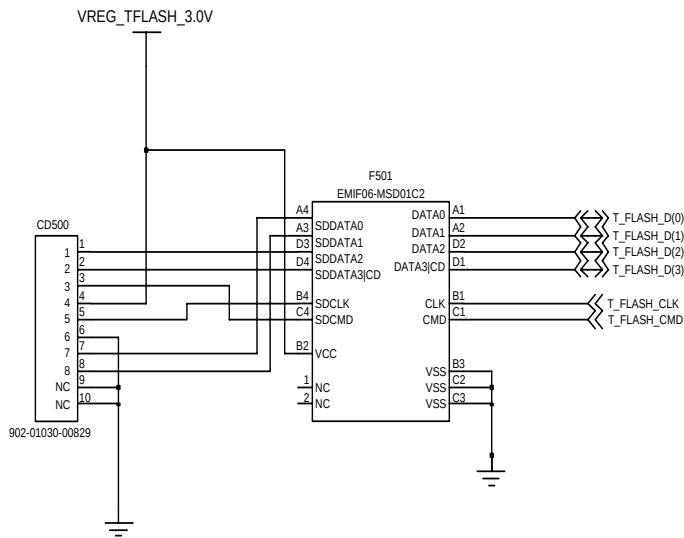
9-1-5. Vibrator Working



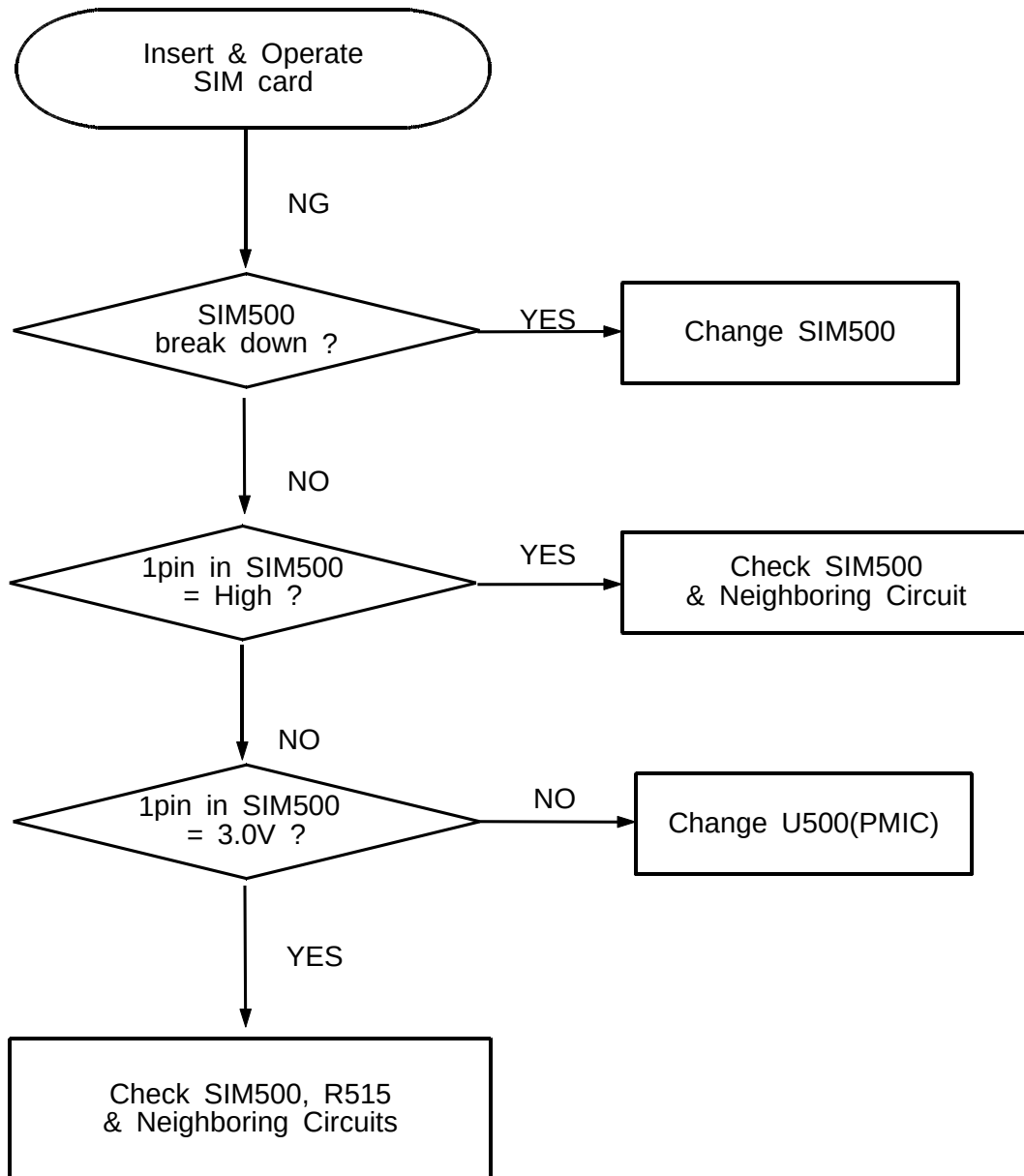


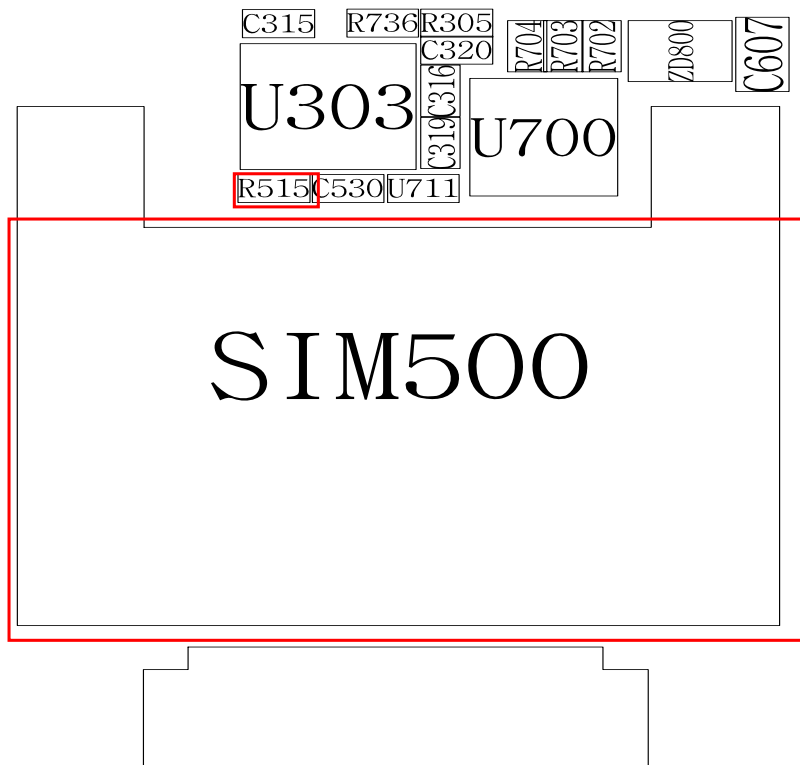
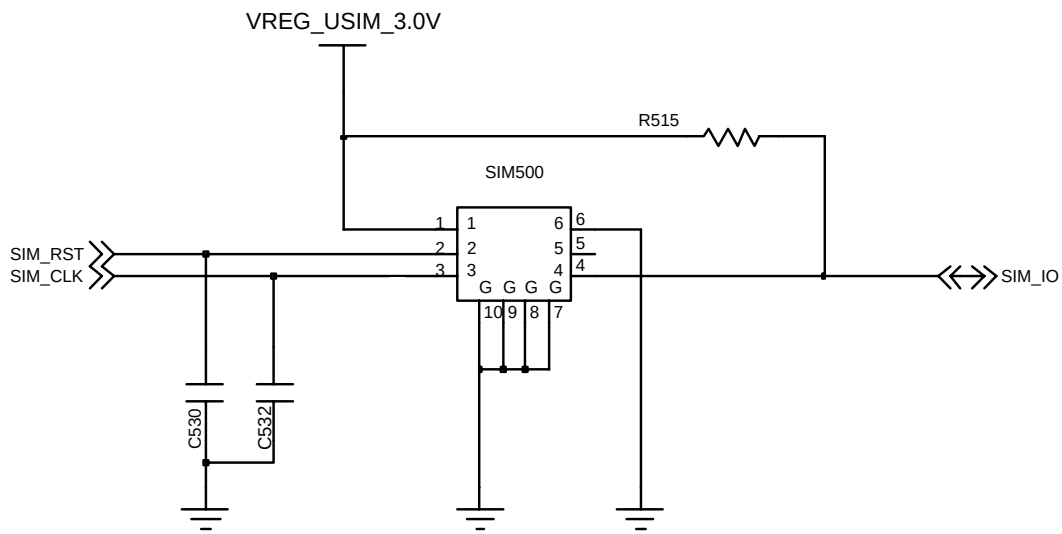
9-1-6. T-Flash Card Working



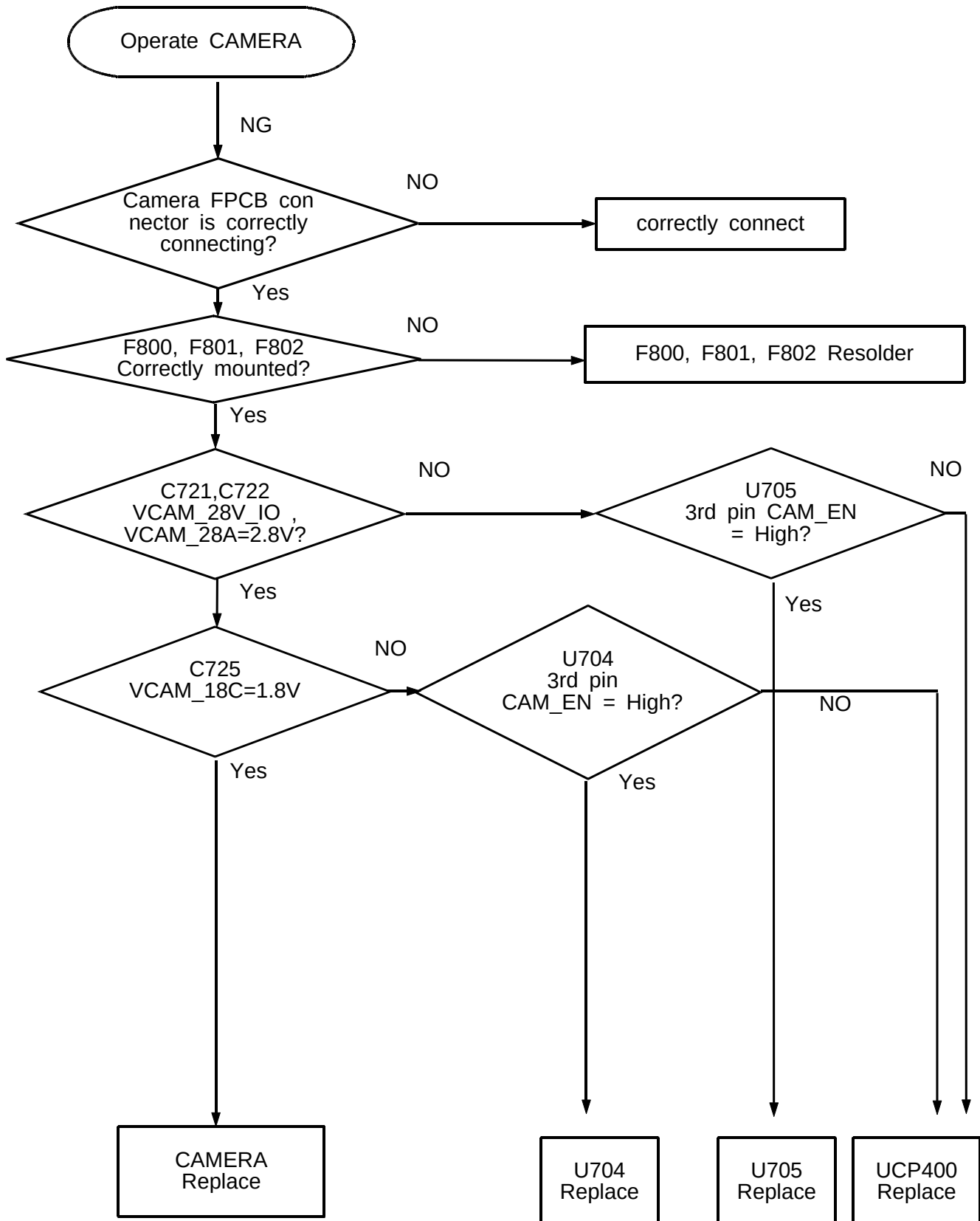


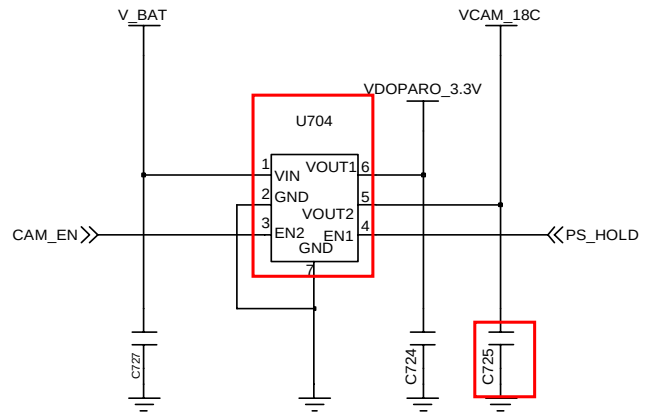
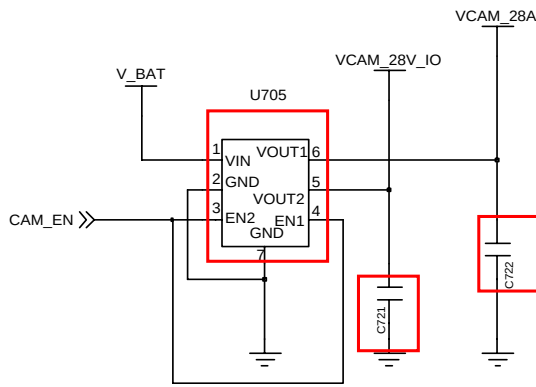
9-1-7. SIM Card Working



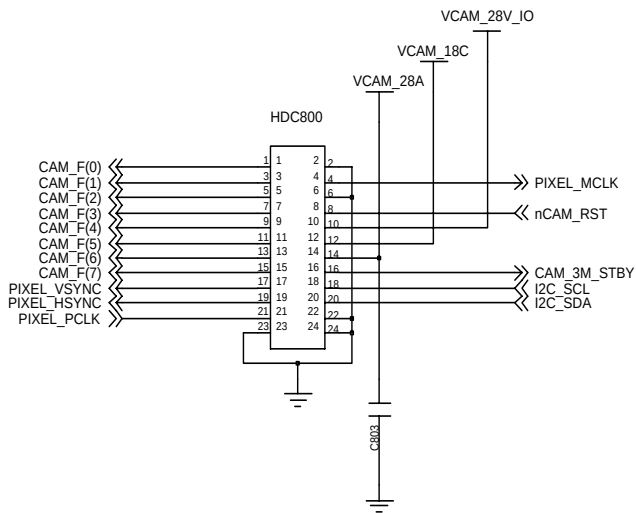


9-1-8 3.2M CAMERA Working

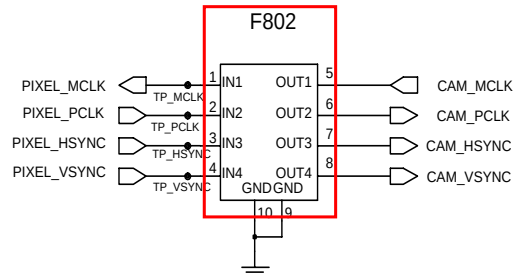
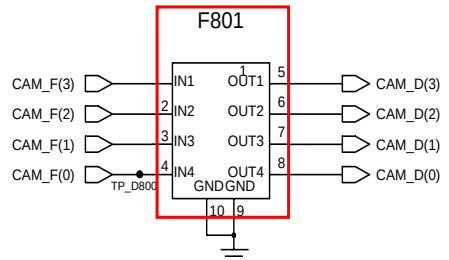
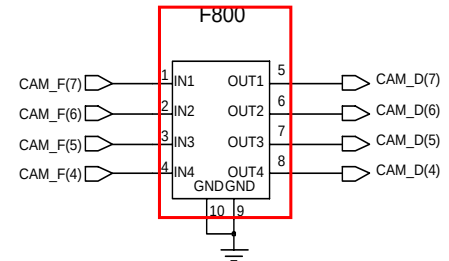


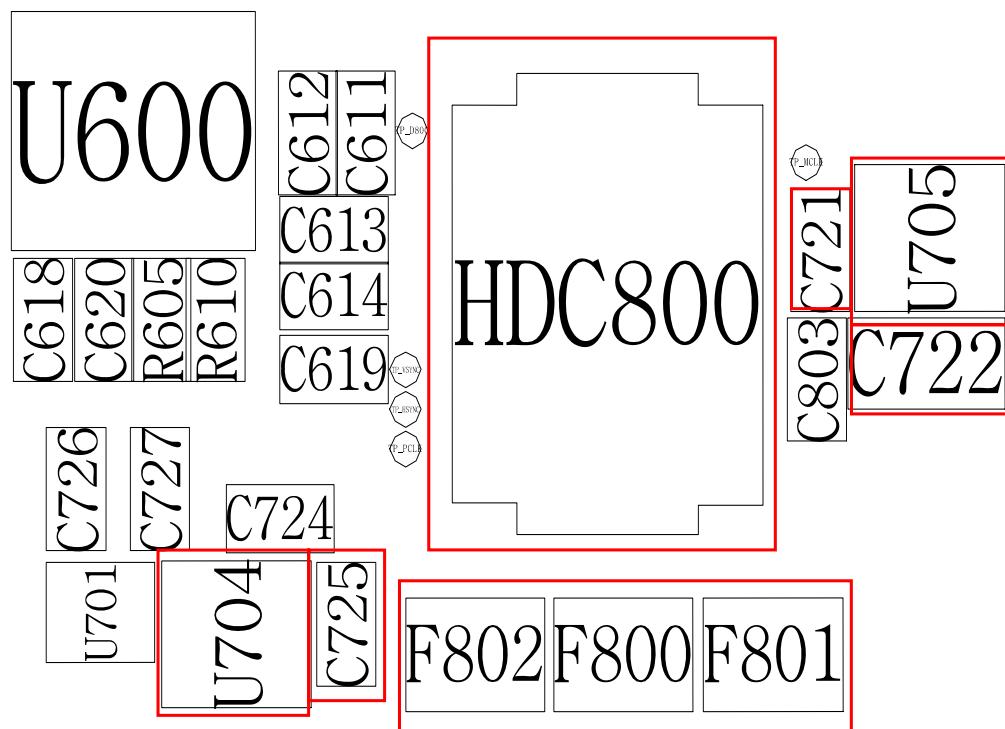


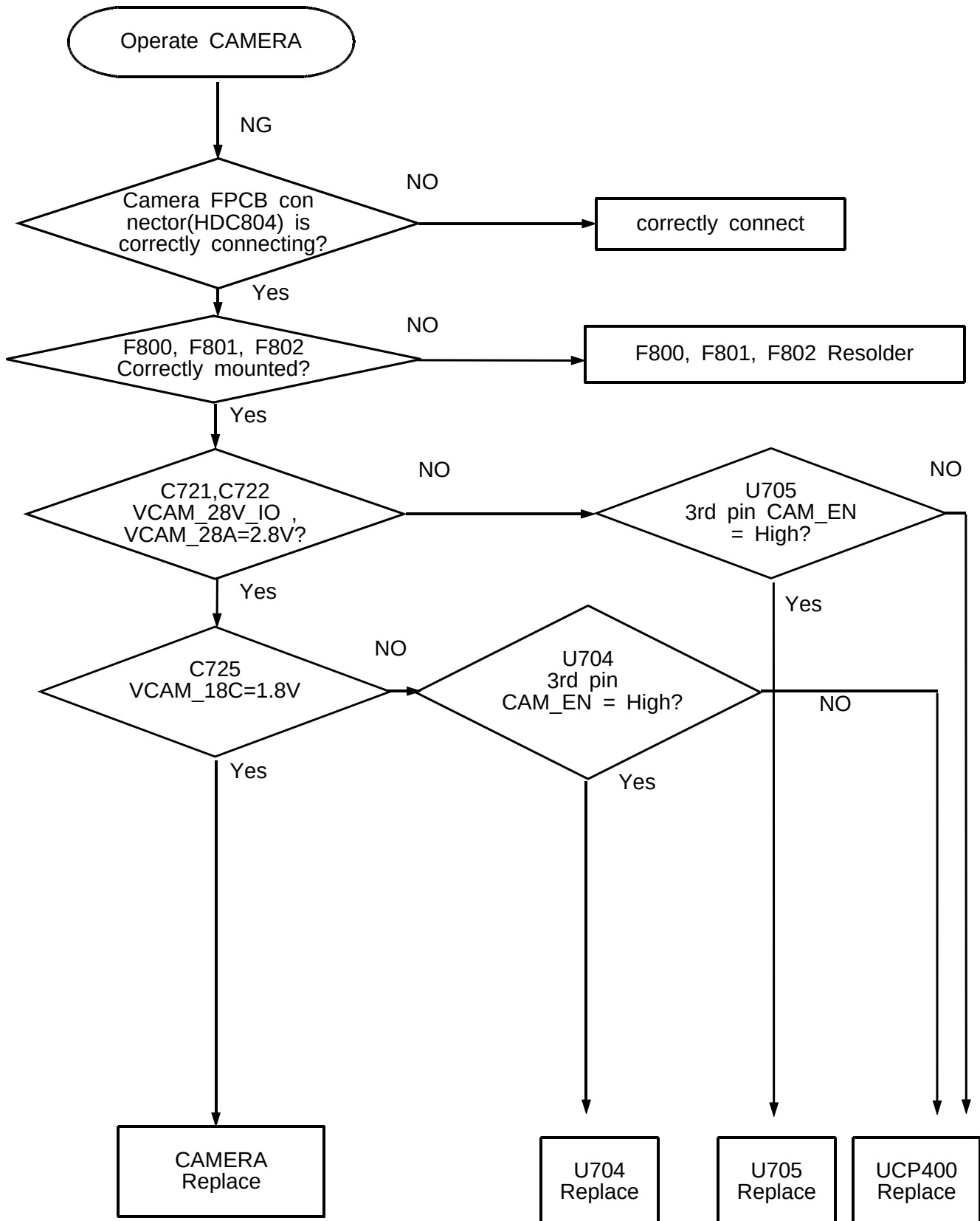
LDOS

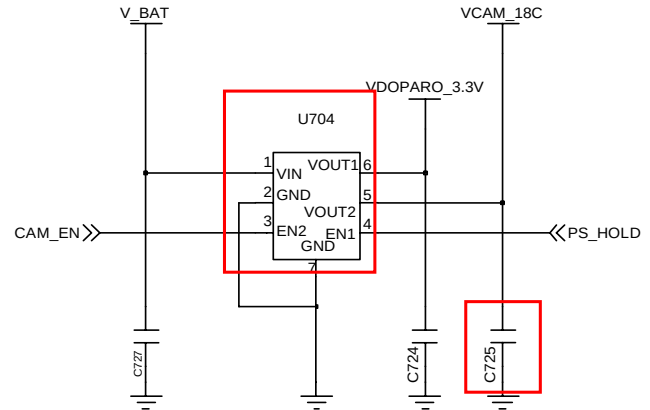
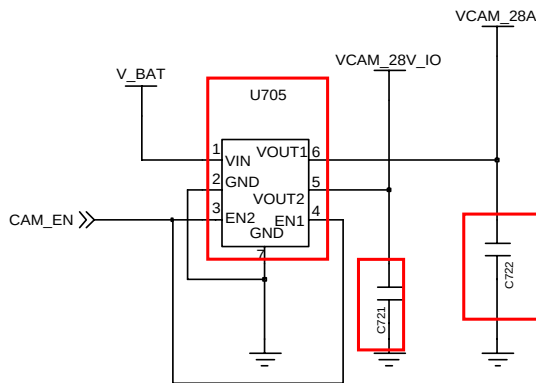


3M FF CAMERA

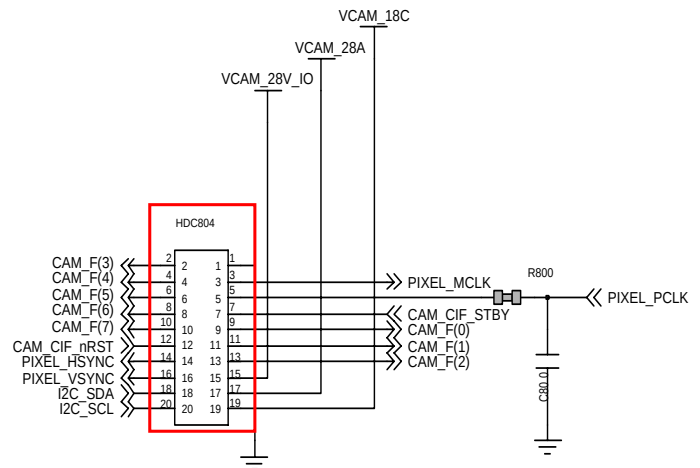
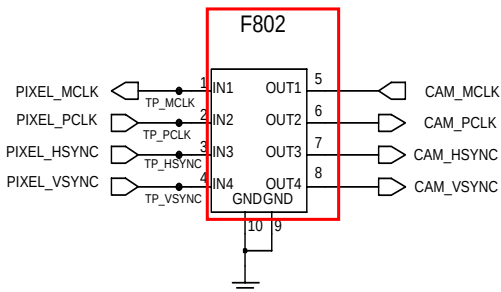
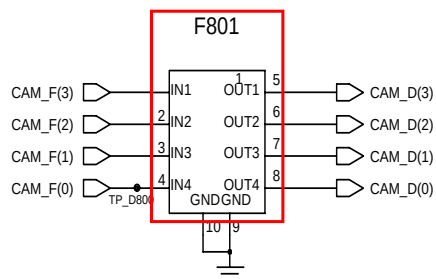
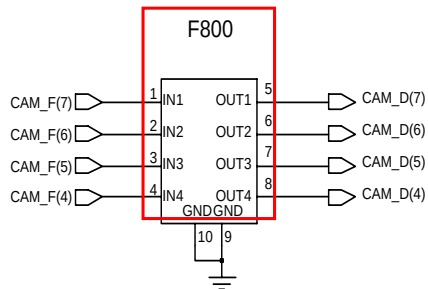




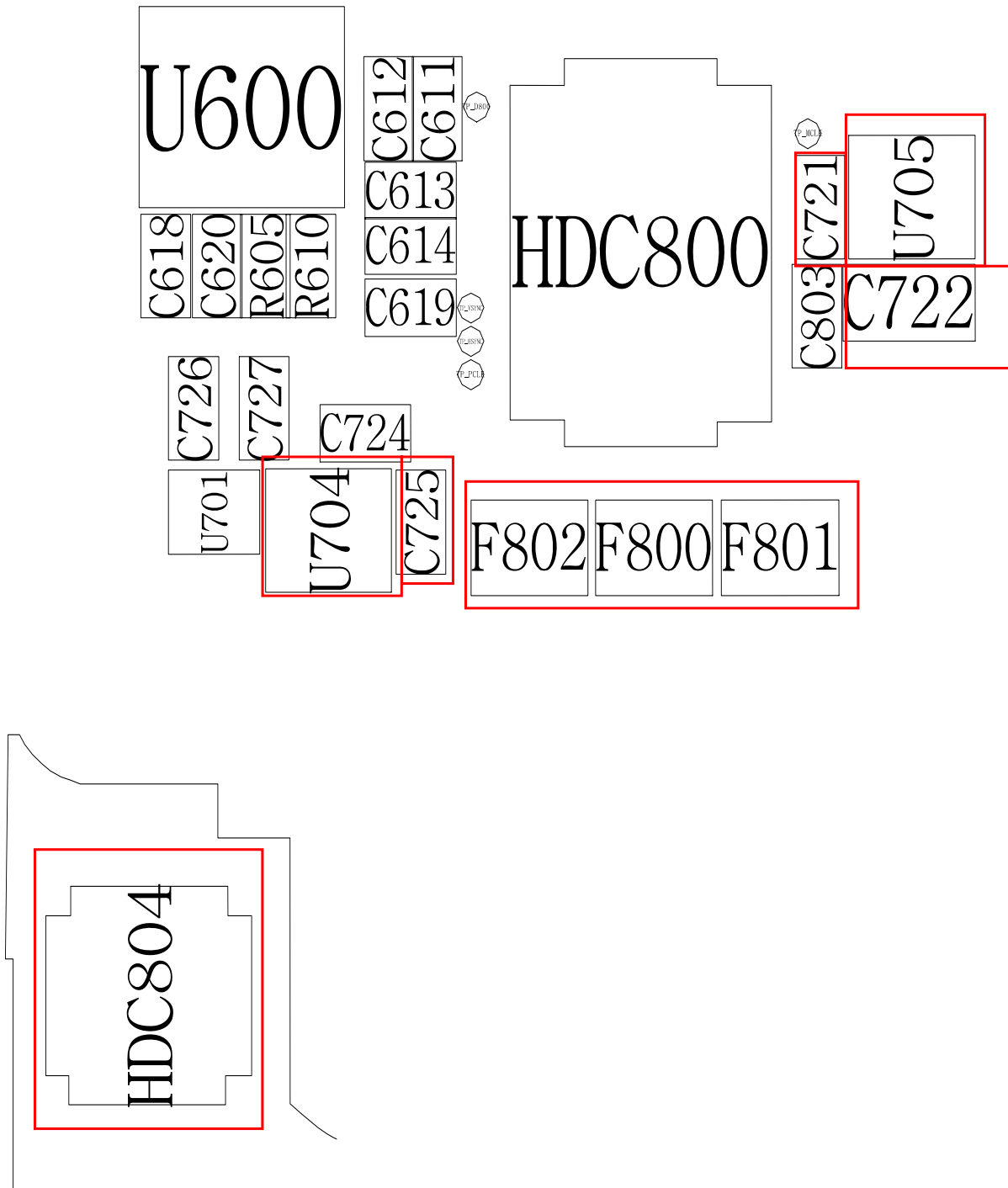
9-1-9 CIF CAMERA Working



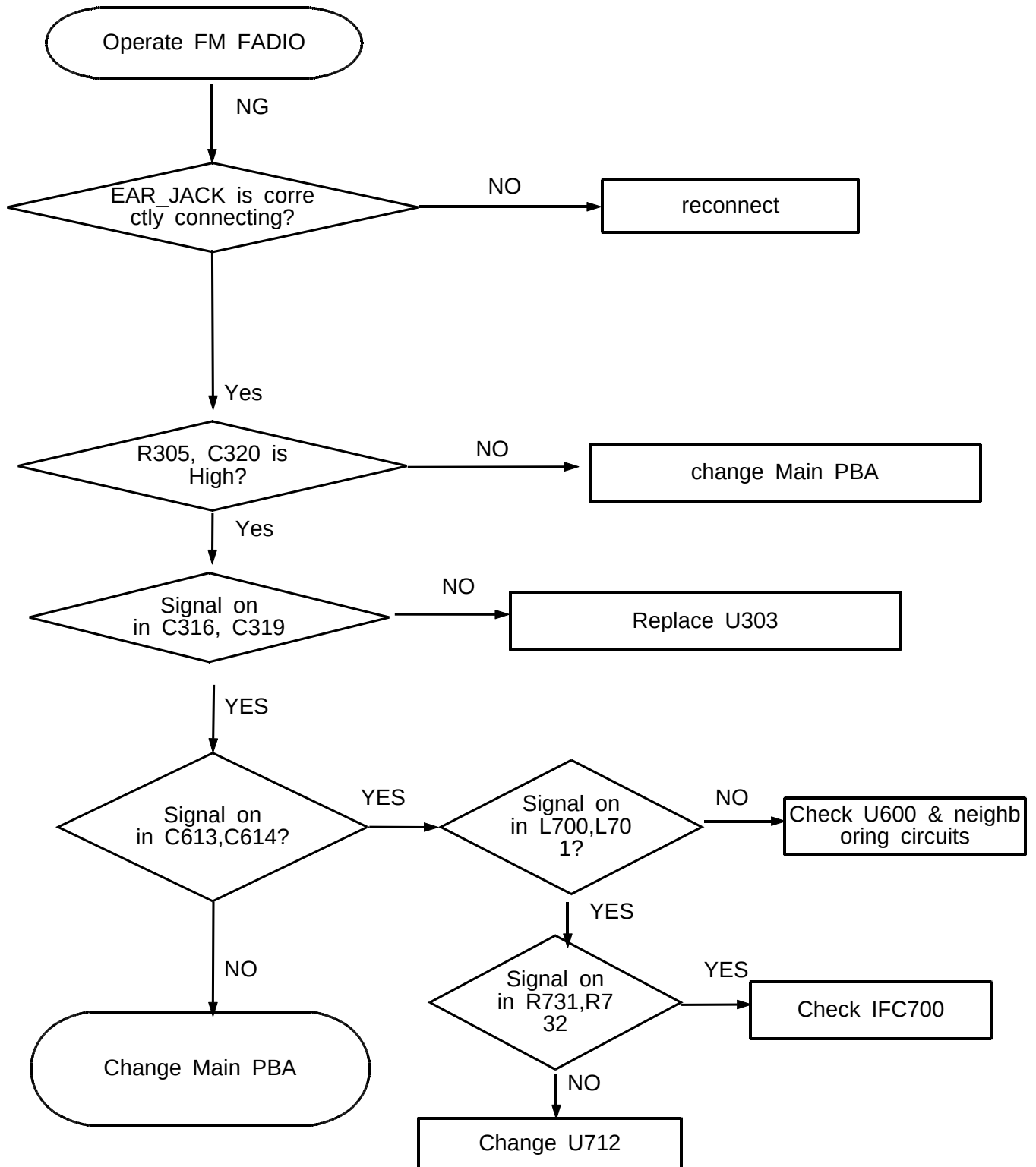
LDOS

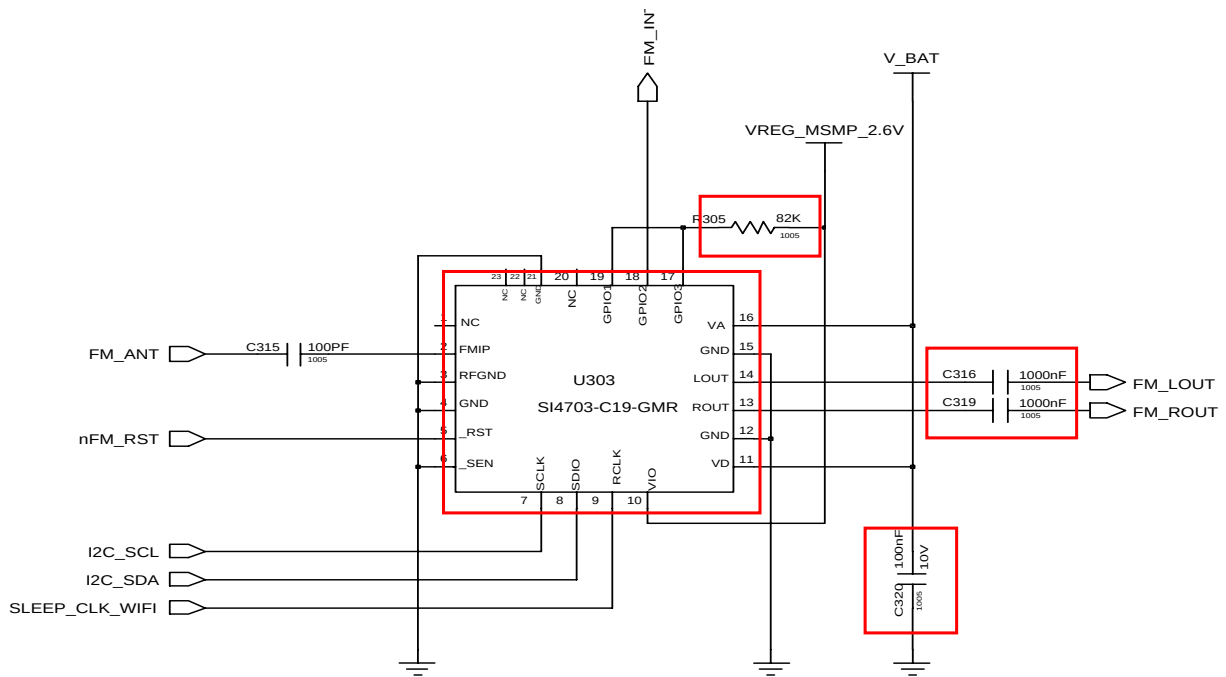


CIF CAMERA

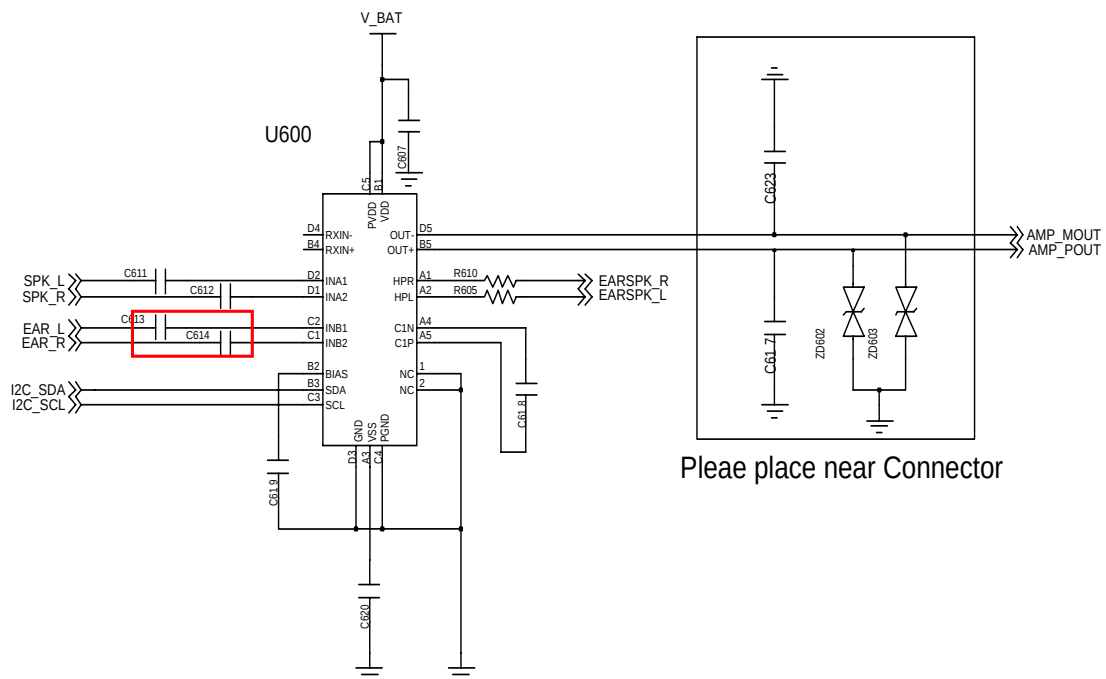


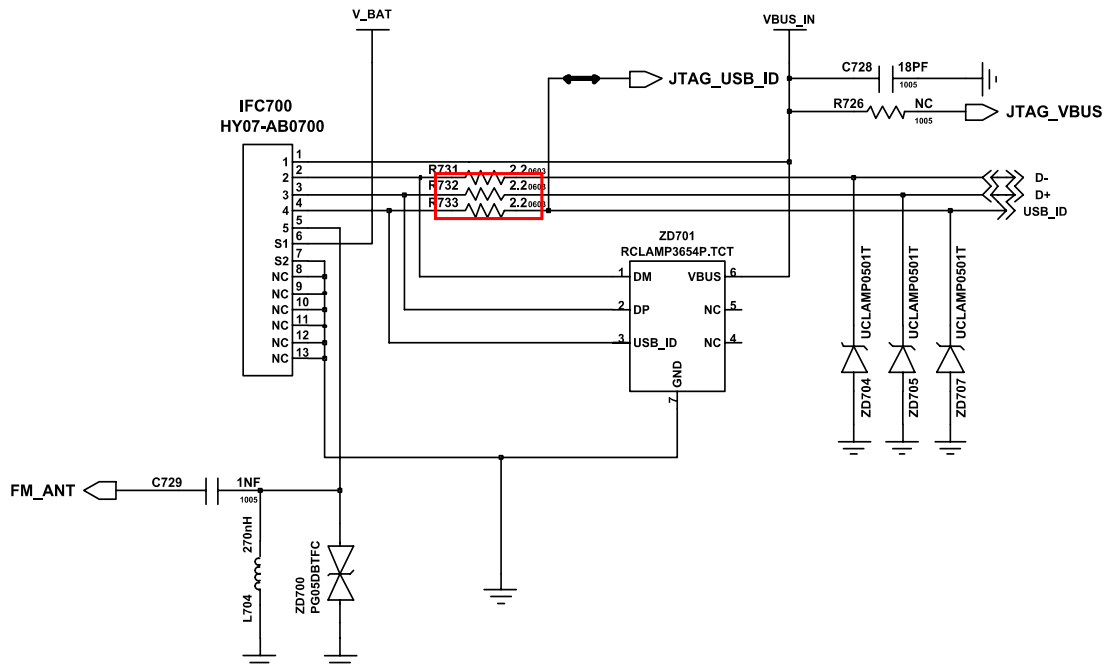
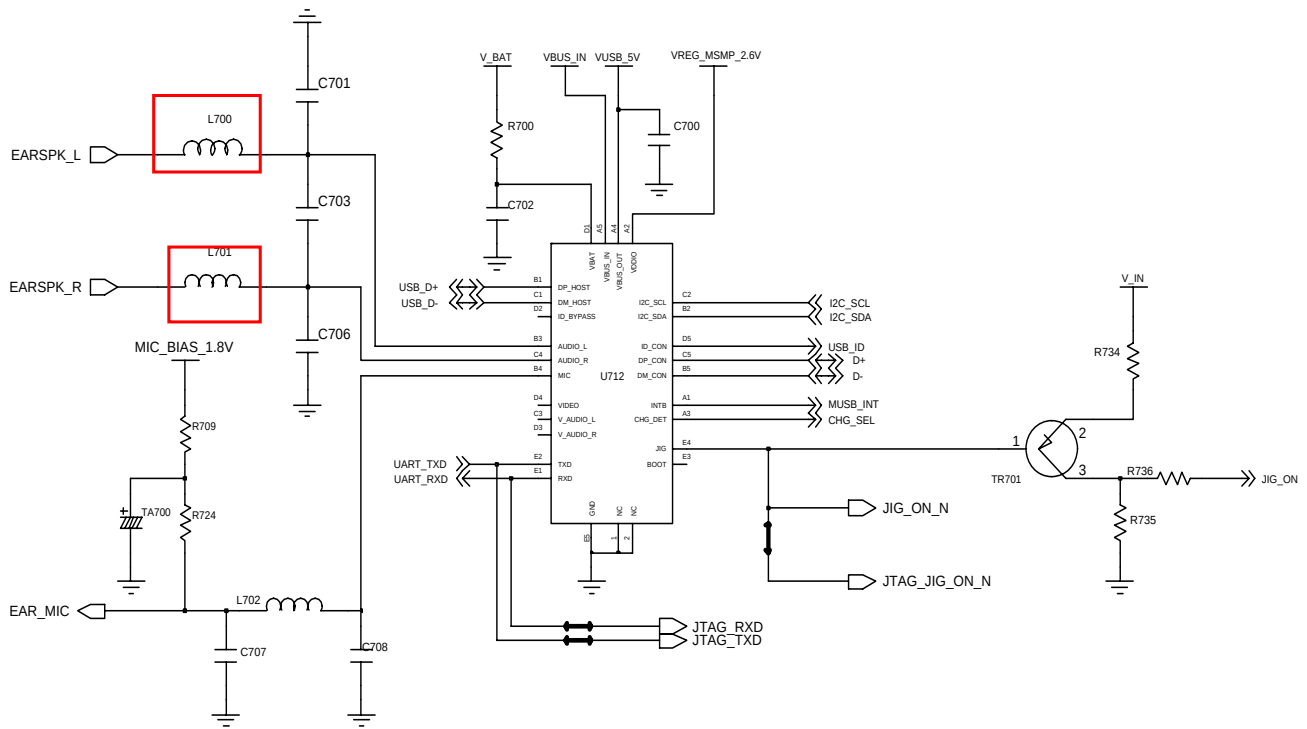
9-1-10 FM RADIO



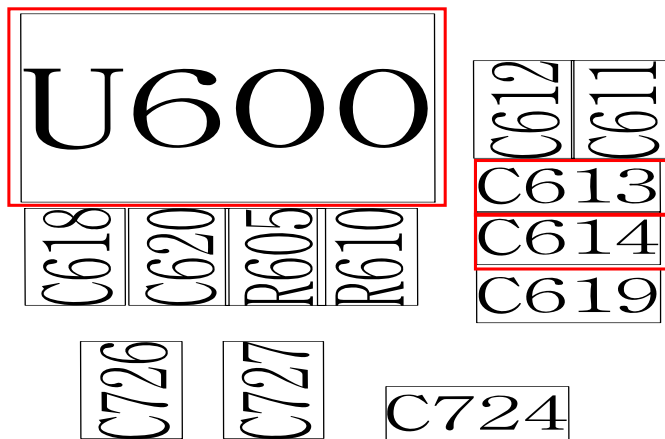
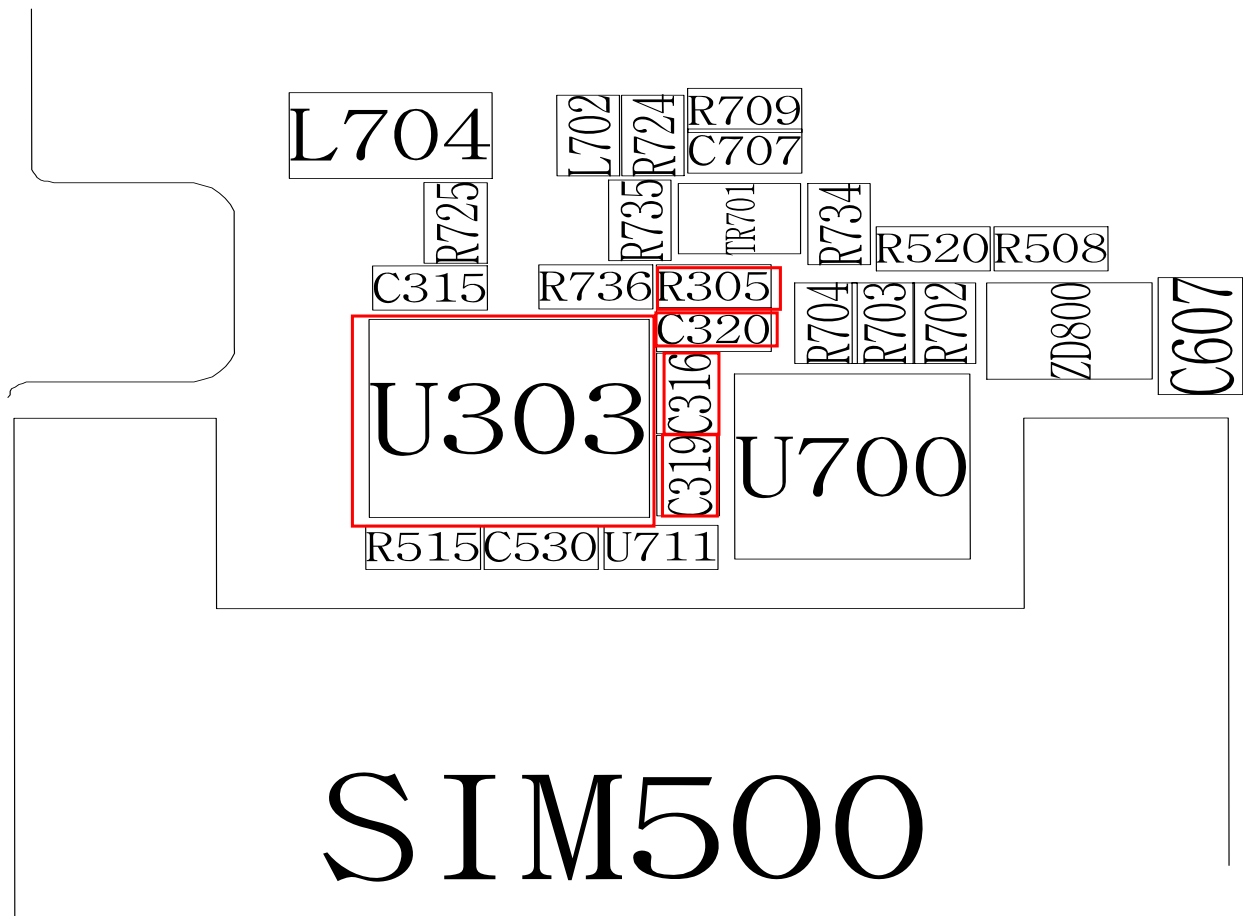


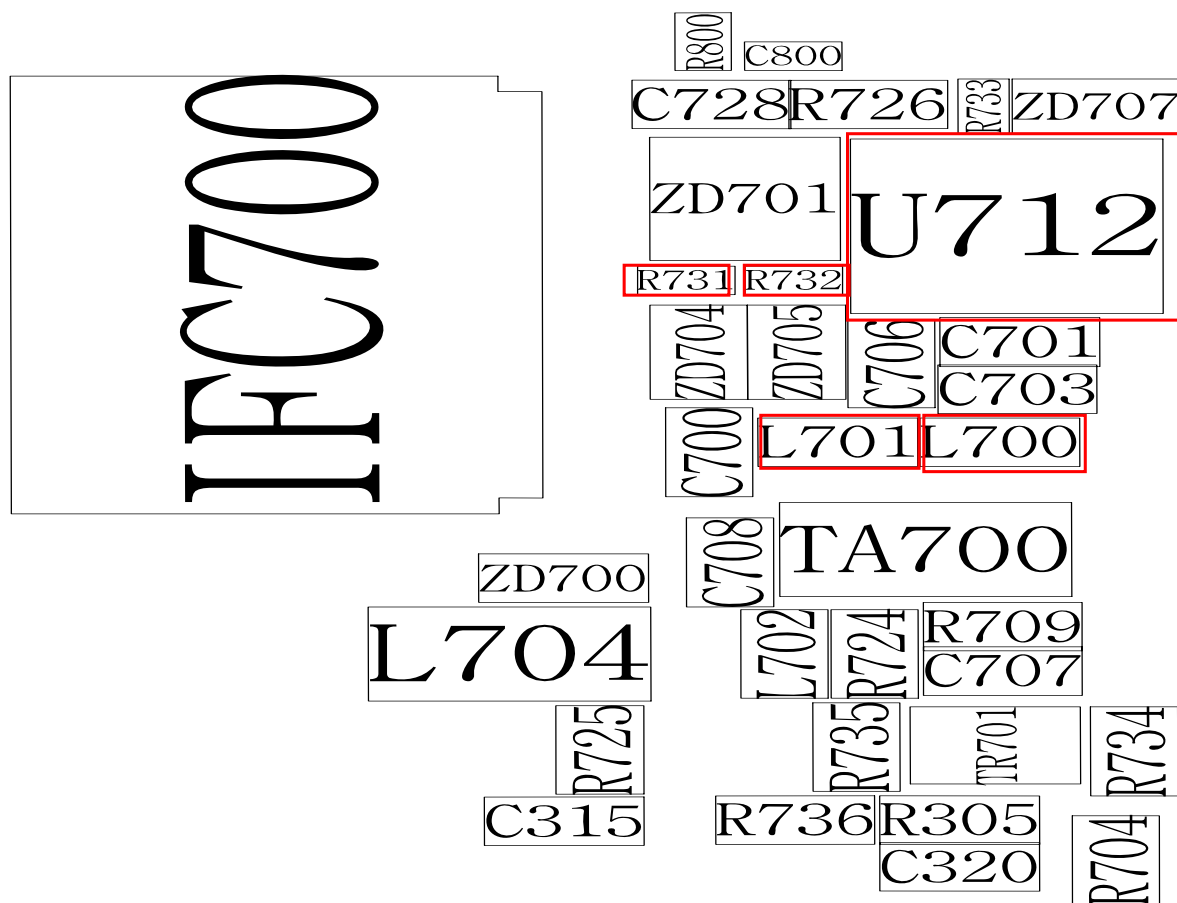
FM RADIO





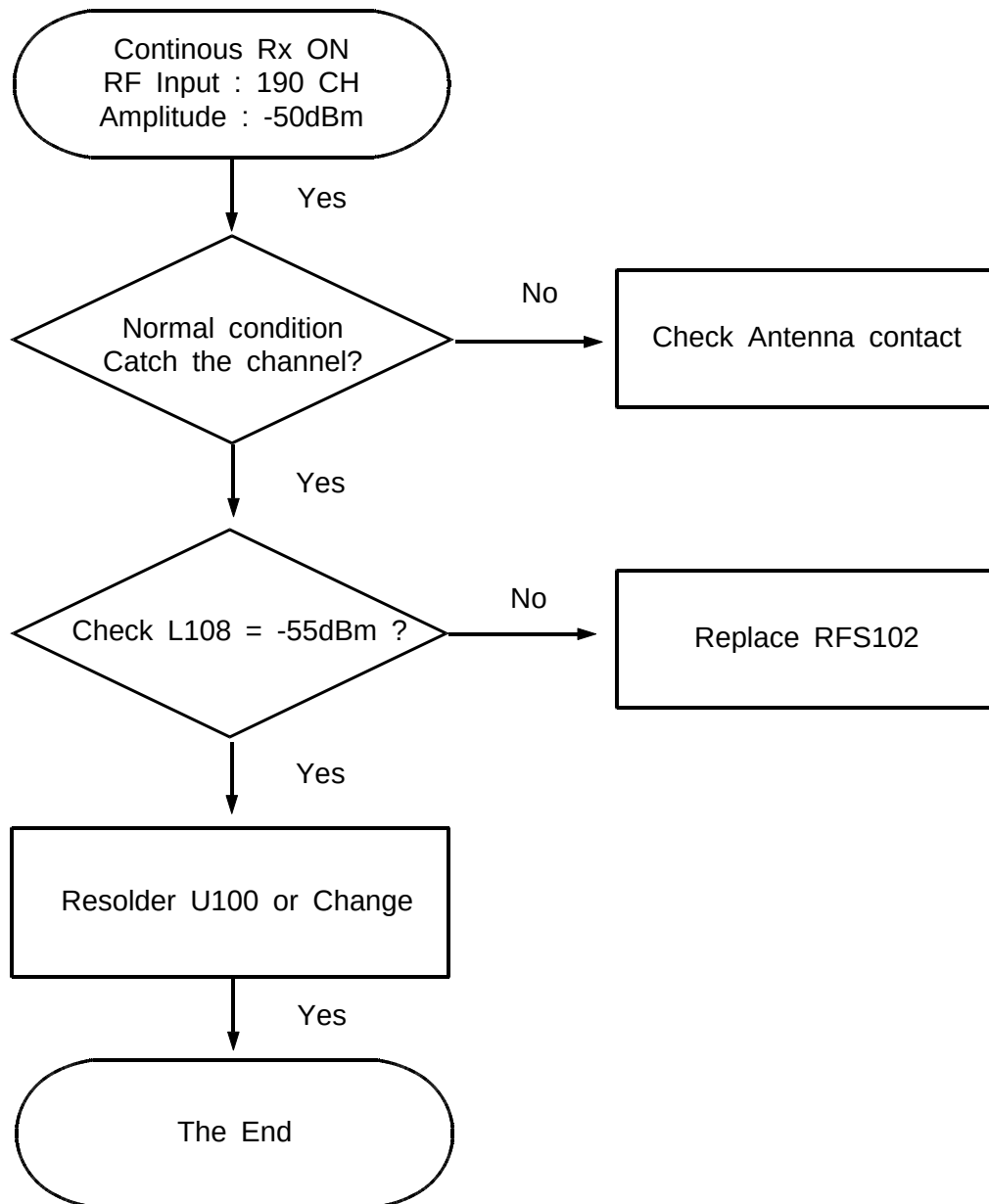
IF CONNECTOR (u-USB)

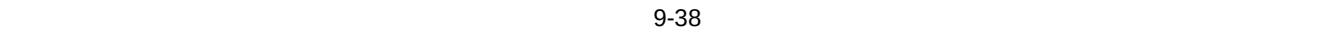




9-2.RF**9-2-1. GSM 850 Receiver**

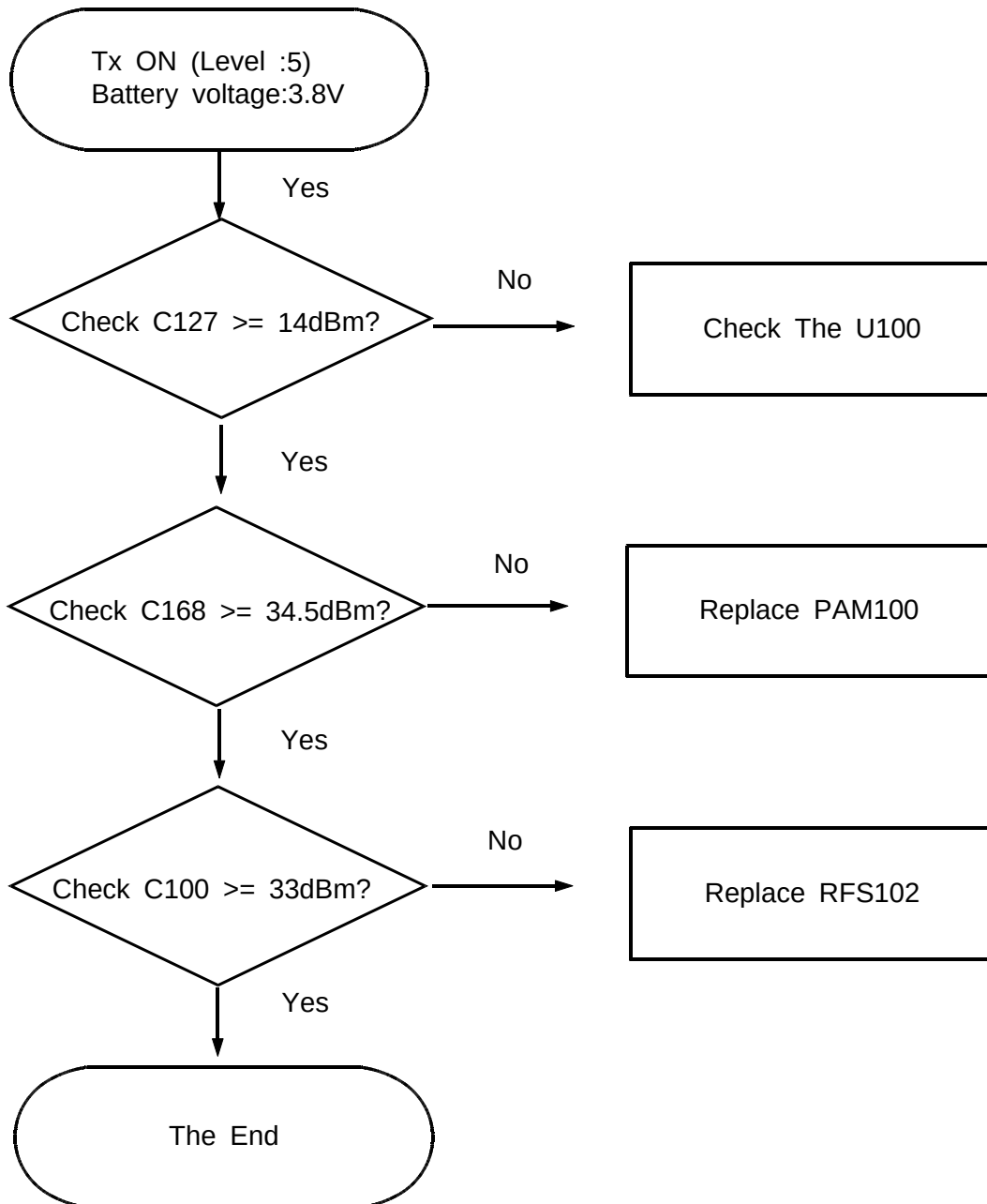
**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

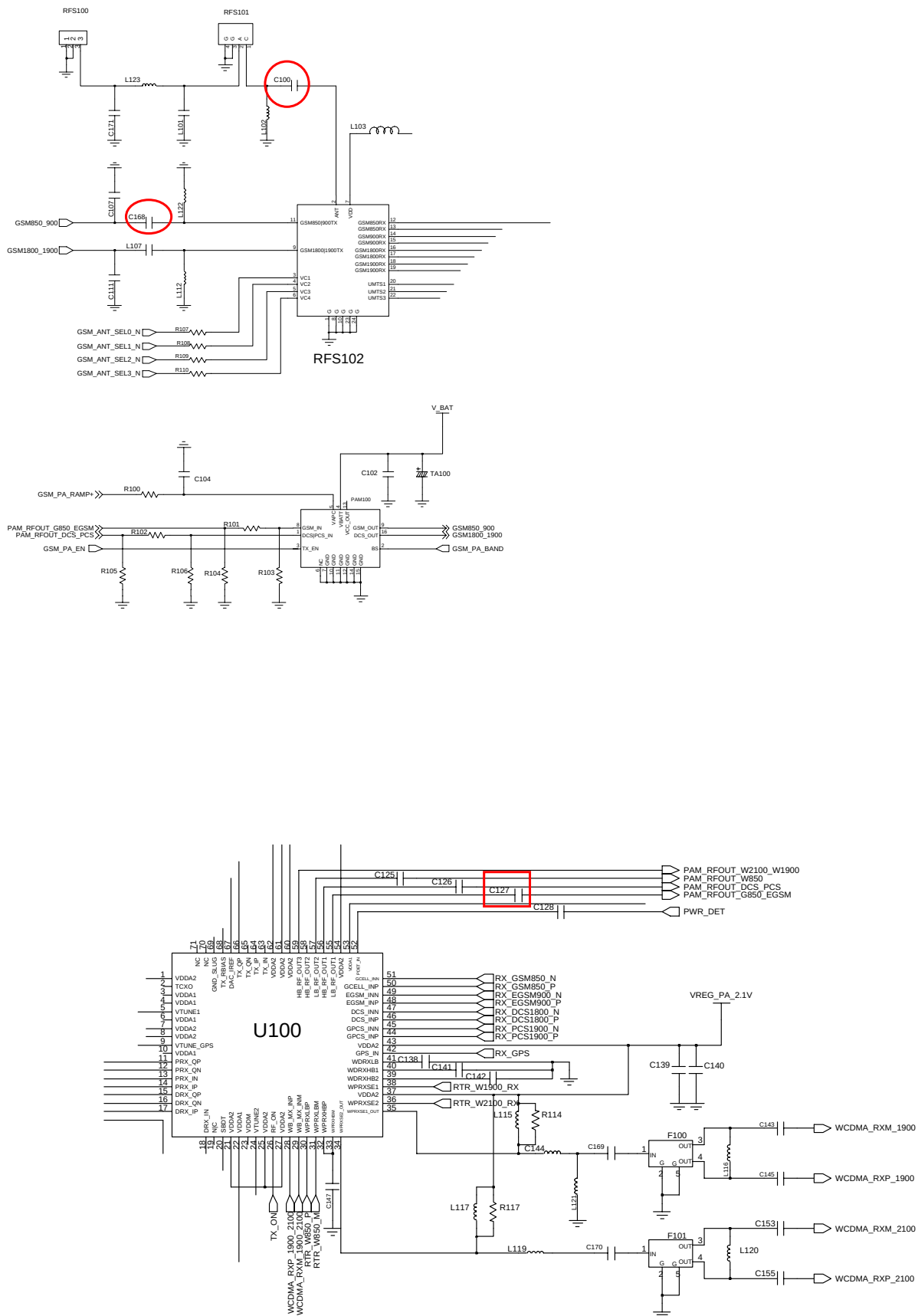


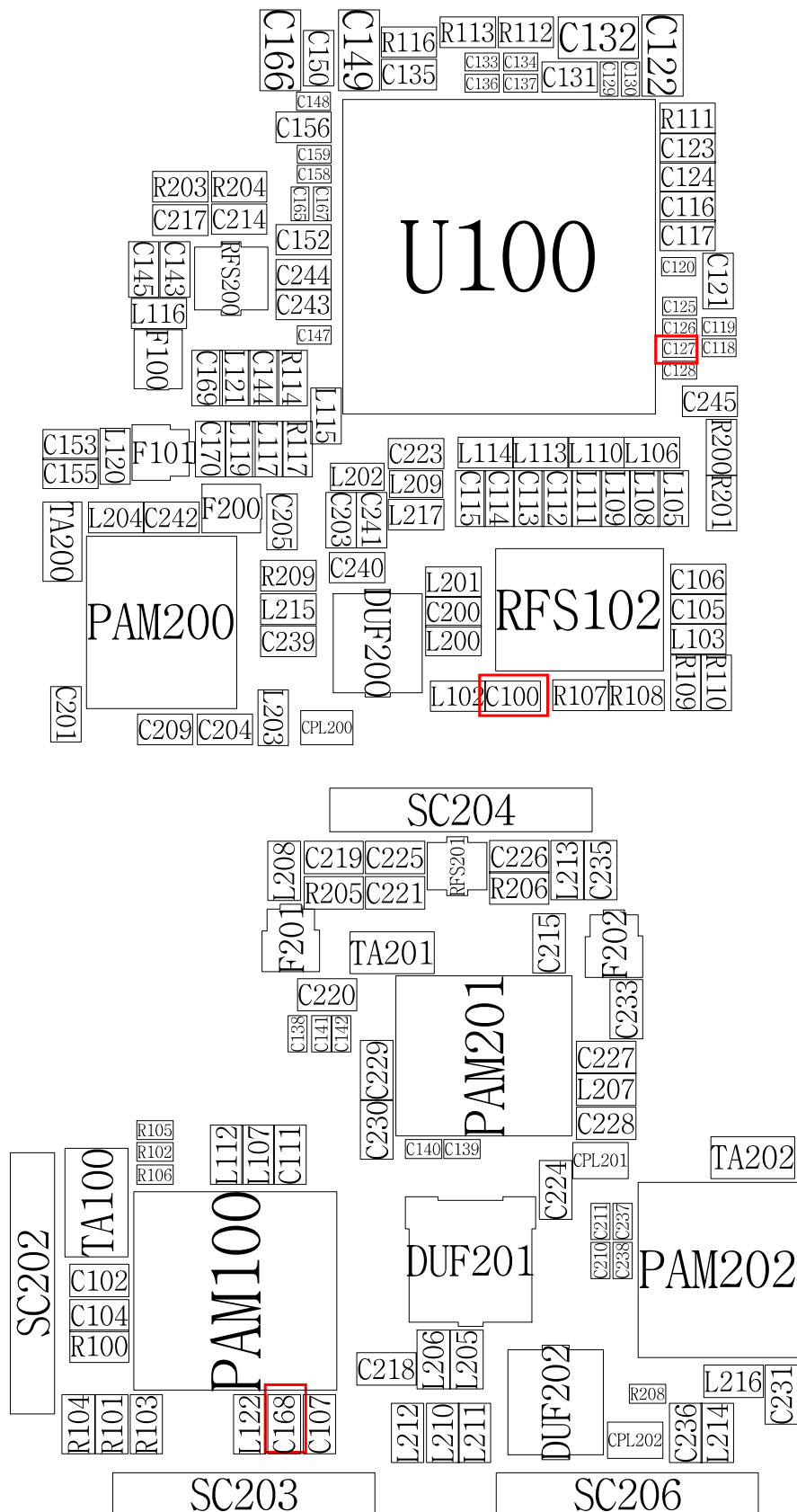


9-2-2. GSM 850 Transmitter

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

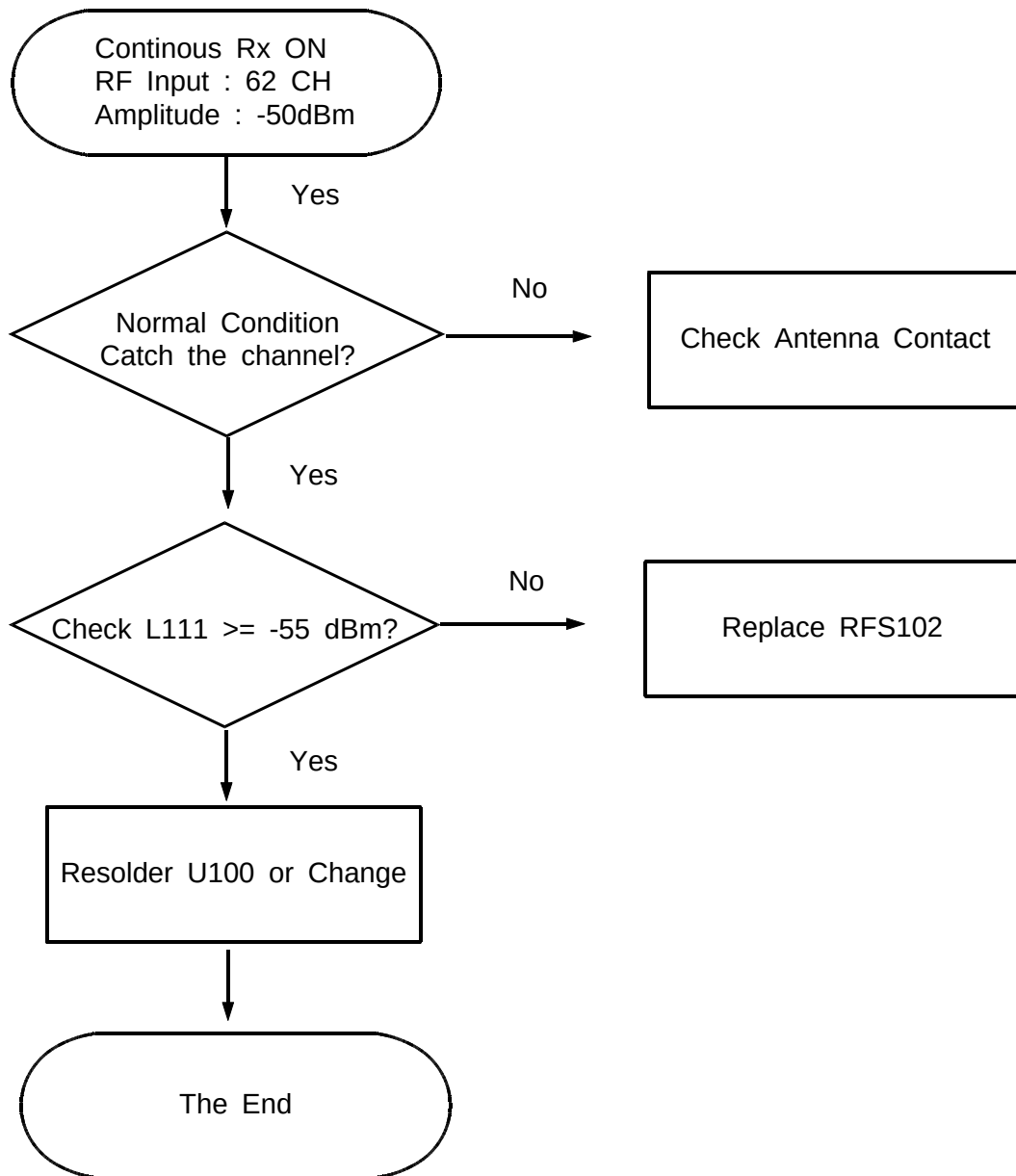


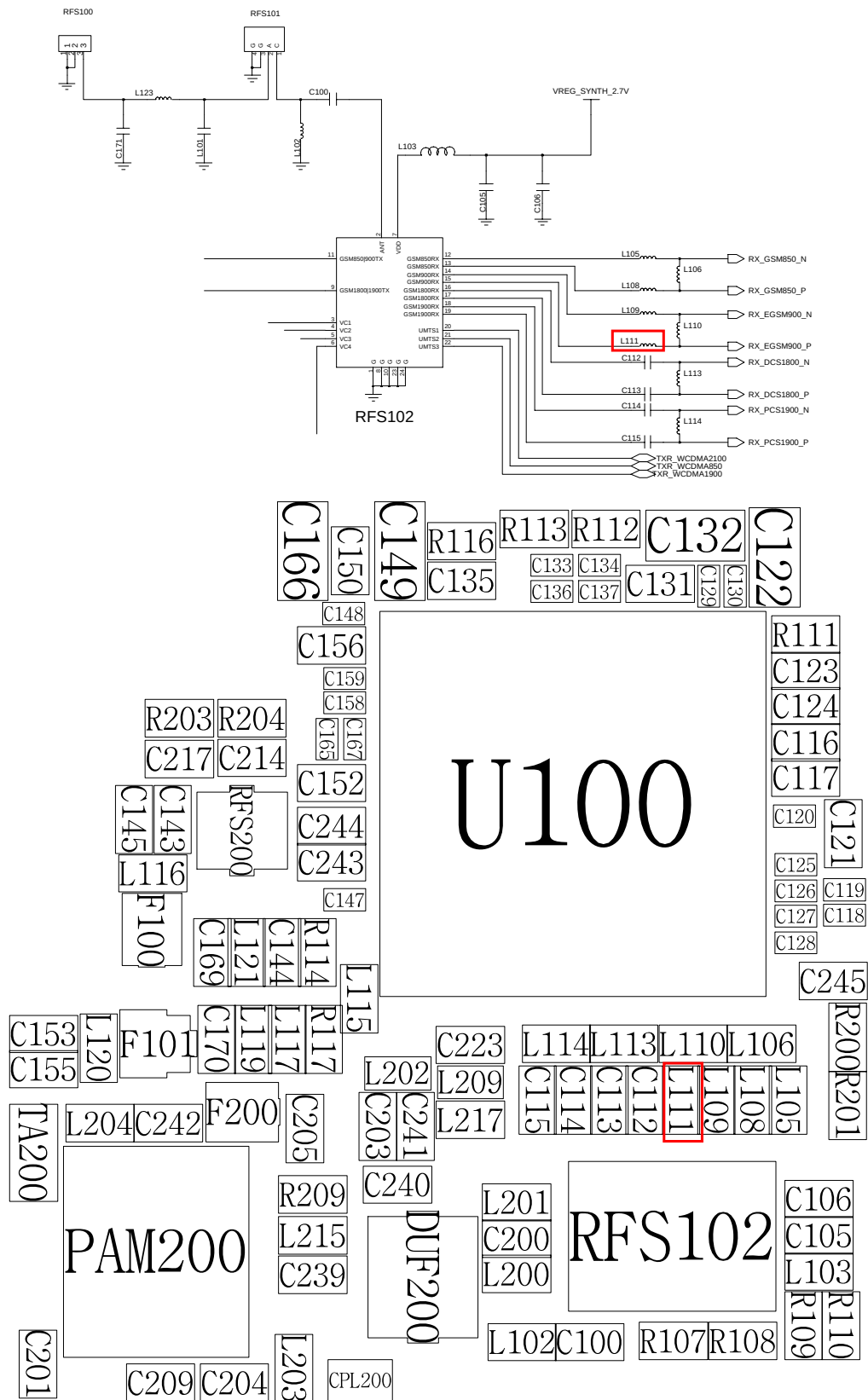




9-2-3. GSM 900 Receiver

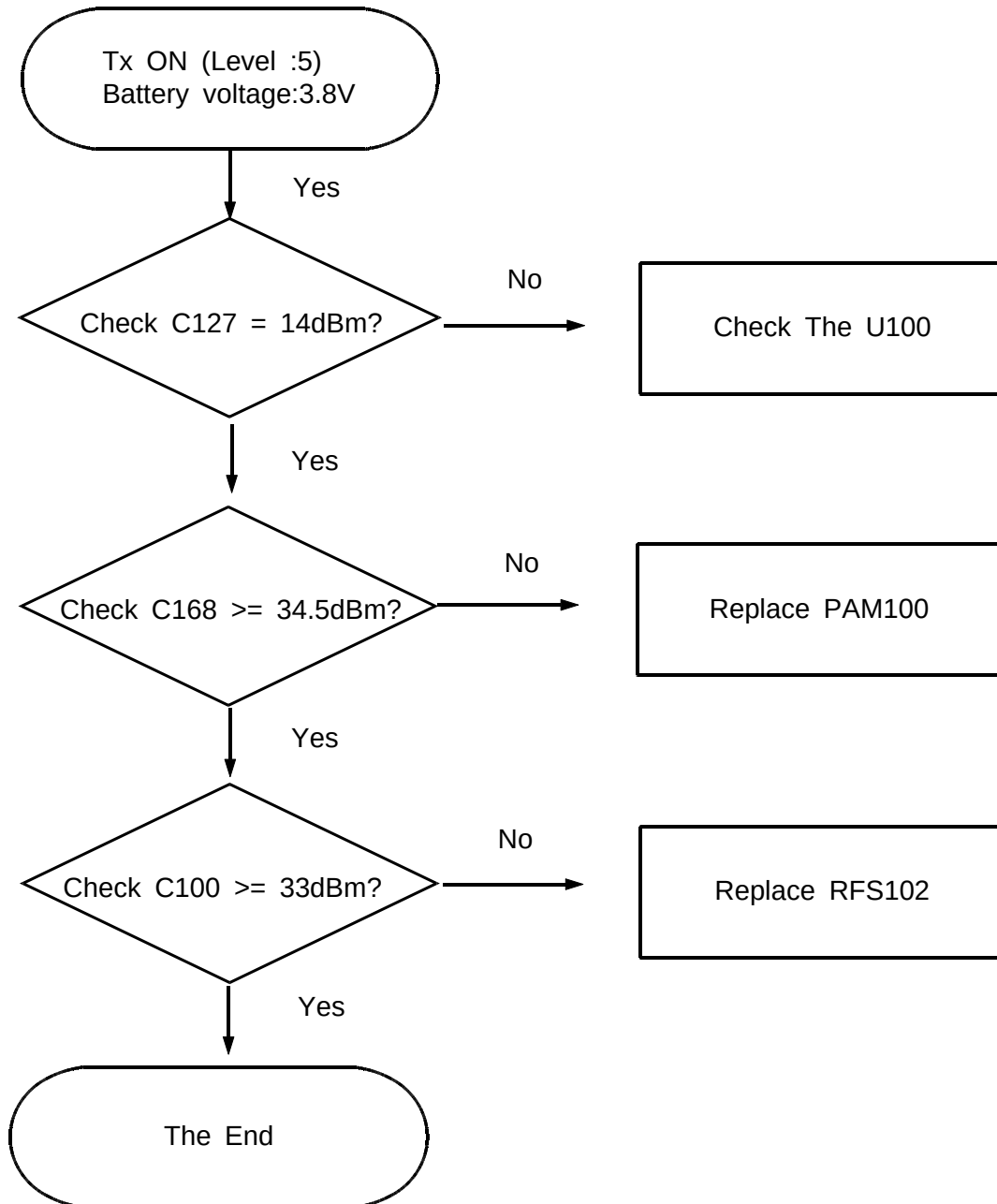
****Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

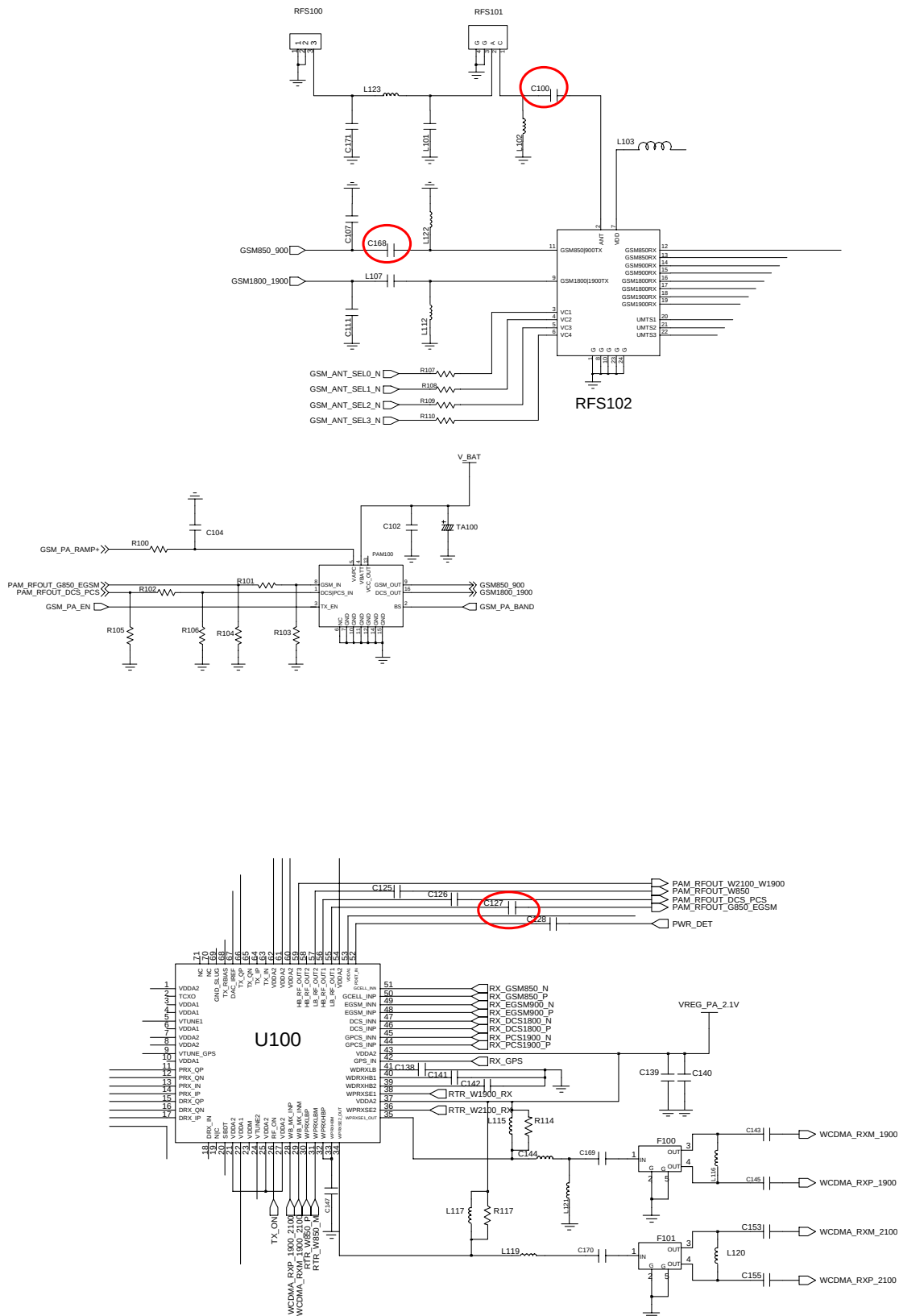


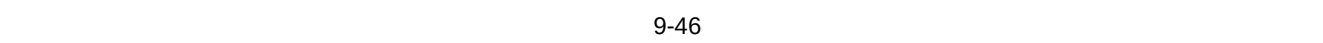


9-2-4. GSM900 Transmitter

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

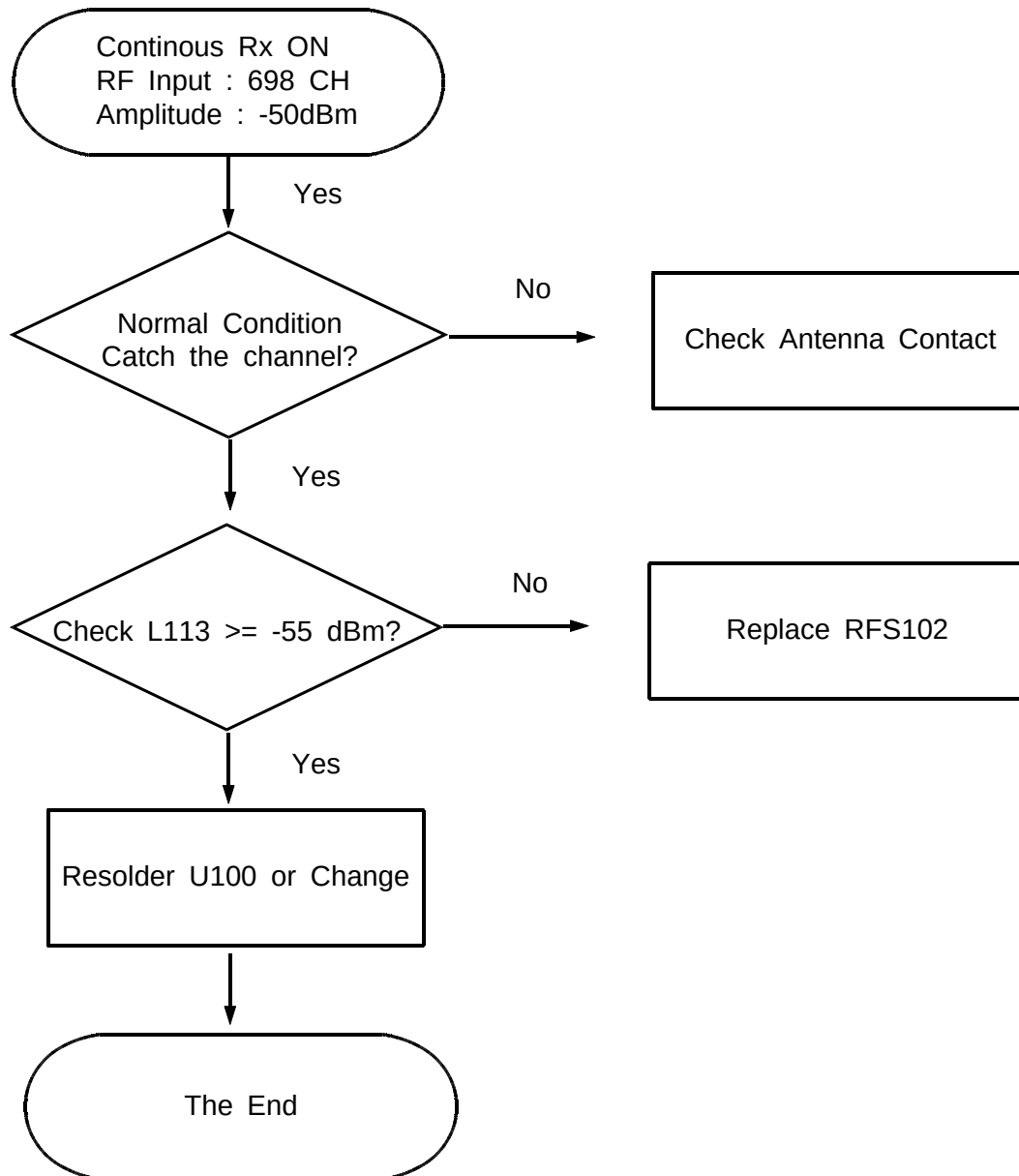


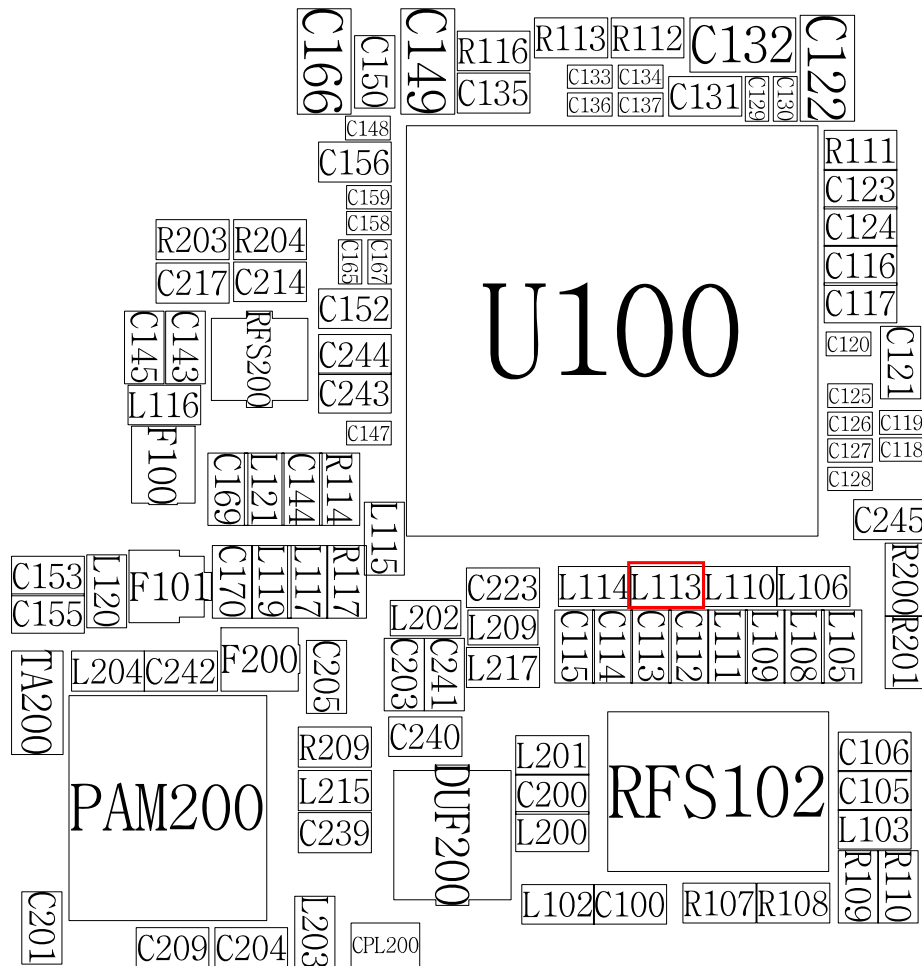
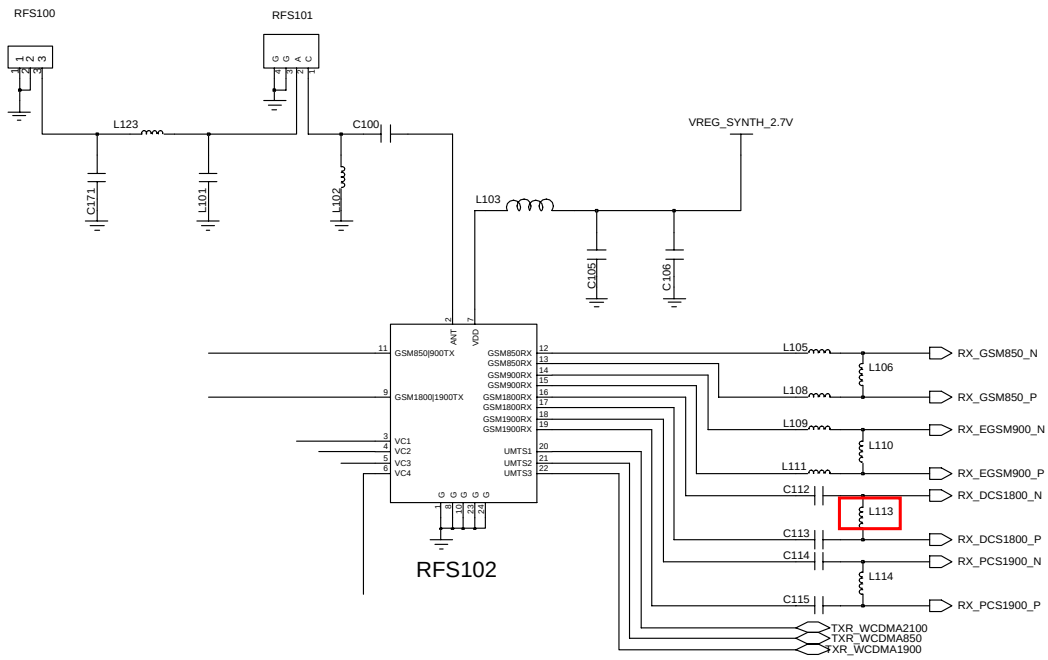




9-2-5. DCS1800 Receiver

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

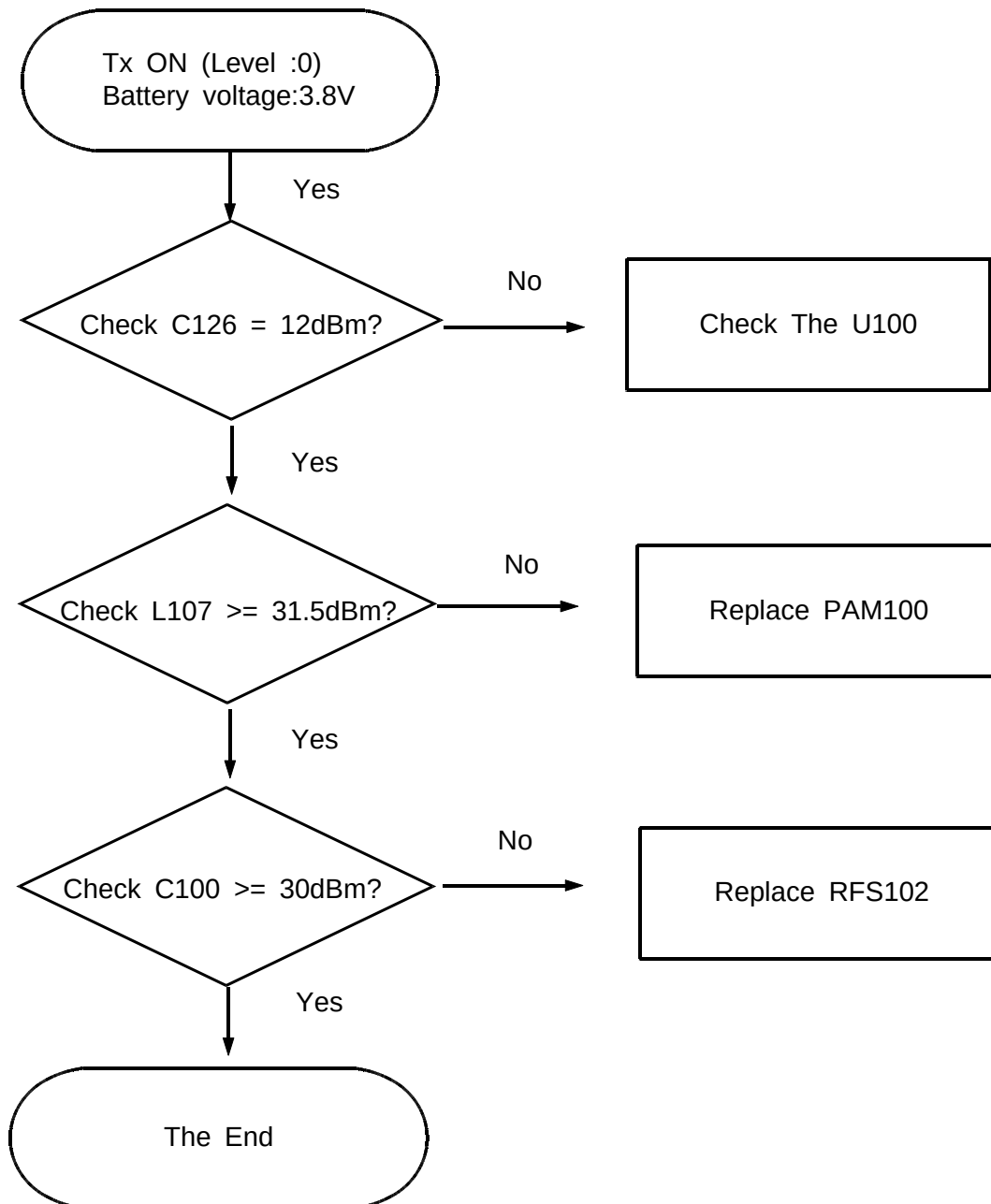


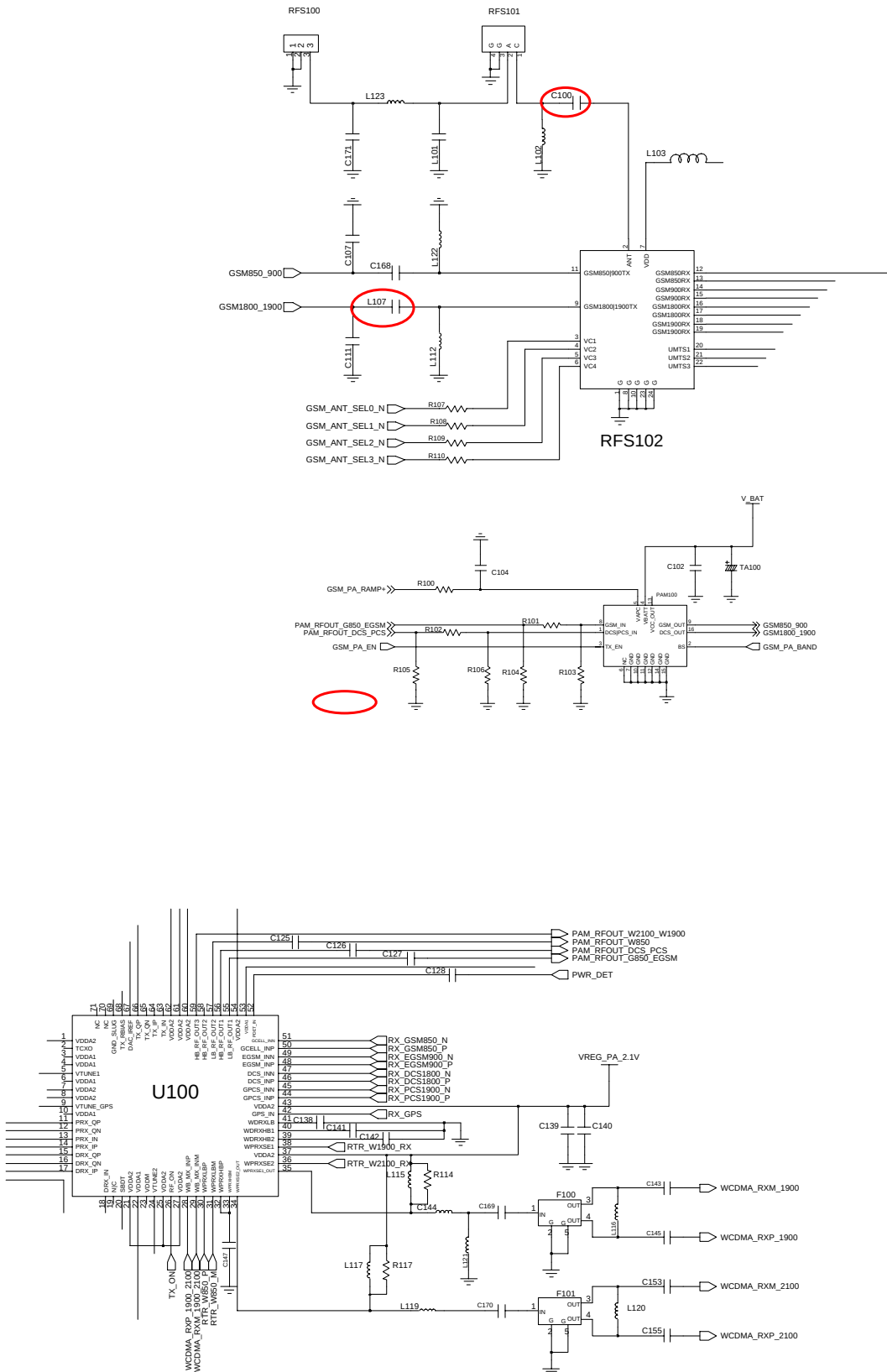


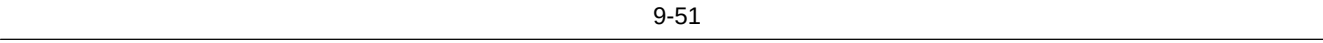
9-2-6. DCS1800 Transmitter

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.

If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

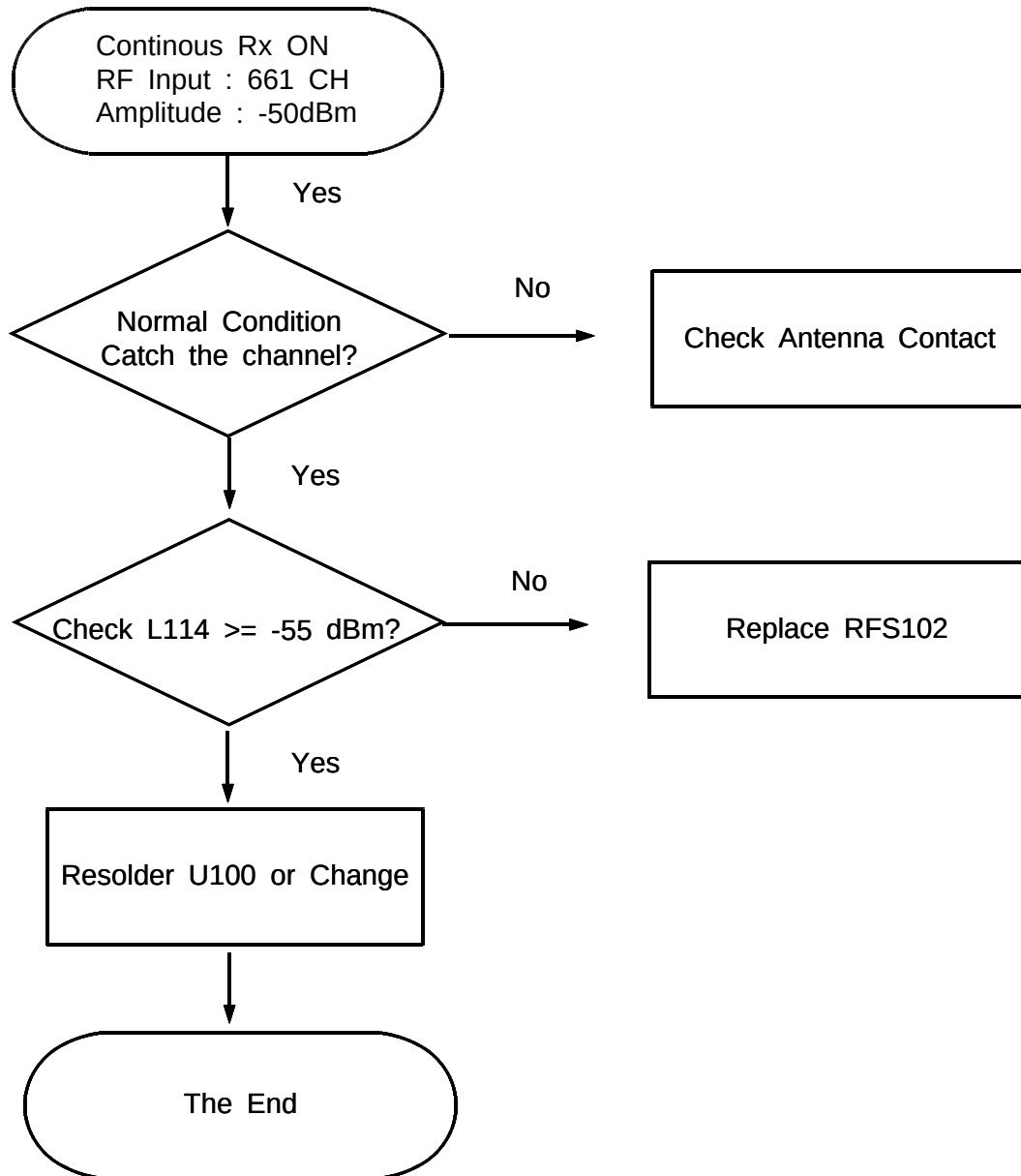


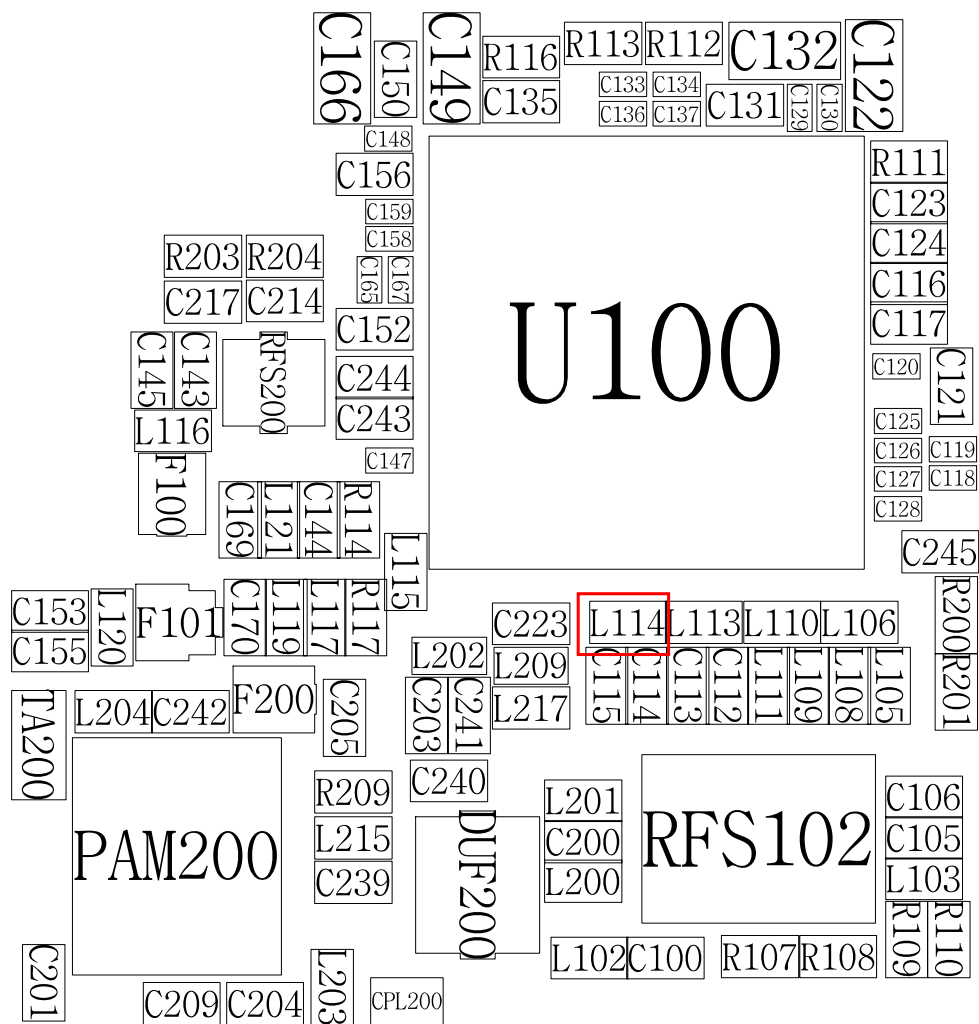
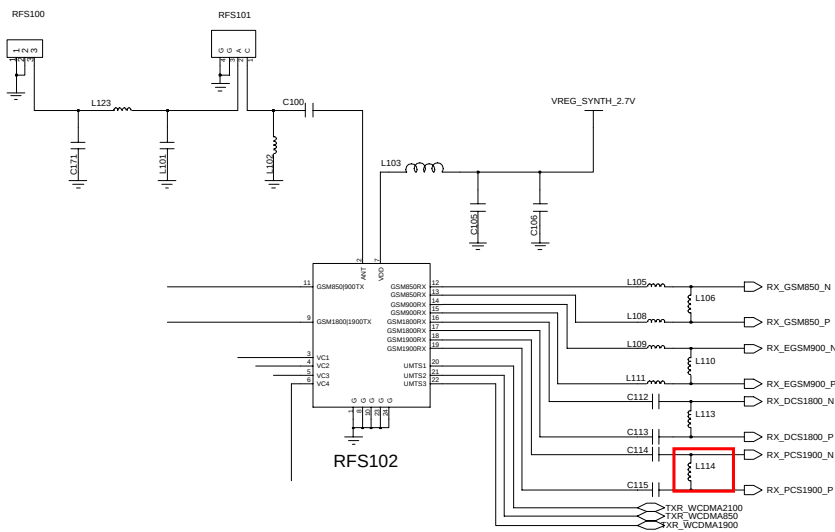




9-2-7. PCS1900 Receiver

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

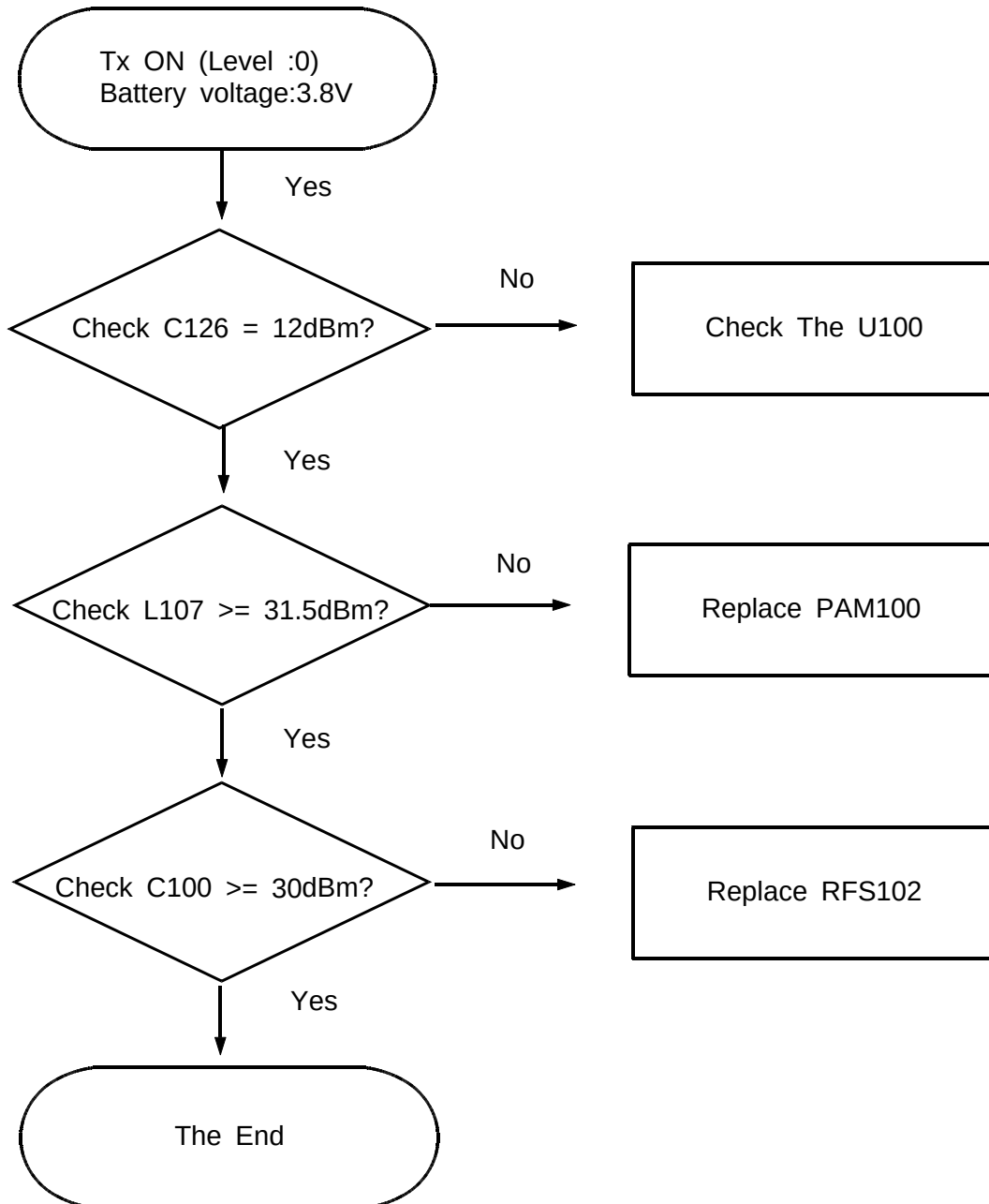


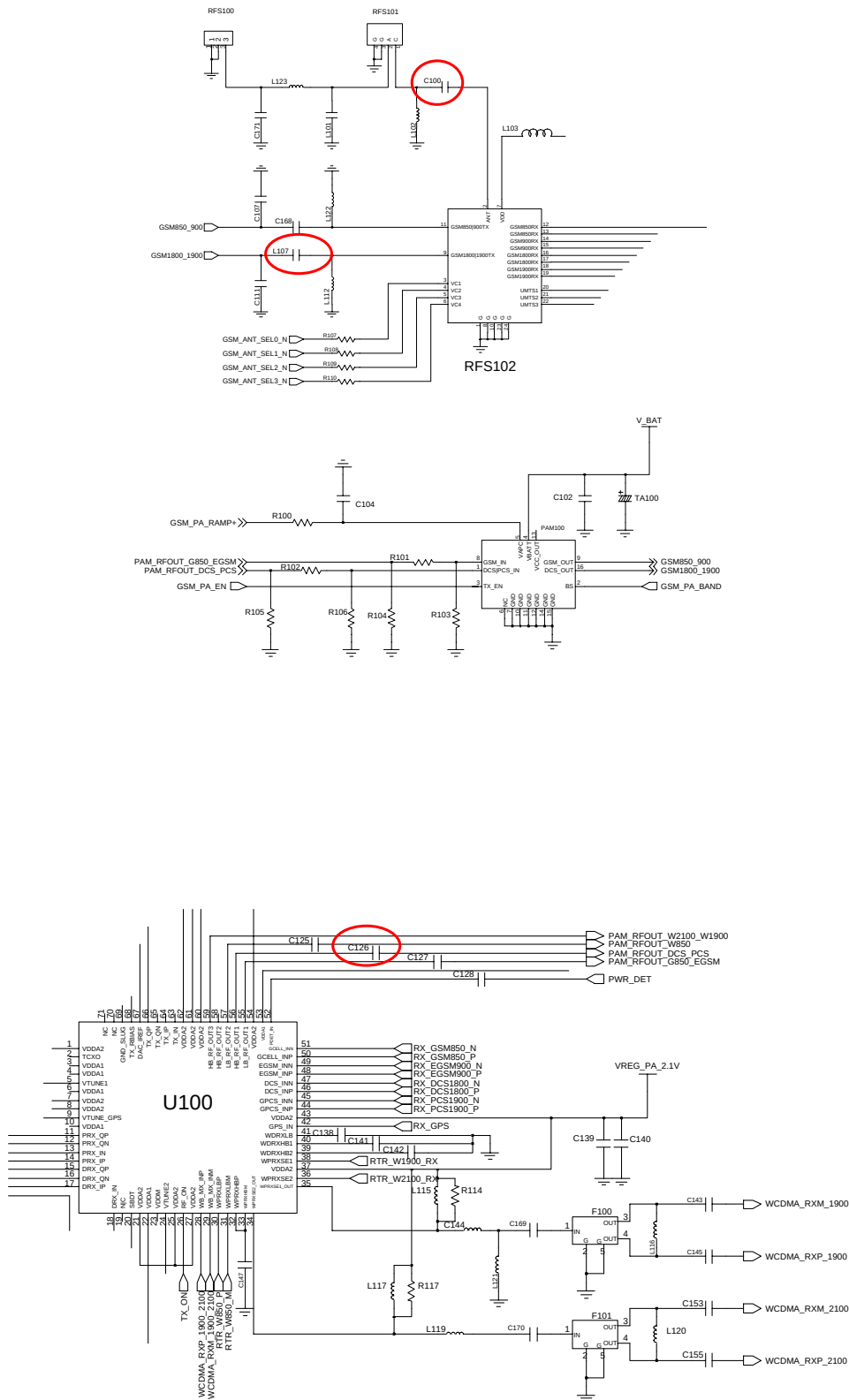


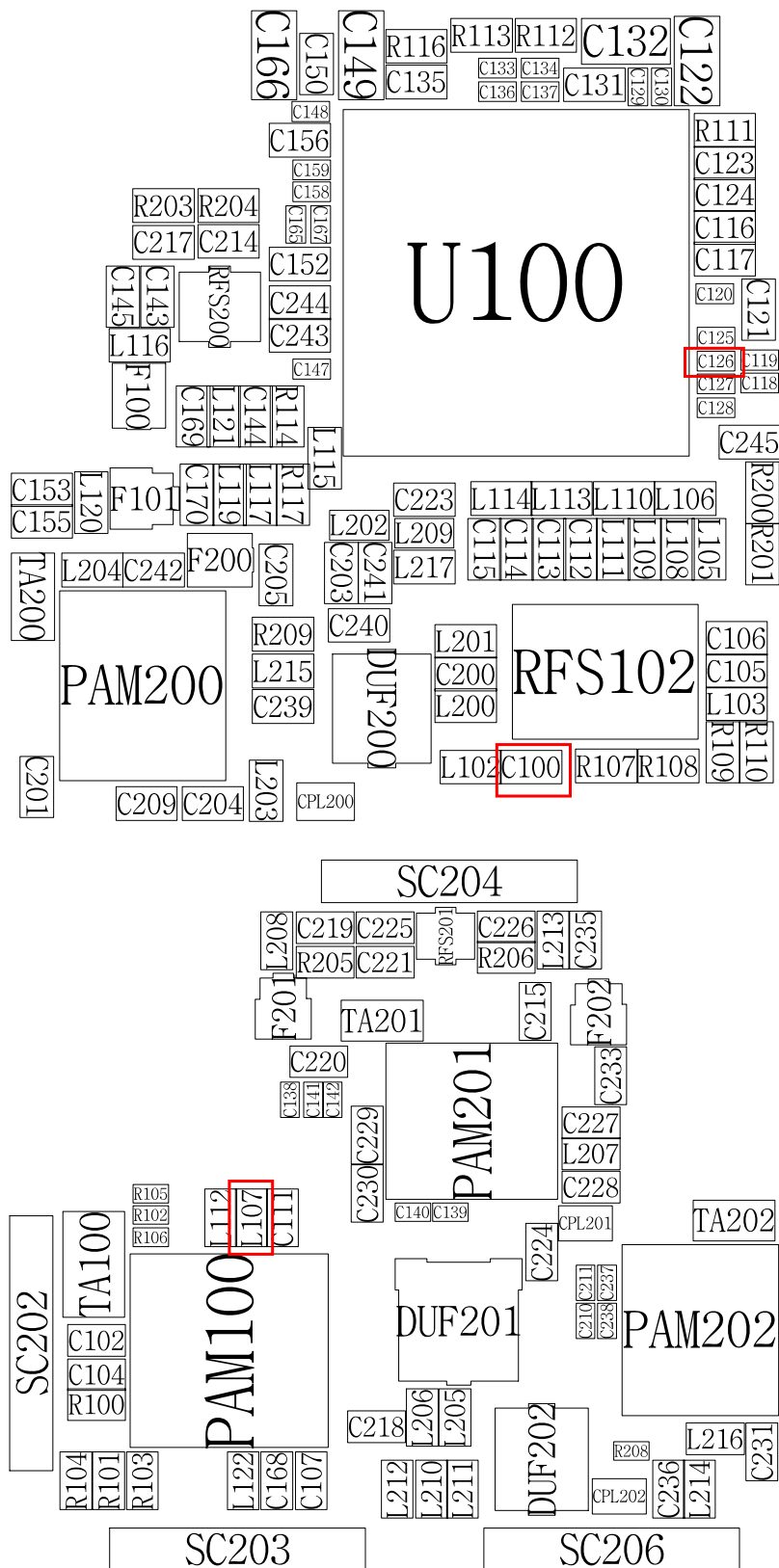
9-2-8. PCS1900 Transmitter

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.

If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.



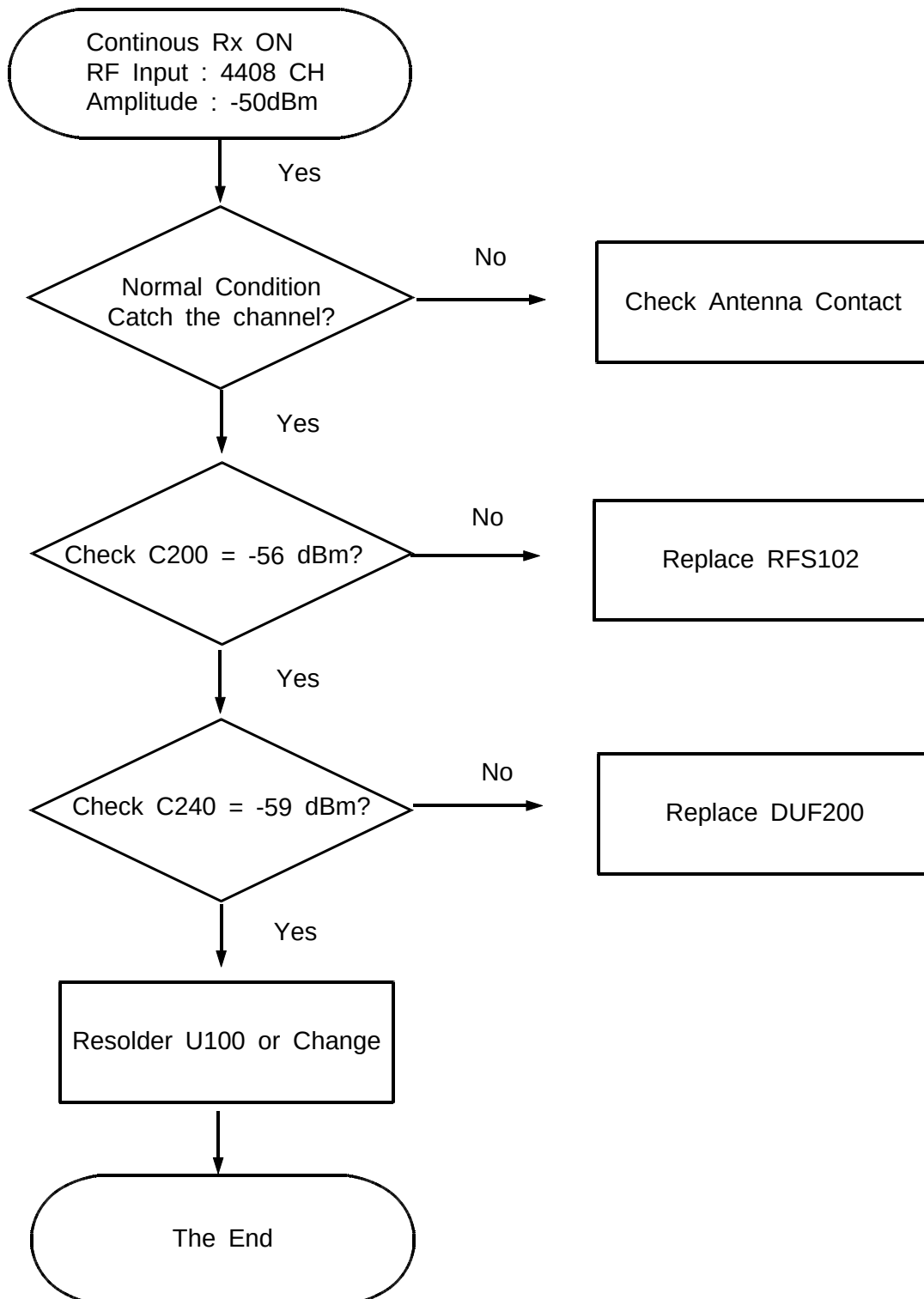


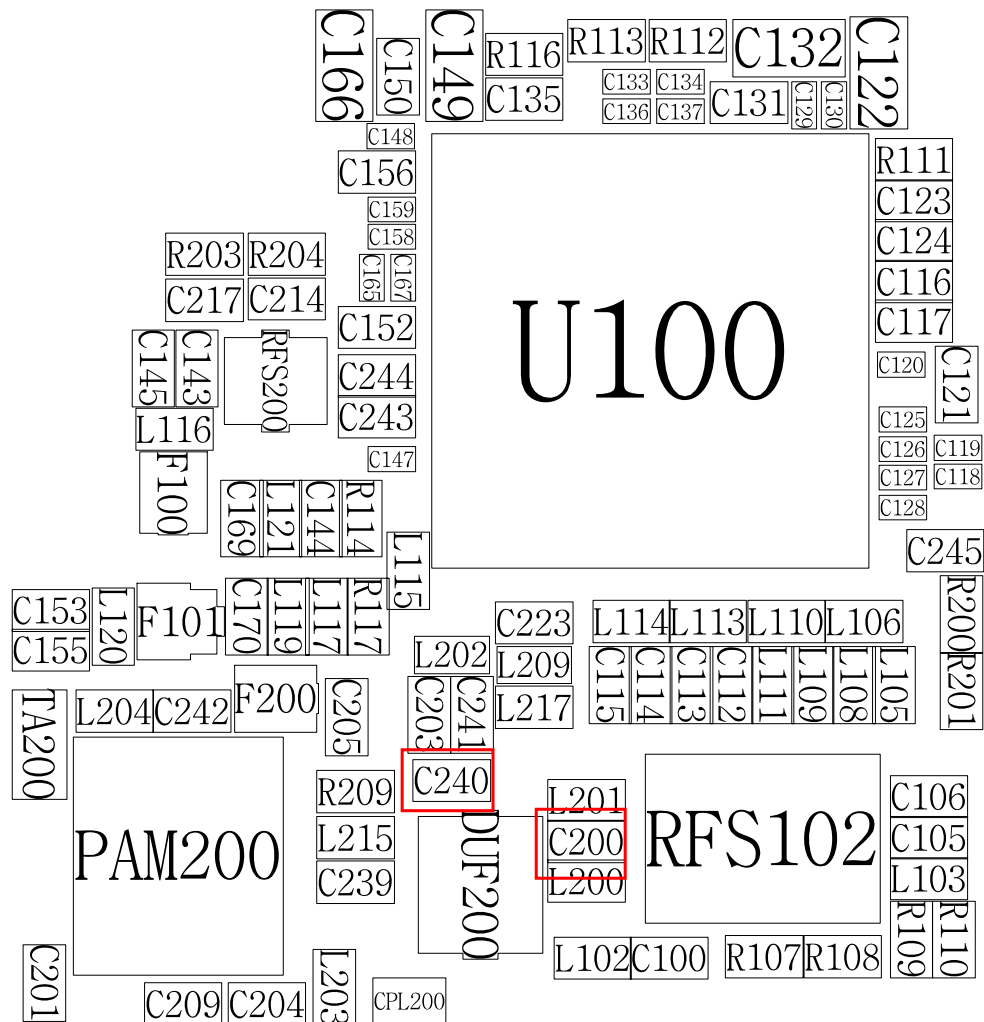
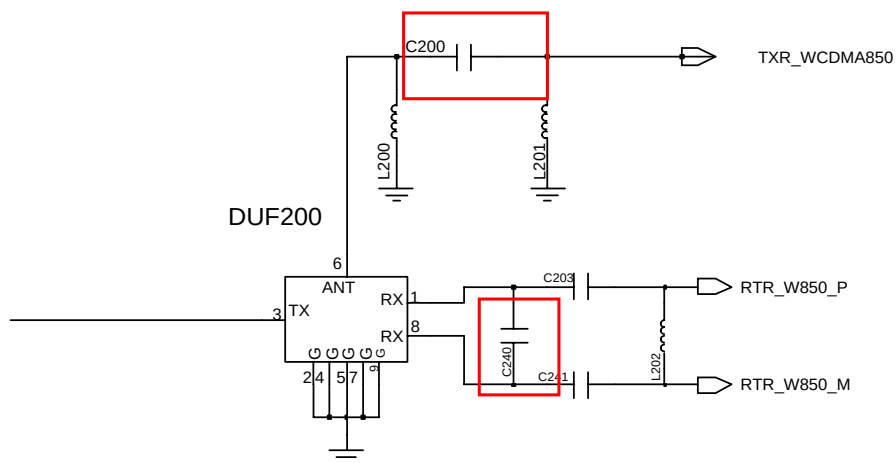


9-2-9. WCDMA850 Receiver

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.

If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

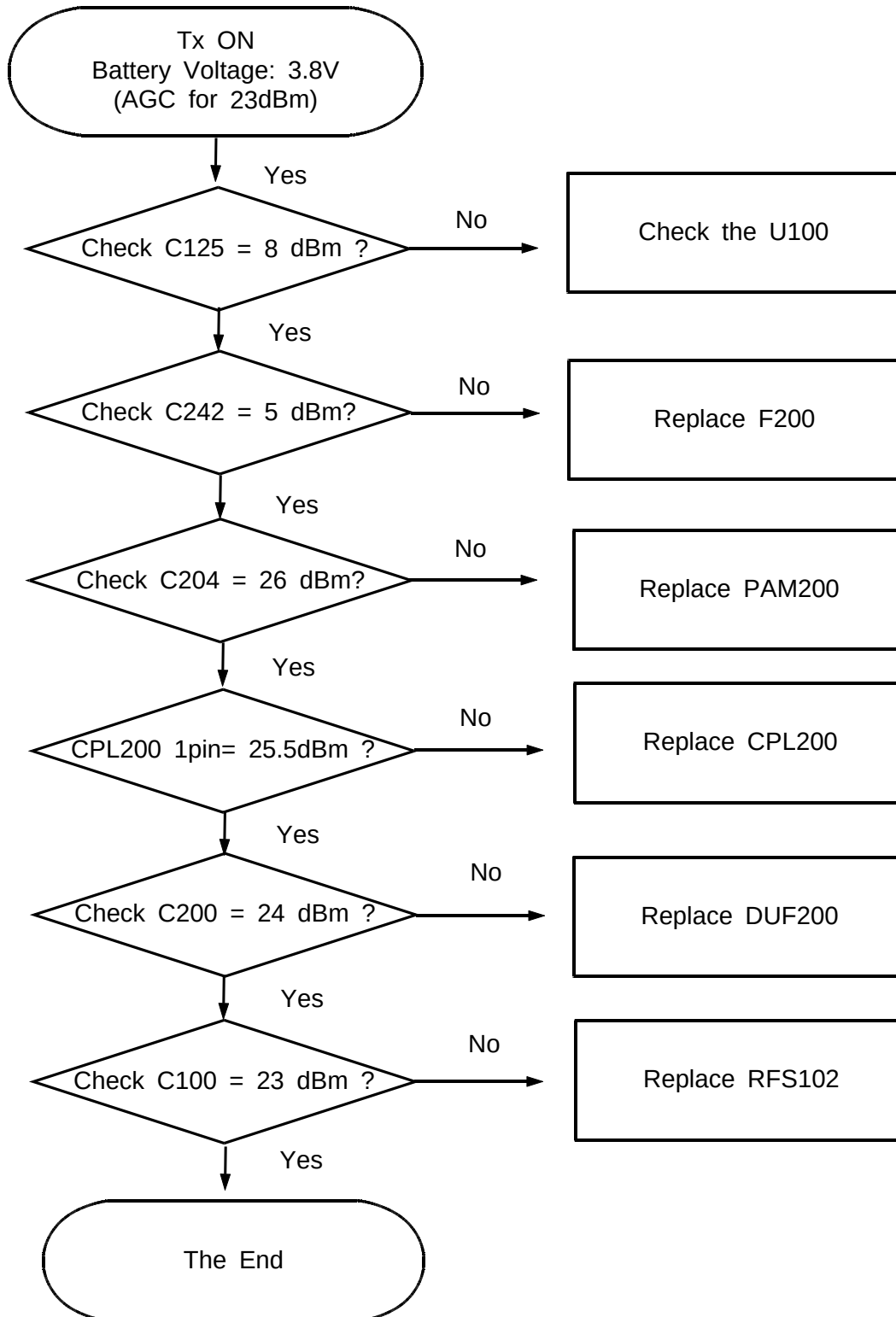




9-2-10. WCDMA850 Transmitter

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.

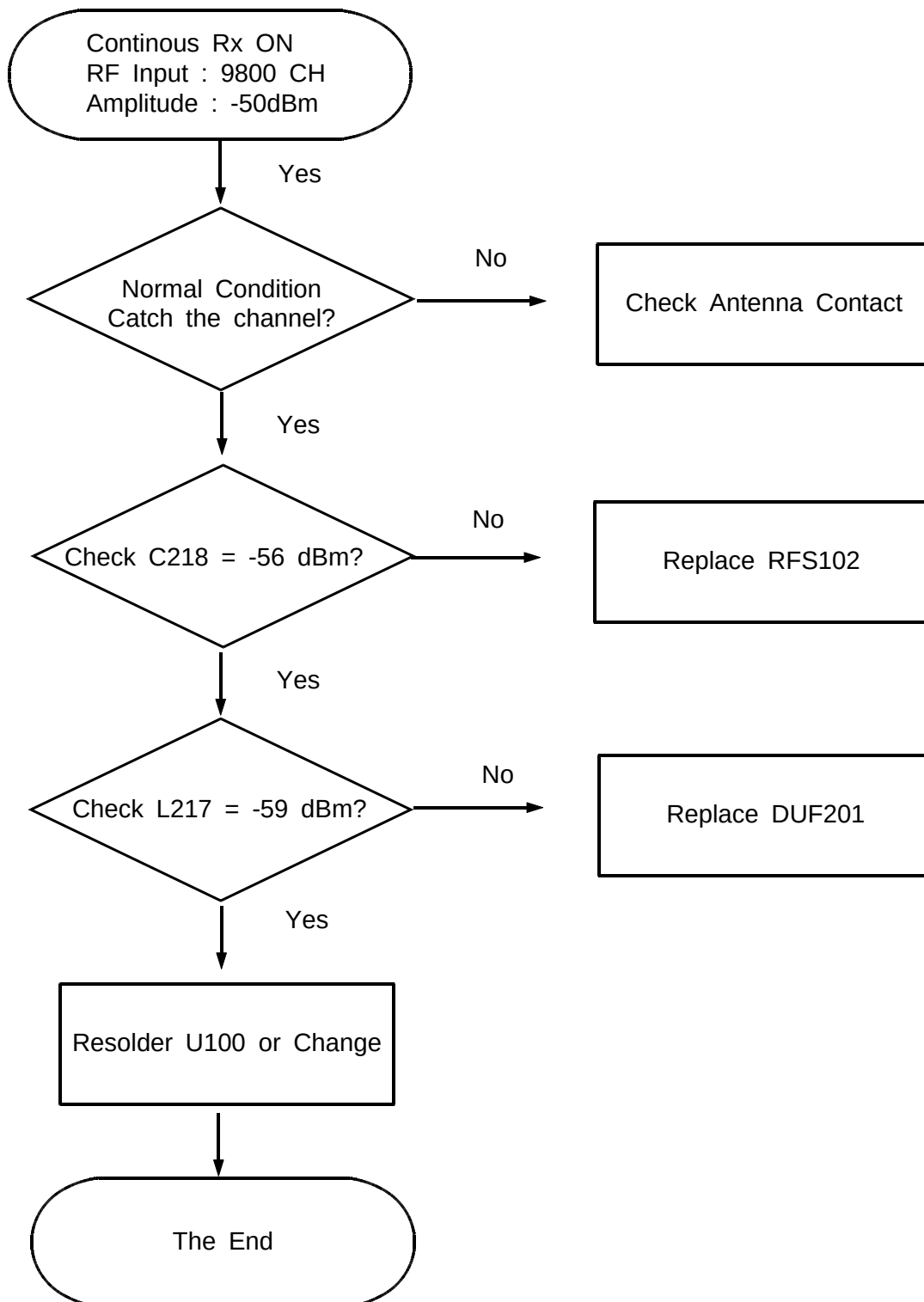
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

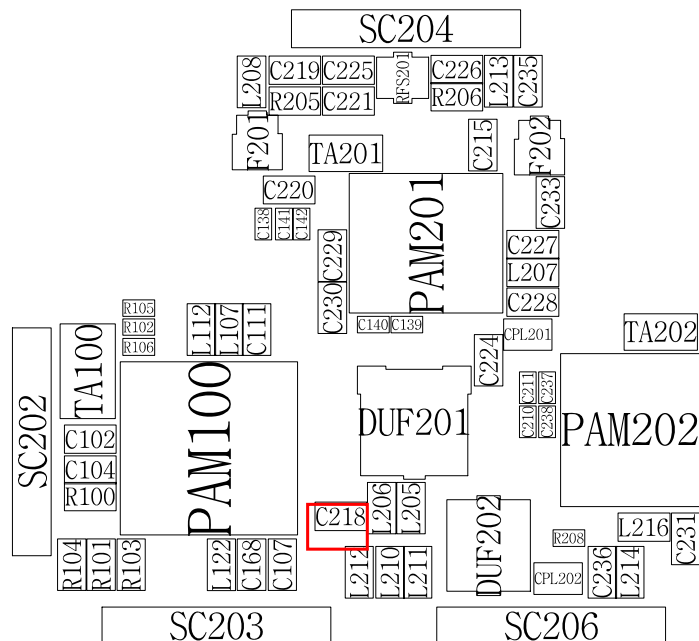
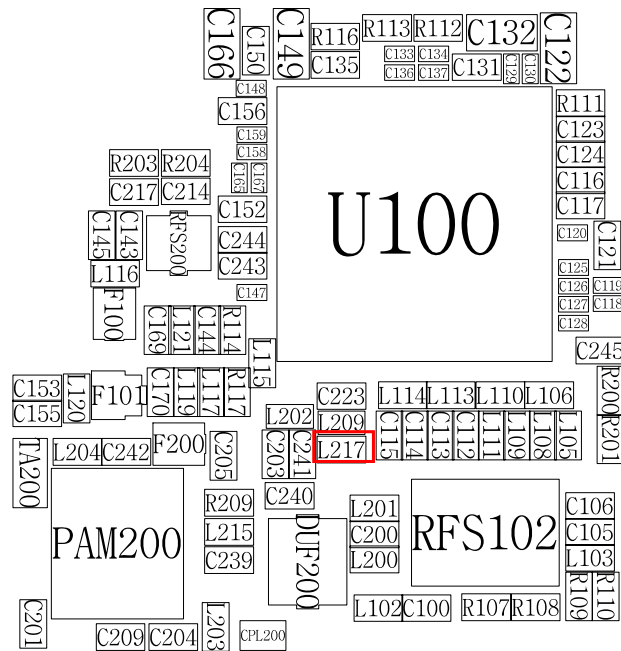
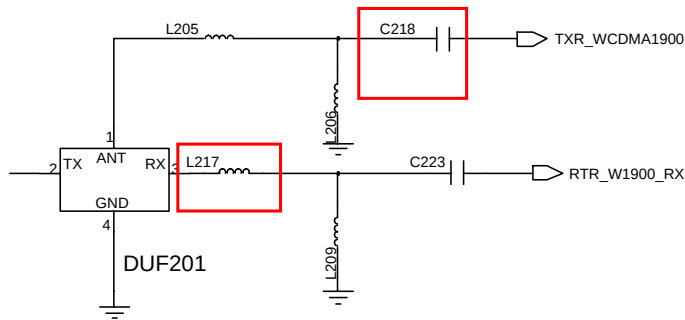


9-2-11. WCDMA1900 Receiver

**If you check the tx chain,

Check the not only RF Device but also resistor, inductor and capacitor.

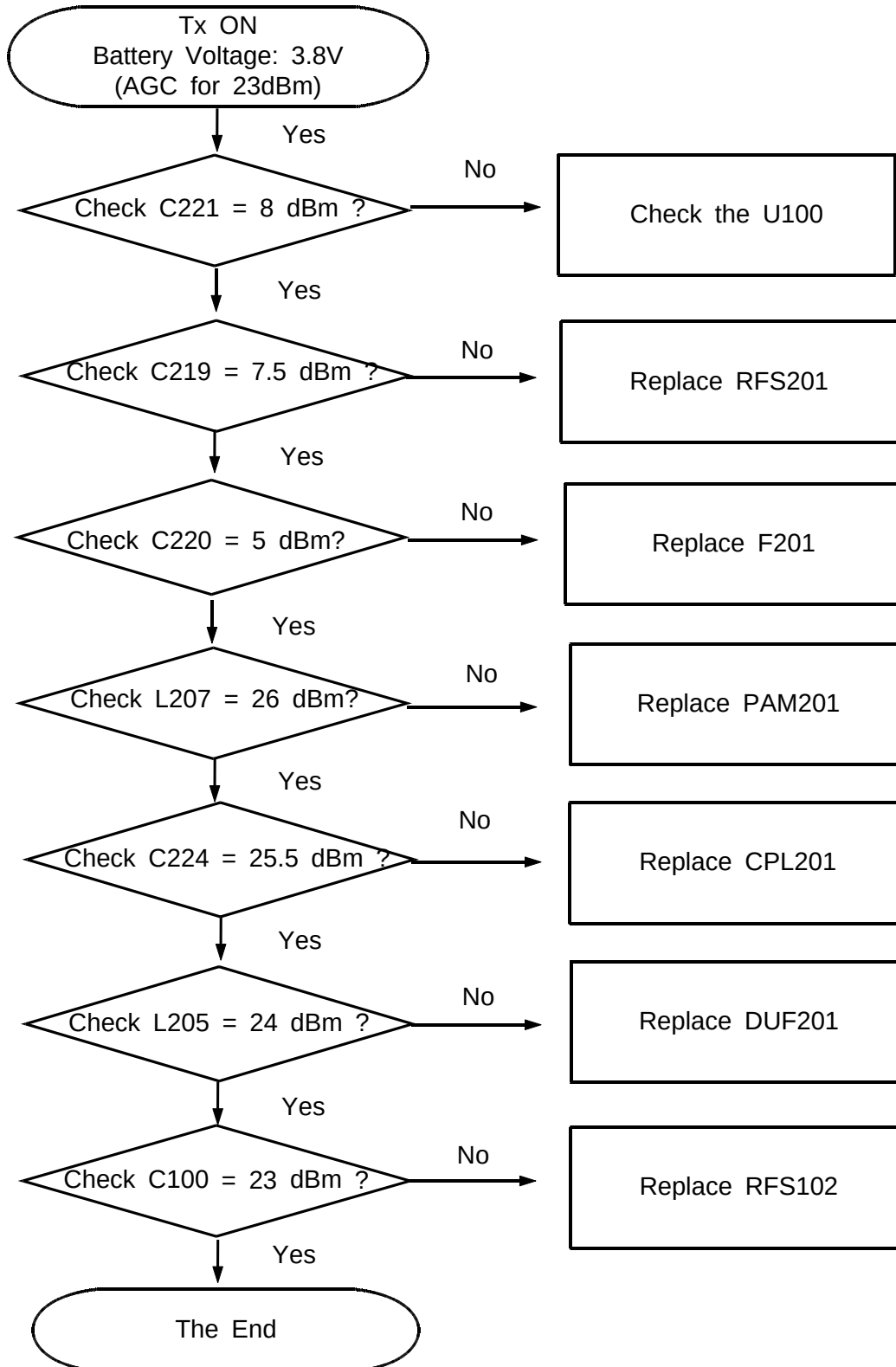


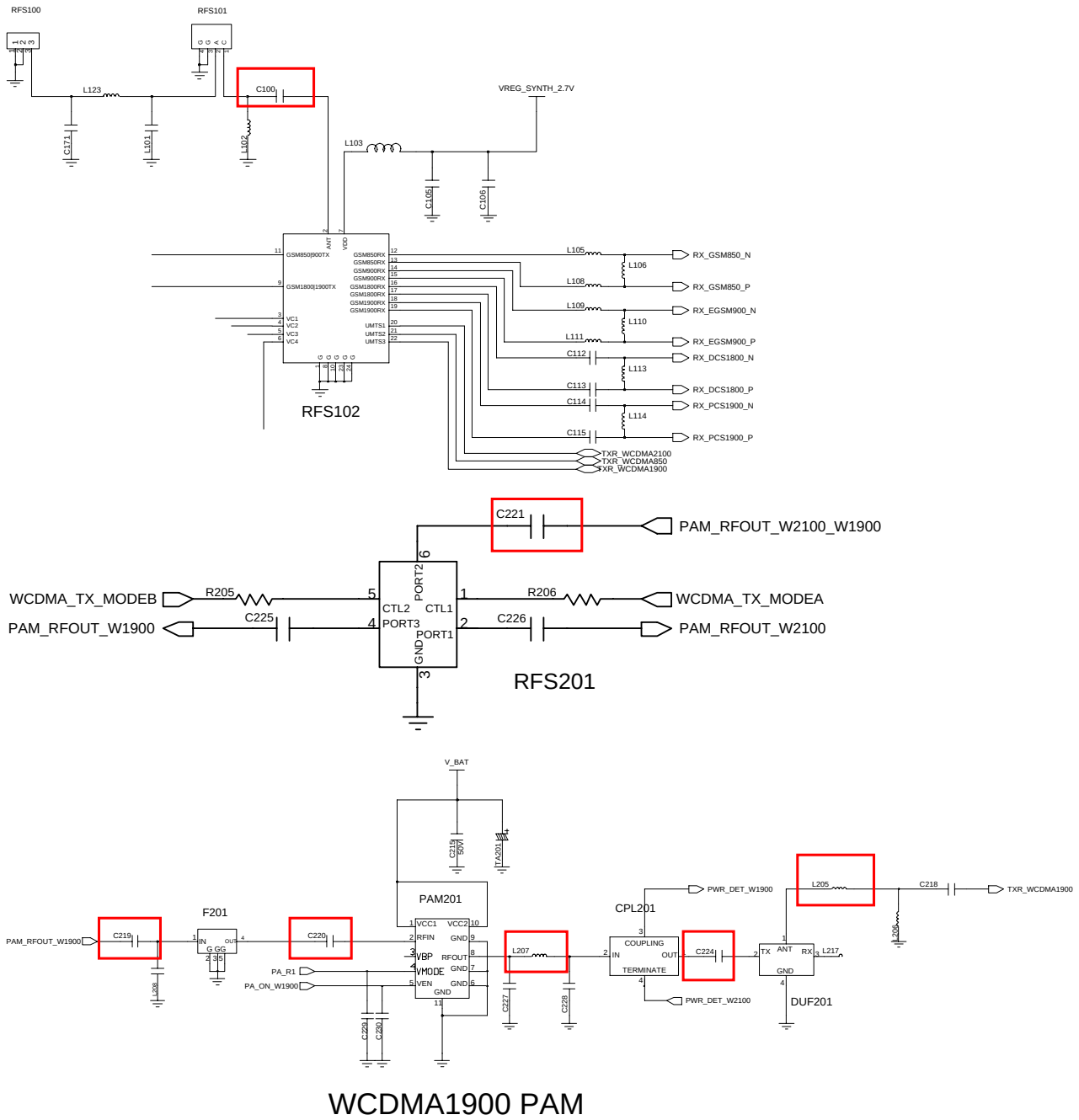


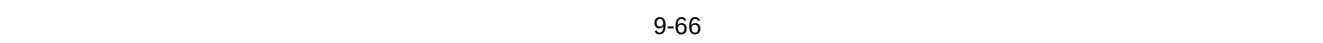
9-2-12. WCDMA1900 Transmitter

**If you check the tx chain,

Check the not only RF Device but also resistor, inductor and capacitor.

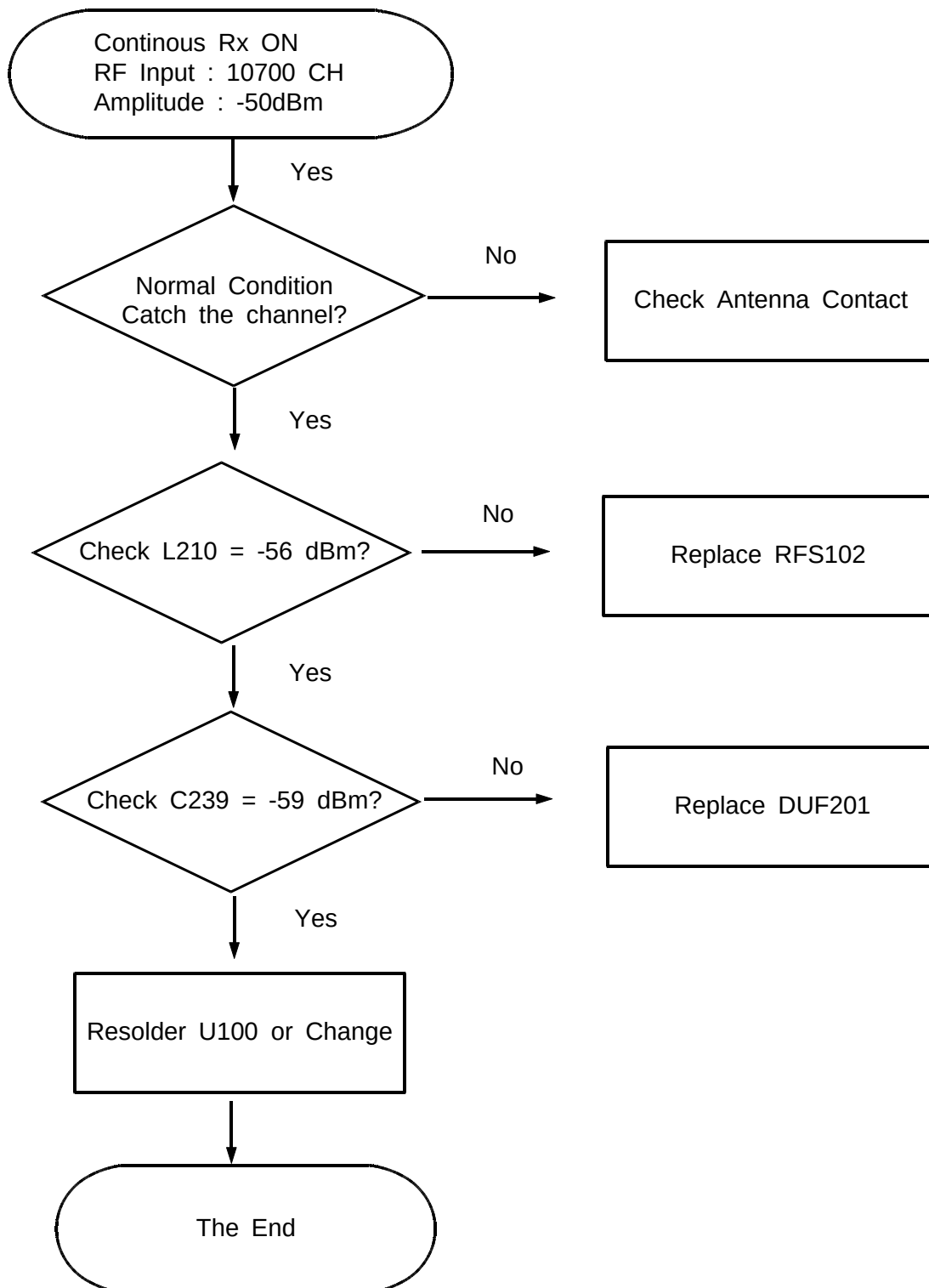


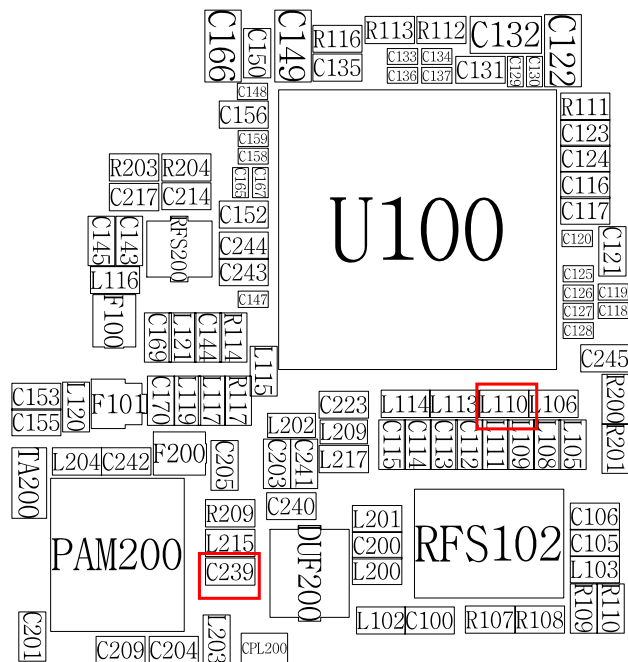
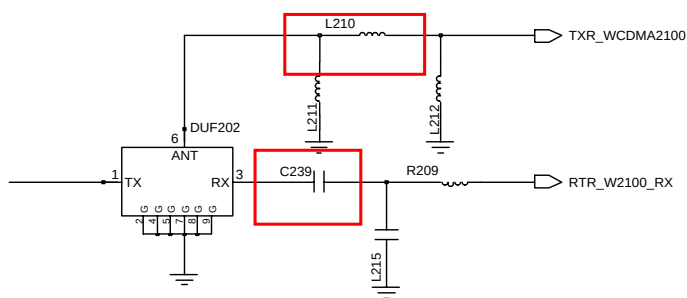




9-2-11. WCDMA2100 Receiver

**Please Check the Main Antenna ,rear, front case, and screws, and then follow the chain below.
If you check the tx chain, Check the not only RF Device but also resistor, inductor and capacitor.

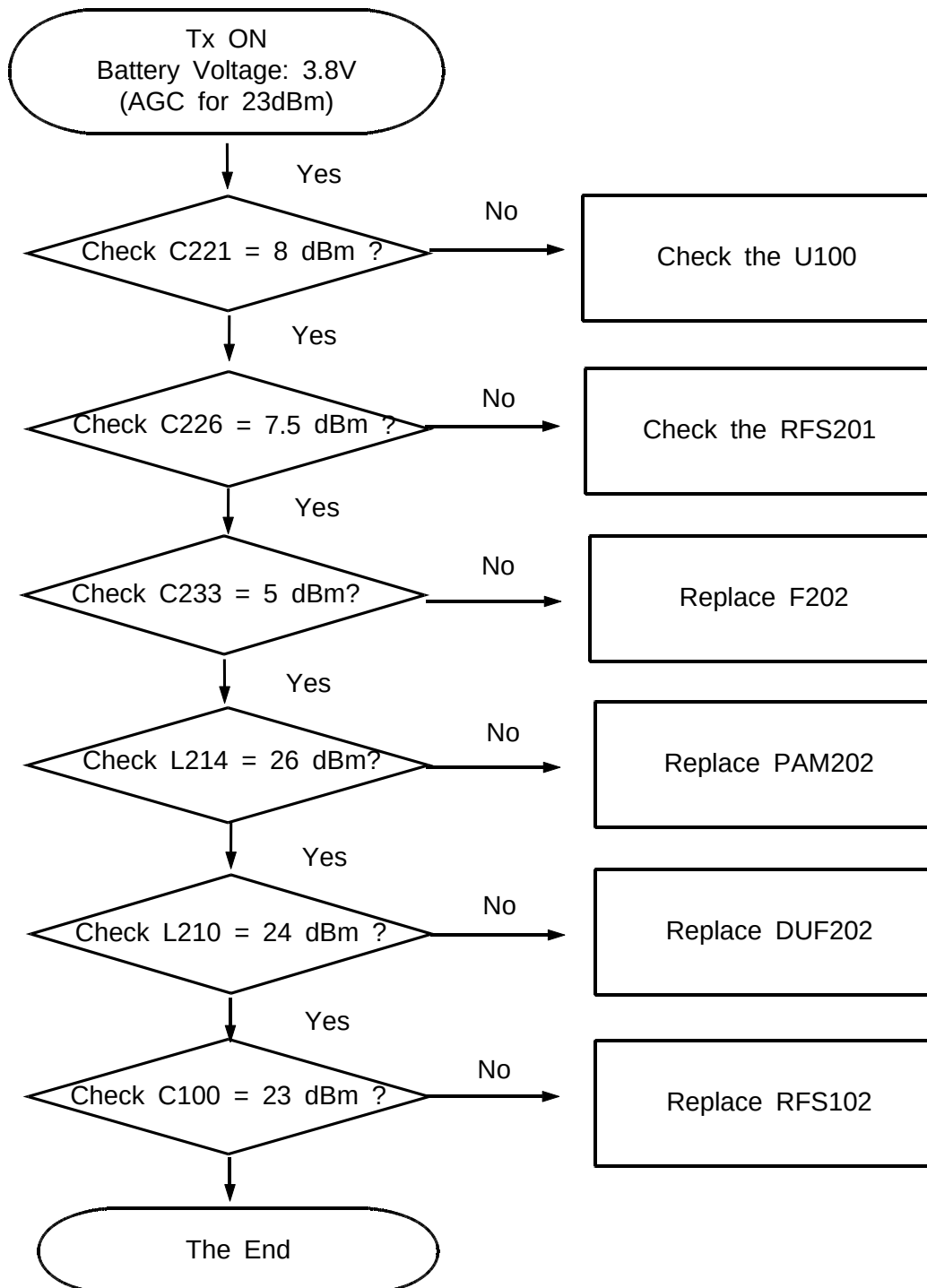


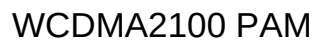


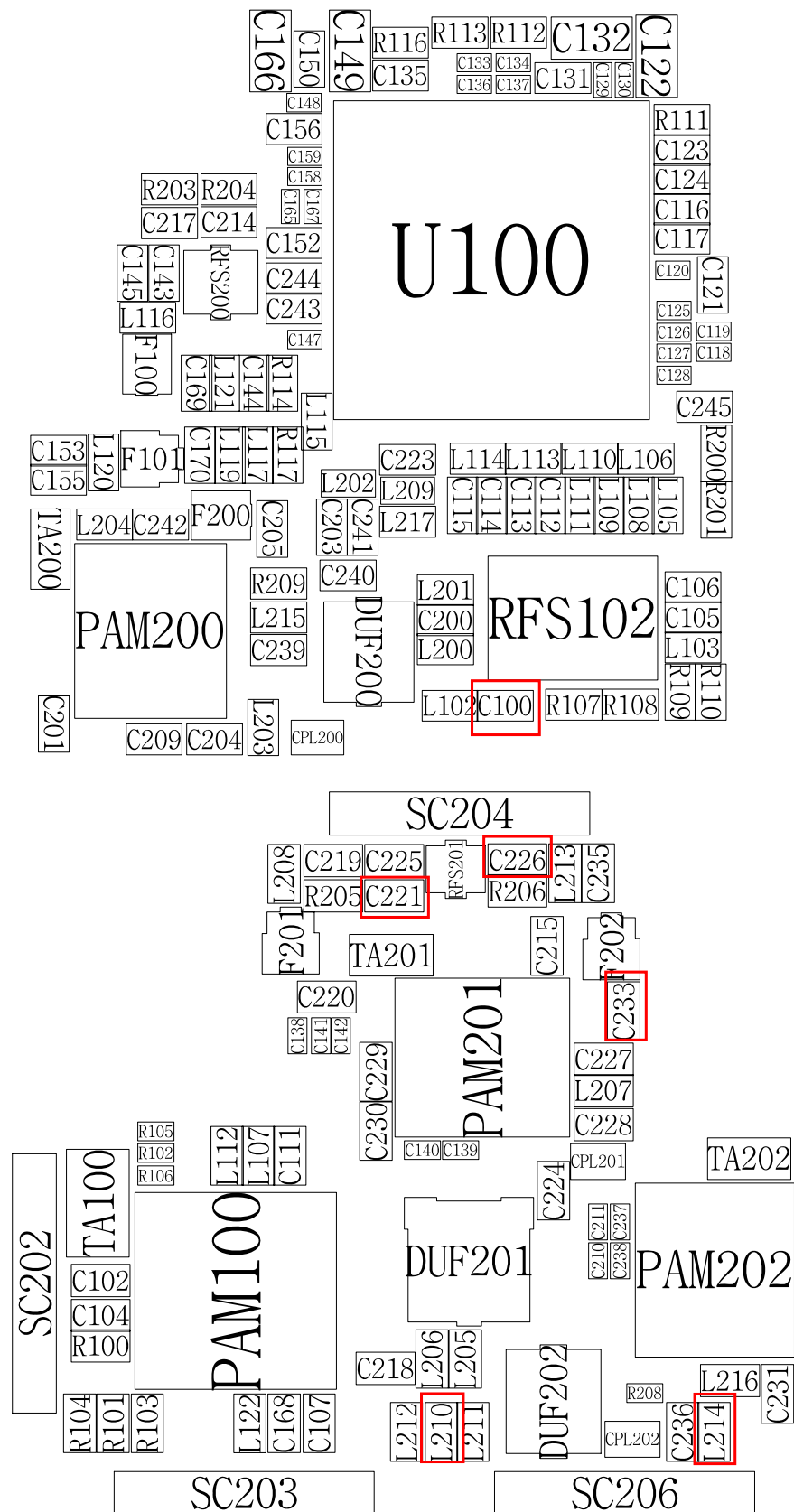
9-2-14. WCDMA2100 Transmitter

**If you check the tx chain,

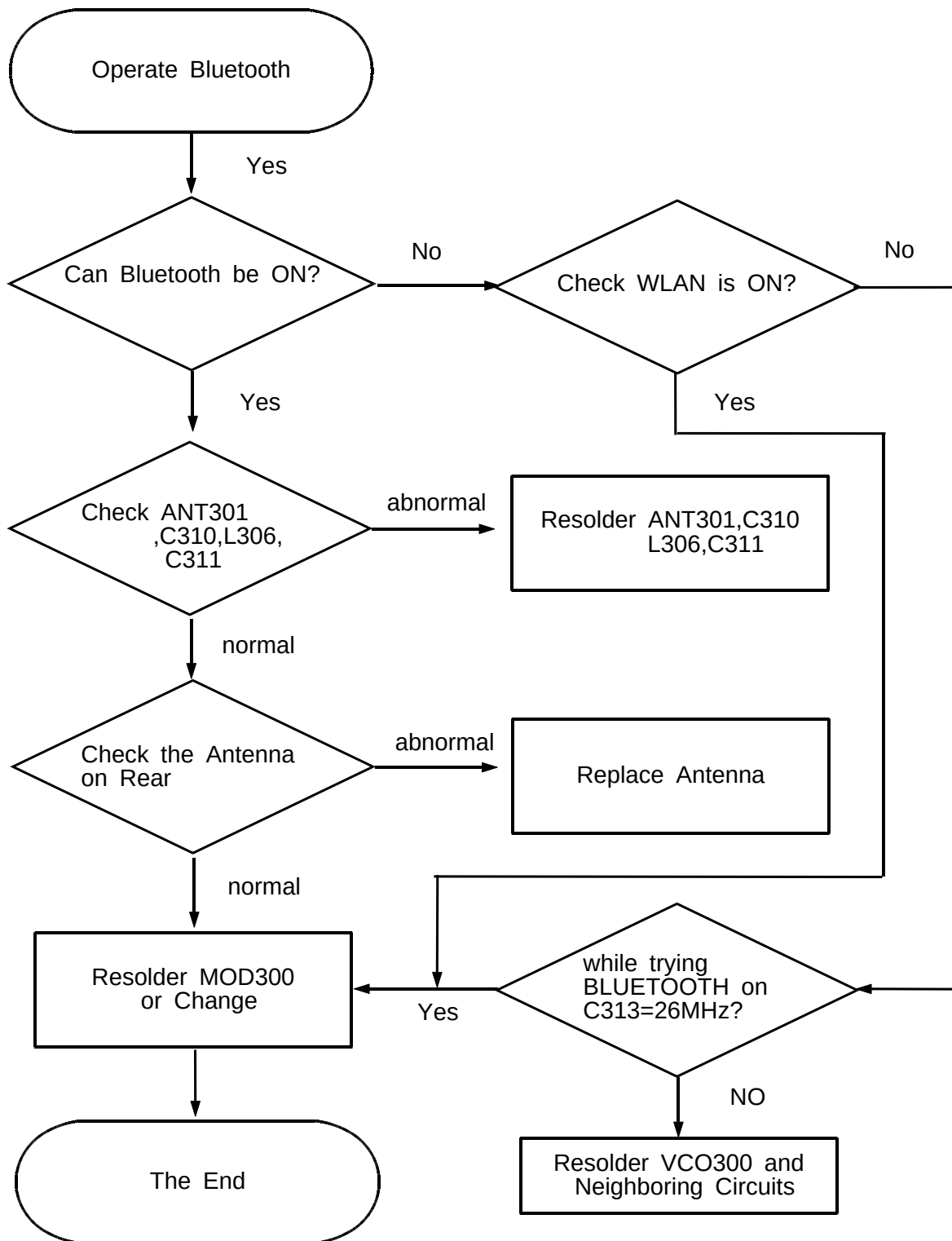
Check the not only RF Device but also resistor, inductor and capacitor.

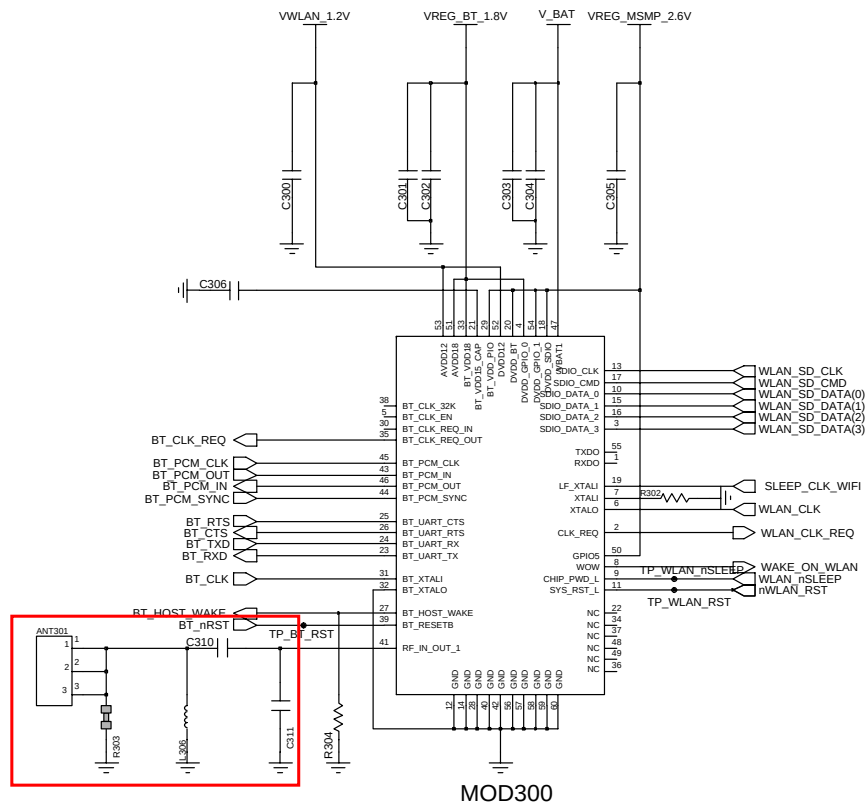




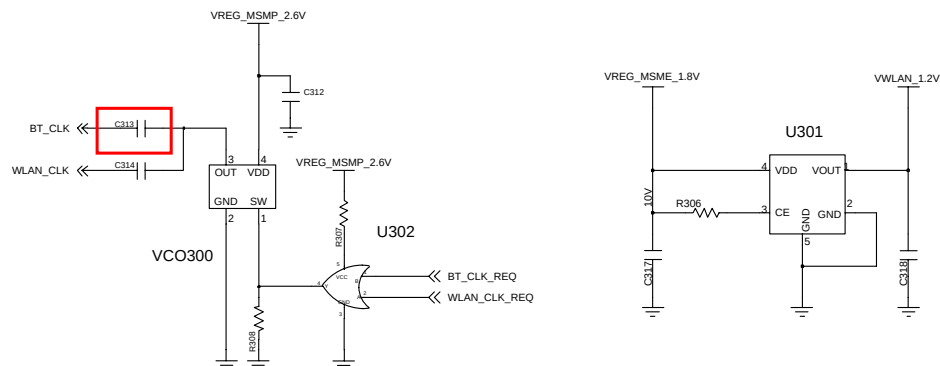


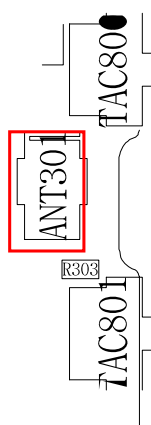
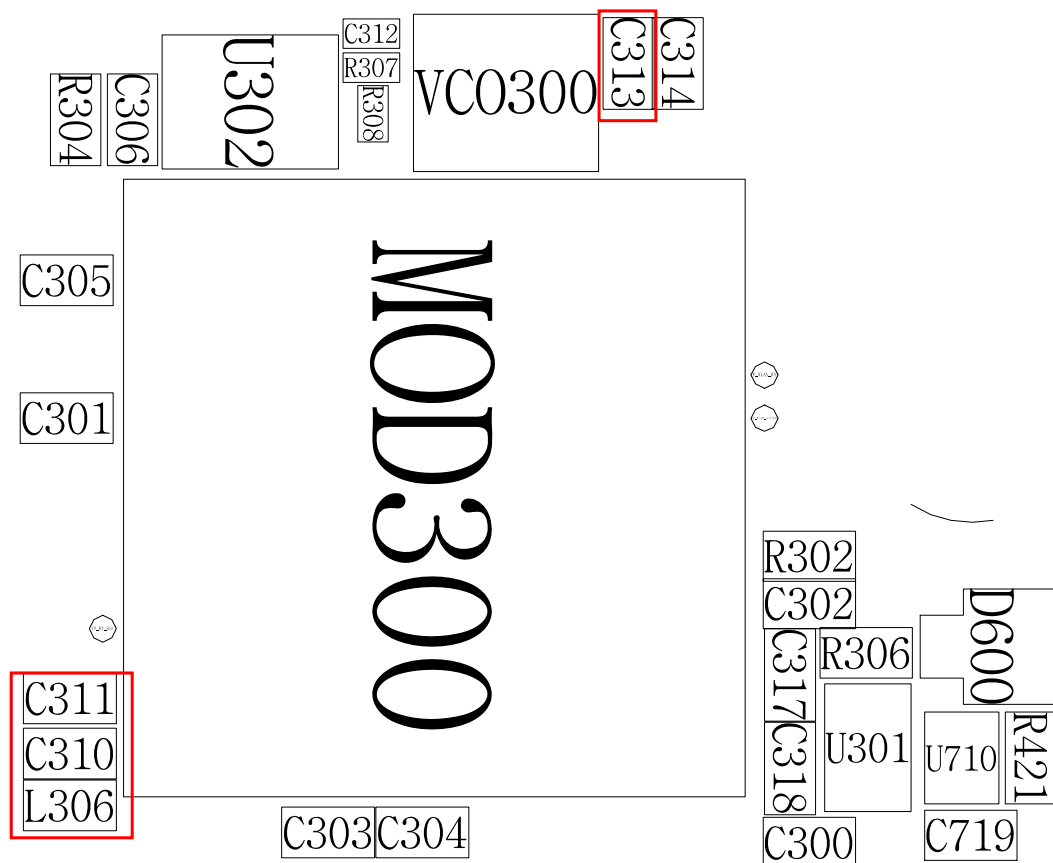
9-2-13. BLUETOOTH

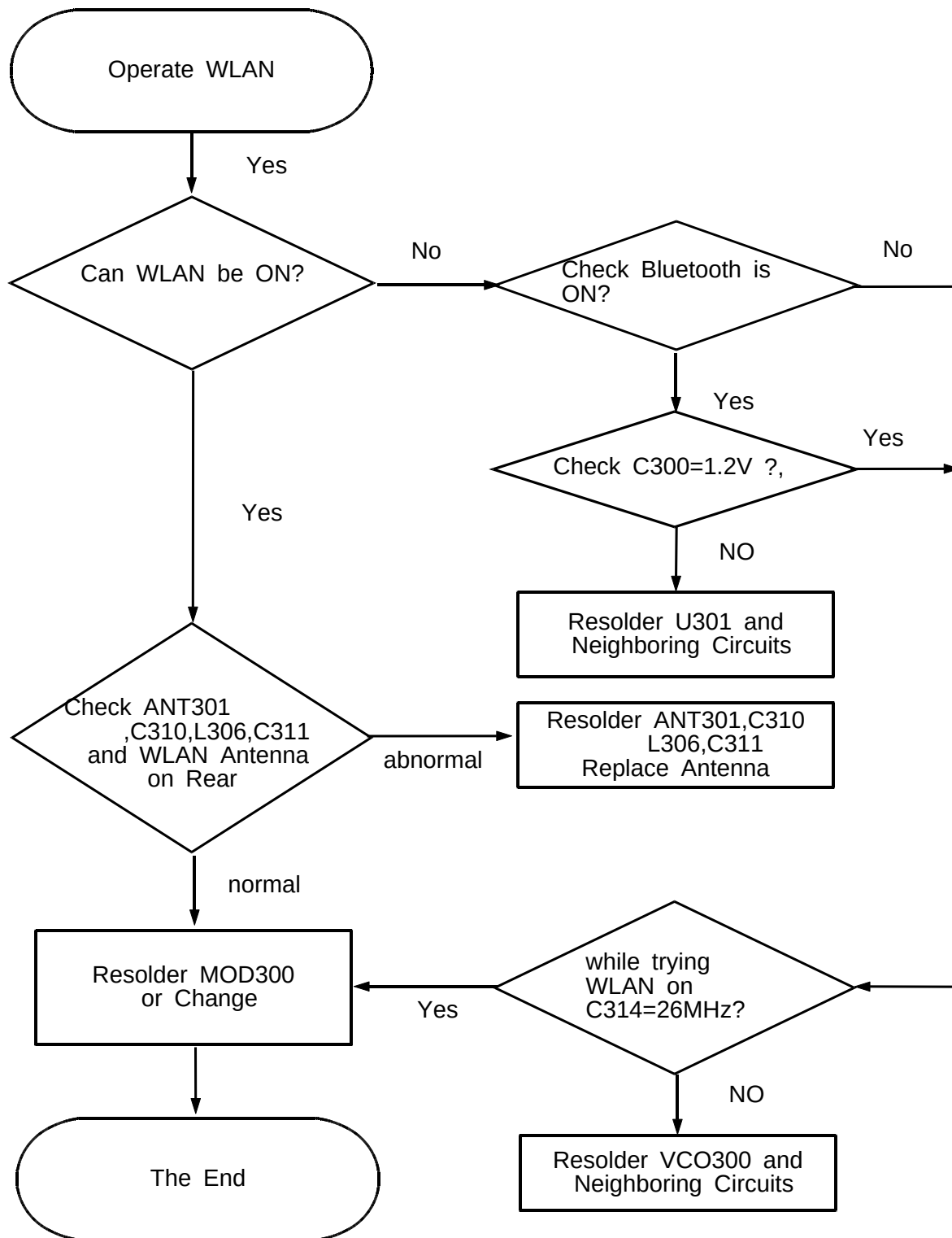


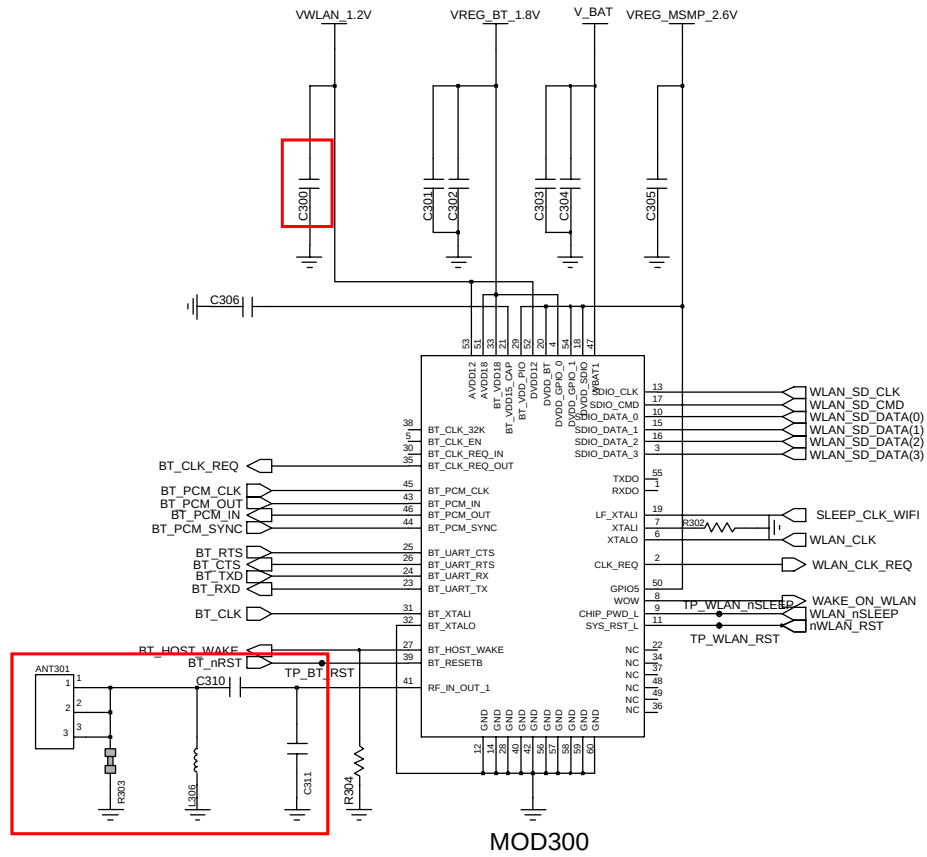


BT, WIFI Combo

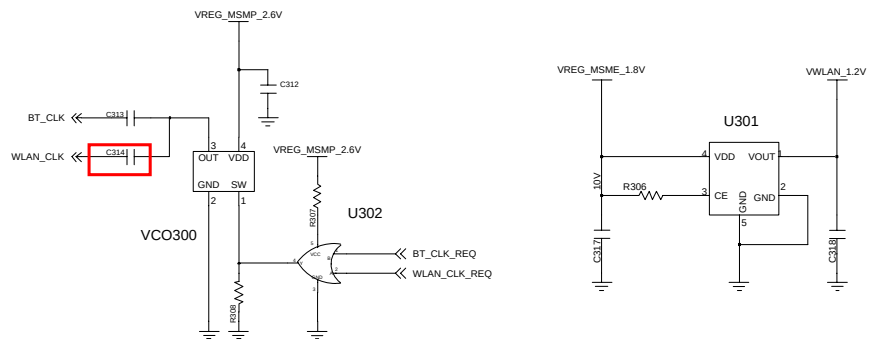




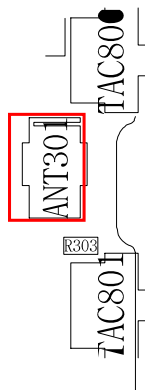
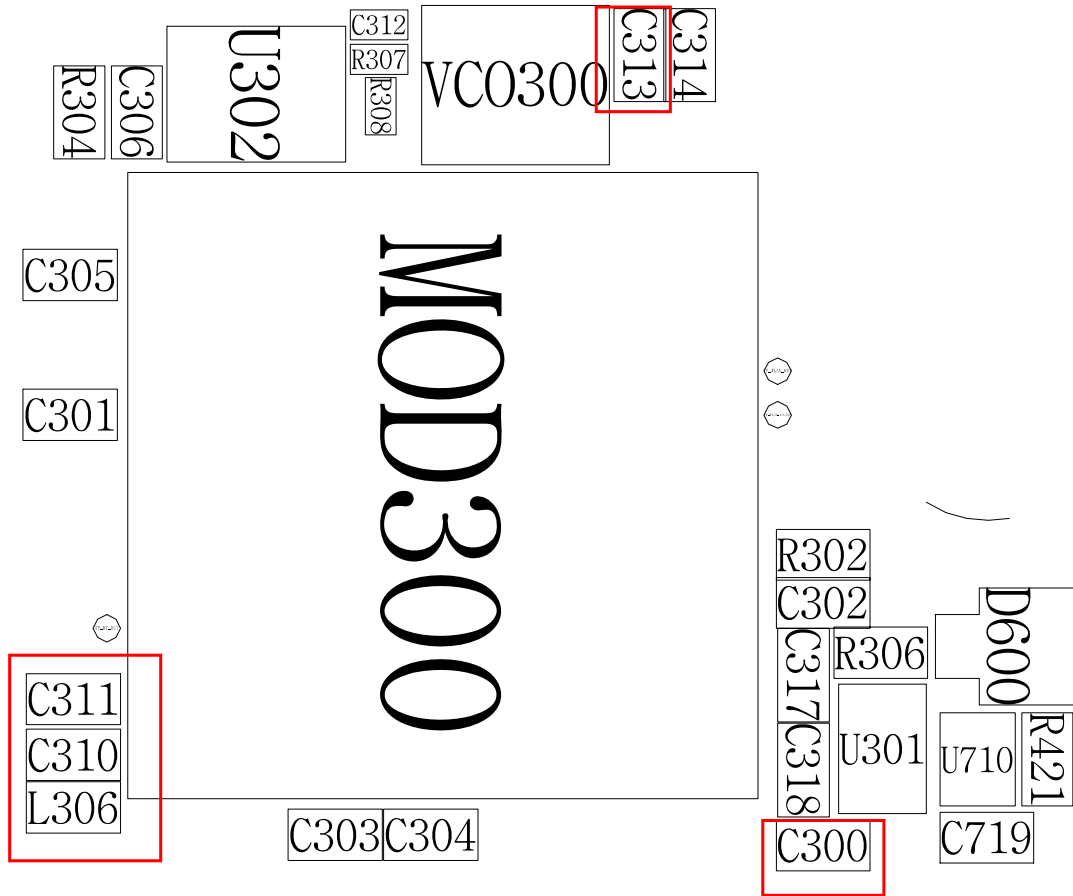
9-2-14. WLAN



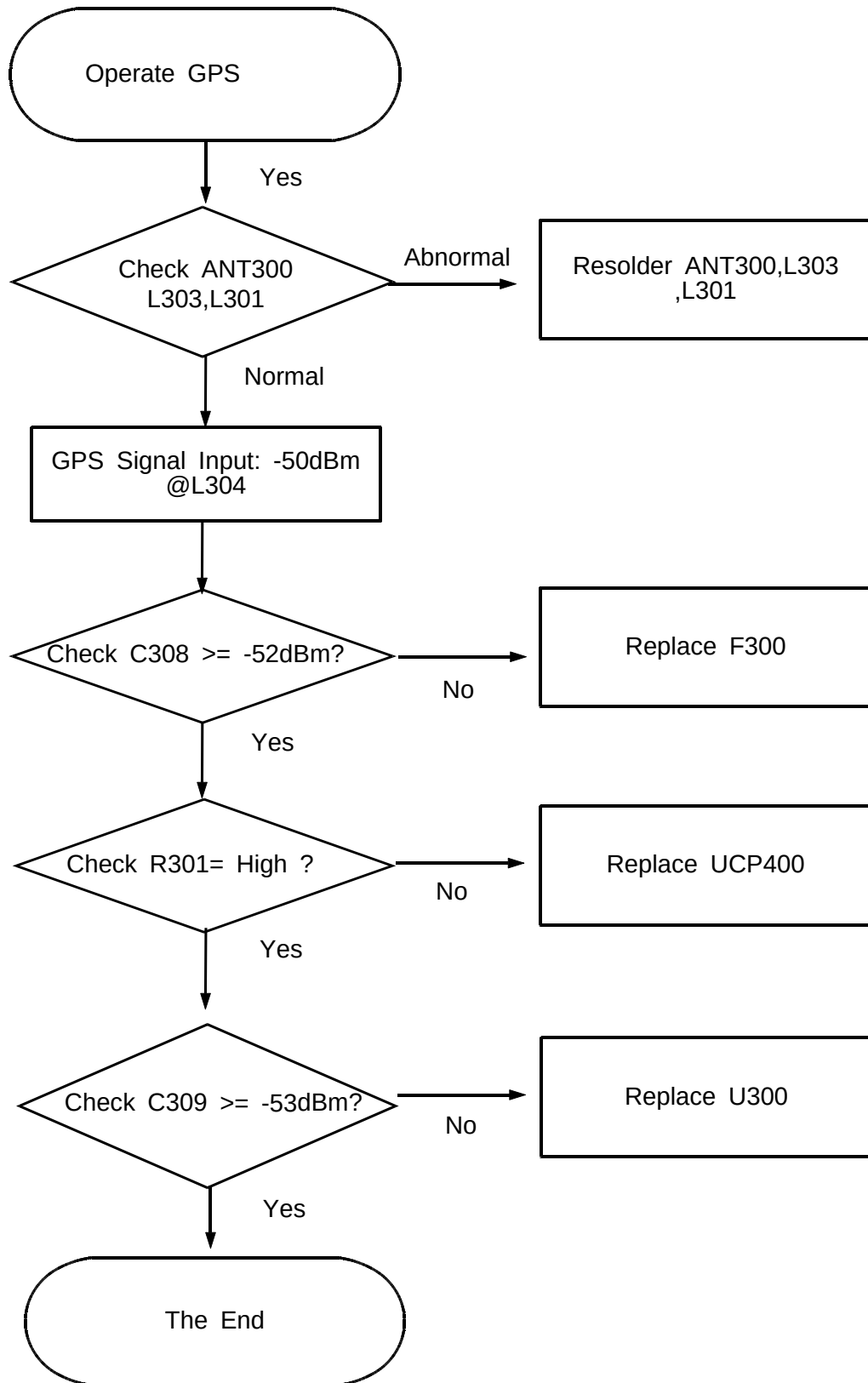
BT, WIFI Combo

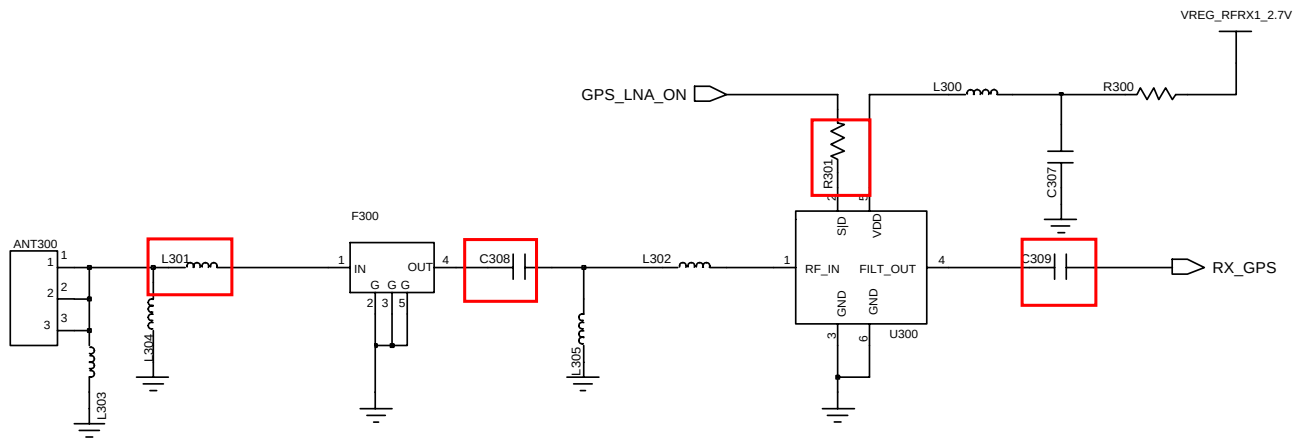


BT, WIFI TCXO



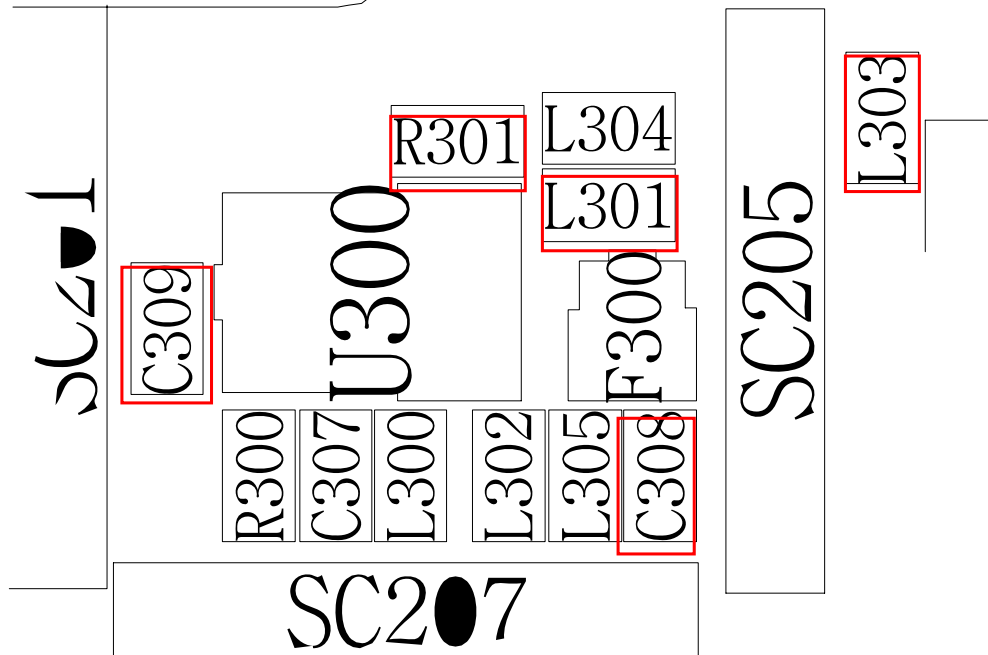
9-2-17. GPS





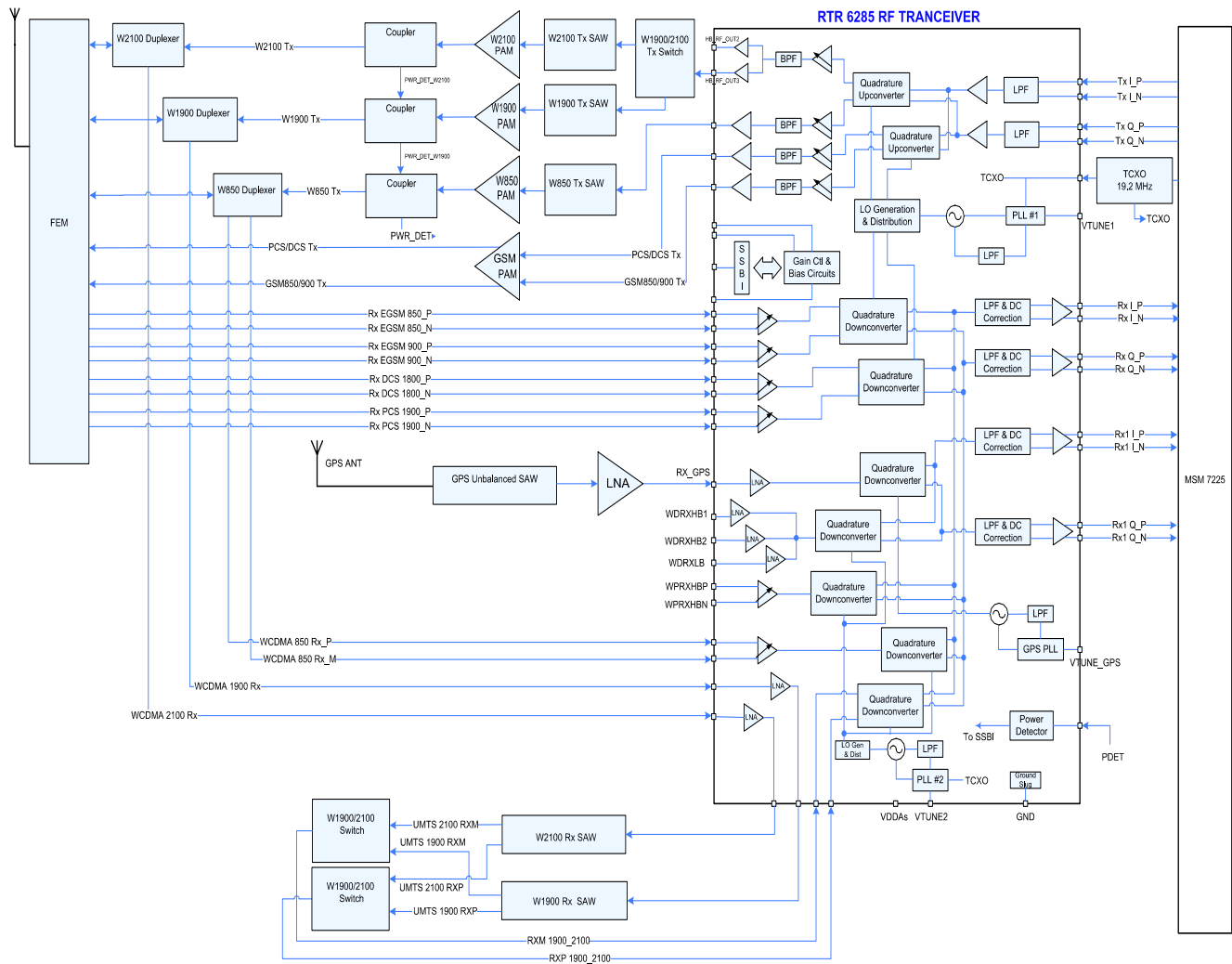
GPS

ANT300



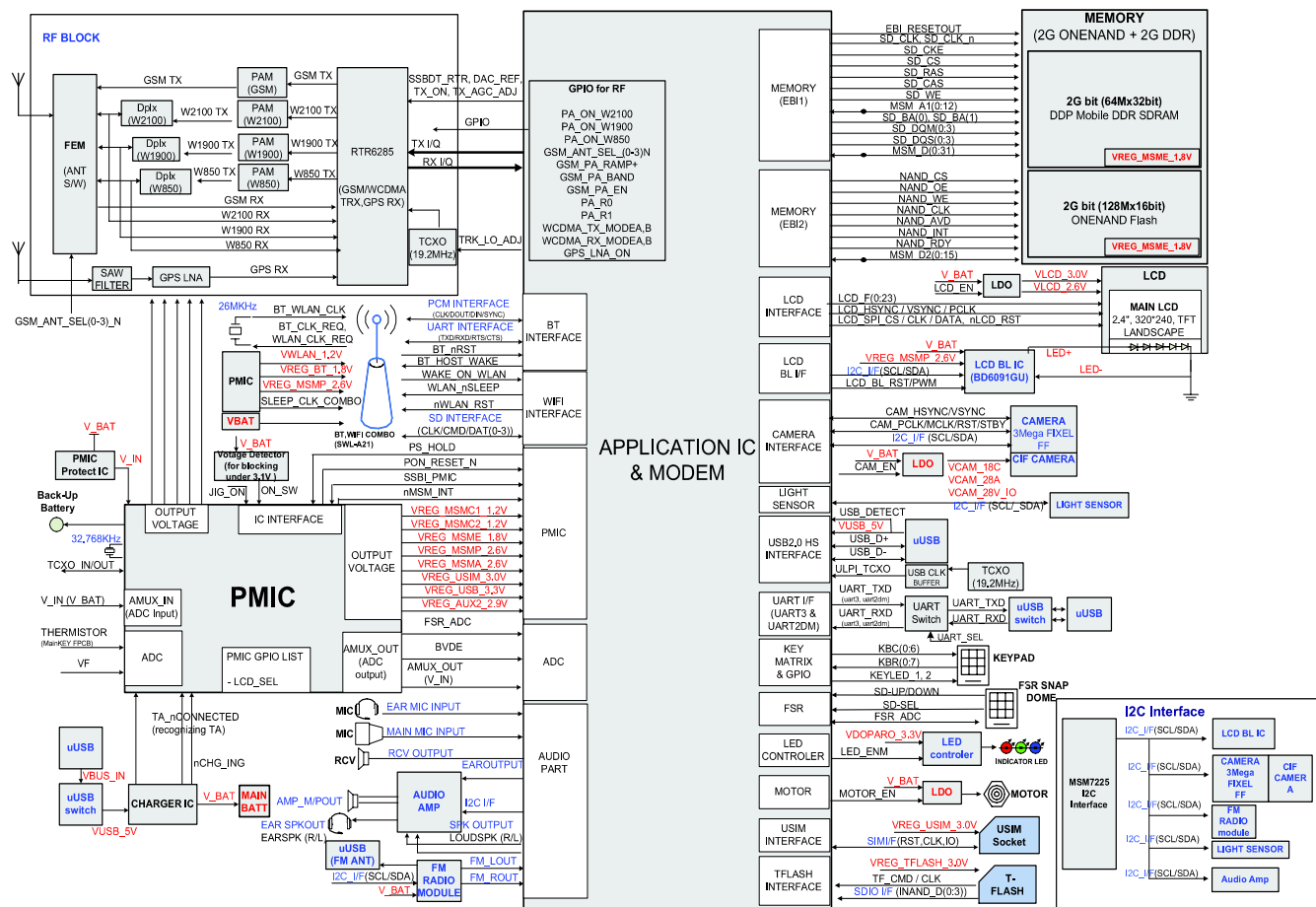
7. Block Diagrams

7-1. RF Solution Block Diagram



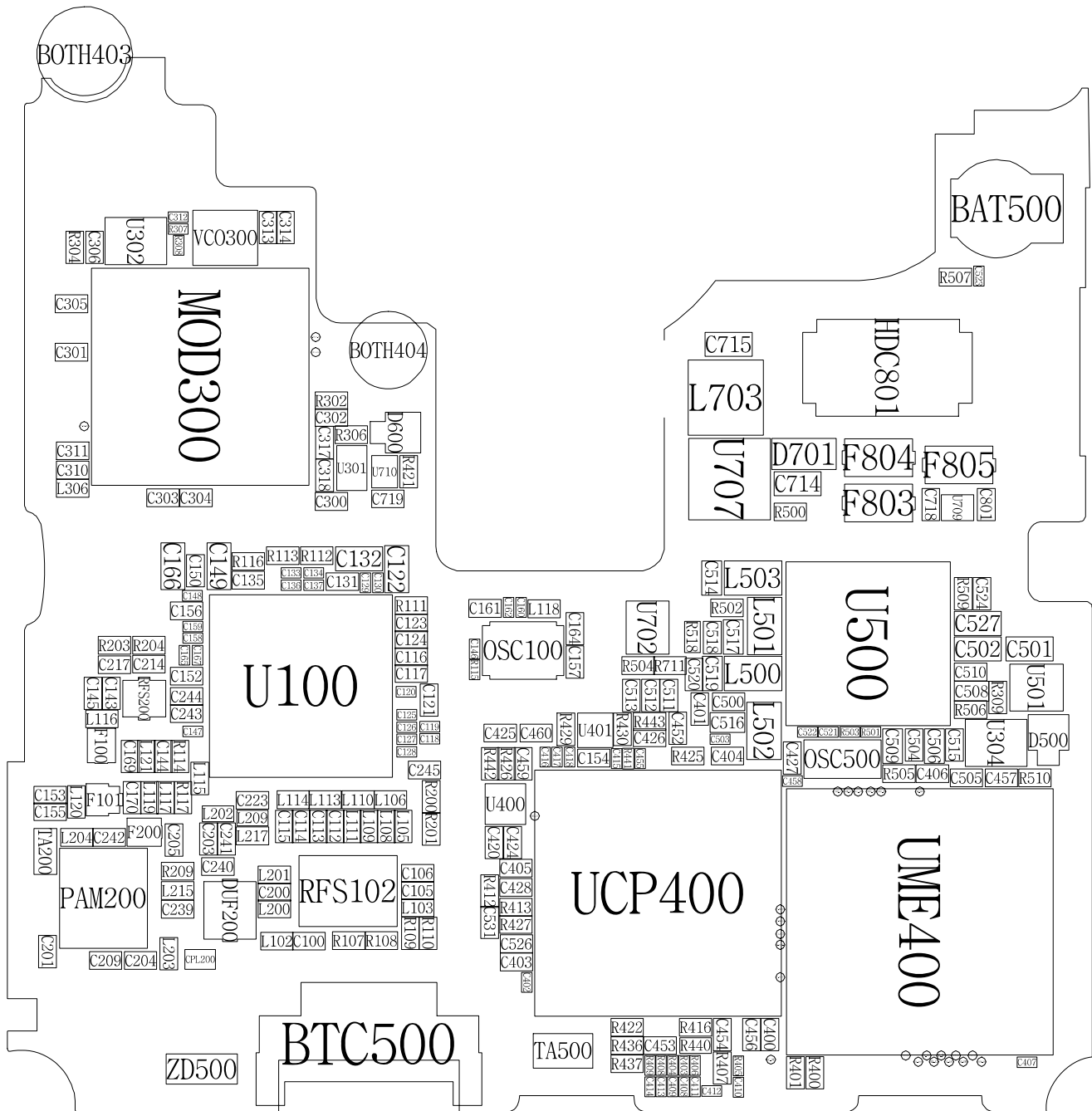
7-2. Base Band Solution Block Diagram

Updated Date: 10th June, 2009.

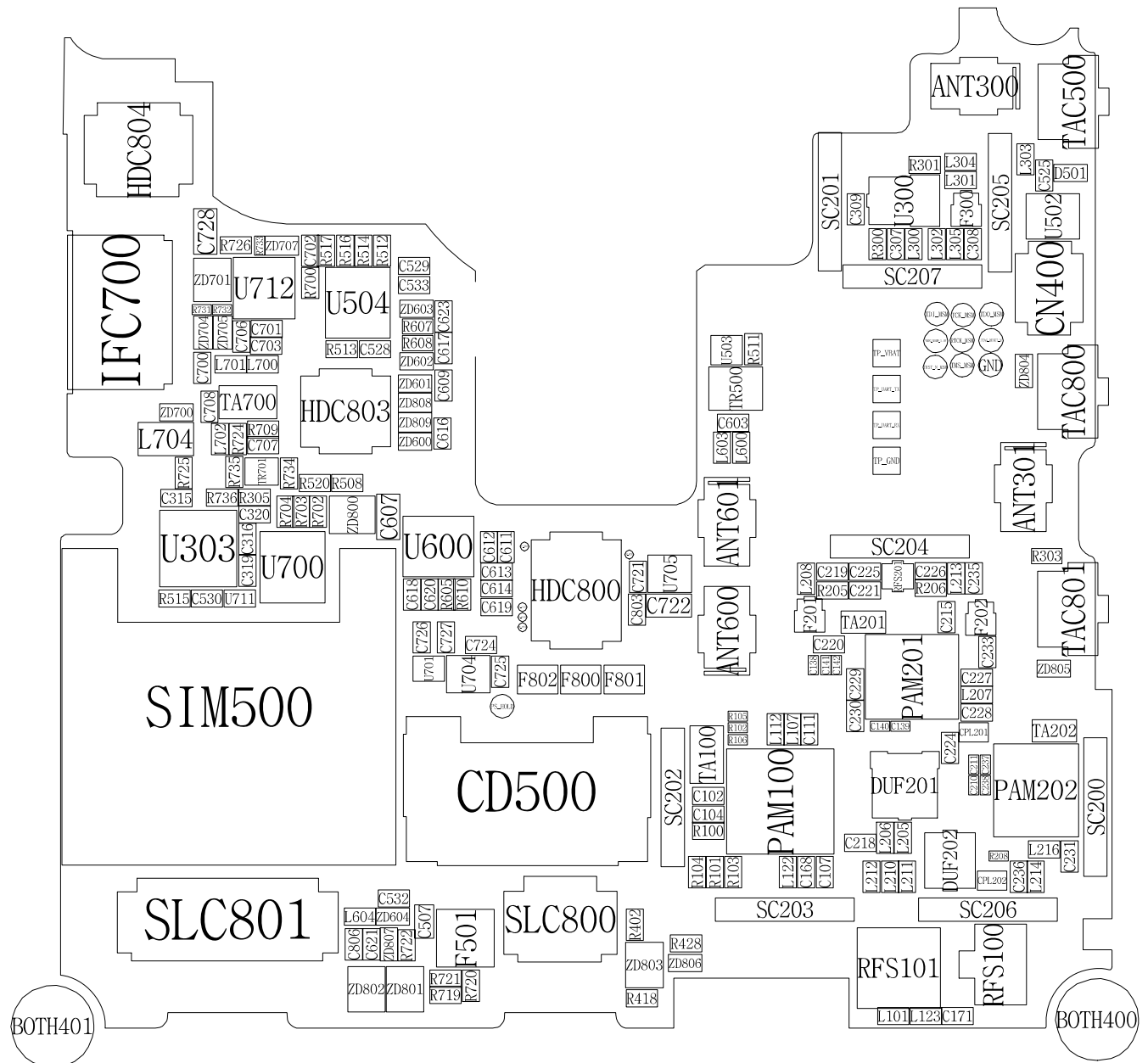


8. PCB Diagrams

8-1. Main Top

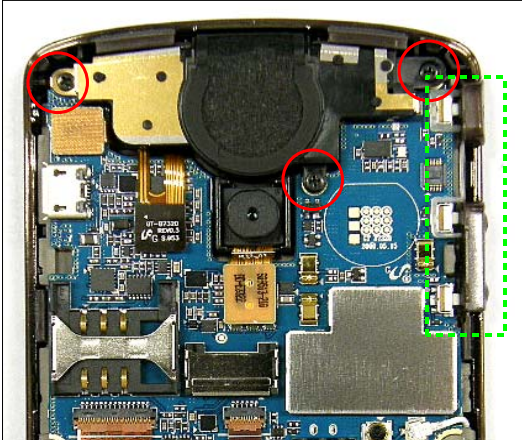
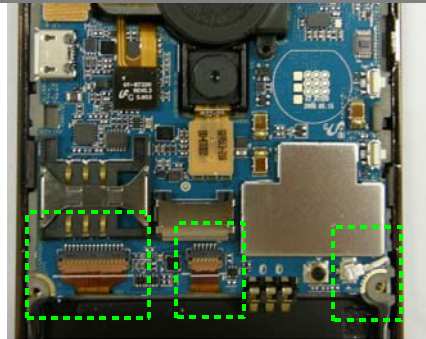


8-2. Main Bottom



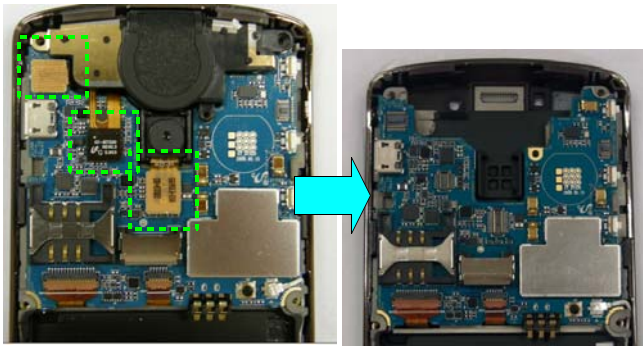
11. Disassembly and Assembly Instructions

11-1. Disassembly Instructions

1 1)Disassemble REAR screw 4 points. 	2 1) Separate the REAR from the FRONT ass'y (Bottom → Right → Left → TOP) 
※ Caution 1) Be care of scratch and molding damage.	※ Caution 1) Be care of scratch and molding damage.
3  1)Disassemble SPEAKER screw 3 points. 2)Disassemble Side Key	4 1) Disassemble the key FPCB from connector. 2) Disassemble the Intena cable from connector. 
※ Caution 1) Be care of scratch and molding damage.	※ Caution 1) Be care of damage to KEY F-CPB.

5

- 1) Disassemble the CIF Camera connector.
- 2) Disassemble the SPEAKER connector.
- 3) Disassemble the MEGA Camera connector.



※ Caution

- 1) Be care of damage to KEY F-CPB.

6

- 1) Separate the PBA from the FRONT ass'y



※ Caution

- 1) Be care of damage to KEY F-CPB.

7

- 1) Right/ left hook opening slightly bracket ass'y in Front separate.



※ Caution

- 1) Be care of damage to slide F-CPB

8

- 1) Separate the LCD from the Bracket ass'y



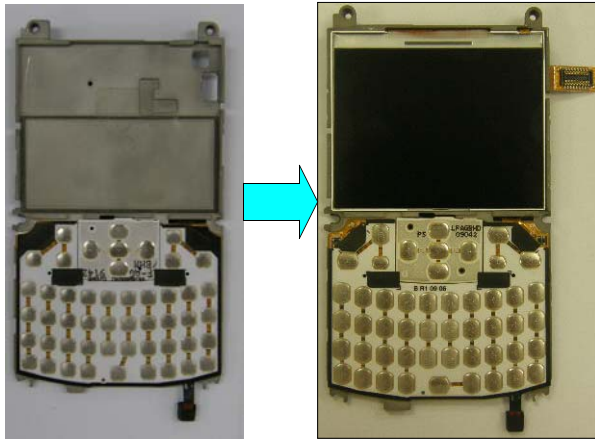
※ Caution

- 1) Be care of scratch and molding damage.

11-2. Assembly Instructions

1

1) Assemble the LCD module on the Bracket

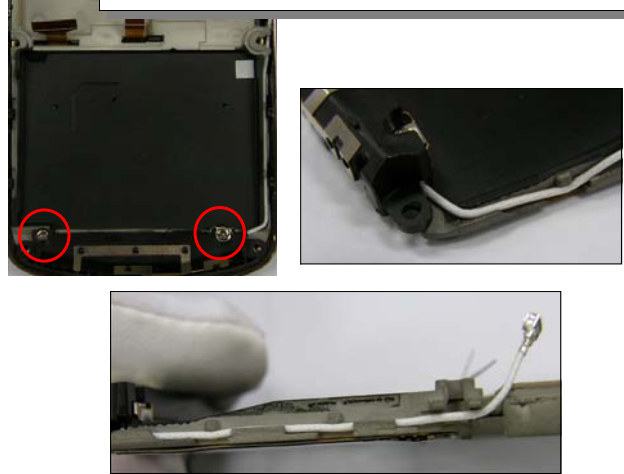


※ Caution

1) Be care of scratch to LCD

2

1) Assemble the ANTENNA
2) Assemble antenna screw 2 points.
(torque: 1.0~1.2)
3) Put in bracket groove and arrange
antenna cable.

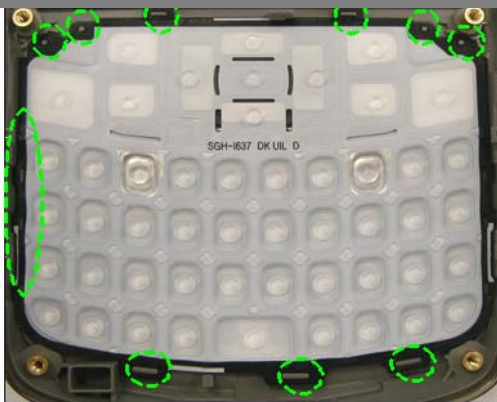


※ Caution

1) Be care of damage to antenna cable.

3

1) Place key pad to FRONT.



※ Caution

1) Be care of scratch and molding damage.

4

1) After have inserted MIC in first of all
FRONT groove, place bracket A'ssy to
FRONT.

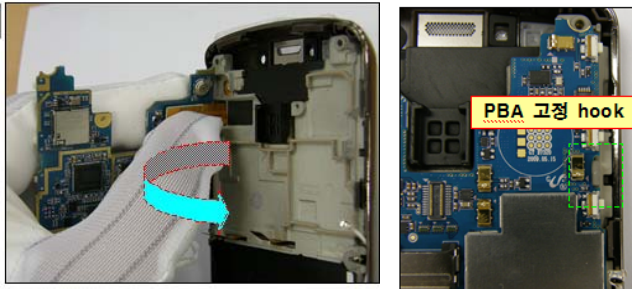


※ Caution

1) Be care of scratch and molding damage.
2) Be care of damage to the F-CPB.

5

- 1)After standing PBA vertically, assemble LCD connector.
- 2)After pushing PBA inside fixation hook of bracket, fix to bracket.



※ Caution

- 1) Be care of scratch and molding damage.
- 2) Be care of damage to slide F-CPB.

6

- 1) assemble the key FPCB from connector.
- 2) assemble the Intena cable from connector.

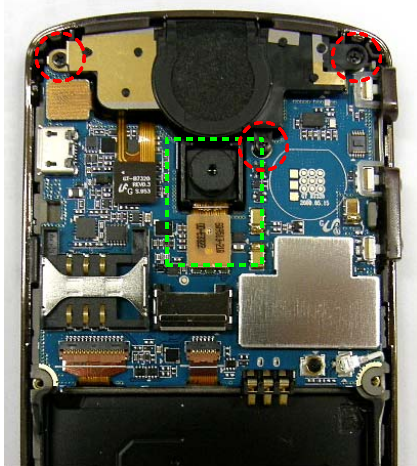


※ Caution

- 1) Be care of scratch and molding damage.
- 2) Be care of damage to slide F-CPB.

7

- 1)assemble the MEGA Camera
- 2)Place speaker, and assemble speaker screw 3 points.(torque 0.7~0.9)



※ Caution

- 1) Be care of scratch and molding damage.

8

- 1)assemble the CIF Camera connector.
- 2)assemble the SPEAKER connector.



※ Caution

- 1) Be care of damage to slide F-CPB

9 1) Assemble SIDE key. 	10 1) Assemble the REAR to the FRONT ass'y (1 → 2 → 3 → 4 → 5) 
※ Caution 1) Be care of scratch and molding damage.	※ Caution 1) Be care of scratch and molding damage.
11 1) Assemble REAR screw 4 points. (torque 1.0~1.2)  1) Be care of scratch and molding damage.	