

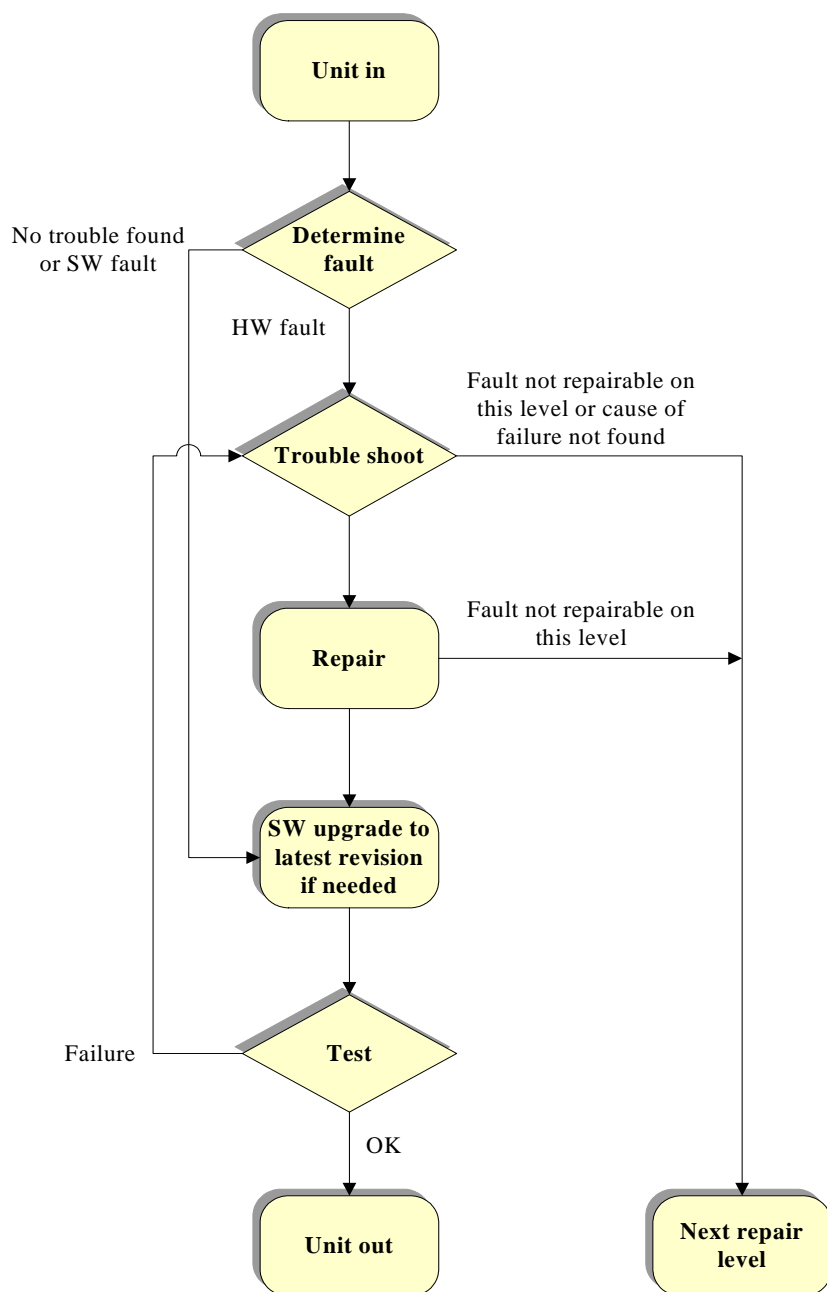
# Process Flow, Mechanical

Applicable for K750i / K750c

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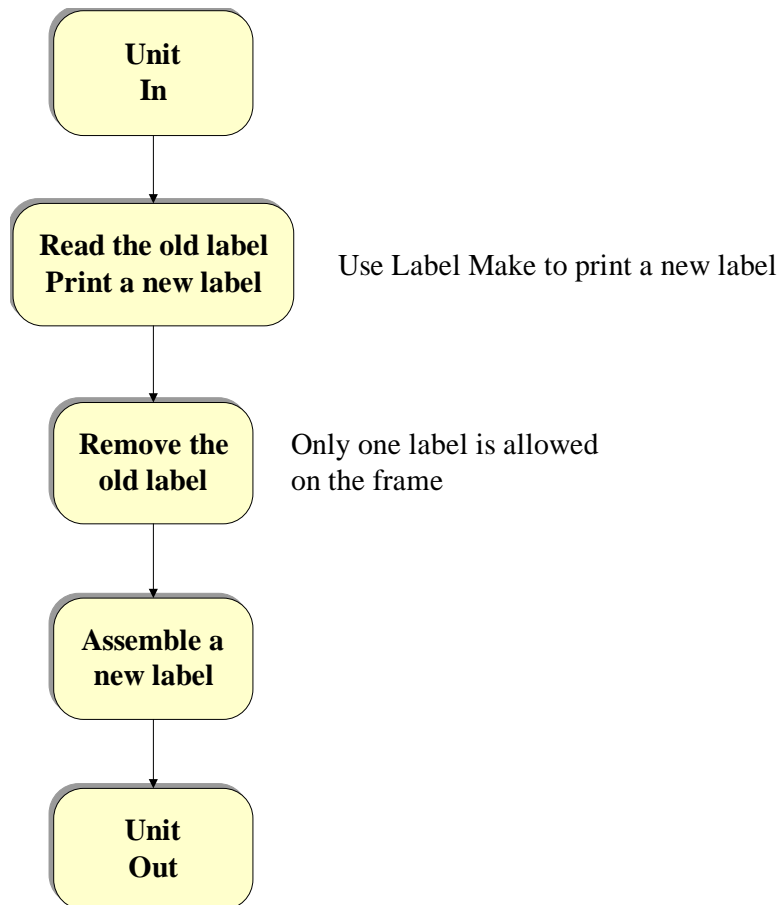
# 1 Process Flow, Mechanical



## 1.1 Process Flow Mechanical, Description

Box	Reference
<b>Unit in</b>	Process the phone according to local requirements.
<b>Determine fault</b>	<p>Determine if the phone is faulty or not and if it possible confirm the customer's complaint.</p> <p>If a <b>HW</b> fault is found, or a HW <b>and</b> SW fault is found, continue with <b>Trouble shoot</b>.</p> <p>If only a SW fault is found <b>Software upgrade to latest revision</b>, continue to <b>Test</b>, and <b>Unit out</b>. <b>Report as SW upgrade</b></p> <p>If no HW or SW fault is found, continue to <b>Software upgrade to latest revision</b>; continue to <b>Test</b>, and <b>Unit out</b>. <b>Report as No Trouble Found, NTF</b>.</p>
<b>Trouble shoot</b>	<p><i><b>Trouble Shooting Guide, Mechanical</b></i></p> <p>Determine the cause of the failure. Trouble-shoot the phone according to the guide for the most common faults.</p>
<b>Repair</b>	<p><i><b>Working Instruction, Mechanical</b></i></p> <p>Repair the faulty phone according to the instruction. Replace parts as required. (<i><b>Product Change Survey, Mechanical</b></i>)</p> <p>Flashing the latest software into the phone at this point may "repair" some problems.</p>
<b>SW upgrade to latest revision if needed</b>	Control the SW revision in the product, update to latest revision if needed.
<b>Test</b>	<p><i><b>Test Instruction, Mechanical</b></i></p> <p>To verify that the phone works, all test actions must be performed.</p>
<b>Unit Out</b>	Process and package the phone according to local requirements.
<b>Next Repair Level</b>	If the cause of the failure cannot be found or is not reparable at this level, then send the phone to the next repair level, or return it to the customer at the customer's request.

## 2 Process Flow, Label



## 2.1 Process Flow Label, Description

<b>Box</b>	<b>Reference</b>
<b>Read the old label</b> <b>Print a new label</b>	Use the <b>Label Make</b> program; read the information on the old label and use that as an input for the new label. Print a new Label. Continue with <b>Remove the old label</b> .
<b>Remove the old label</b>	<i><b>Working Instructions</b></i> Remove the old label according to the instructions. Only one label is allowed on the frame. Continue with <b>Assemble a new label</b> .
<b>Assemble a new label</b>	<i><b>Working Instructions</b></i> Assemble the new label according to the instructions.

### 3 Revision History

Rev.	Date	Changes / Comments
A	2005-05-18	Initial release